90°

ISTRUZIONI DI ASSEMBLAGGIO

ASSEMBLY INSTRUCTIONS

uni_one
TECHNOLOGY

ed. 00/ 02.2024

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Guarda i video istruzioni di montaggio:

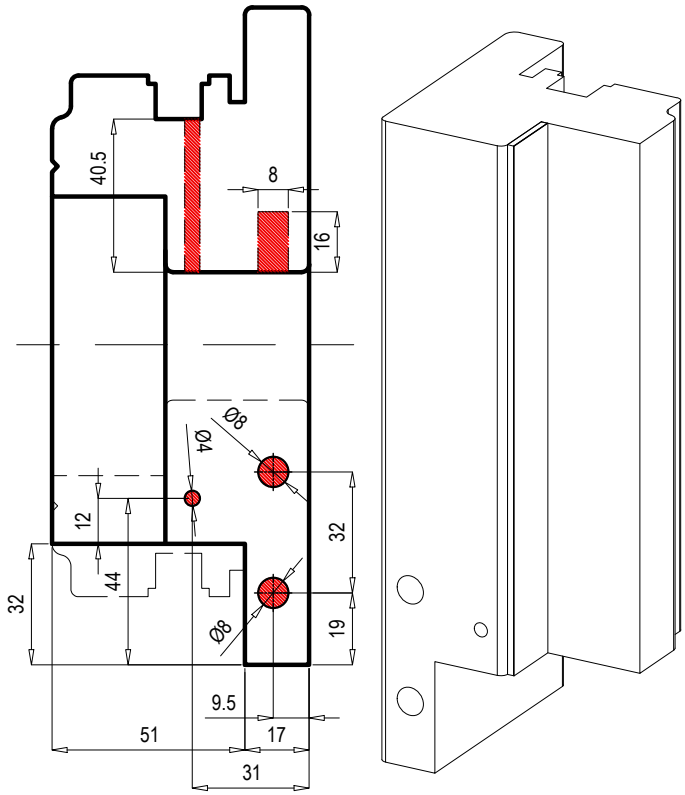
Finestra ad 1 anta

Finestra a 2 ante
con sottoluce fisso

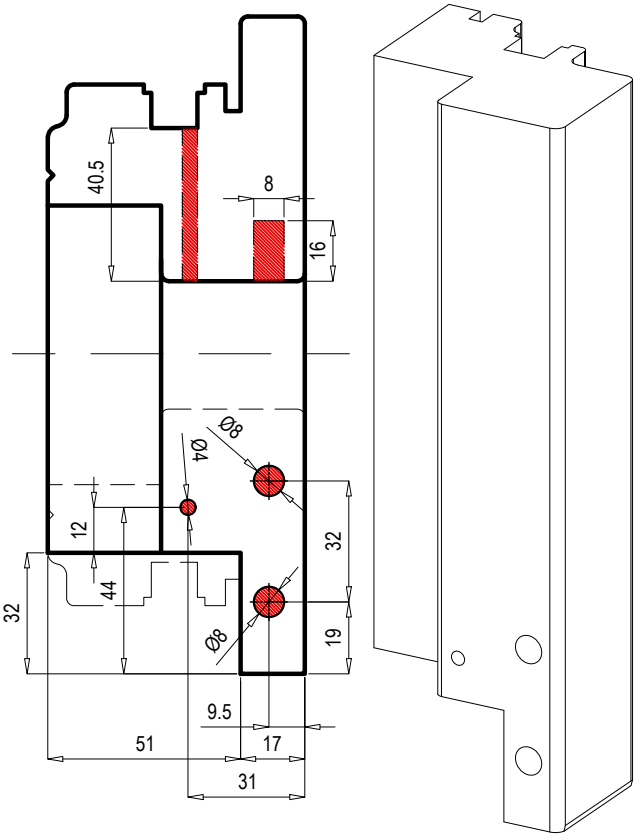
Portabalcone
ad 1 anta

Montaggio e
smontaggio del vetro

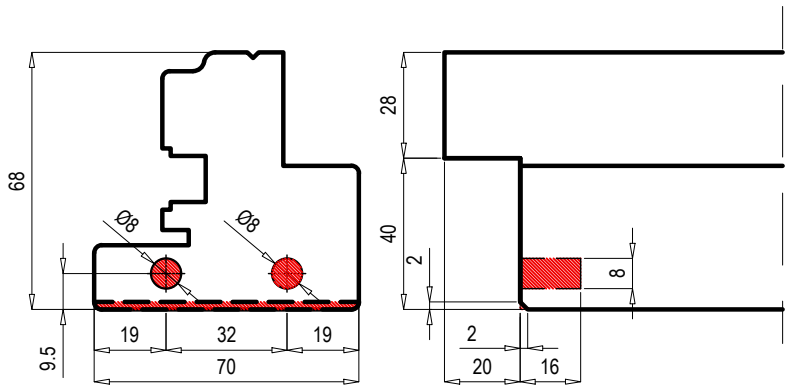
Lavorazioni montante FD601



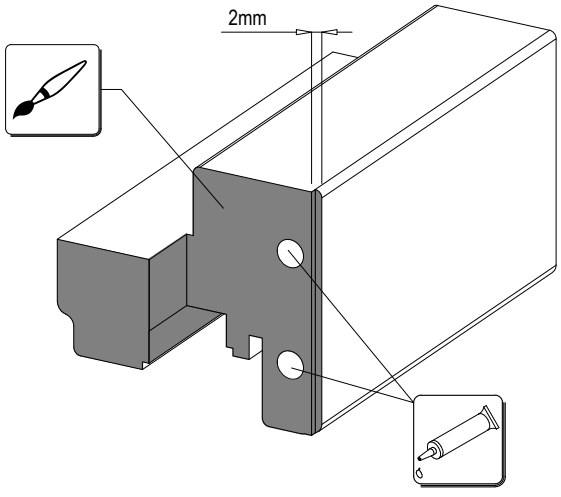
Lavorazioni montante centrale FD603

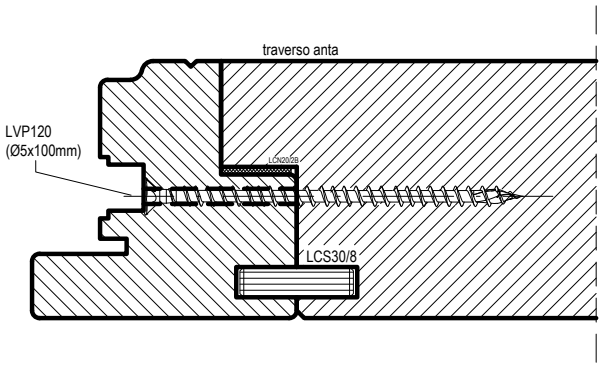


Lavorazioni traverso FD601

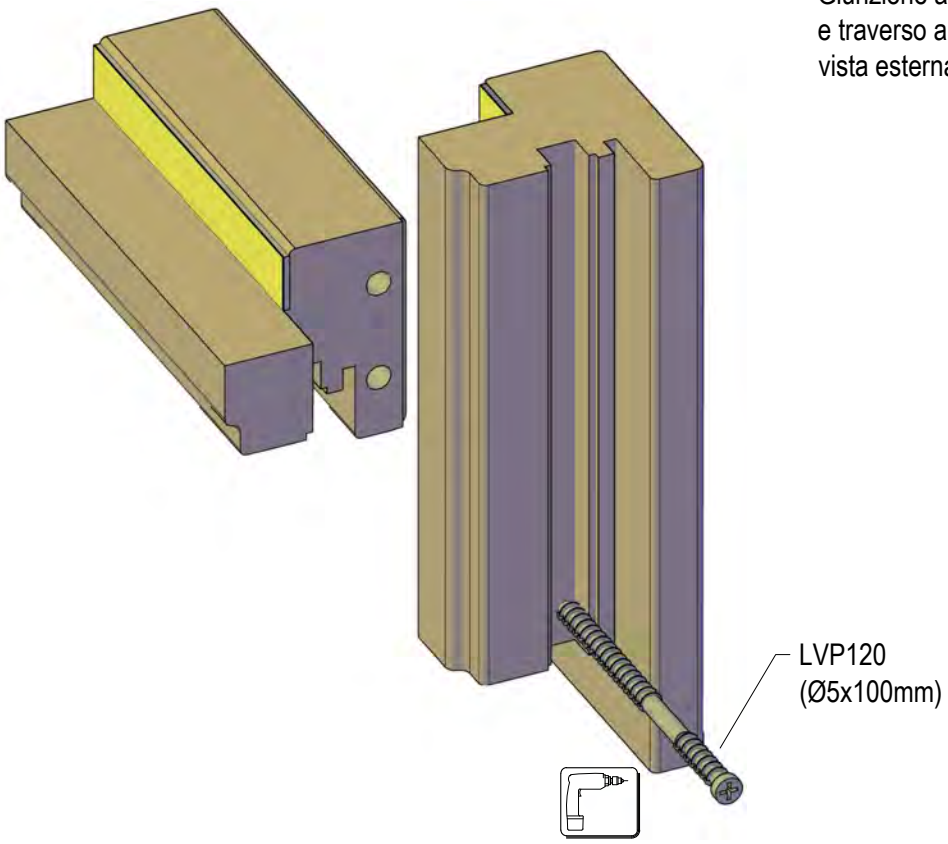


NOTA:
TUTTE LE SEZIONI GREZZE
DEVONO ESSERE VERNICIATE

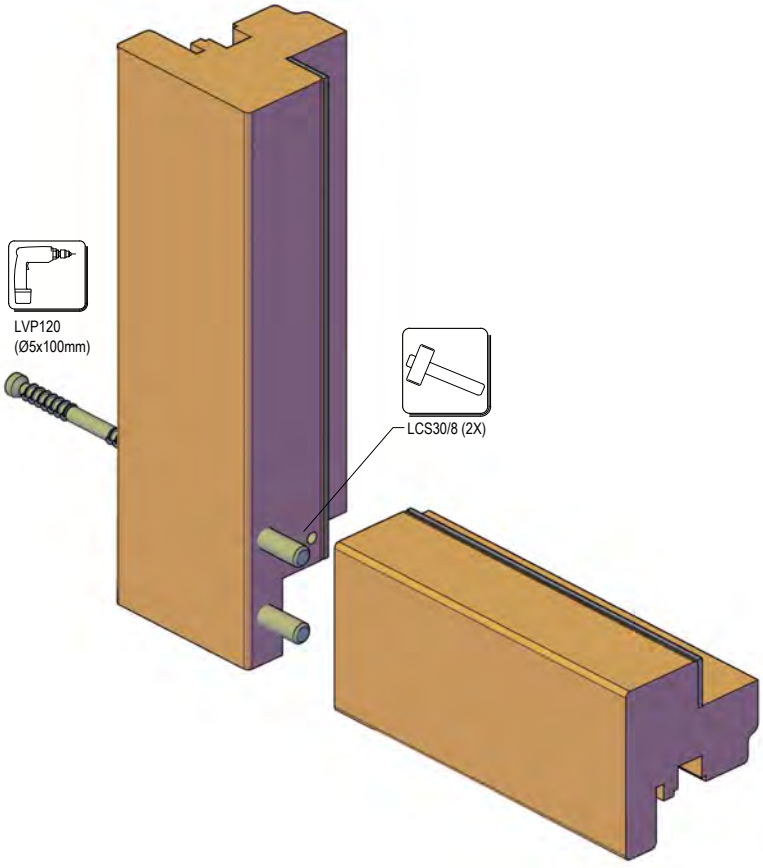




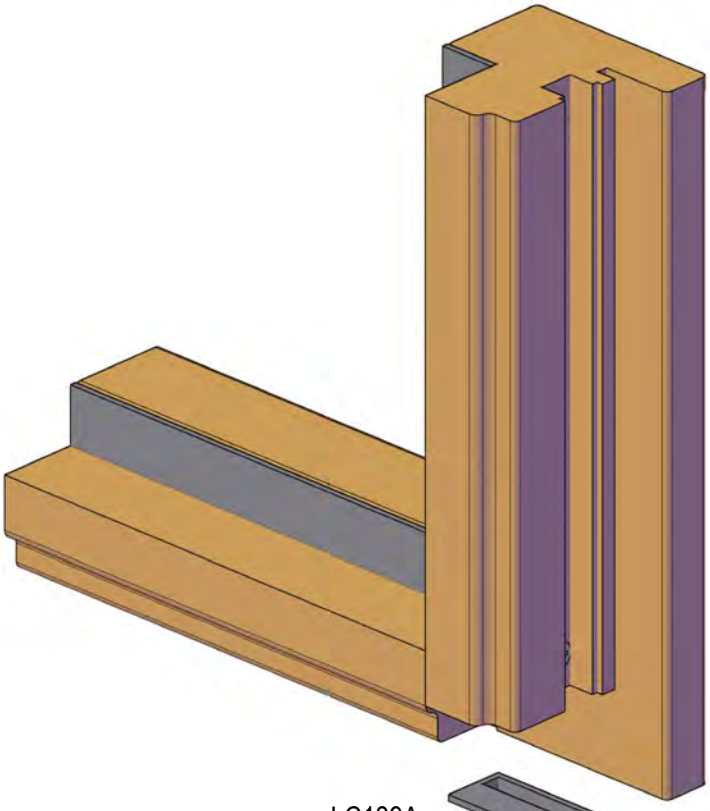
Giunzione a 90° tra montante
e traverso anta
vista esterna

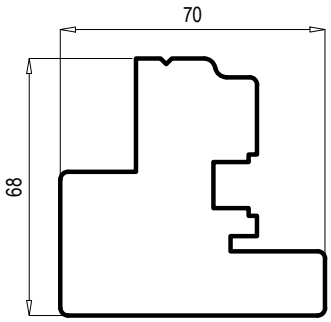


Giunzione a 90° tra montante
e traverso anta
vista interna

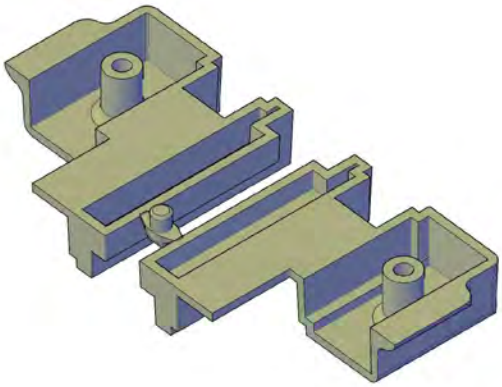


uni_one 90° Giunzione e lavorazioni per assemblaggio anta FD601-FD604

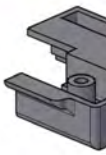


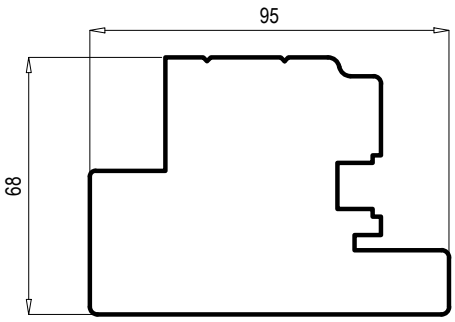


Coppia accessori compensatori LC139-A per FD601

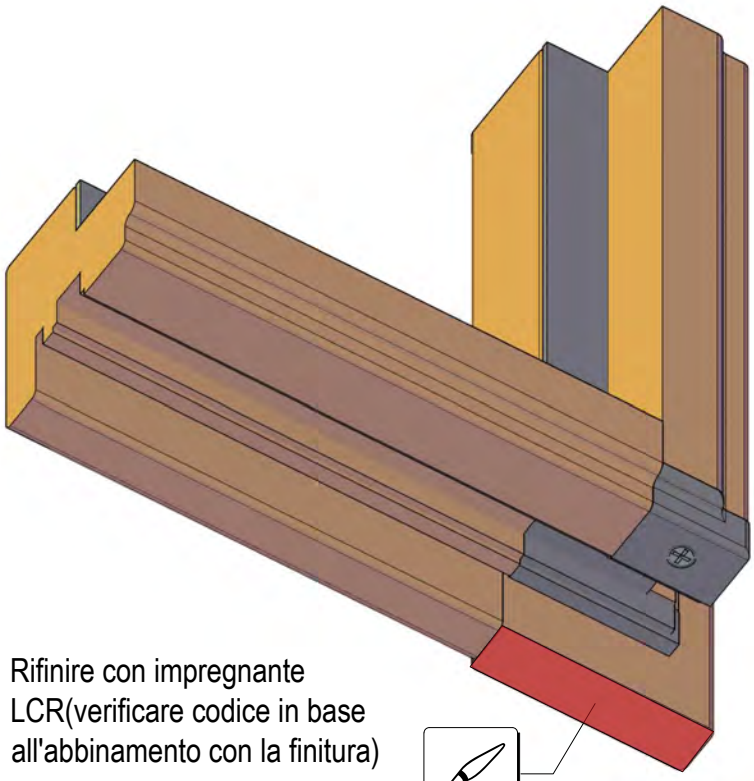


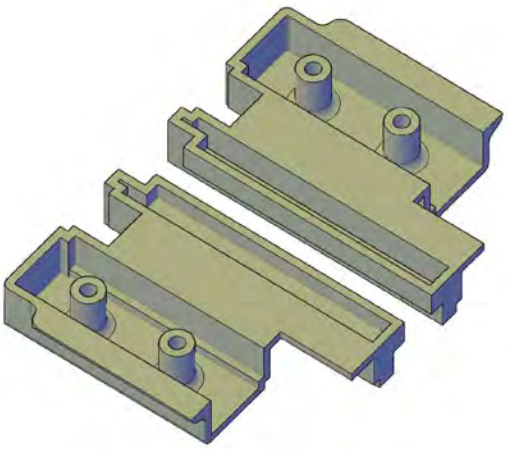
LC139A



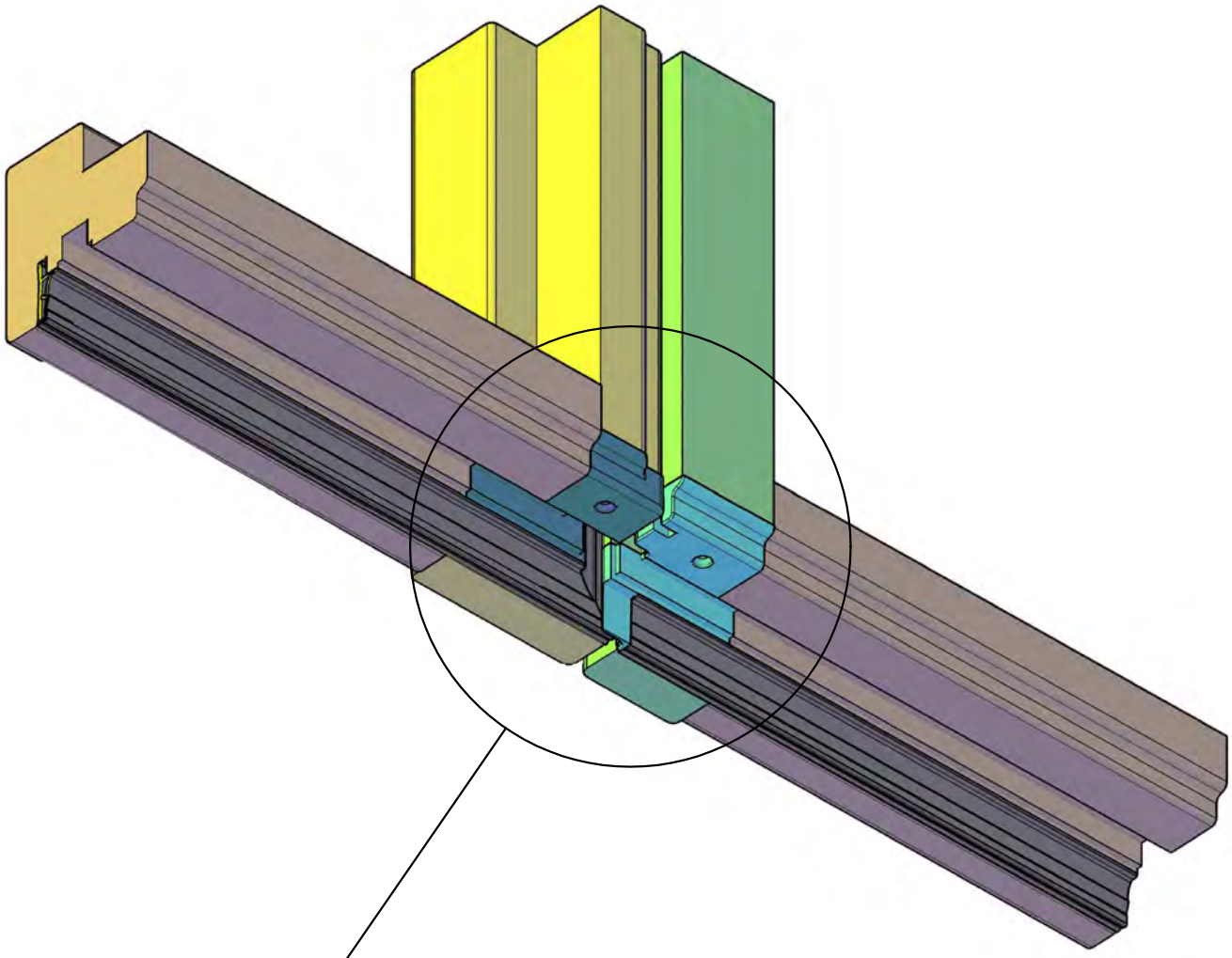


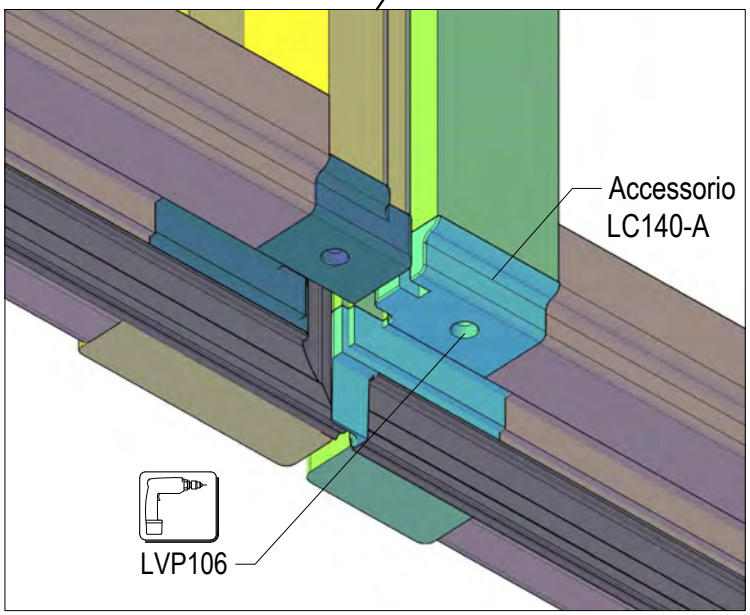
Coppia accessori compensatori LC141-A per FD604

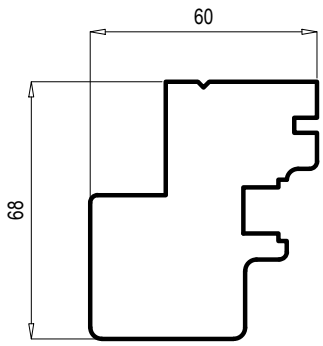




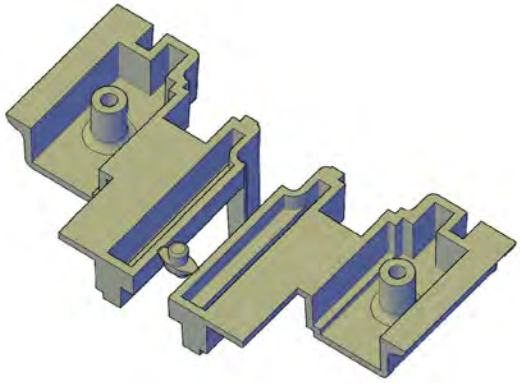
Rifinire con impregnante LCR(verificare codice in base all'abbinamento con la finitura)



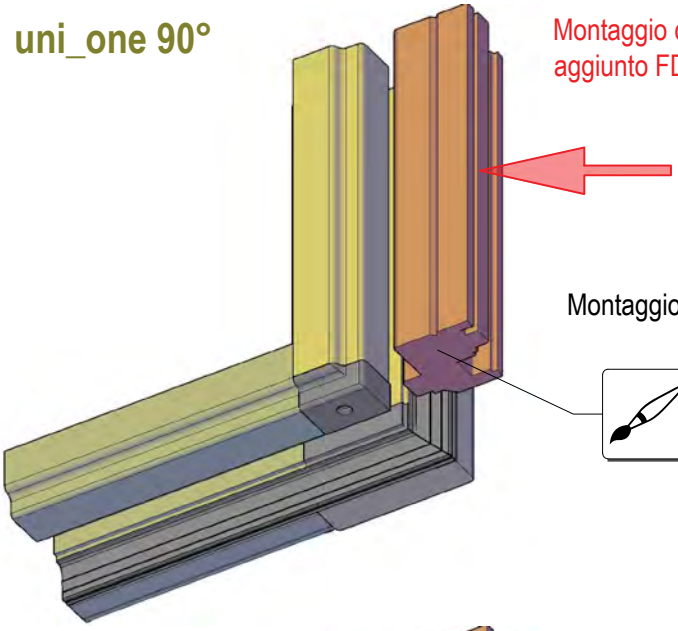




Coppia accessorio compensatori LC140-A per FD603

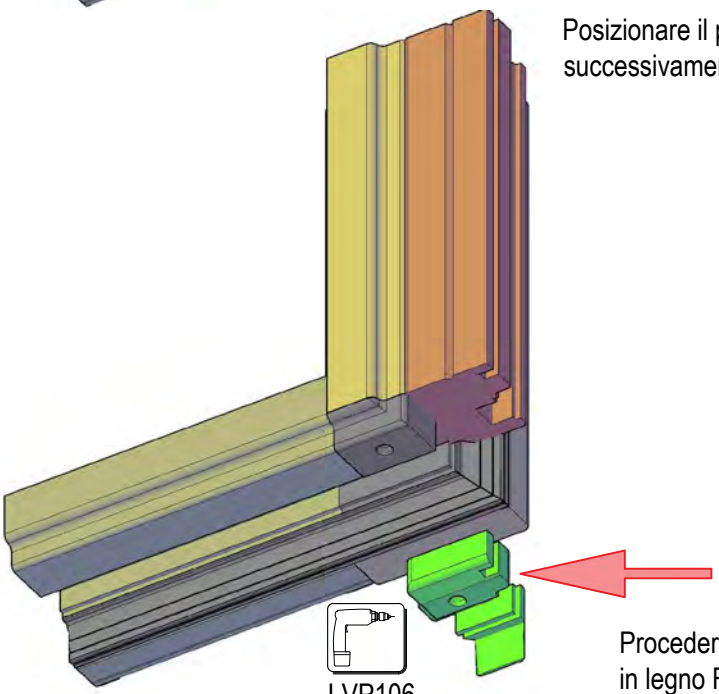


Montaggio chiusura centrale con anta simmetrica e montantino aggiunto FD612



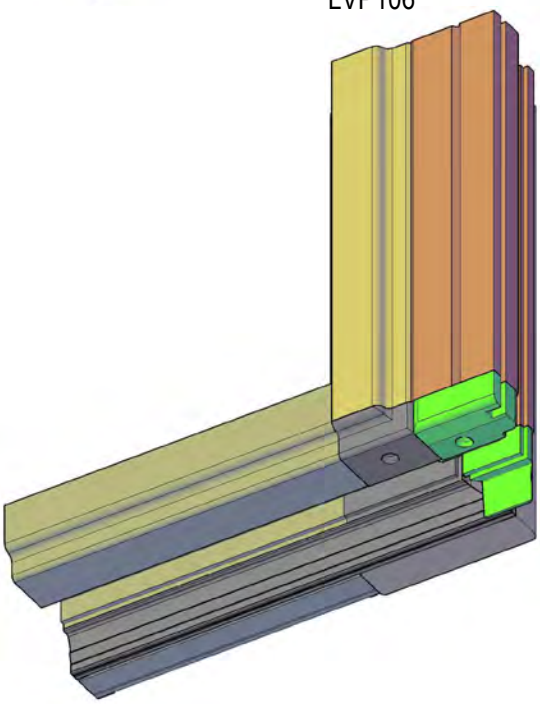
Montaggio del profilo FD612

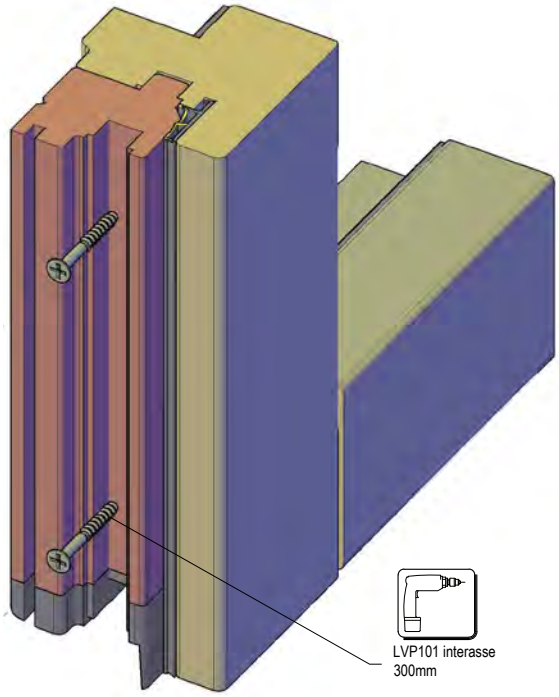
Posizionare il profilo in legno FD612 e successivamente avvitare i terminali LC79-1



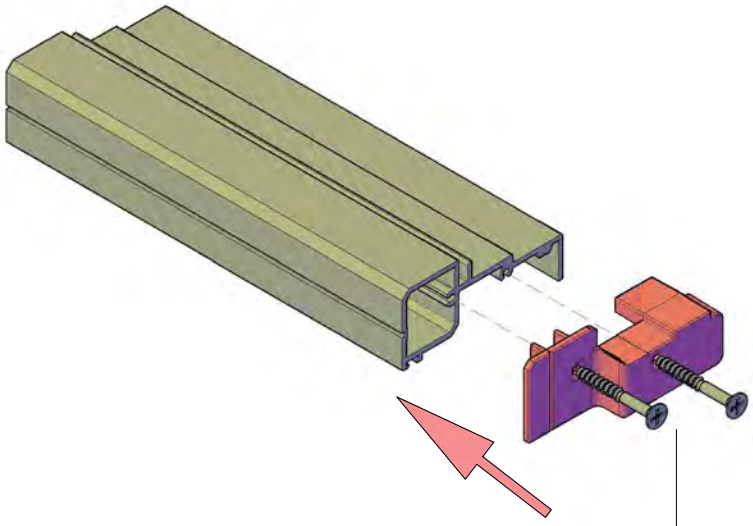
LVP106

Procedere con il bloccaggio con vite del profilo in legno FD612

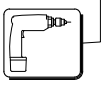




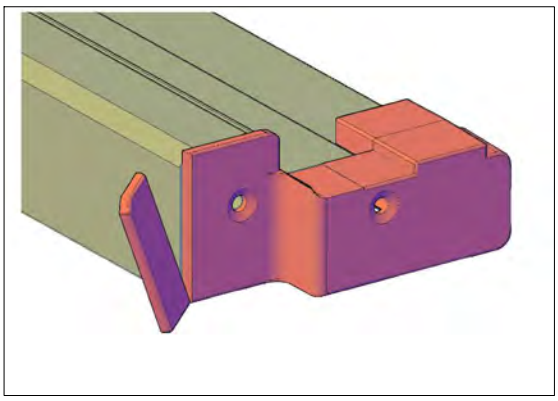
LVP101 interasse 300mm



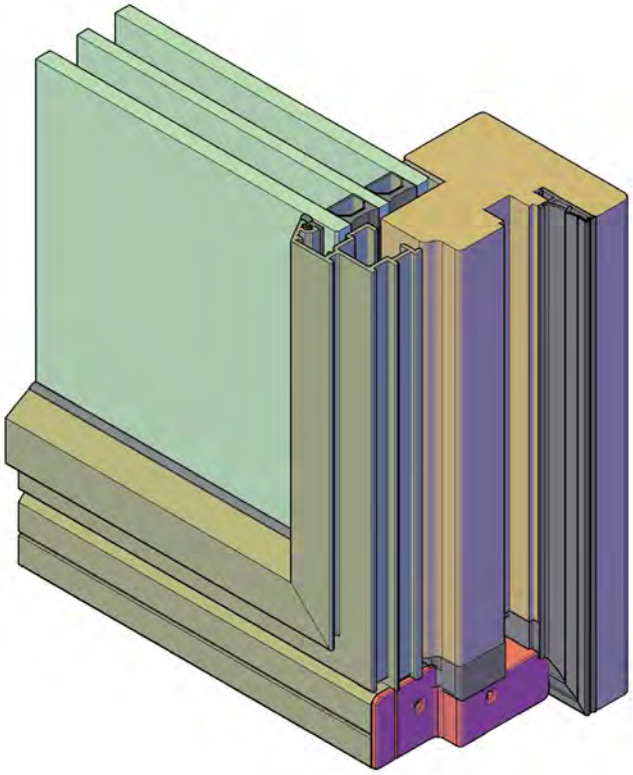
Montaggio dei terminali laterali PT238/1

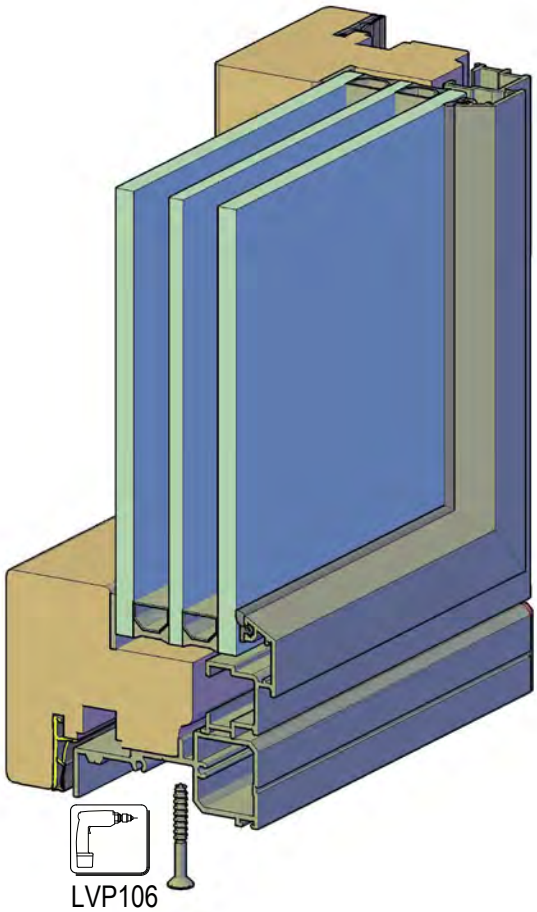


FCV2916IN-N
(2x)



In caso di profilo alluminio PA284 rimuovere l'estremità del terminale in corrispondenza dell'incisione

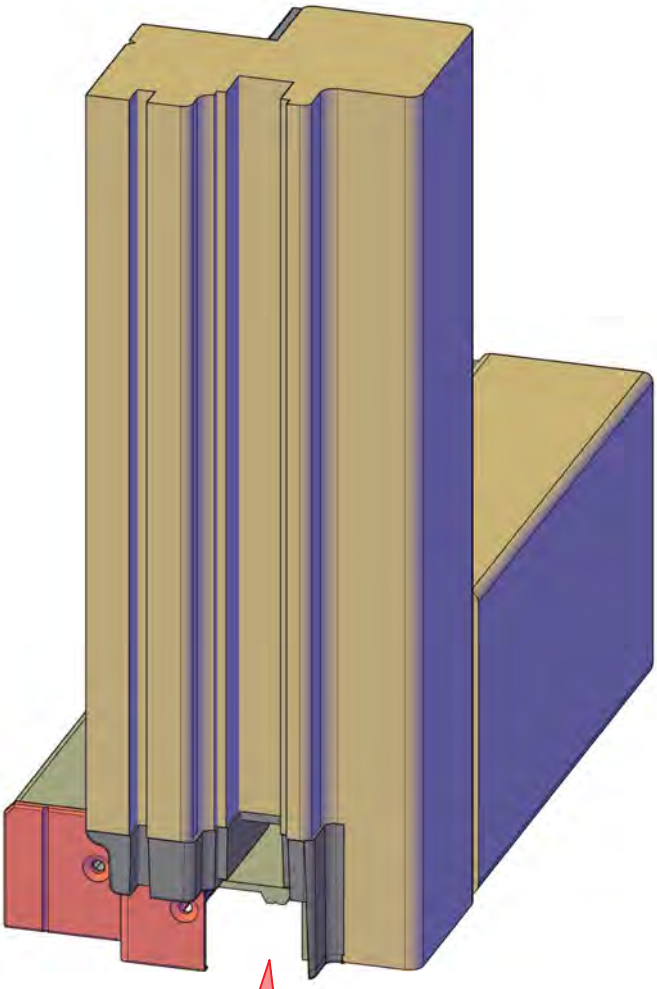


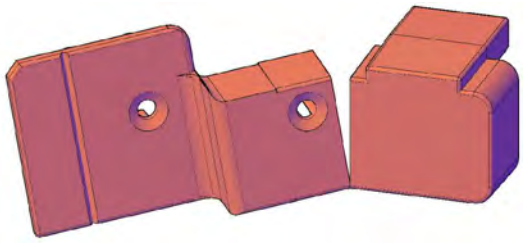


LVP106

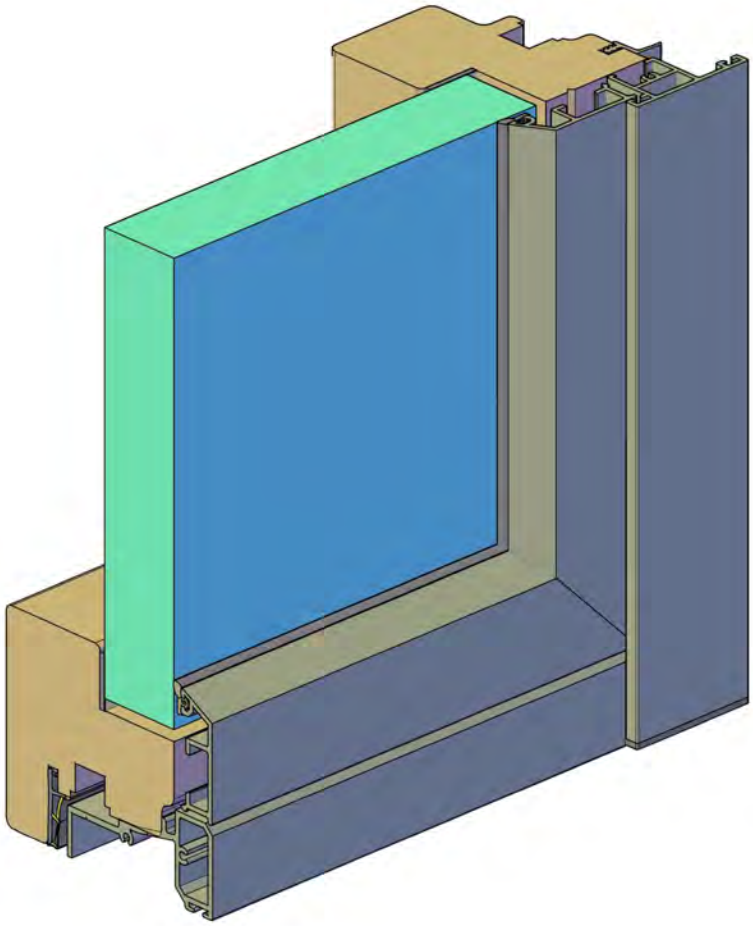
Montaggio del profilo sull'anta in legno

Montaggio del parafreddo sul lato scambio battuta FD603

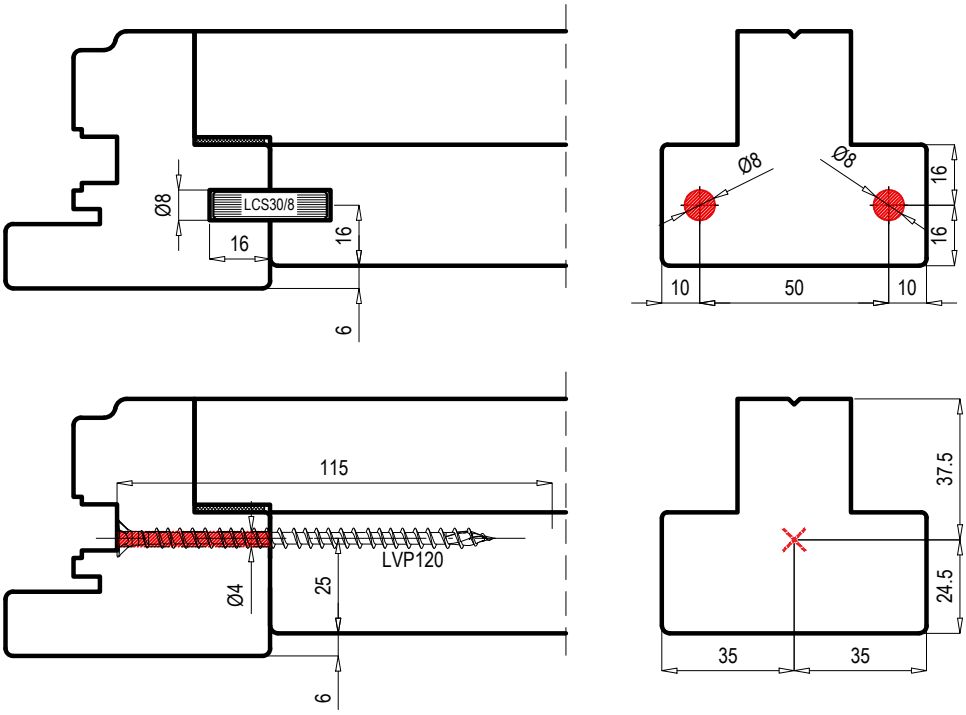


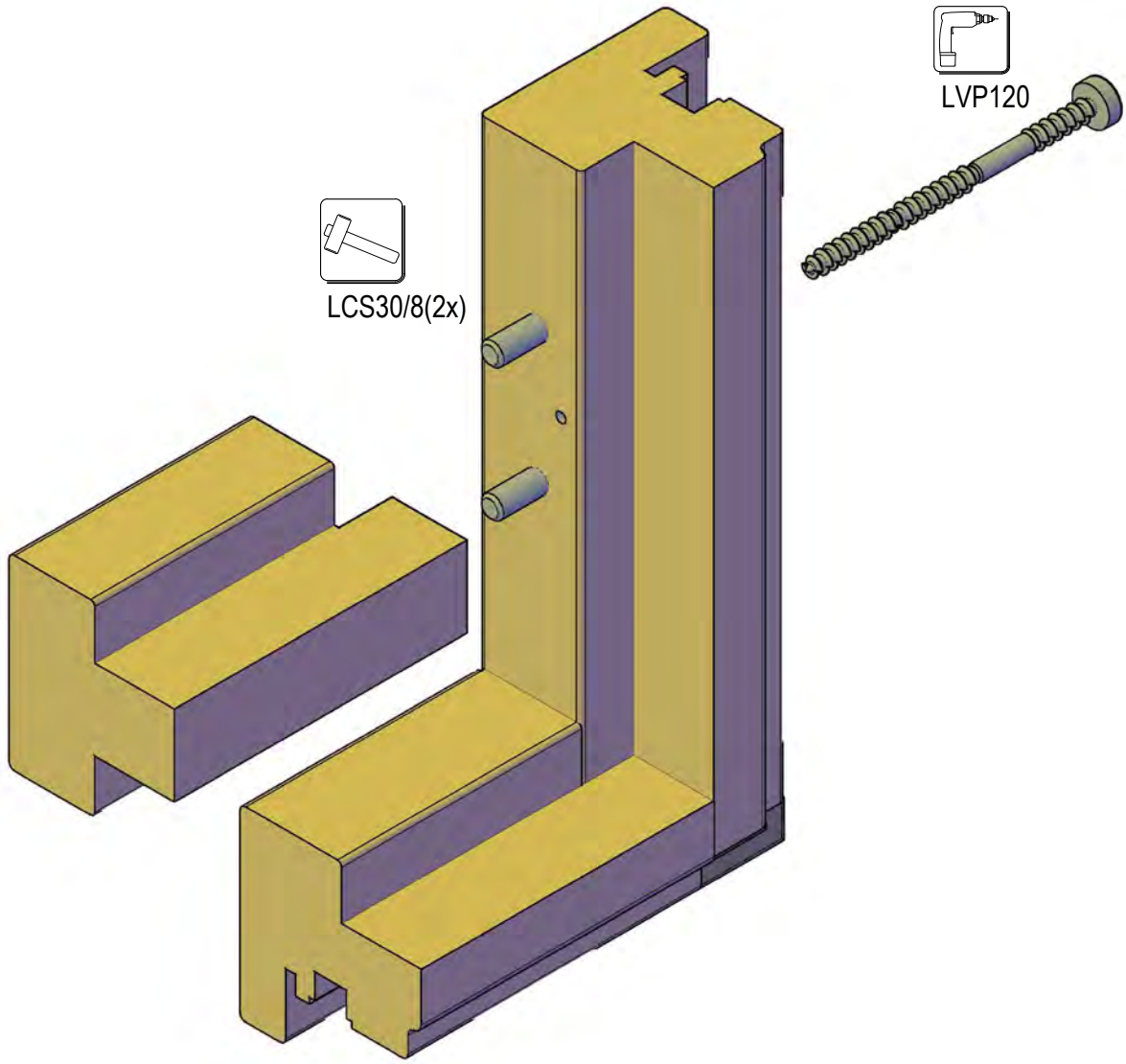


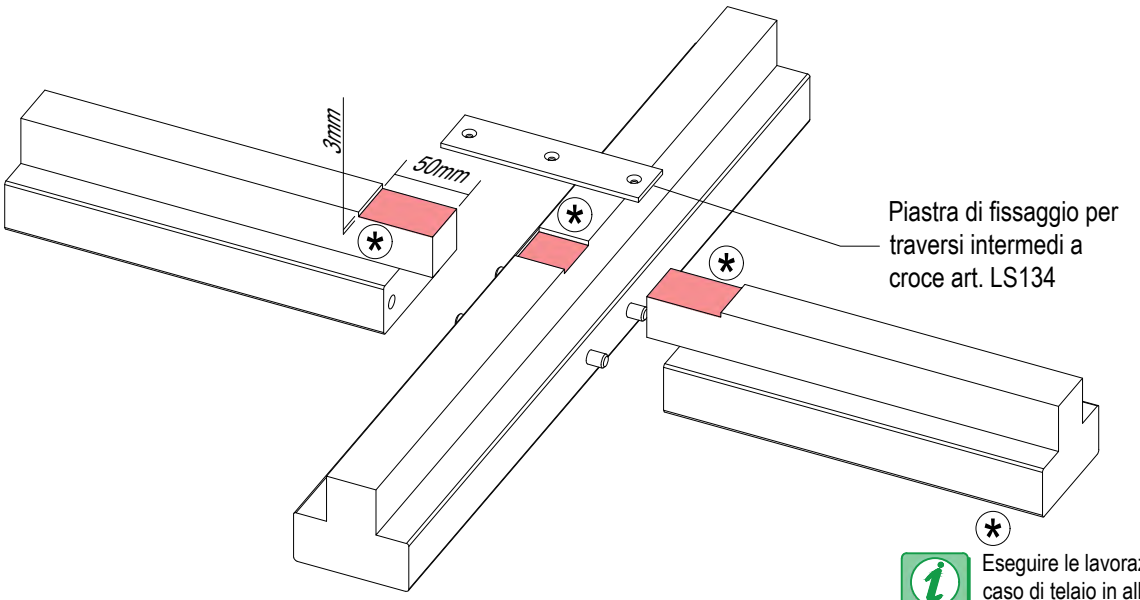
Rimuovere l'estremità del terminale in corrispondenza dell'incisione per il passaggio della ferramenta

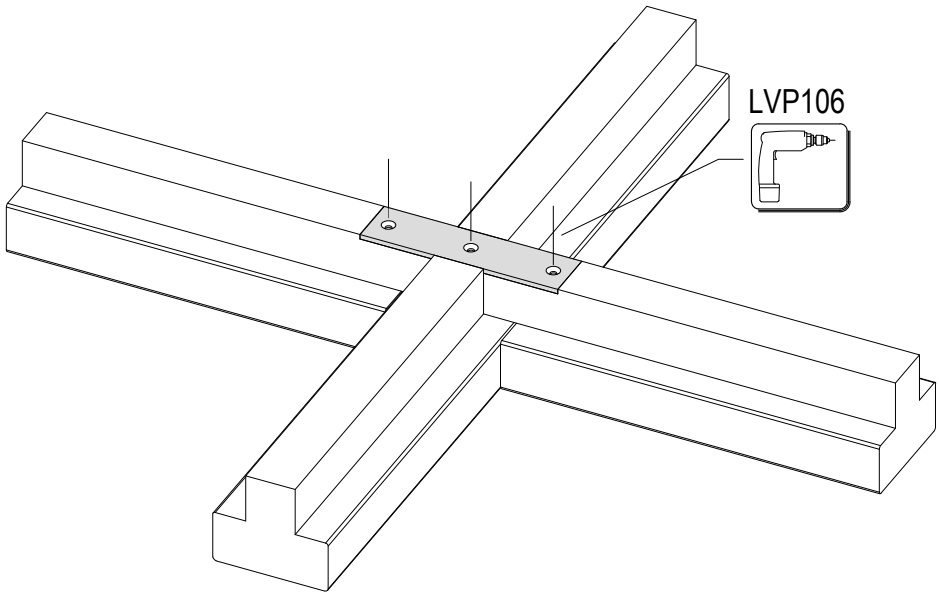


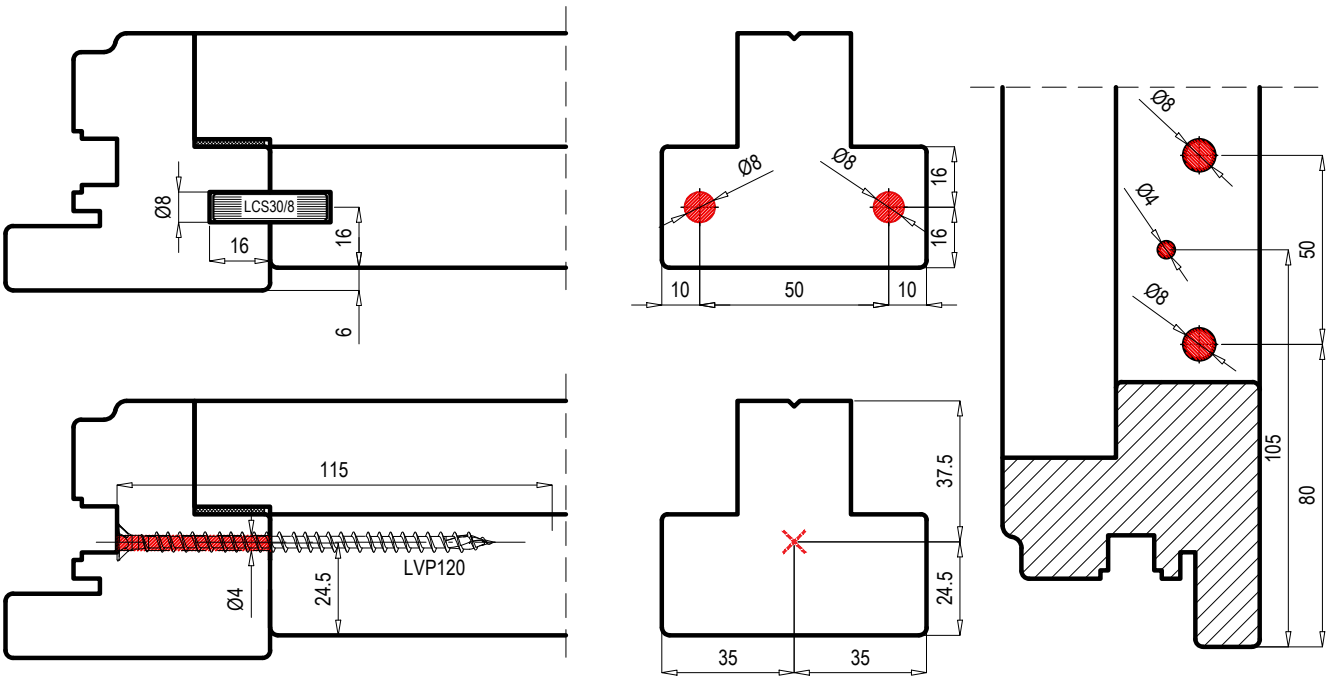
uni_one 90° Montaggio traverso intermedio anta

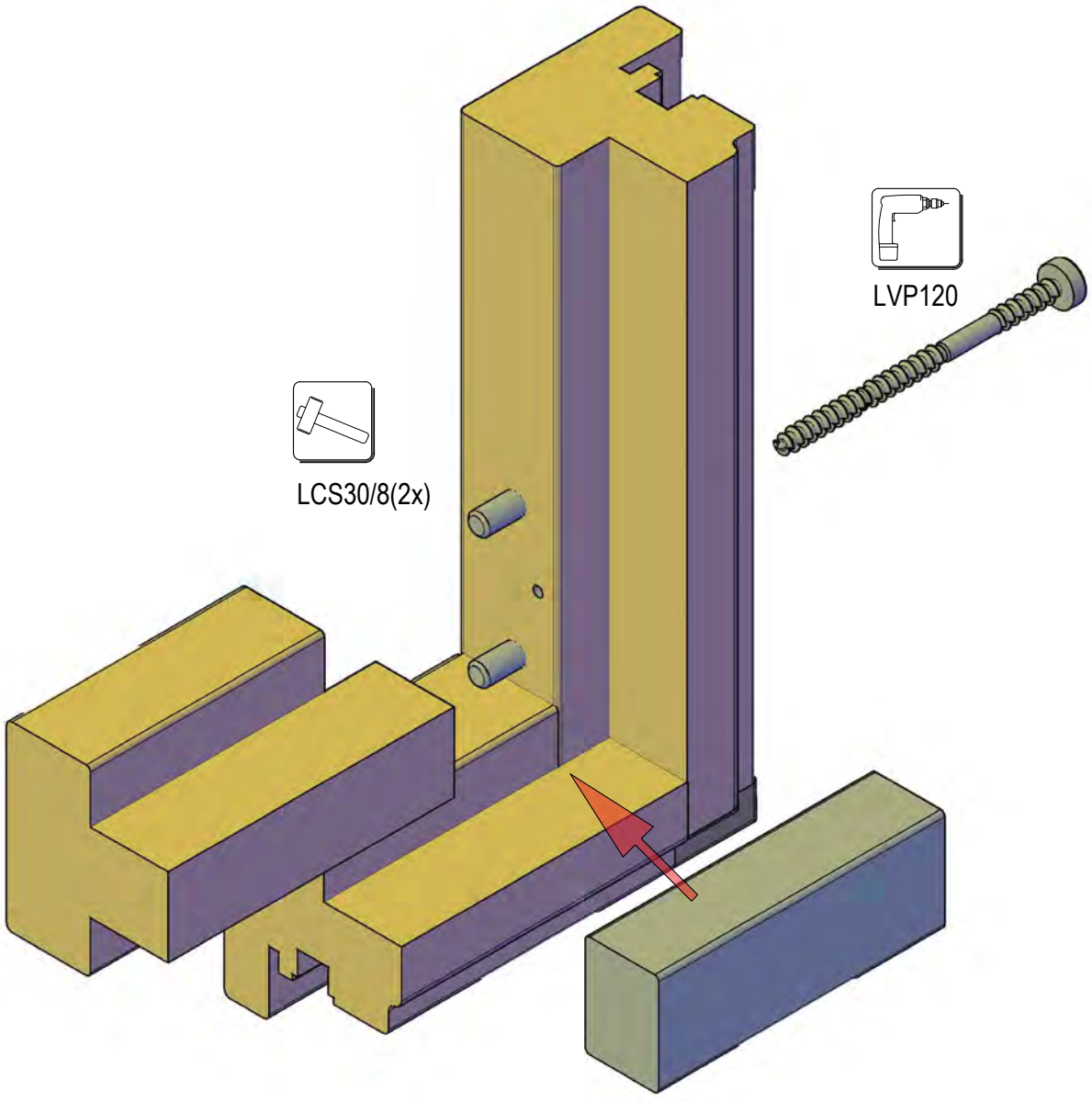


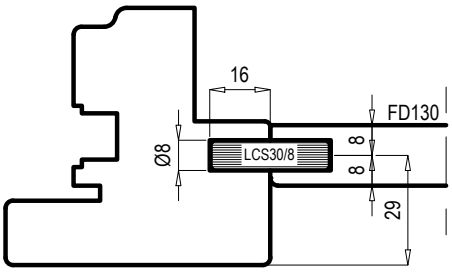


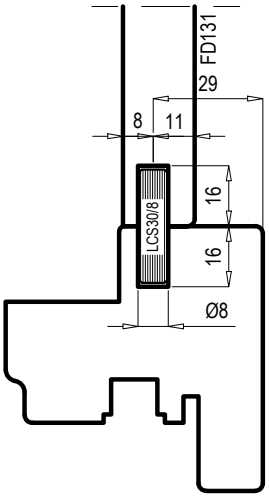

3mm
50mm
Piastra di fissaggio per traversi intermedi a croce art. LS134
Eseguire le lavorazioni solo nel caso di telaio in alluminio assemblato meccanicamente

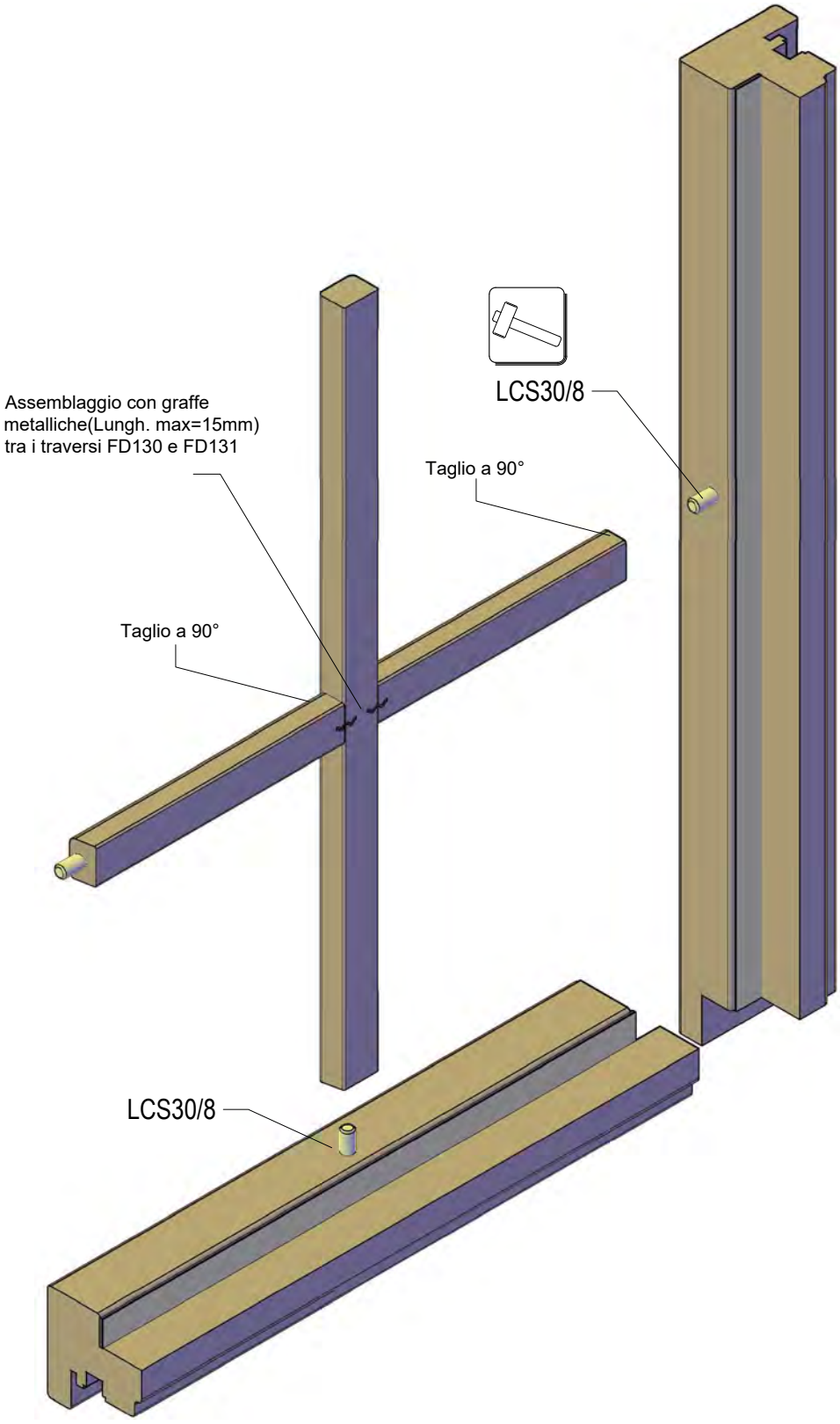

LVP106

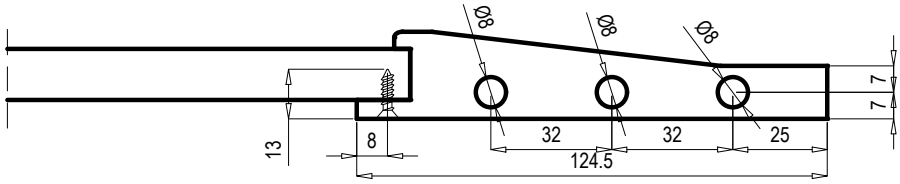

Ø8
LCS30/8
16
16
6
Ø8
Ø8
16
16
10
50
10
Ø8
Ø4
Ø8
50
105
80
115
LVP120
Ø4
24.5
37.5
24.5
35
35


LVP120
LCS30/8(2x)

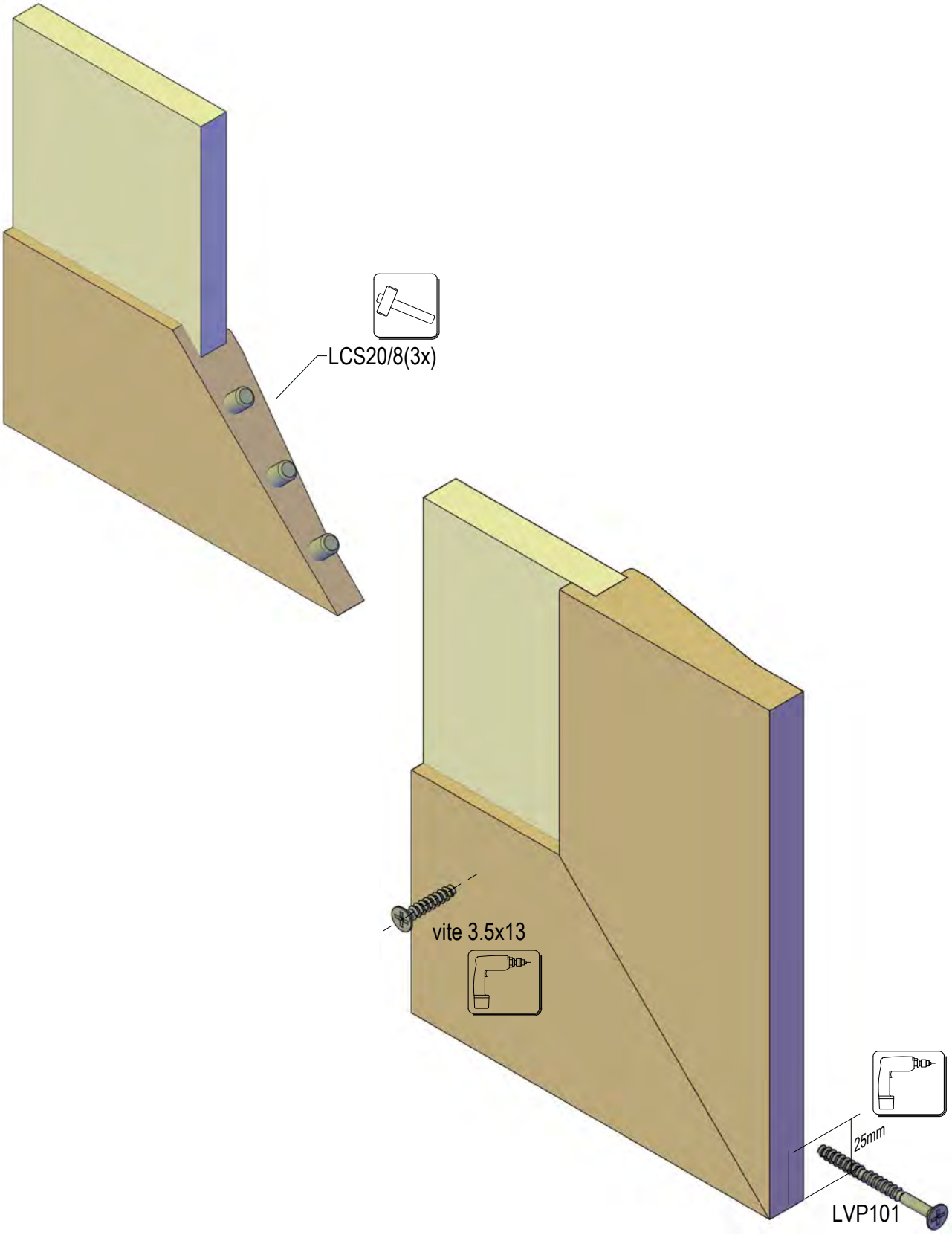

16
FD130
Ø8
LCS30/8
8
8
29


FD131
29
8
11
16
LCS30/8
16
Ø8

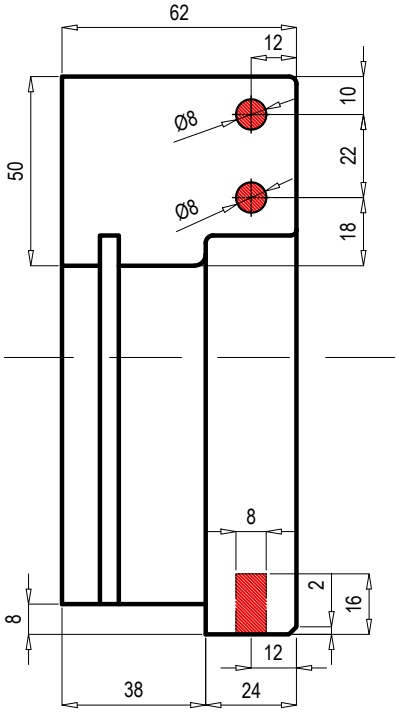

Assemblaggio con graffe
metalliche(Lungh. max=15mm)
tra i traversi FD130 e FD131
LCS30/8
Taglio a 90°
Taglio a 90°
LCS30/8

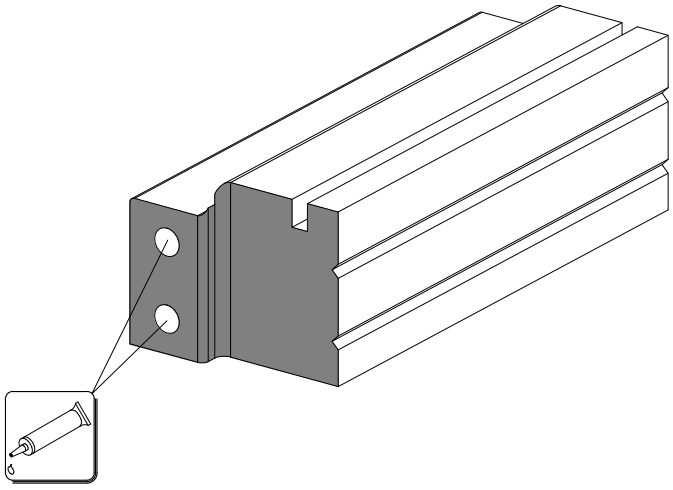


sezione di taglio a 45° del profilo FD199

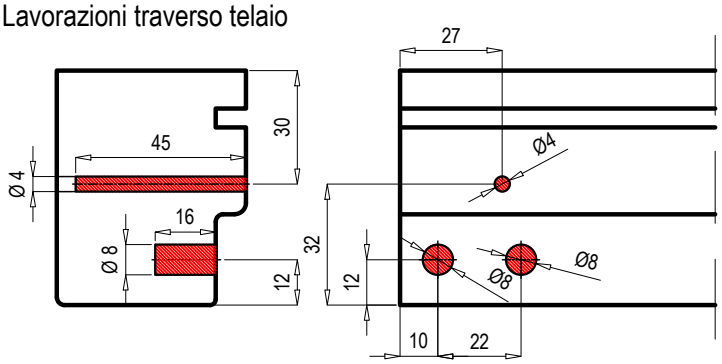


Lavorazioni montante telaio

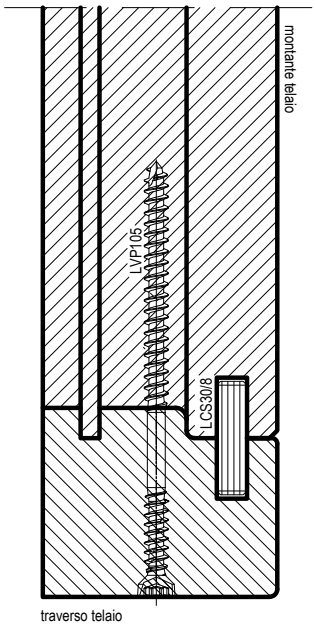


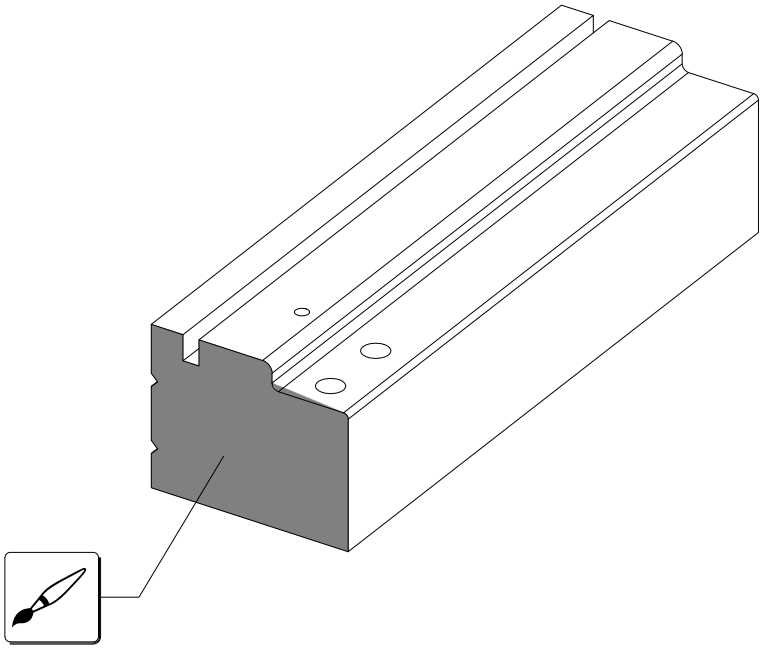


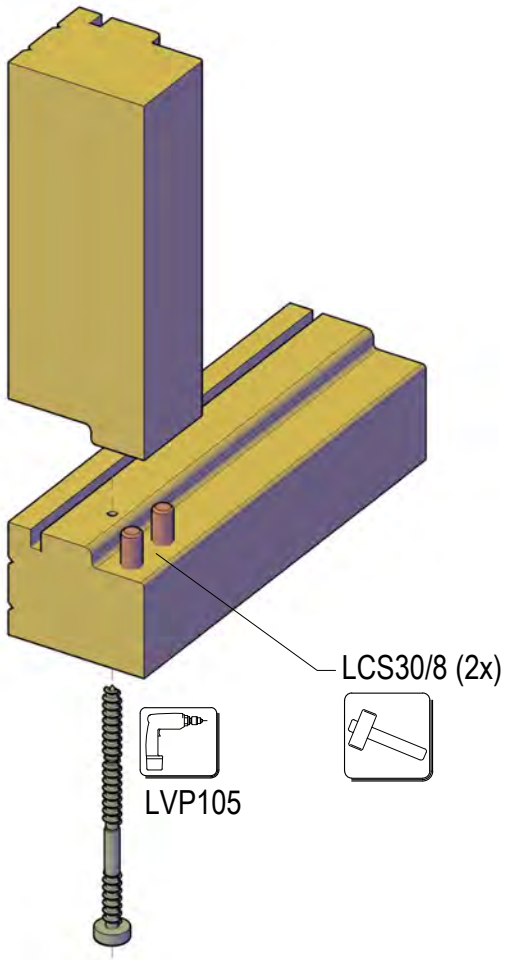
Lavorazioni traverso telaio

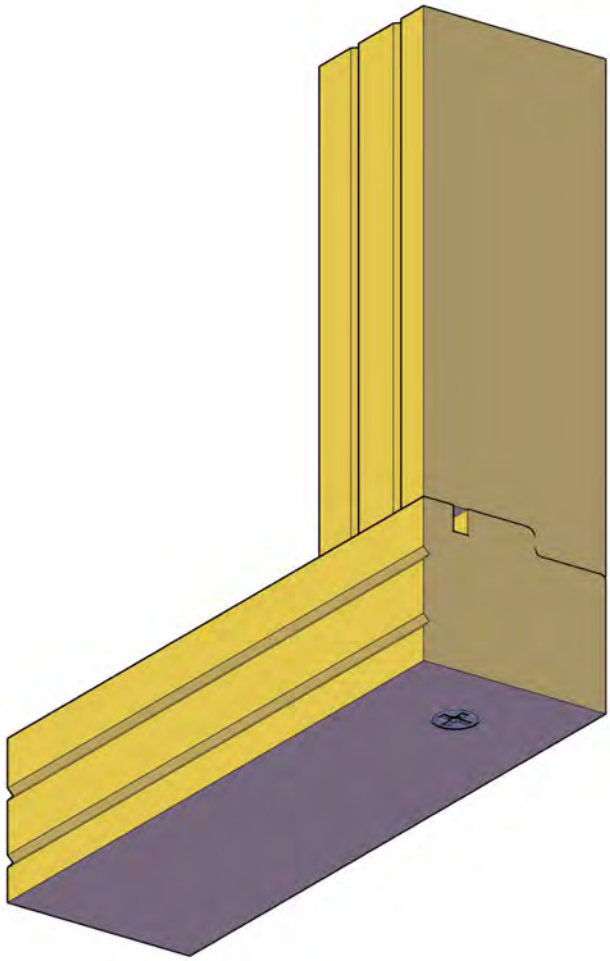


NOTA:
TUTTE LE SEZIONI GREZZE
DEVONO ESSERE VERNICIATE

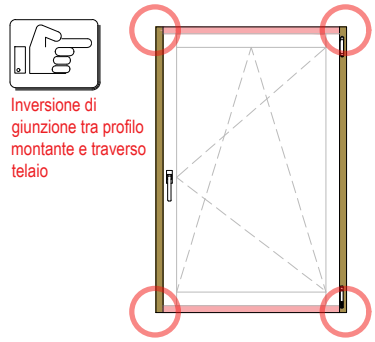




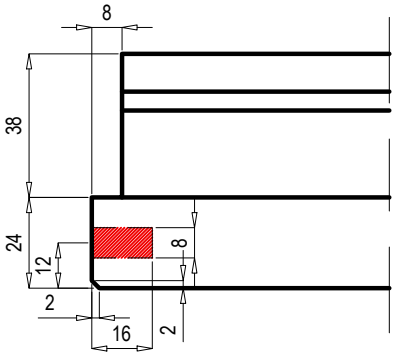

LCS30/8 (2x)
LVP105

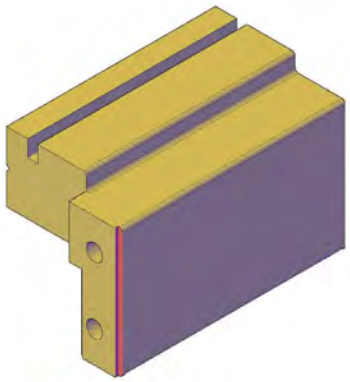


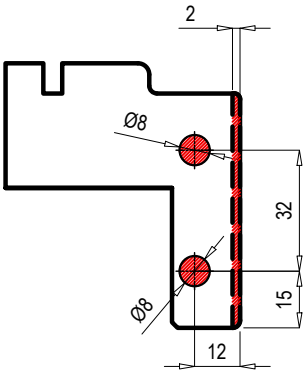
Inversione di giunzione tra profilo montante e traverso telaio

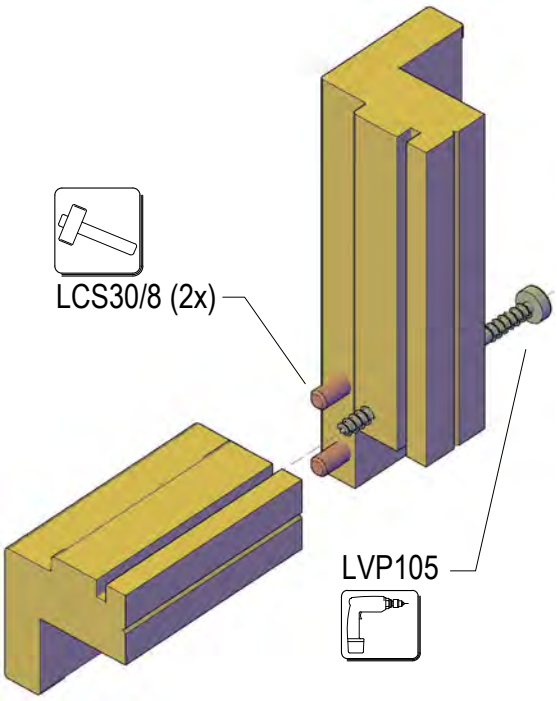


Lavorazioni traverso telaio

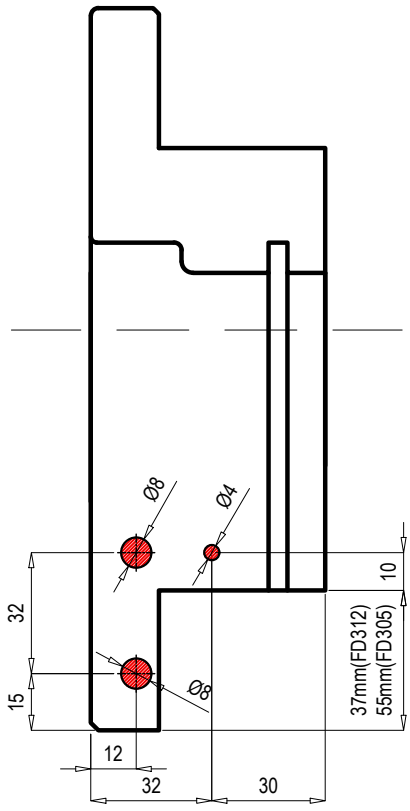


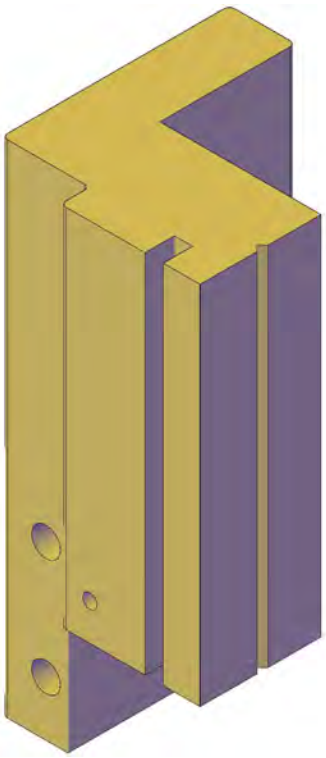


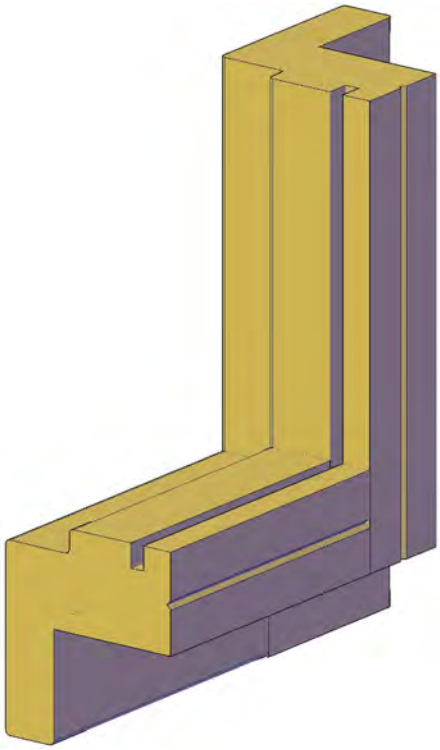


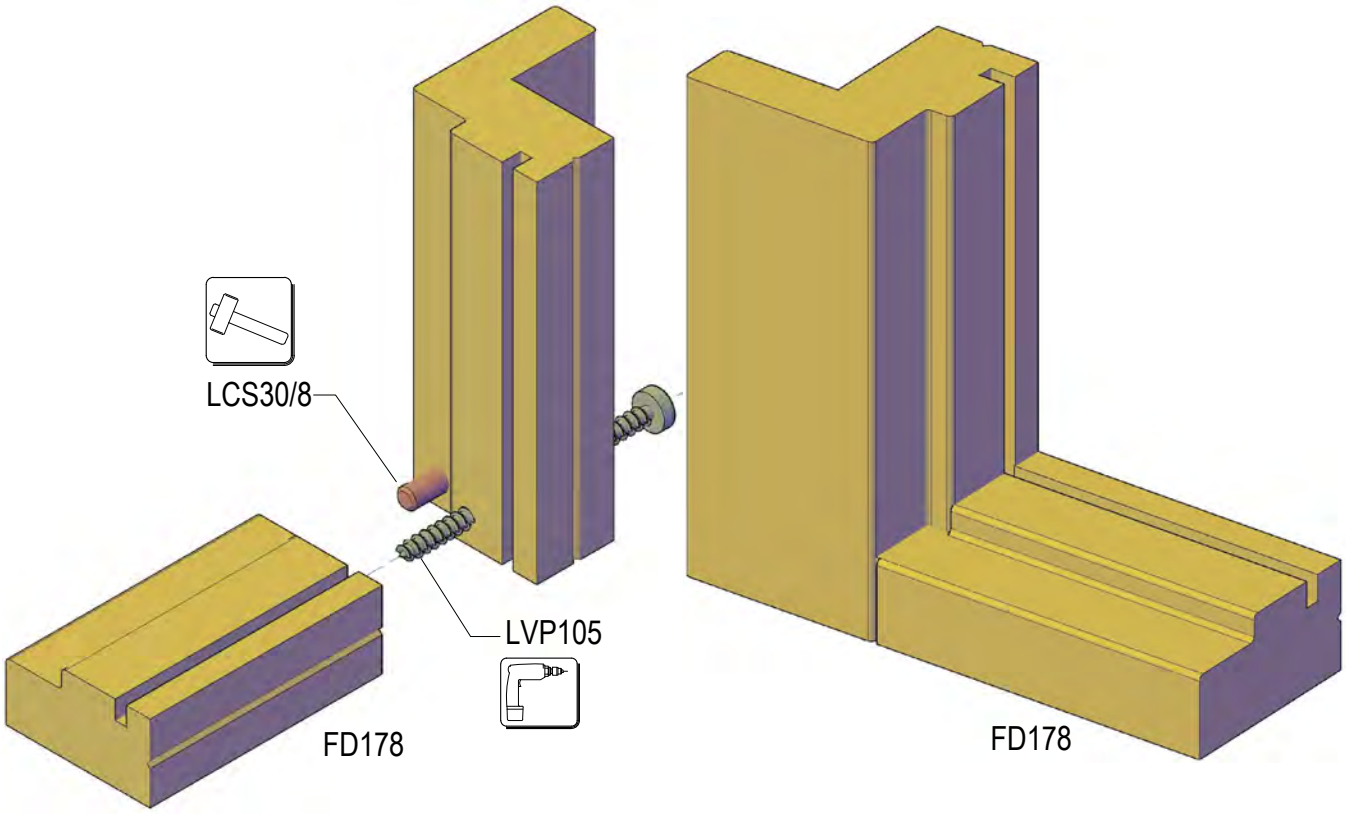


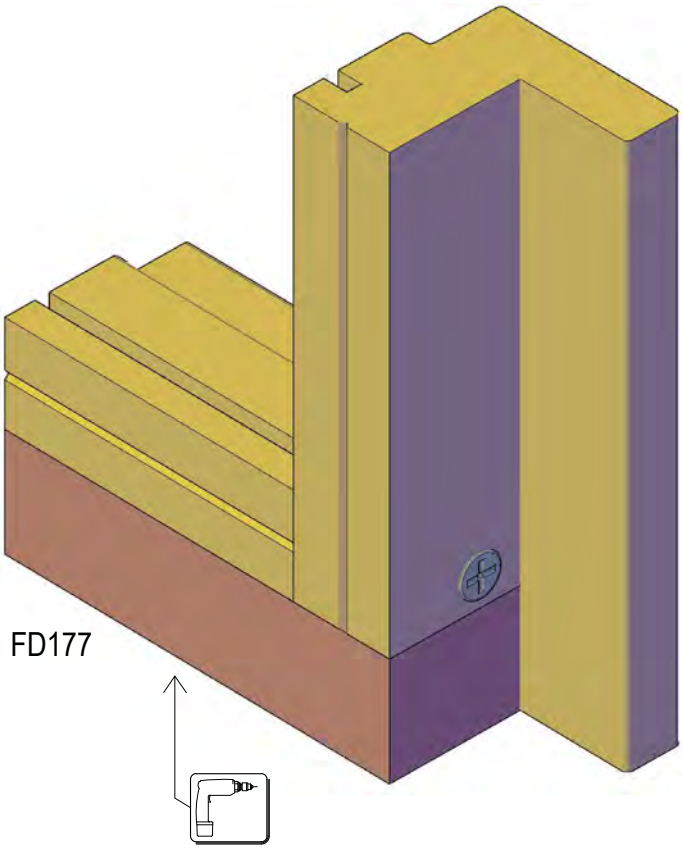
Lavorazioni montante telaio



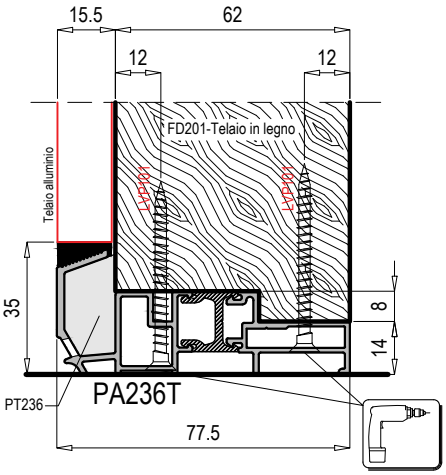


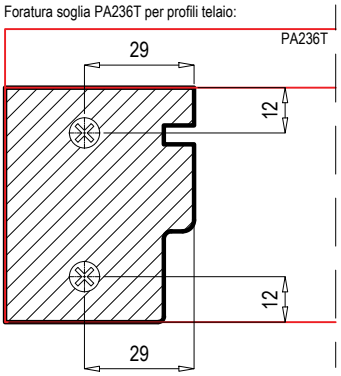


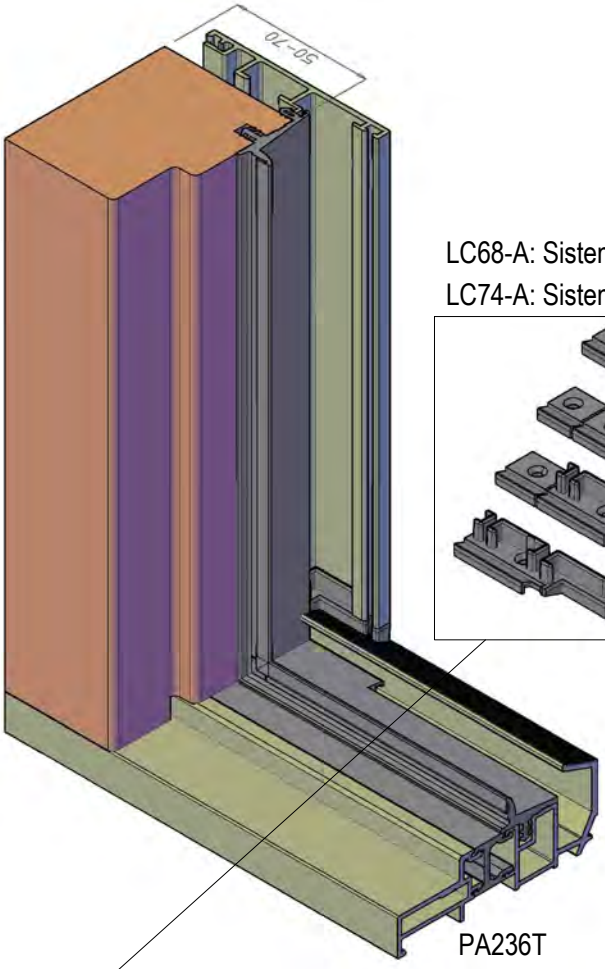




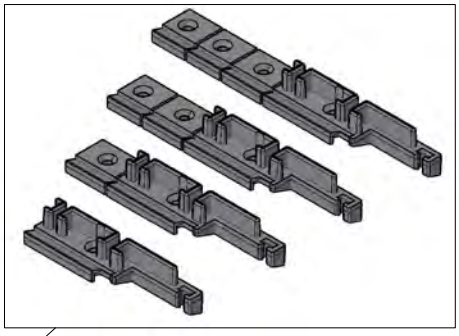
avvitare al telaio con LVP101 interasse 300mm





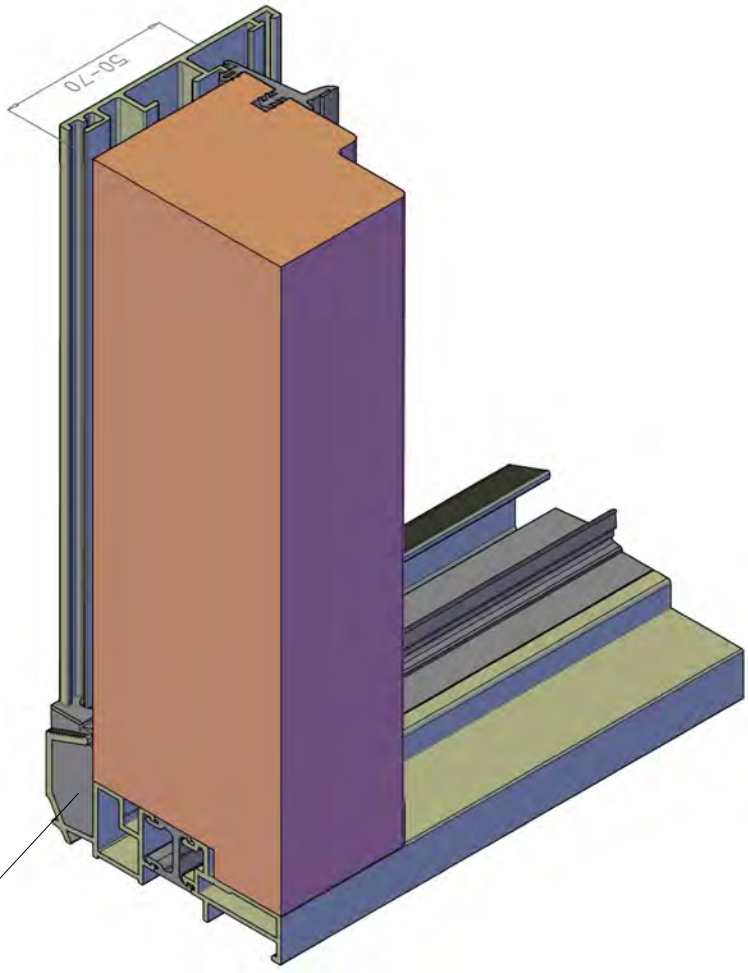


LC68-A: Sistema Standard
LC74-A: Sistema Complanare/Flat/Drop

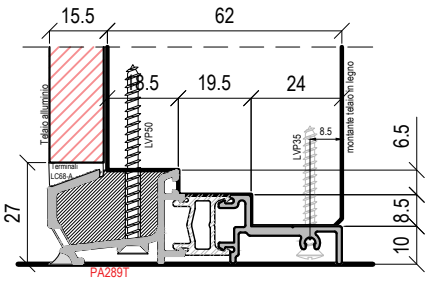


Alluminio	Accessorio
LA791	LC74/A tagliato
LA794	LC74/A tagliato
LA746	LC74/A tagliato
LA776	LC74/A

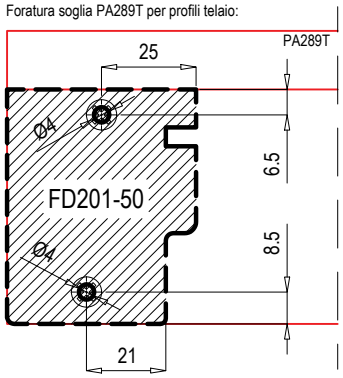
Alluminio	Accessorio
LA780	LC68/A tagliato
LA793	LC68/A tagliato
LA783	LC68/A tagliato
LA889	LC68/A



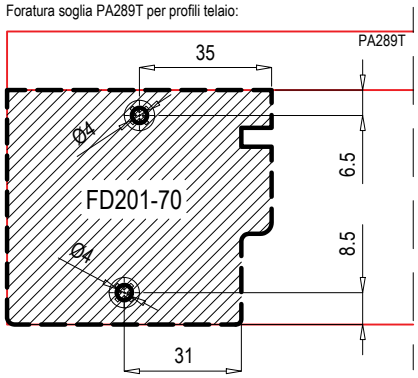
uni_one 90° Giunzione e lavorazioni per assemblaggio telai FD201 con soglia PA289T



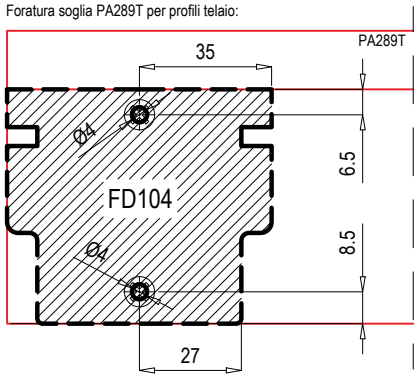
Foratura soglia PA289T per profili telaio:

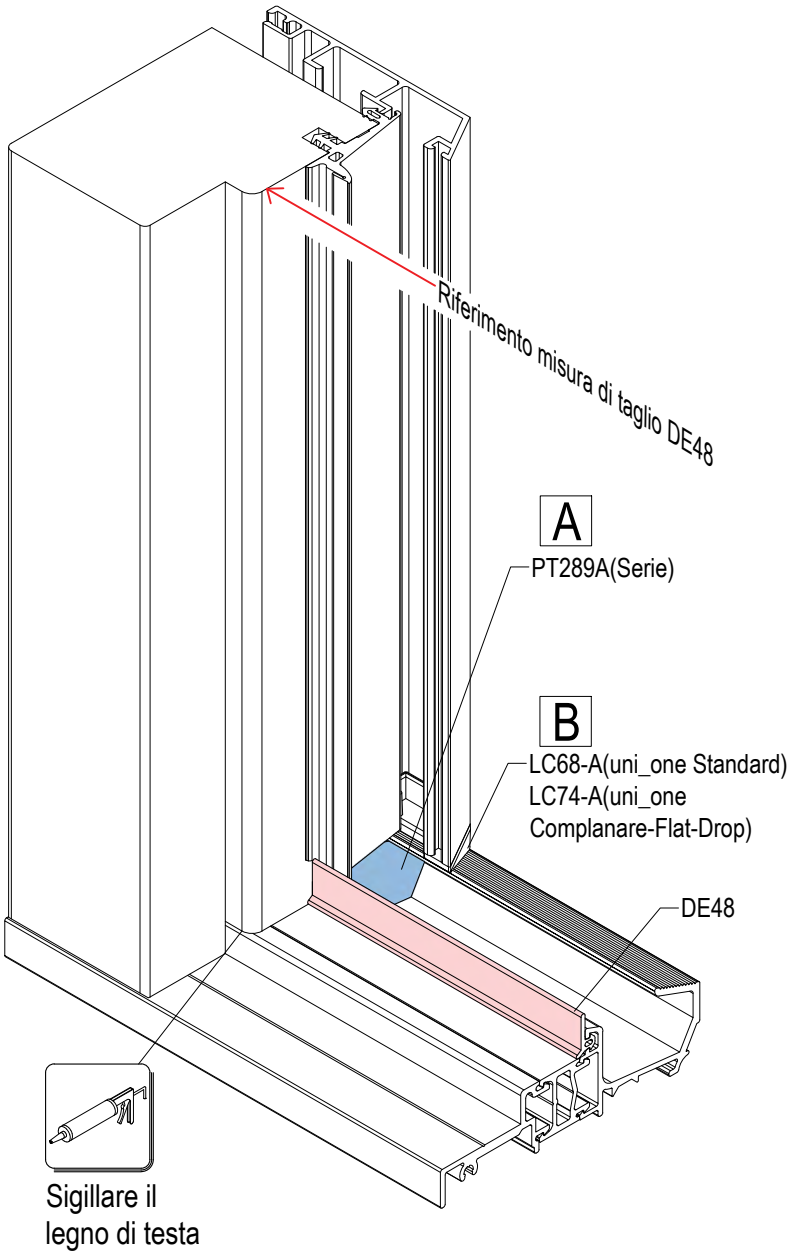


Foratura soglia PA289T per profili telaio:



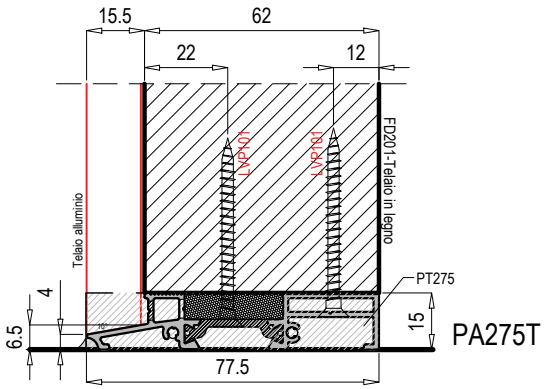
Foratura soglia PA289T per profili telaio:



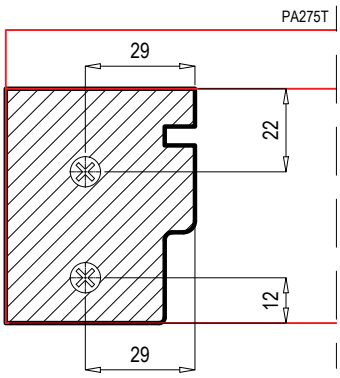


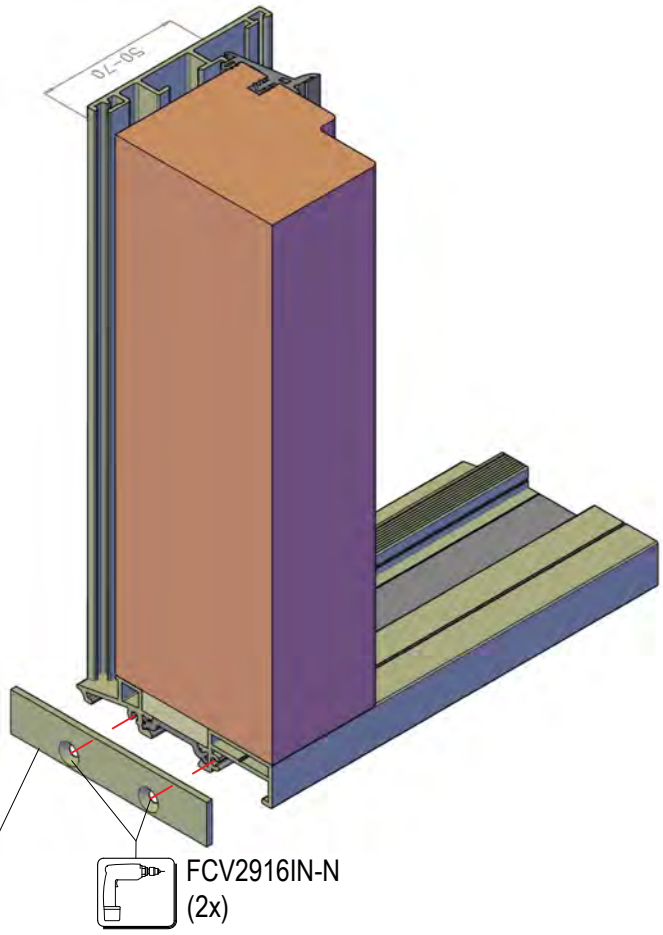
A	Telaio	Accessorio	Misura
	FD201-50	PT289A-50	50mm
	FD201-70	PT289A-70	70mm
	FD305	PT289A-38	38mm
	FD312	PT289A-33	33mm
	FD104	PT289A-70	70mm

B	Alluminio	Accessorio
	LA791	LC74/A tagliato
	LA794	LC74/A tagliato
	LA746	LC74/A tagliato
	LA776	LC74/A
	LA780	LC68/A tagliato
	LA793	LC68/A tagliato
	LA783	LC68/A tagliato
	LA889	LC68/A



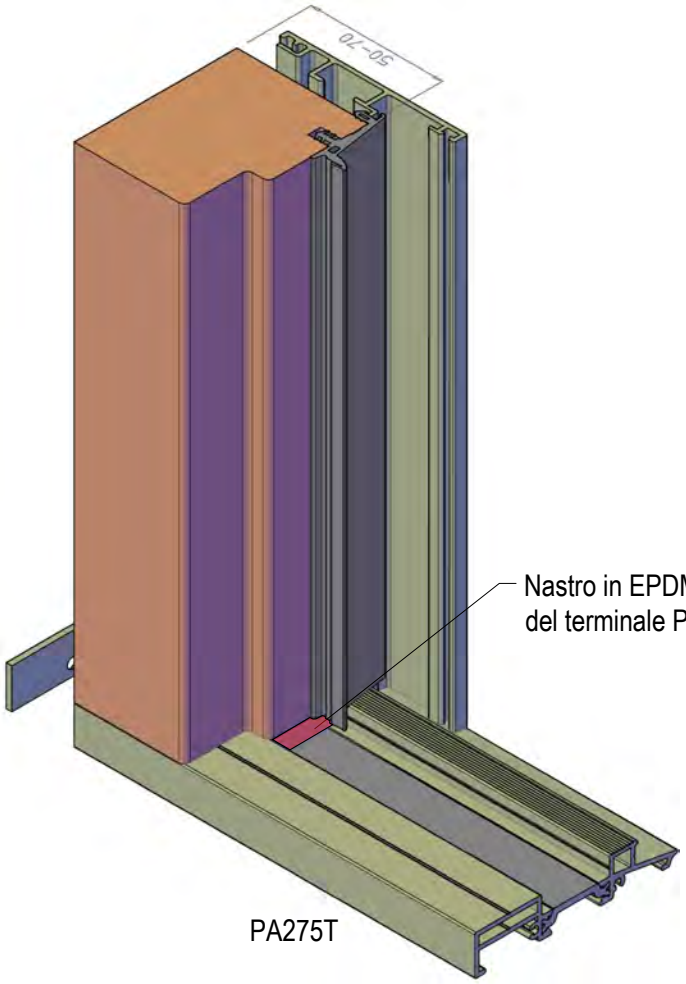
PA275T





Terminale laterale PT275

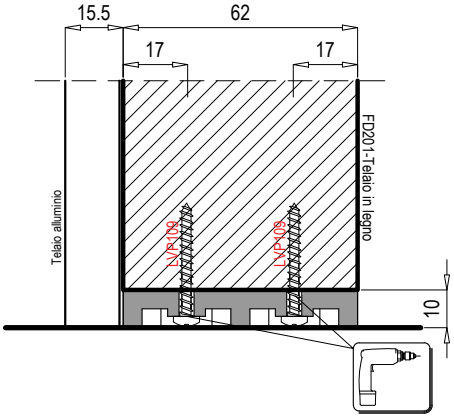
FCV2916IN-N
(2x)



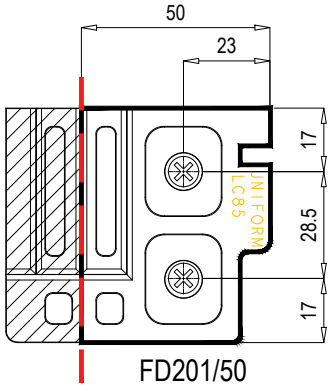
Nastro in EPDM incluso nella confezione
del terminale PT275

PA275T

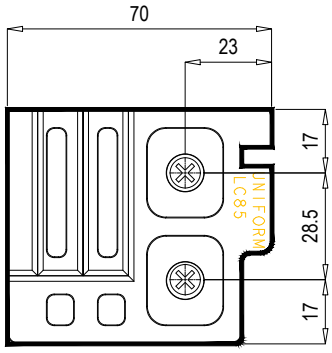
uni_one 90° Giunzione e lavorazioni per assemblaggio telai FD201 con parafreddo



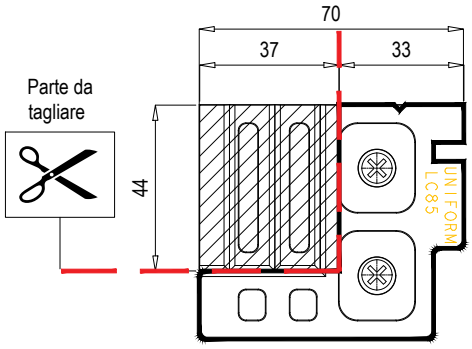
Parte da tagliare



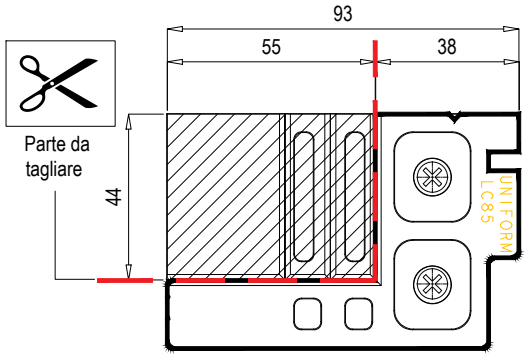
FD201/50



FD201/70

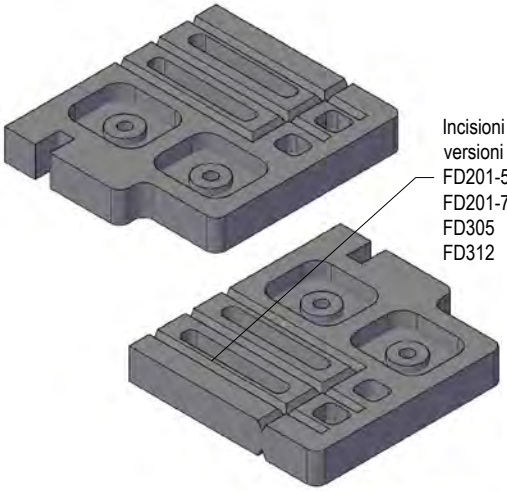


FD312

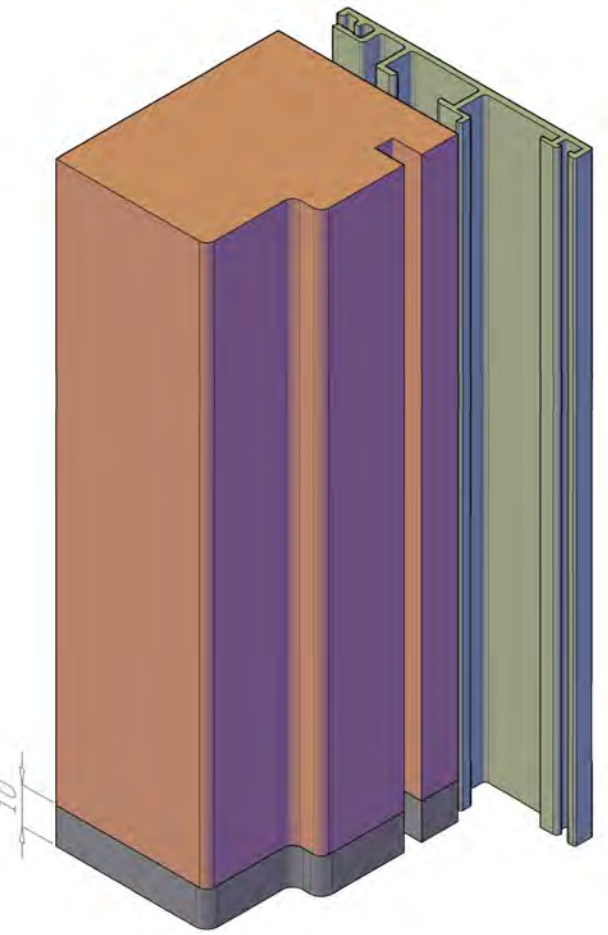


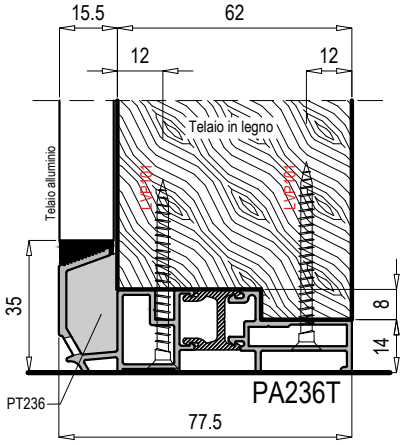
FD305

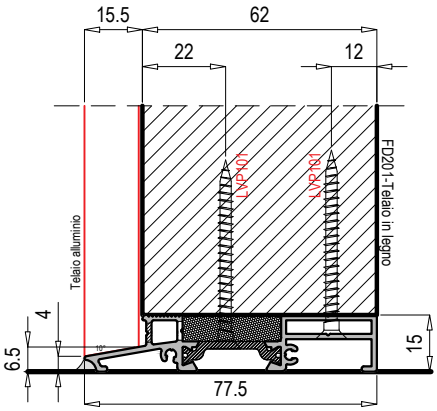
Coppia terminali LC85 per telaio



Incisioni per adattare il teminale alle versioni telaio:
FD201-50
FD201-70
FD305
FD312

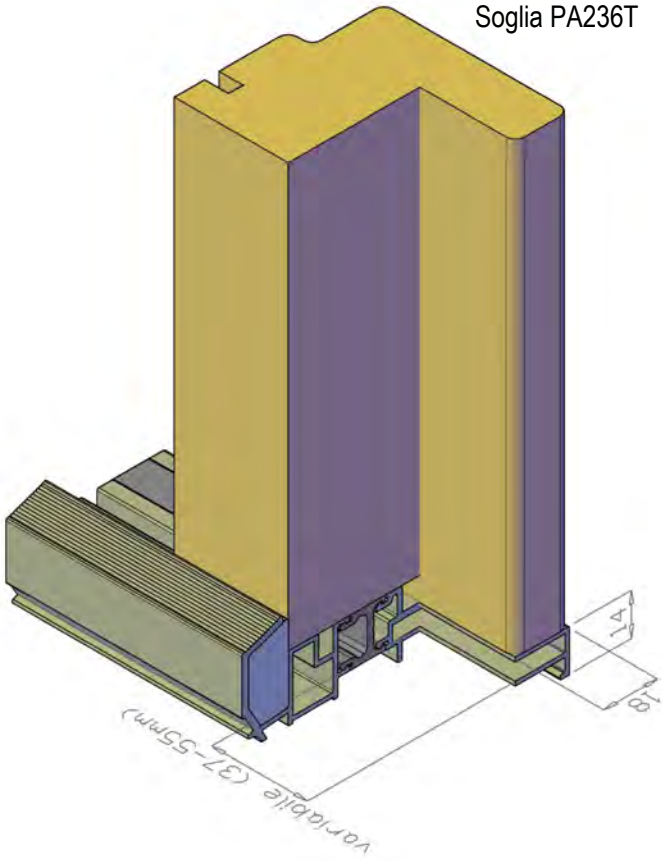




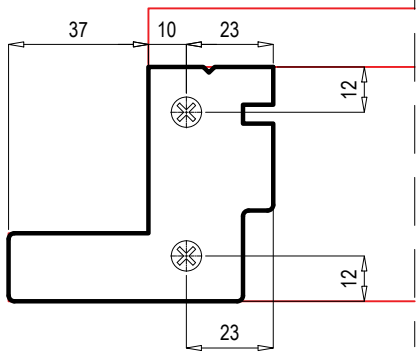


PA275T

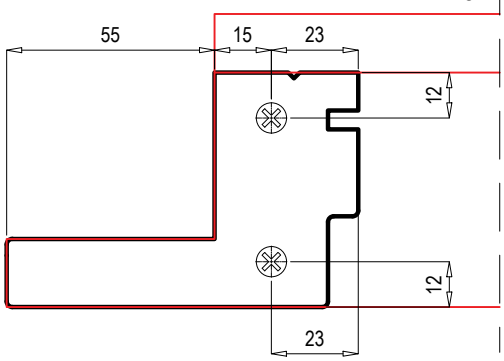
Soglia PA236T



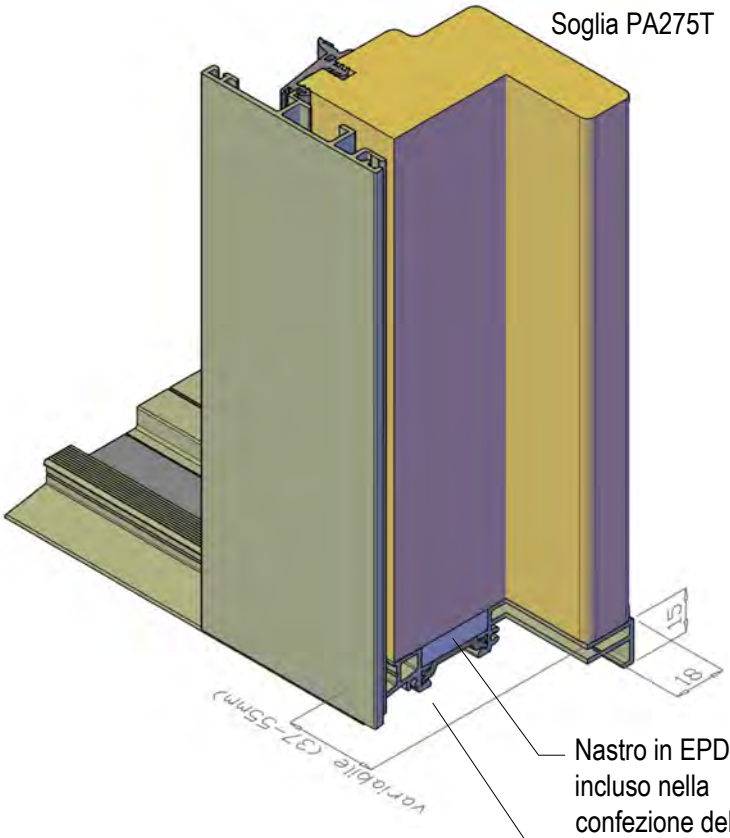
PA236T
PA275T



PA236T
PA275T

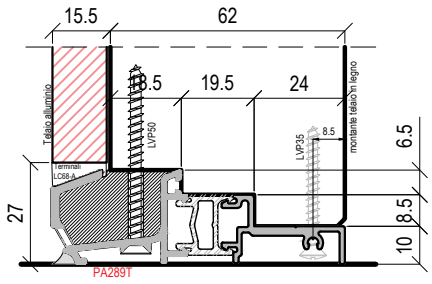


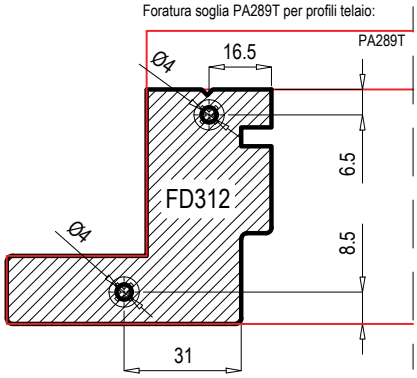
Soglia PA275T

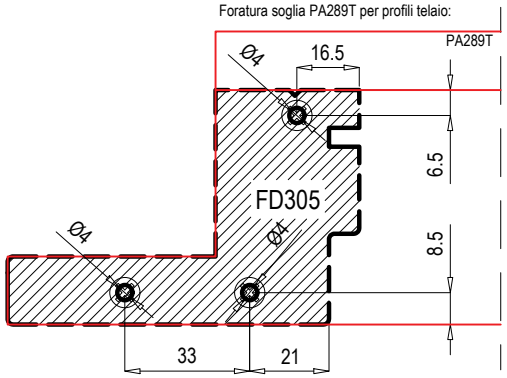


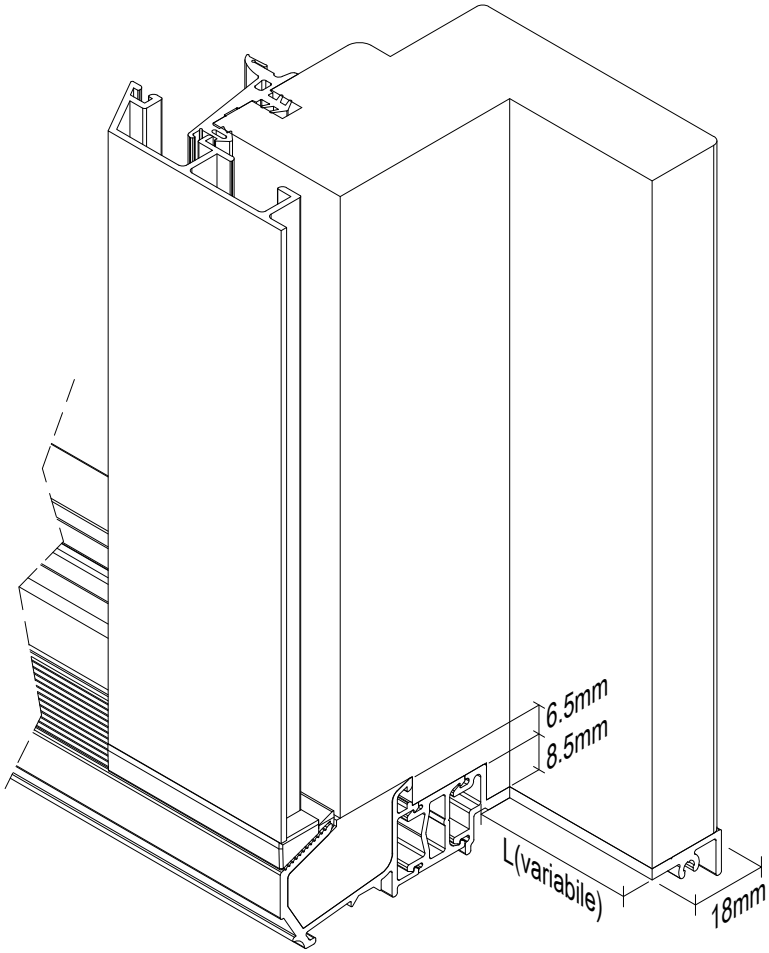
Nastro in EPDM incluso nella confezione del terminale PT275

NON utilizzare i terminali laterali PT275





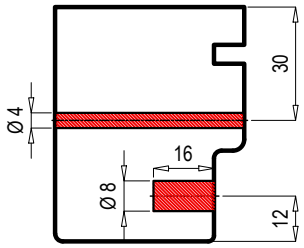


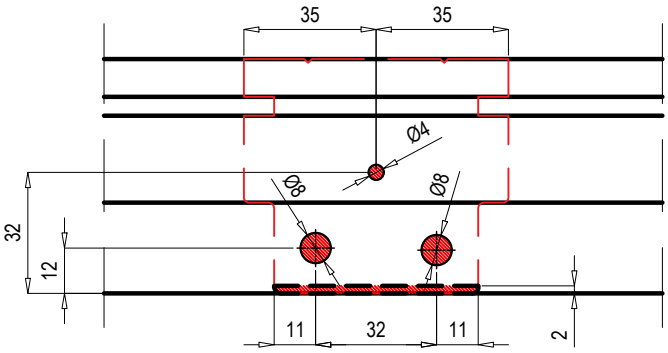


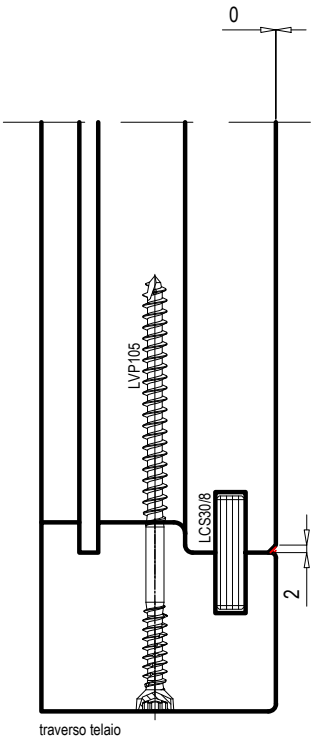
Soglia PA289T

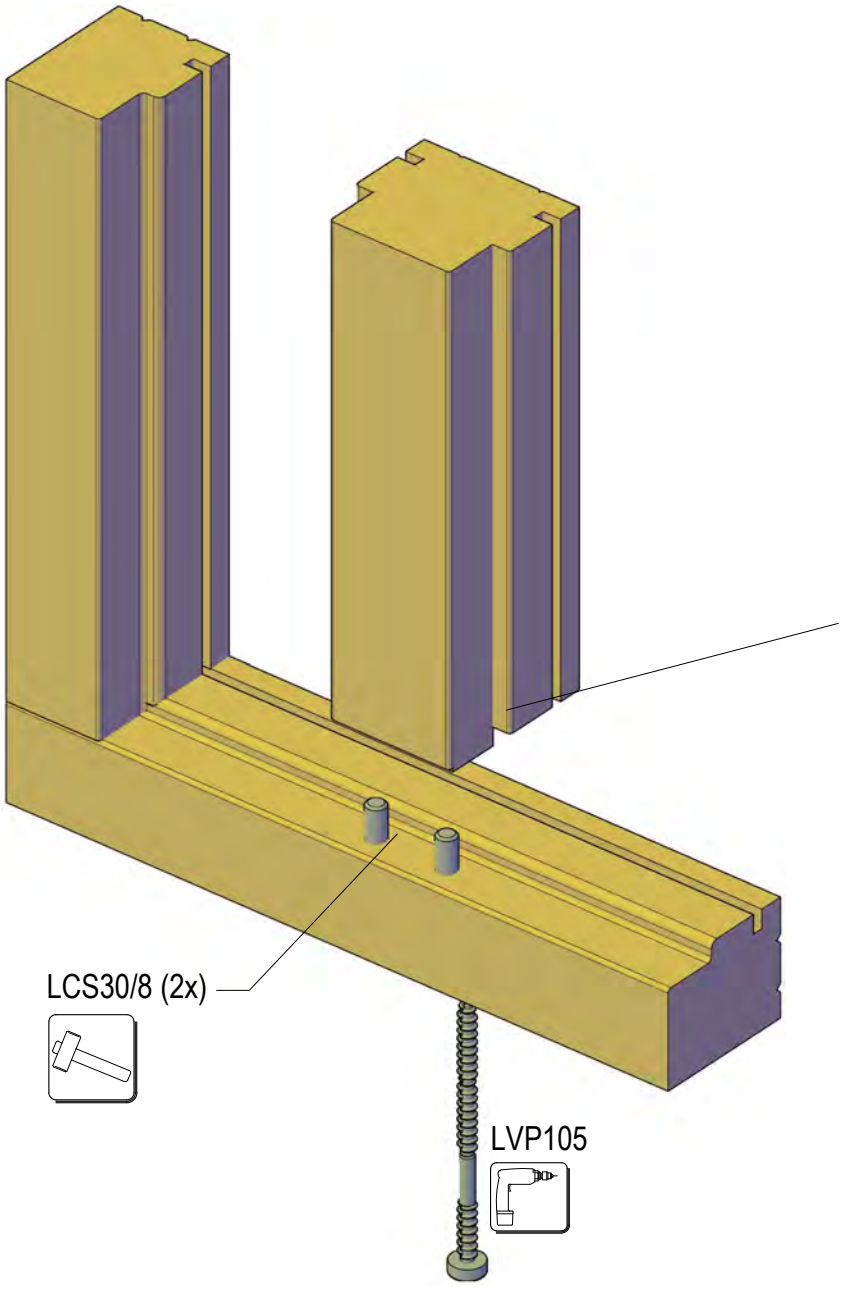
Telaio	Misura L
FD312	37 mm
FD305	55 mm

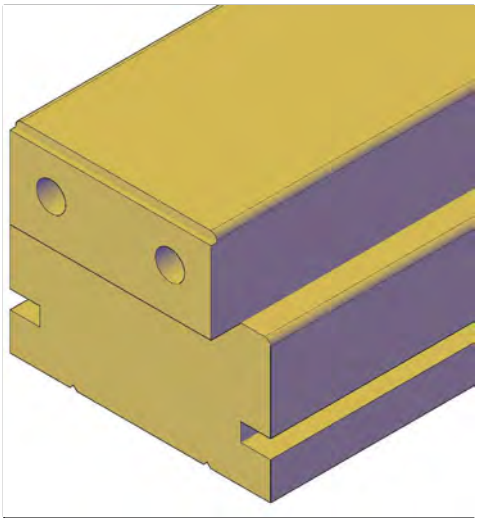
Lavorazioni traverso
o montante telaio



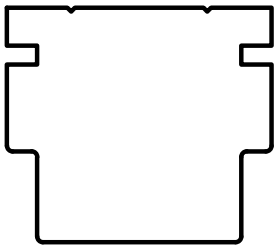


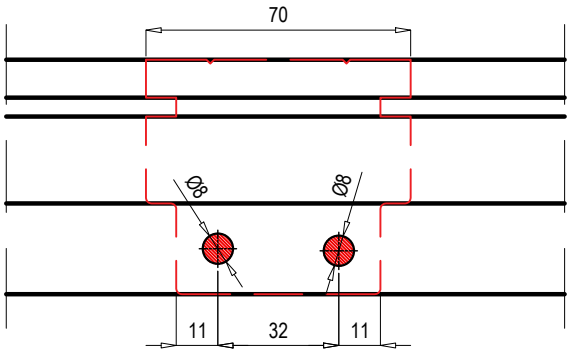




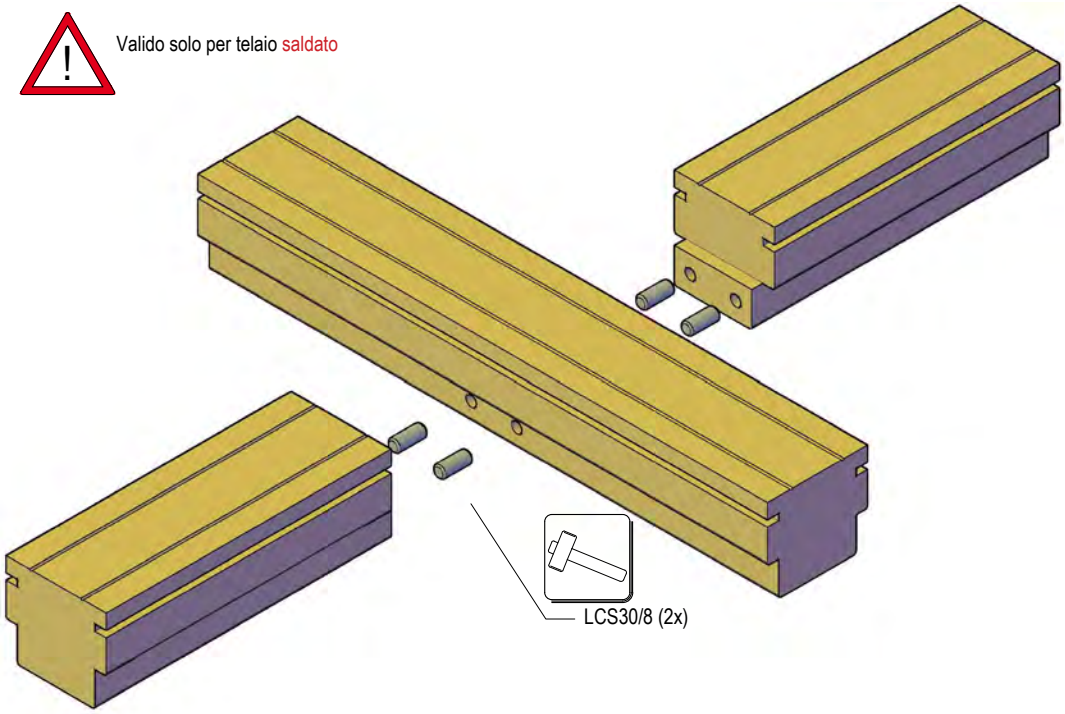


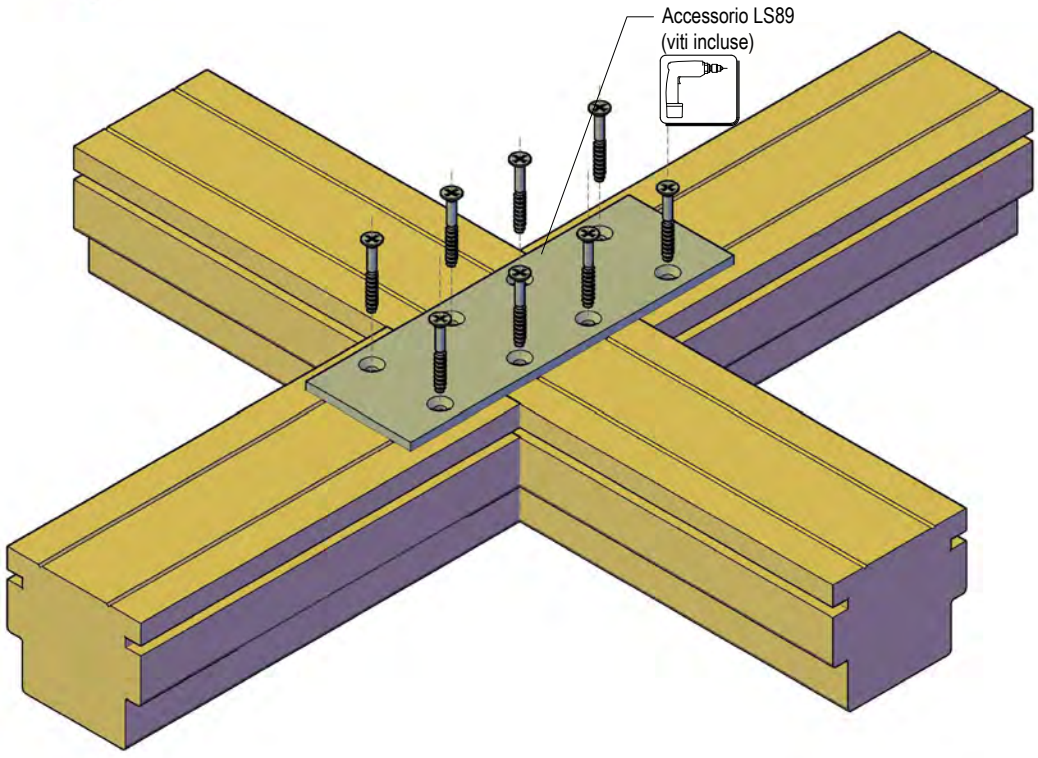
Lavorazione per assemblaggio a croce



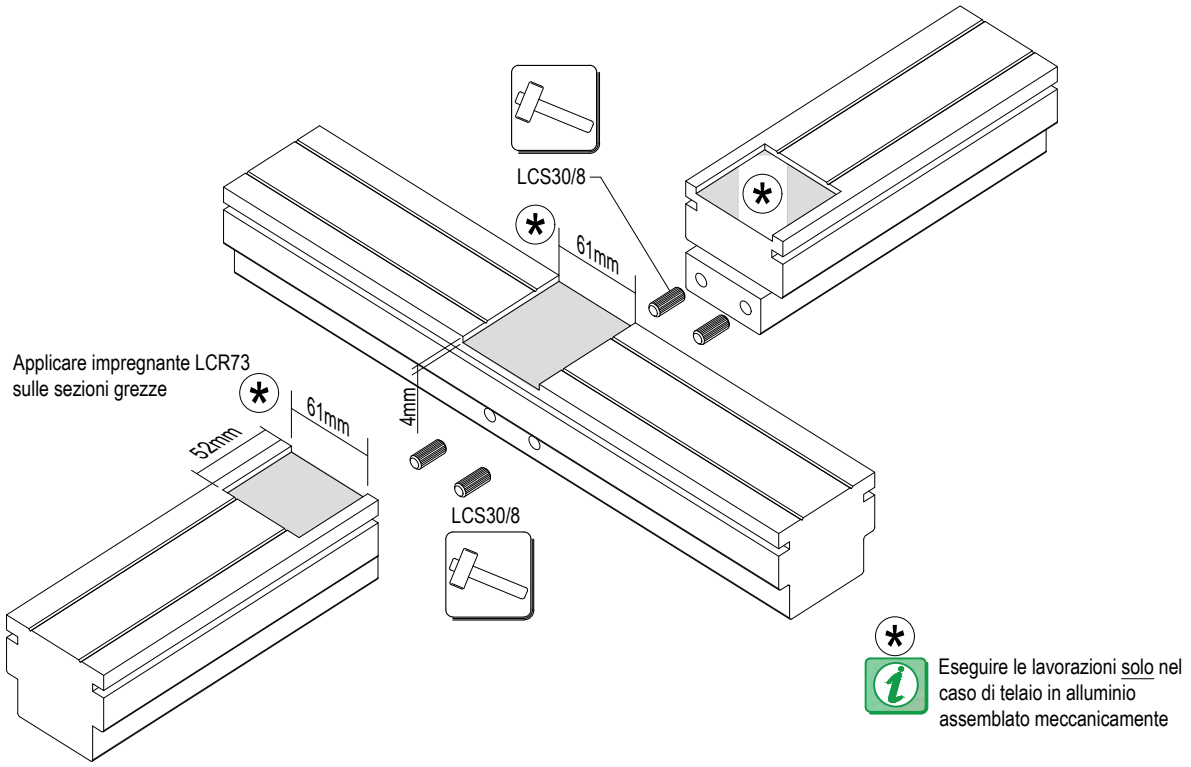


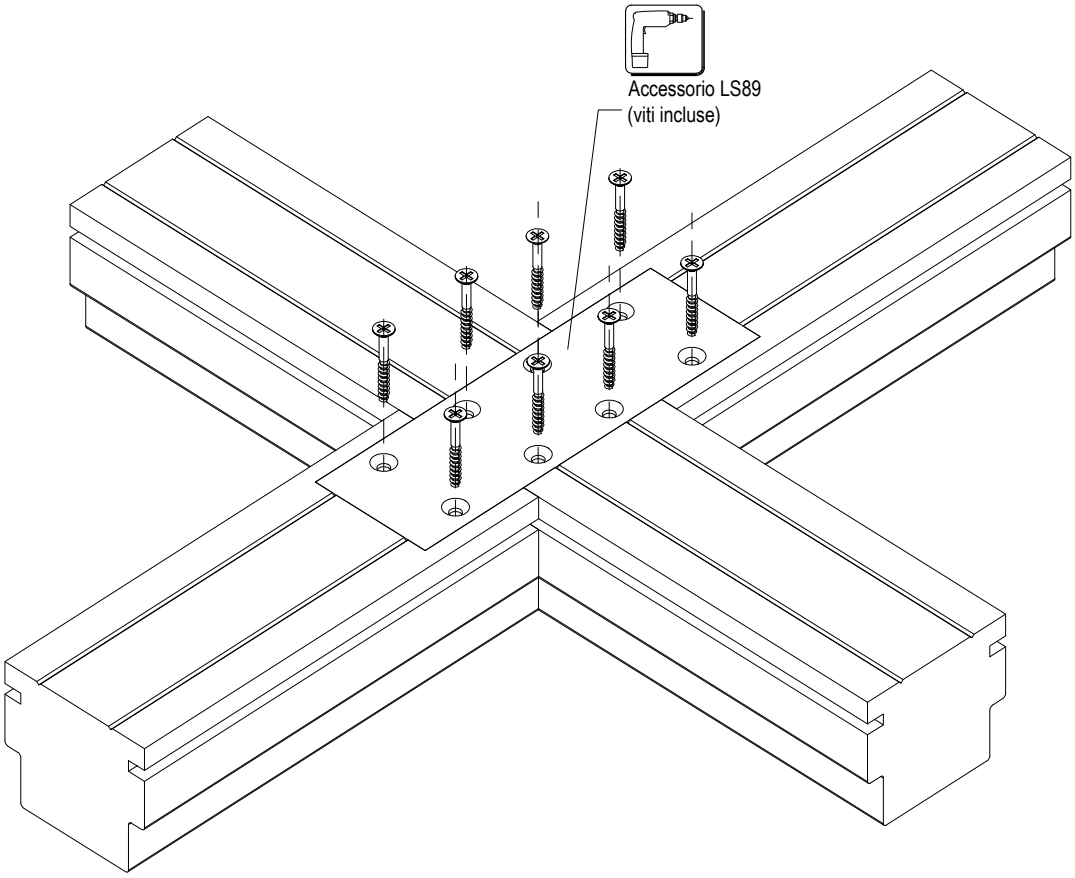
Valido solo per telaio saldato

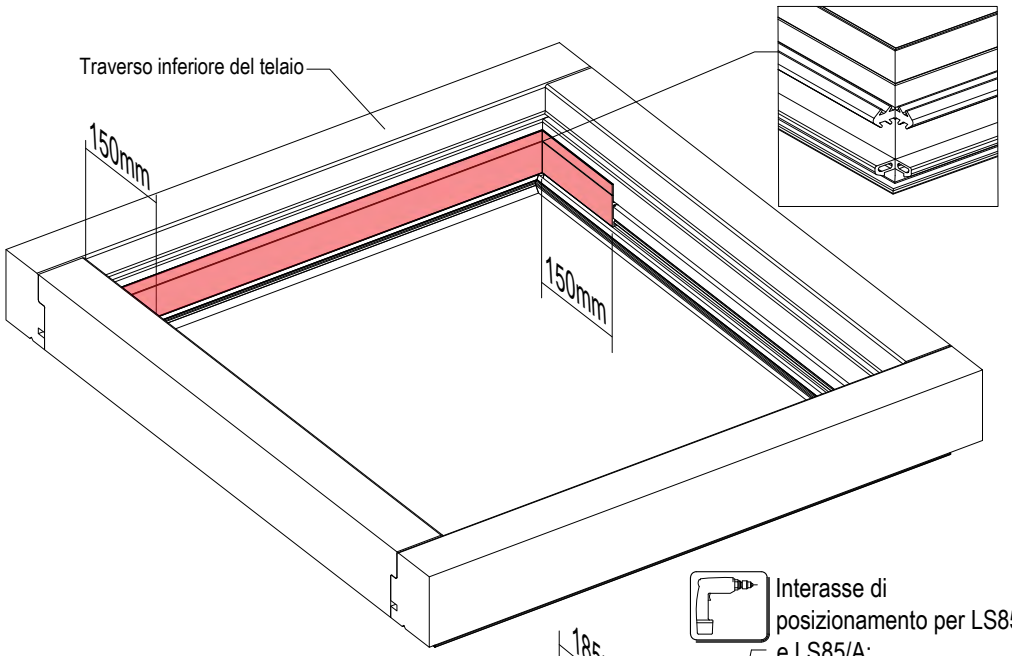




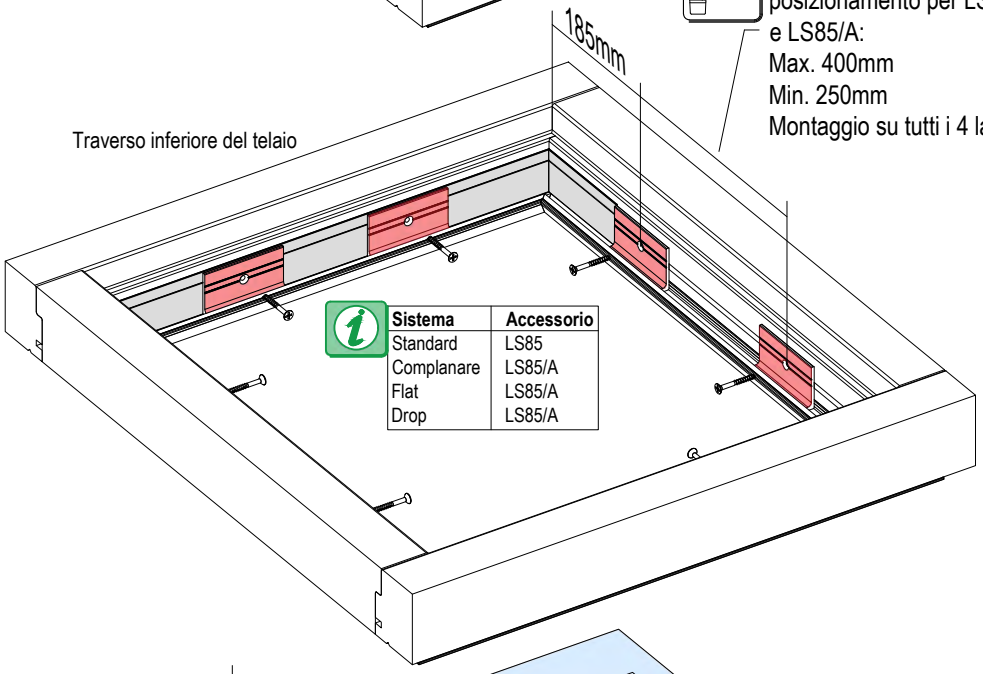
Lavorazioni per incasso accessorio LS89 nel caso di telaio assemblato



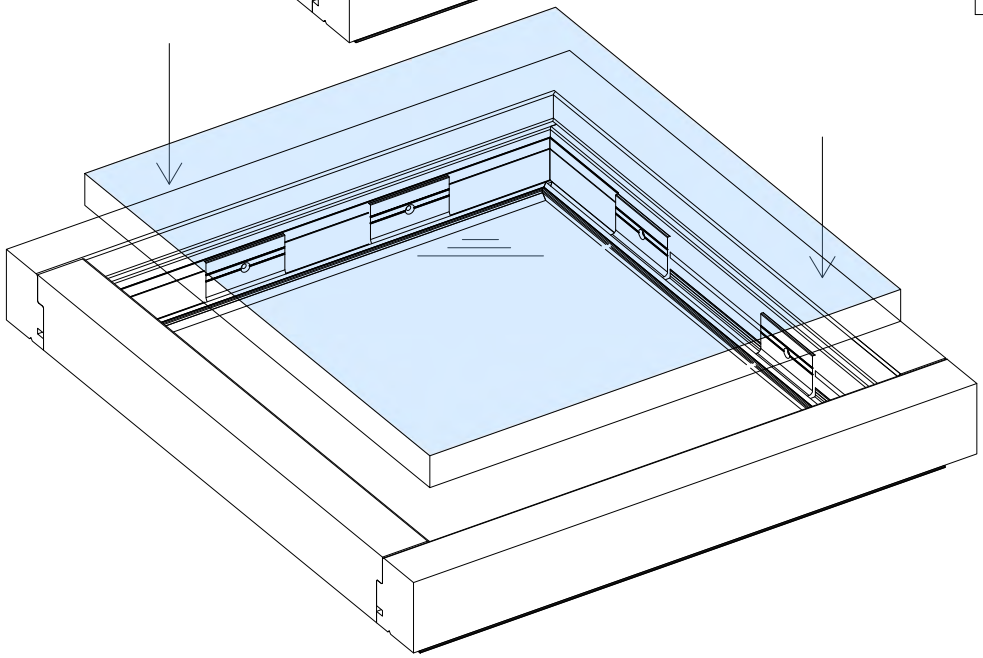




Interasse di posizionamento per LS85 e LS85/A:
Max. 400mm
Min. 250mm
Montaggio su tutti i 4 lati



Sistema	Accessorio
Standard	LS85
Complanare	LS85/A
Flat	LS85/A
Drop	LS85/A



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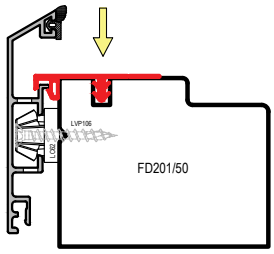
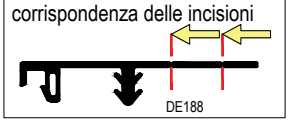


Montaggio DE188 su traverso inferiore

Nota: nel caso di sistema Standard e Drop rifilare in corrispondenza delle incisioni



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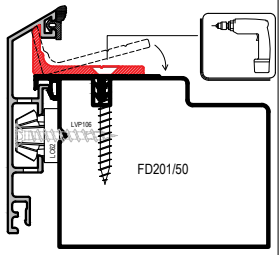
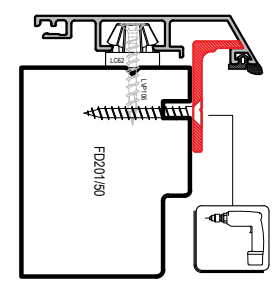
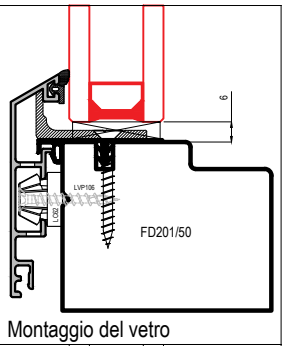


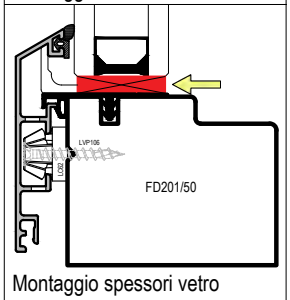


Montaggio LS85 sui 4 lati del telaio

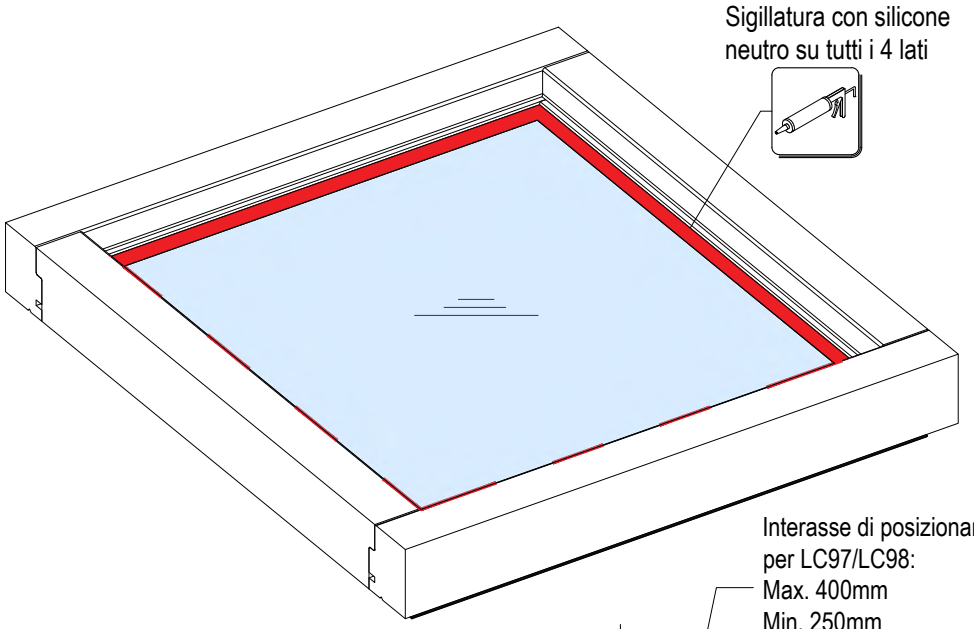
3

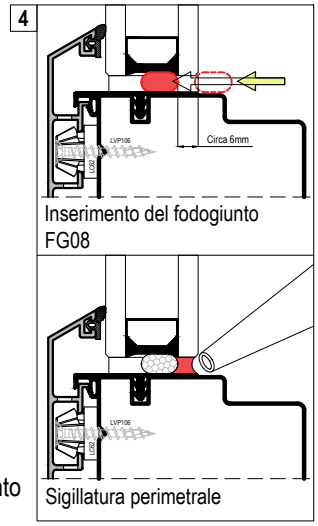


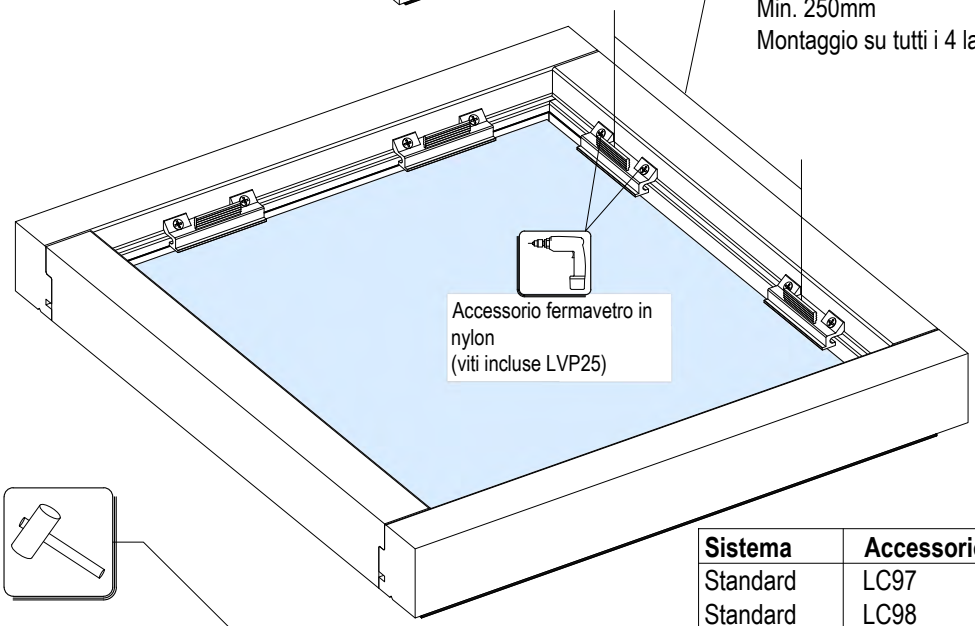
Montaggio del vetro

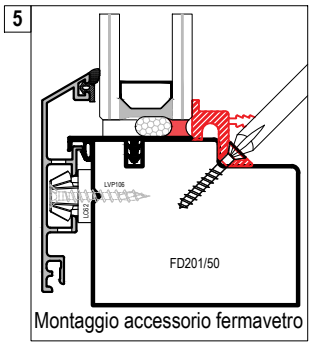


Montaggio spessori vetro

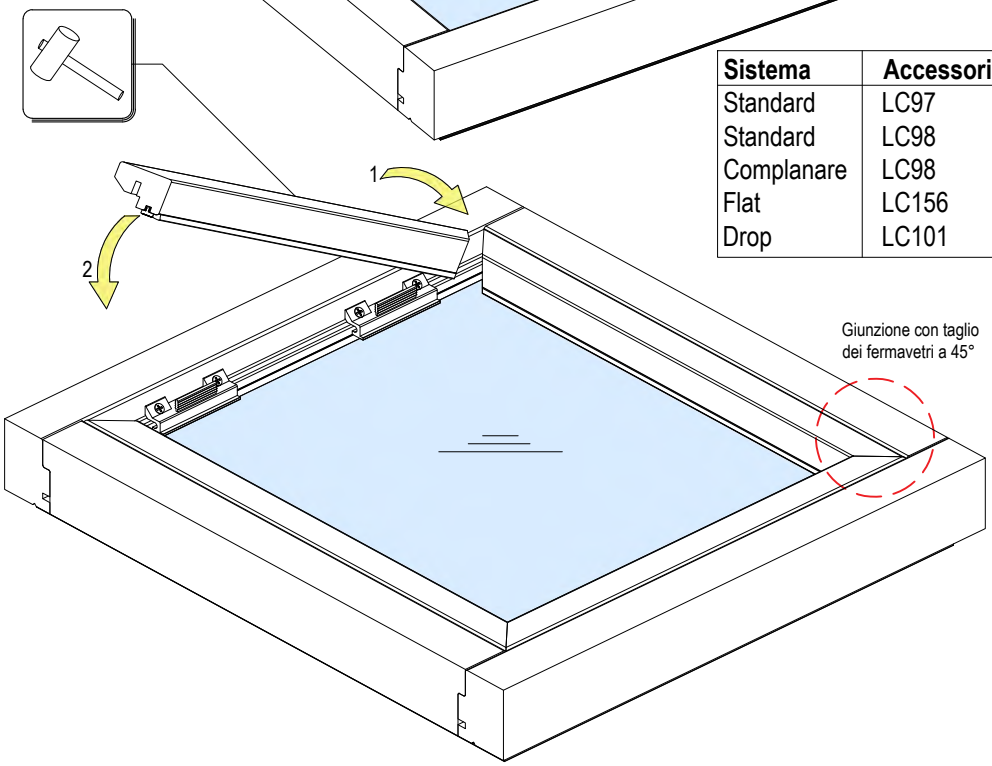


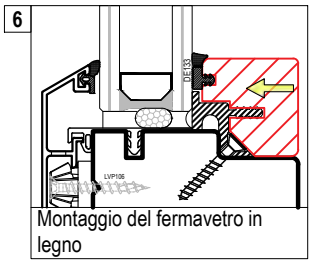






Sistema	Accessorio	Spessore vetro	Cornice
Standard	LC97	28mm	FD169/1
Standard	LC98	32mm	FD190/1
Complanare	LC98	44mm	FD190/1
Flat	LC156	50mm	FD190/1
Drop	LC101	28mm	FD176





Nell'ınteresse dı un contınuo mıglıoramento deı prodottı, Unıform spa sı rıserva ıl dırıtto dı varıare le specıfiche ın qualsıası momento senza previa notıfica.

In the ınterest of contınued ımprovements to the products, Unıform spa reserve the rıght to change specıfıcatıons at any tıme and wıthout prıor notıfıcatıon, and wıthout any obligatıon