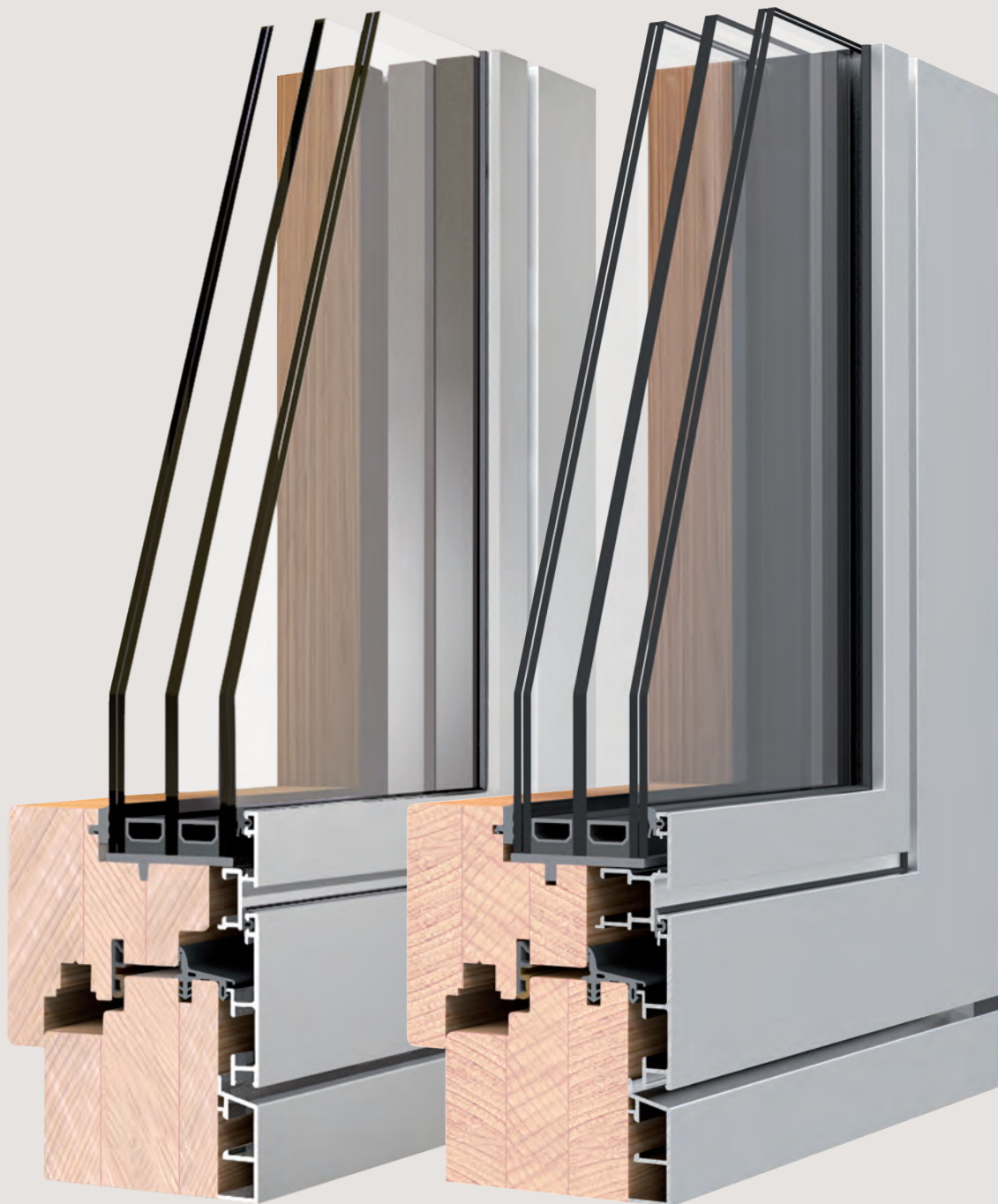




Flat-Line-1

Flat-Line-2

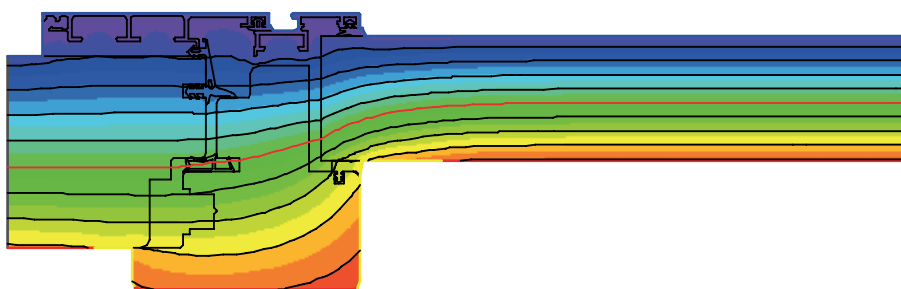


SISTEMA Flat-Line-1

Con la stessa filosofia che ci ha portato alla creazione del sistema Complanare, abbiamo estremizzato il concetto di complanarità con linee ancora più squadrate e volte al design contemporaneo che ne hanno consacrato la sua più completa evoluzione.



Sistema Flat-Line-1
design estremamente rigoroso e geometrie piane



telaio: 68X70
anta: 80X81

Legno Tenero Soft Wood

$U_f = 1,3 \text{ W/m}^2\text{K}$

Legno Duro Hard Wood

$U_f = 1,6 \text{ W/m}^2\text{K}$

	U_f	U_g	$\psi_g \text{ 0,04}$	$\psi_g \text{ 0,06}$
triplo vetro	1,3 W/(m ² K)	0,6	$U_w=0,9 \text{ W/(m}^2\text{K)}$	$U_w=1,0 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	0,7	$U_w=1,0 \text{ W/(m}^2\text{K)}$	$U_w=1,0 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	0,8	$U_w=1,1 \text{ W/(m}^2\text{K)}$	$U_w=1,1 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	0,9	$U_w=1,1 \text{ W/(m}^2\text{K)}$	$U_w=1,2 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1	$U_w=1,2 \text{ W/(m}^2\text{K)}$	$U_w=1,2 \text{ W/(m}^2\text{K)}$
doppio vetro	1,3 W/(m ² K)	1,1	$U_w=1,3 \text{ W/(m}^2\text{K)}$	$U_w=1,3 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1,2	$U_w=1,3 \text{ W/(m}^2\text{K)}$	$U_w=1,4 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1,3	$U_w=1,4 \text{ W/(m}^2\text{K)}$	$U_w=1,4 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1,4	$U_w=1,5 \text{ W/(m}^2\text{K)}$	$U_w=1,5 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1,5	$U_w=1,5 \text{ W/(m}^2\text{K)}$	$U_w=1,6 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1,6	$U_w=1,6 \text{ W/(m}^2\text{K)}$	$U_w=1,6 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1,7	$U_w=1,7 \text{ W/(m}^2\text{K)}$	$U_w=1,7 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)	1,8	$U_w=1,7 \text{ W/(m}^2\text{K)}$	$U_w=1,8 \text{ W/(m}^2\text{K)}$
	1,3 W/(m ² K)			

	U_f	U_g	$\psi_g \text{ 0,04}$	$\psi_g \text{ 0,06}$
triplo vetro	1,6 W/(m ² K)	0,6	$U_w=1,0 \text{ W/(m}^2\text{K)}$	$U_w=1,1 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	0,7	$U_w=1,1 \text{ W/(m}^2\text{K)}$	$U_w=1,1 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	0,8	$U_w=1,2 \text{ W/(m}^2\text{K)}$	$U_w=1,2 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	0,9	$U_w=1,2 \text{ W/(m}^2\text{K)}$	$U_w=1,3 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1	$U_w=1,3 \text{ W/(m}^2\text{K)}$	$U_w=1,3 \text{ W/(m}^2\text{K)}$
doppio vetro	1,6 W/(m ² K)	1,1	$U_w=1,4 \text{ W/(m}^2\text{K)}$	$U_w=1,4 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1,2	$U_w=1,4 \text{ W/(m}^2\text{K)}$	$U_w=1,5 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1,3	$U_w=1,5 \text{ W/(m}^2\text{K)}$	$U_w=1,5 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1,4	$U_w=1,6 \text{ W/(m}^2\text{K)}$	$U_w=1,6 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1,5	$U_w=1,6 \text{ W/(m}^2\text{K)}$	$U_w=1,7 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1,6	$U_w=1,7 \text{ W/(m}^2\text{K)}$	$U_w=1,7 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1,7	$U_w=1,8 \text{ W/(m}^2\text{K)}$	$U_w=1,8 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)	1,8	$U_w=1,8 \text{ W/(m}^2\text{K)}$	$U_w=1,9 \text{ W/(m}^2\text{K)}$
	1,6 W/(m ² K)			

NOTE: Calcolo eseguito secondo UNI EN 10077-2:2004 e UNI EN 10077-1:2007.

Dimensioni del campione come da UNI EN ISO 12567-1:2002 (Finestra ad 1 anta LxH:1230x1480mm)

Calcolato sui sistemi standard in riferimento alle sezioni riportate nel catalogo tecnico Uniform.

Il presente calcolo è stato effettuato sulla base delle normative di seguito riportate a puro titolo di analisi e verifica interna.

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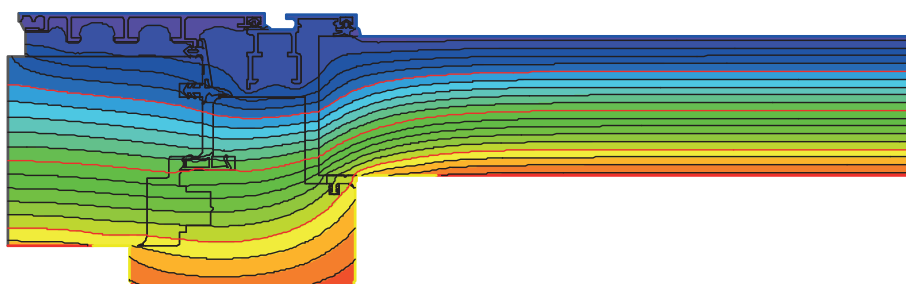
Normative di riferimento: UNI EN 10077-1:2007; UNI EN 10077-2:2004; UNI EN 12524:2001; UNI EN 673:2011;

SISTEMA Flat-Line-2

Con la stessa filosofia che ci ha portato alla creazione del sistema Complanare, abbiamo estremizzato il concetto di complanarità con linee ancora più squadrate e volte al design contemporaneo che ne hanno consacrato la sua più completa evoluzione.



Sistema Flat-Line-2
design estremamente rigoroso e geometrie piane



telaio: 68X70
anta: 68X81

Legno Tenero Soft Wood

$U_f = 1,4 \text{ W/m}^2\text{K}$

Legno Duro Hard Wood

$U_f = 1,7 \text{ W/m}^2\text{K}$

	U_f	U_g	$\psi_g \text{ 0,04}$	$\psi_g \text{ 0,06}$
triplo vetro	1,4 W/(m ² K)	0,6	$U_w=1,0 \text{ W/(m}^2\text{K)}$	$U_w=1,0 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	0,7	$U_w=1,0 \text{ W/(m}^2\text{K)}$	$U_w=1,1 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	0,8	$U_w=1,1 \text{ W/(m}^2\text{K)}$	$U_w=1,1 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	0,9	$U_w=1,2 \text{ W/(m}^2\text{K)}$	$U_w=1,2 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1	$U_w=1,2 \text{ W/(m}^2\text{K)}$	$U_w=1,3 \text{ W/(m}^2\text{K)}$
doppio vetro	1,4 W/(m ² K)	1,1	$U_w=1,3 \text{ W/(m}^2\text{K)}$	$U_w=1,3 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1,2	$U_w=1,4 \text{ W/(m}^2\text{K)}$	$U_w=1,4 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1,3	$U_w=1,4 \text{ W/(m}^2\text{K)}$	$U_w=1,5 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1,4	$U_w=1,5 \text{ W/(m}^2\text{K)}$	$U_w=1,5 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1,5	$U_w=1,6 \text{ W/(m}^2\text{K)}$	$U_w=1,6 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1,6	$U_w=1,6 \text{ W/(m}^2\text{K)}$	$U_w=1,7 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1,7	$U_w=1,7 \text{ W/(m}^2\text{K)}$	$U_w=1,7 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)	1,8	$U_w=1,8 \text{ W/(m}^2\text{K)}$	$U_w=1,8 \text{ W/(m}^2\text{K)}$
	1,4 W/(m ² K)			

	U_f	U_g	$\psi_g \text{ 0,04}$	$\psi_g \text{ 0,06}$
triplo vetro	1,7 W/(m ² K)	0,6	$U_w=1,1 \text{ W/(m}^2\text{K)}$	$U_w=1,1 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	0,7	$U_w=1,1 \text{ W/(m}^2\text{K)}$	$U_w=1,2 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	0,8	$U_w=1,2 \text{ W/(m}^2\text{K)}$	$U_w=1,2 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	0,9	$U_w=1,3 \text{ W/(m}^2\text{K)}$	$U_w=1,3 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1	$U_w=1,3 \text{ W/(m}^2\text{K)}$	$U_w=1,4 \text{ W/(m}^2\text{K)}$
doppio vetro	1,7 W/(m ² K)	1,1	$U_w=1,4 \text{ W/(m}^2\text{K)}$	$U_w=1,4 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1,2	$U_w=1,5 \text{ W/(m}^2\text{K)}$	$U_w=1,5 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1,3	$U_w=1,5 \text{ W/(m}^2\text{K)}$	$U_w=1,6 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1,4	$U_w=1,6 \text{ W/(m}^2\text{K)}$	$U_w=1,6 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1,5	$U_w=1,7 \text{ W/(m}^2\text{K)}$	$U_w=1,7 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1,6	$U_w=1,7 \text{ W/(m}^2\text{K)}$	$U_w=1,8 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1,7	$U_w=1,8 \text{ W/(m}^2\text{K)}$	$U_w=1,8 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)	1,8	$U_w=1,9 \text{ W/(m}^2\text{K)}$	$U_w=1,9 \text{ W/(m}^2\text{K)}$
	1,7 W/(m ² K)			

NOTE: Calcolo eseguito secondo UNI EN 10077-2:2004 e UNI EN 10077-1:2007.

Dimensioni del campione come da UNI EN ISO 12567-1:2002 (Finestra ad 1 anta LxH:1230x1480mm)

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Normative di riferimento: UNI EN 10077-1:2007; UNI EN 10077-2:2004; UNI EN 12524:2001; UNI EN 673:2011;

Indice generale

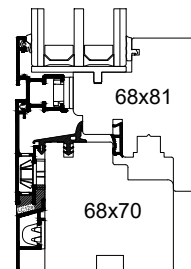
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I)Traverso intermedio anta D)Sprossen in Flügel E)Travesanos intermedios de la hoja F)Traverses intermédiaires vantail UK)Sash intermediate rails	●		
I)Inglesine(con incollaggio al vetro) D)Vorsatzsprosse E)Travesanos F)Traverses UK)Attachment crossbar	●		
I)Anta maggiorata per maniglia passante D)Verbreiteter Flügel für Griff E)Hoja mayorada para manilla pasante F)Vantail augmenté pour poignée à l'extérieure UK)Sash enlarged for exterior handle	●		
I)Finestra con sopra/sottoluce fisso D)Fenster mit Ober/Unterlicht fix E)Ventana con sobreluz/antepecho fijo F)Fenêtre avec partie fixe sous/au-dessus de la traverse UK)Fixed glazing	●		
I)Finestra con fisso laterale D)Fenster mit seitlichen Fixelement E)Ventana con fijo lateral F)Fenêtre avec fixe latéral UK)Side-fixed glazing	●		
I)Piantoni e traversi intermedi telaio D)Rahmen mit Kämpfer und Setzholz E)Montantes y travesaños intermedios del marco F)Meneaux et traverses intermédiaires du dormant UK)Sash intermediate mullions and transoms	●		
I)Finestre accoppiate D)Gekoppelte Fenster E)Ventanas acopladas F)Fenêtres assemblées UK)Assembled windows	●		
I)Inserimento per tapparelle D)Rolladenführungsprofile E)Encaje para celosías F)Prédisposition pour insérer les volets roulants UK)Arrangement for roller shutters	●		
I)Inserimento zanzariere D)Einführung Fliegengitter E)Encaje para mosquiteras F)Prédisposition pour insérer les moustiquaires UK)Arrangement for fly screens	●		
I)Telaio per ristrutturazione D)Rahmen für Renovierung E)Marco para rehabilitación F)Cadre pour rénovation UK)Frame for renovation		●	
I)Inserimento in facciata D)Einspannelement für Fassade E)Encaje en fachada F)Prédisposition pour l'insertion en façade UK)Insertion window for curtain wall	●		
I)Scorrevole parallelo D)Paralle-Schiebefenster E)Corredera paralela F)Coulissant parallèle UK)Parallel-sliding windows	●		
I)Bilico orizzontale D)Schwingfenster E)Basculante horizontal F)Fenetre basculant pivotant horizontal UK)Swing windows	●		
I)Apertura esterna/antipánico D)Fenster/Türen nach aussen öffnend E)Apertura exterior antipánico F)Ouverture vers l'extérieure/antipanique UK)Window/Door opening outwards	●		
I)Alzante scorrevole D)Hebe/Schiebetüren E)Corredera elevadora F)Levant-coulissant UK)Lifting sliding door	●		Vedere catalogo HS See Lift-Sliding catalogue
I)Fuorisquadra D)Schrägelement E)Fuera de squadra F)Hors-équerre UK)Out-of-square window	●		
I)Serramento ad arco D)Rundbogenfenster E)Cerramiento curvado F)Châssis cintré UK)Curved window	●		

Sistema Flat-Line

Requisiti	Norma di classificazione	Caratteristiche
Trasmittanza termica nodo finestra(Uf)	UNI EN ISO 10077-2	1,3/1,4 W/m ² · K
Tenuta all'acqua	UNI EN 1027-12208	Classe 9A
Permeabilità all'aria	UNI EN 1026-12207	Classe 4
Resistenza al carico di vento	UNI EN 12211-12210	C4
Capacità portante del dispositivo di sicurezza	UNI EN 14351-1	350 N



Struttura in legno

La struttura in legno è predisposta per l'utilizzo di ferramenta antieffrazione con asse 9 o 13mm.

La struttura, internamente, prevede l'utilizzo di almeno una guarnizione centrale su tutto il perimetro dell'anta o del telaio.

Le specifiche tecniche delle battute e della squadatura sono indicate nel seguente catalogo. Le geometrie interne e la tipologia di vetro sono a discrezione del produttore.

Telai in alluminio

I profili in alluminio vengono realizzati in lega EN AW6060 T5 forniti come da EN 12020-1 e tolleranze EN 12020-2.

Verniciatura secondo regolamento Qualicoat o con trattamento di ossidazione anodica in classe 15 secondo specifiche del marchio EURA EWAA QUALONOD.

Fissaggio dei telai e altri accessori

Il fissaggio dei telai avviene tramite clips di supporto in materiale plastico fissate tramite vite, o in particolari casi ad incastro, con la parte lignea.

Consentono l'unione ottimale tra il legno e il metallo alla distanza di 5mm al fine di eliminare la eventuale condensa e garantire la perfetta aerazione della zona di accoppiamento, nonché l'eventuale smontaggio e consentendo una dilatazione libera da tensioni.

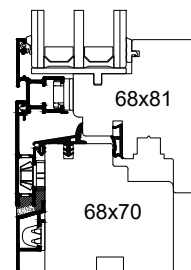
Guarnizioni

I telai sono rivestiti da una guarnizione perimetrale in EPDM (con incollaggio sugli angoli) che consente l'unione della parte in legno a quella metallica, garantendone la perfetta sigillatura e scarico dell'acqua. Sul vetro viene montata una guarnizione in EPDM coestruso con componente espanso in appoggio sul vetro.

Sul profilo telaio alluminio viene montata una guarnizione in EPDM coestruso per evitare il contatto diretto tra le componenti metalliche.

Flat-Line System

Requirements	Classification norm	Features
Thermal transmittance(Uf)	UNI EN ISO 10077-2	1,3/1,4 W/m ² · K
Water-tightness	UNI EN 1027-12208	Classe 9A
Air-tightness	UNI EN 1026-12207	Classe 4
Wind-tightness	UNI EN 12211-12210	C4
Load-bearing capacity	UNI EN 14351-1	350 N



Wood structure

The wood structure is designed to implement anti burglary hardware featuring axis 9 or 13mm.

Internally, the structure encompasses at least one central gasket on the whole perimeter either of the sash or of the frame. The following catalogue contains the technical specifications of the rebates for adjusting the tools. The internal silhouette of the profiles and the typology of glazing are at the discretion of the window manufacturer.

Aluminum frames

The aluminum profiles are made of EN AW6060 T5 alloy according to EN 12020-1 in respect of tolerances EN 12020-2. Powder coating is performed in conformity with QUALICOAT regulations; anodization process is performed in class 15 according to the specifications of EURA EWAA QUALONOD.

Assembly of the aluminum frames and other accessories

Alu frames are fixed to the wood by means of plastic clips, either screwed to or embedded into the wood. The clips allow an optimum space between the wood and the metal frames at the correct distance of 5mm, thus allowing neutralization of the materials' dilatation, moisture removal through good ventilation, as well as easy release of the alu frames by rotating the clips.

Gaskets

The alu frames are equipped with a perimetral gasket in EPDM (with glued corners) aimed at bridging the gap between the wood part and the metal part, thus ensuring perfect sealing and water drainage. Glass is backbedded by a gasket in EPDM that features coextrusion between soft and harder rubber. The alu frames are equipped with EPDM gasket to avoid direct contact between glass and metal components.

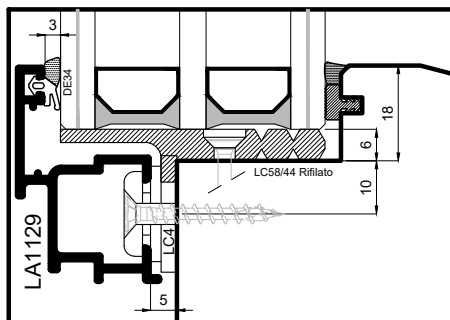
Sistema Flat-Line

uniform

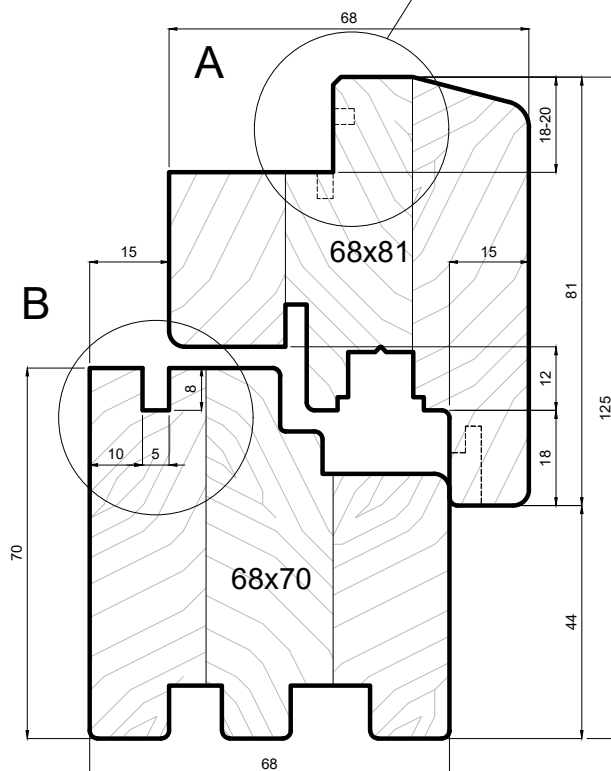
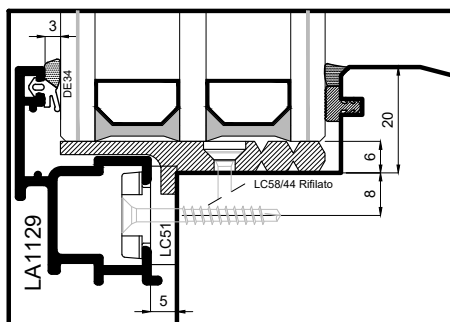
Scala

- (IT) Testi di capitolato
- (DE) Ausschreibungstext
- (ES) Texto de condiciones
- (FR) Texte de cahier des charges
- (UK) Technical specifications

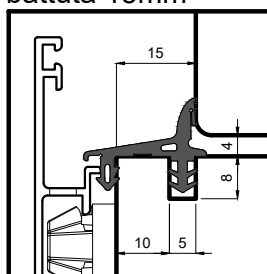
A1: battuta 18mm



A2: battuta 20mm

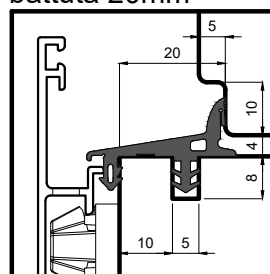


**B1: incastro 10+5
battuta 15mm**

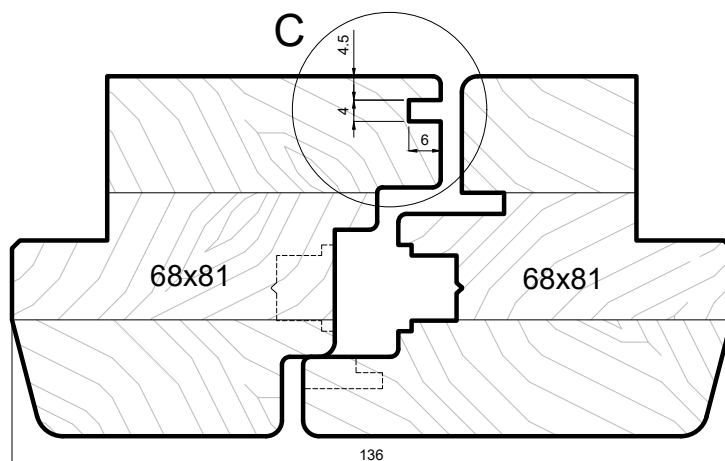


Guarnizioni/Gaskets:
DE27
DE126

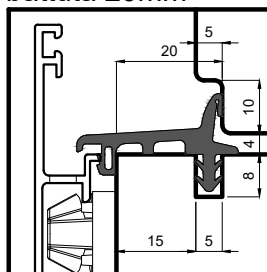
**B2: incastro 10+5
battuta 20mm**



Guarnizioni/Gaskets:
DE28
DE100

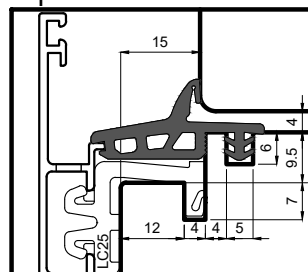


**B3: incastro 15+5
battuta 20mm**



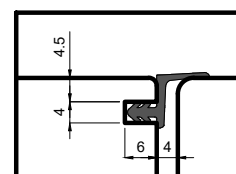
Guarnizioni/Gaskets:
DE81

**B4: incastro per
clips senza vite**



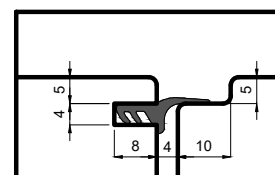
Guarnizioni/Gaskets:
DE147

C1: incastro per DE30



Guarnizioni/
Gaskets:
DE30
DE121

C2: incastro per DE402



Guarnizioni/
Gaskets:
DE402

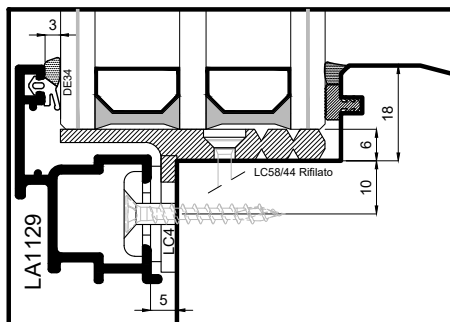
Sistema Flat-Line

uniform

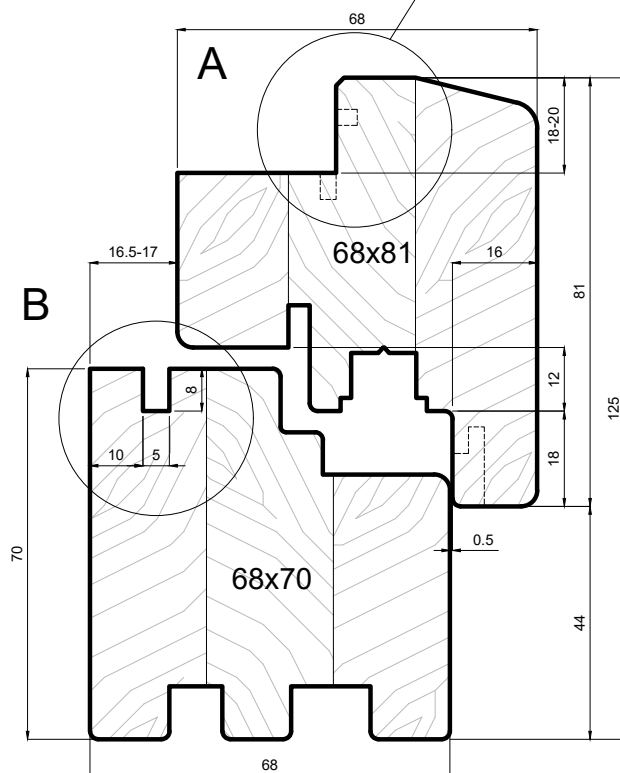
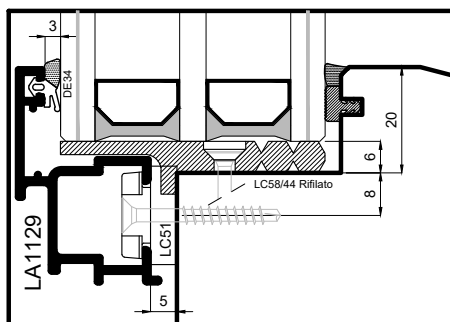
Scala

- (IT) Sezioni per serramento Legno/alluminio con battuta anta 15mm
- (DE) Fenster mit Außenprofilierung Flügel 15mm
- (ES) Ventana con galce del escuadrado de la hoja de 15mms
- (FR) Fenêtre avec recouvrement épaisseur 15mm sur ouvrant
- (UK) Sectional views of wood-alu window with sash rebate 15mm

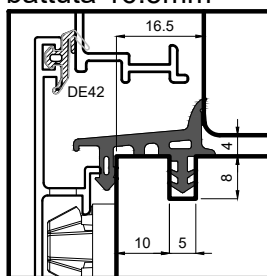
A1: battuta 18mm



A2: battuta 20mm

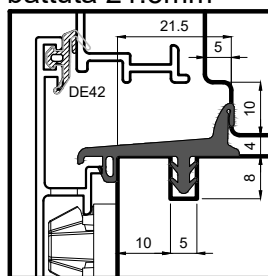


B1: incastro 10+5
battuta 16.5mm

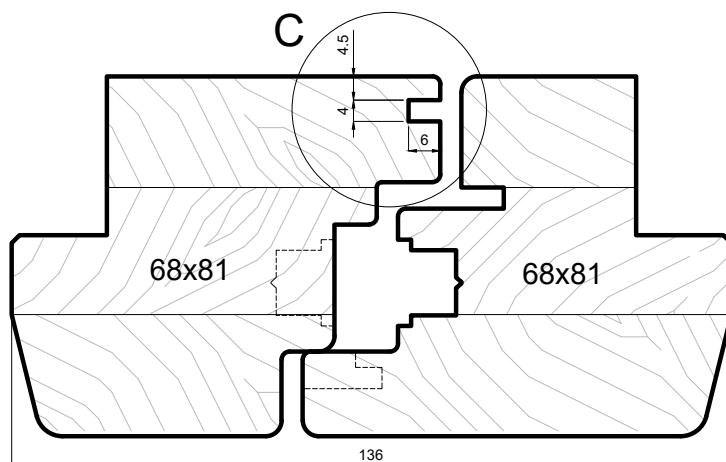


Guarnizioni/Gaskets:
DE59
DE129

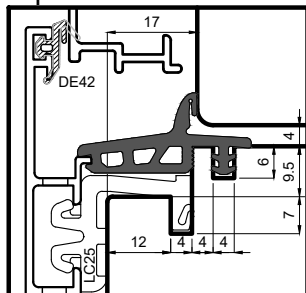
B2: incastro 10+5
battuta 21.5mm



Guarnizioni/Gaskets:
DE60

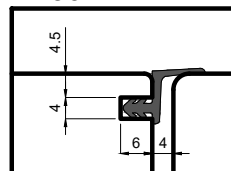


B3: incastro per
clips senza vite



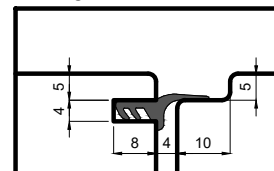
Guarnizioni/Gaskets:
DE149

C1: incastro per
DE30



Guarnizioni/Gaskets:
DE30
DE121

C2: incastro per
DE402



Guarnizioni/Gaskets:
DE402

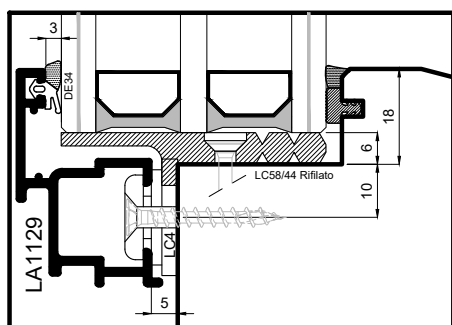
Sistema Flat-Line

uniform

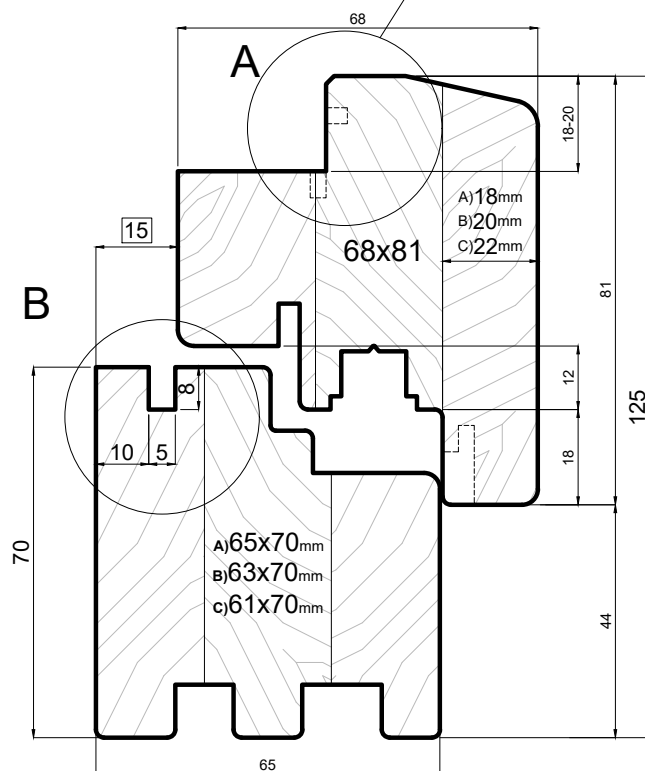
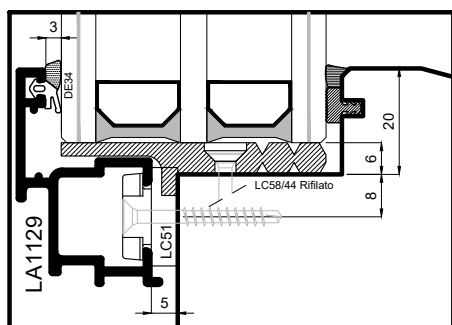
Scala

- (IT) Sezioni per serramento Legno/alluminio con battuta anta 17mm
- (DE) Fenster mit Außenprofilierung Flügel 17mm
- (ES) Ventana con galce del escuadrado de la hoja de 17mms
- (FR) Fenêtre avec recouvrement épaisseur 17mm sur ouvrant
- (UK) Sectional views of wood-alu window with sash rebate 17mm

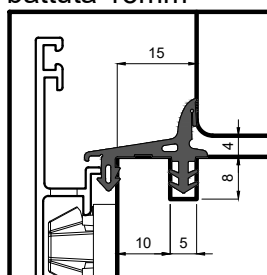
A1: battuta 18mm



A2: battuta 20mm

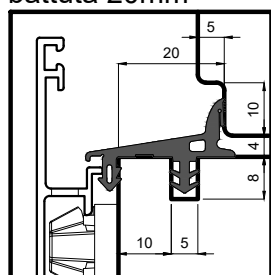


**B1: incastro 10+5
battuta 15mm**

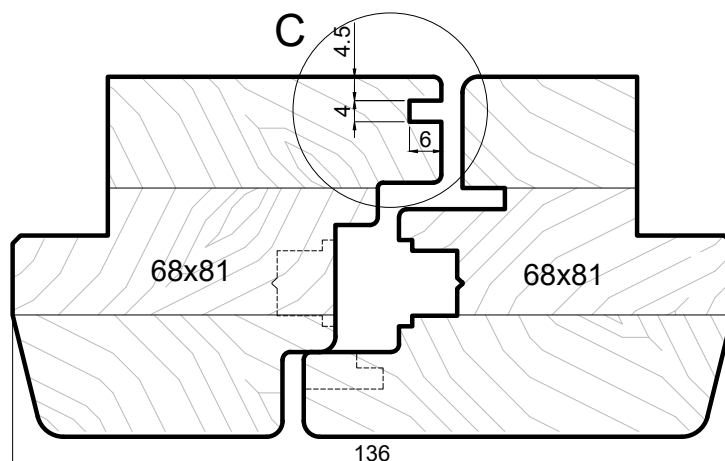


Guarnizioni/Gaskets:
DE27
DE126

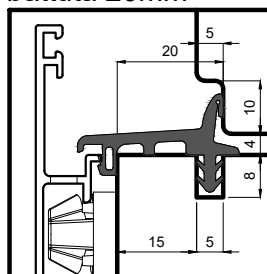
**B2: incastro 10+5
battuta 20mm**



Guarnizioni/Gaskets:
DE28
DE100

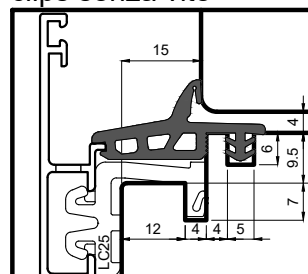


**B3: incastro 15+5
battuta 20mm**



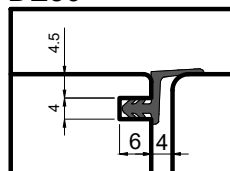
Guarnizioni/Gaskets:
DE81

**B4: incastro per
clips senza vite**



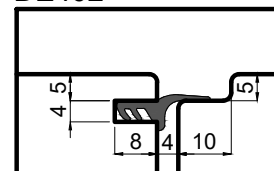
Guarnizioni/Gaskets:
DE147

**C1: incastro per
DE30**



Guarnizioni/Gaskets:
DE30
DE121

**C2: incastro per
DE402**



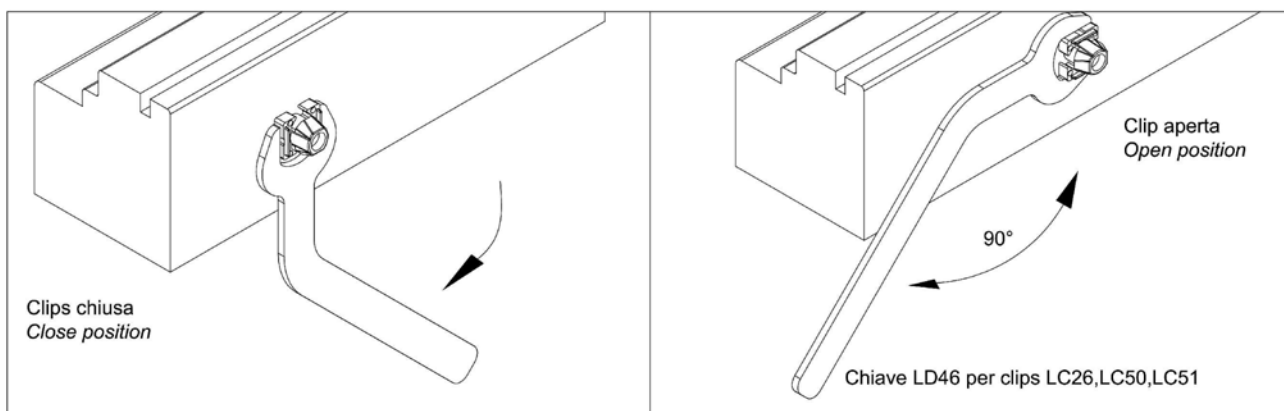
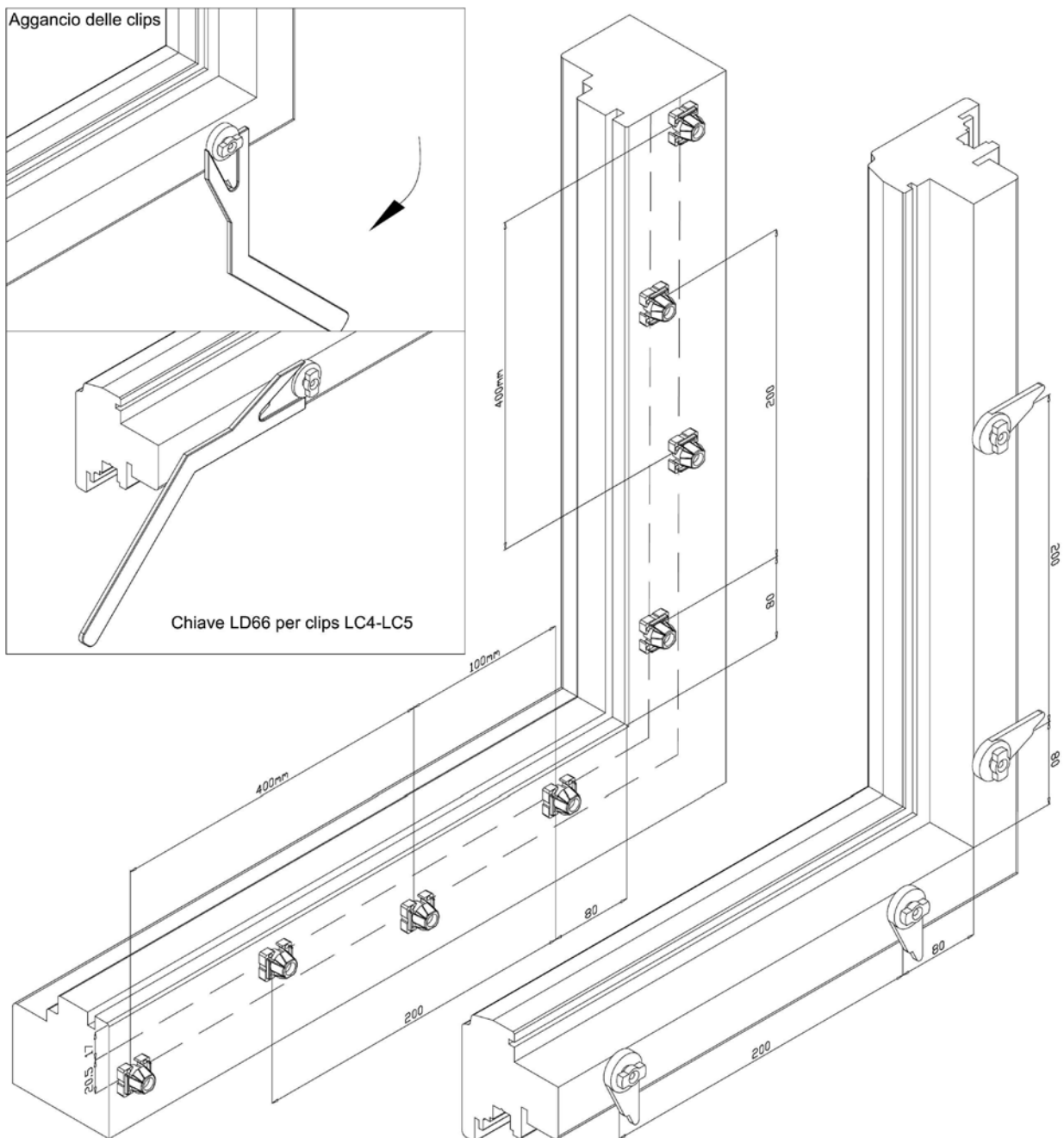
Guarnizioni/Gaskets:
DE402

Sistema Flat-Line

uniform

Scala

- (IT) Sezioni per serramento Legno/alluminio con battuta anta 18-20-22mm
- (DE) Fenster mit Außenprofilierung Flügel 18-20-22mm
- (ES) Ventana con galce del escuadrado de la hoja de 18-20-22mms
- (FR) Fenêtre avec recouvrement épaisseur 18-20-22mm sur ouvrant
- (UK) Sectional views of wood-alu window with sash rebate 18-20-22mm



Sistema Flat-Line

uniform

Scala

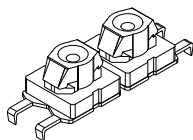
- (IT) Montaggio delle clips
- (DE) Montage der Drehklips
- (ES) Montaje de las clips
- (FR) Montage des clips
- (UK) Installation of clips

Fasi di montaggio:

- 1) posizionare le 2 clips unite con riferimento all'interno telaio in legno
Avvitare la clip inferiore(B)
- 2) Staccare la clip superiore(A)
- 3) Avvitare la clip superiore A sfalsandola dalla precedente di 100mm
- 4) Montaggio della guarnizione perimetrale(DE87-DE129) sul telaio in legno
- 5) montaggio a pressione del telaio in alluminio

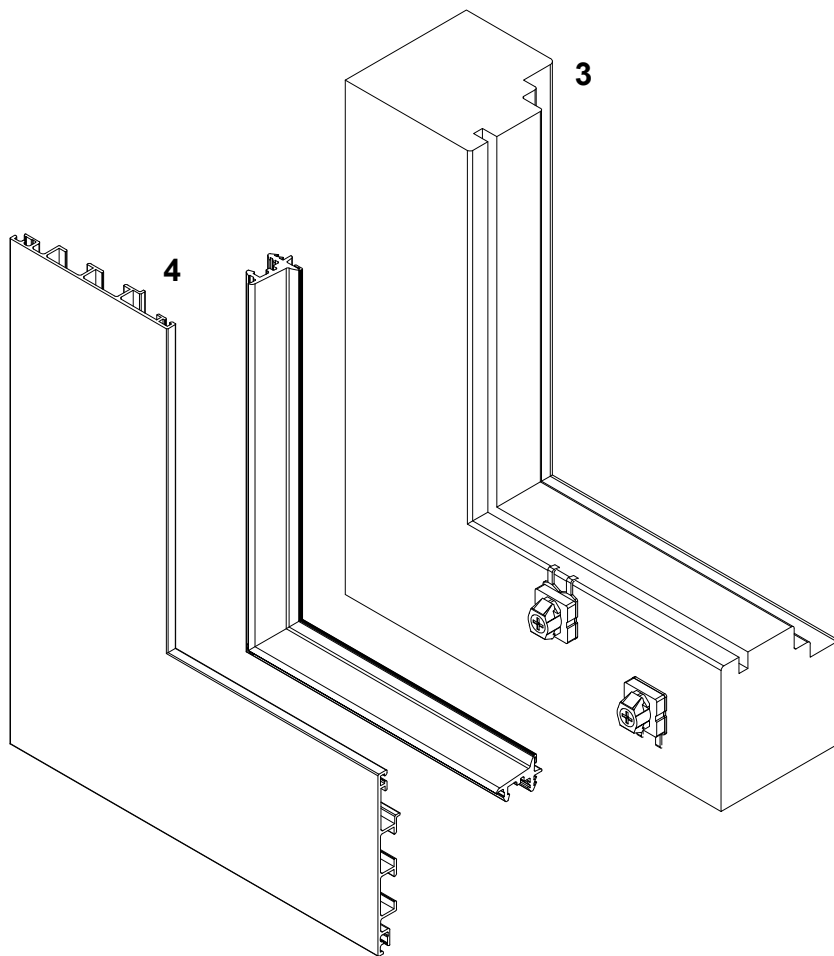
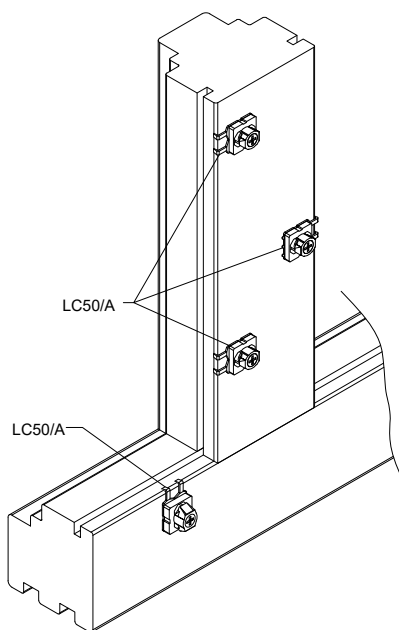
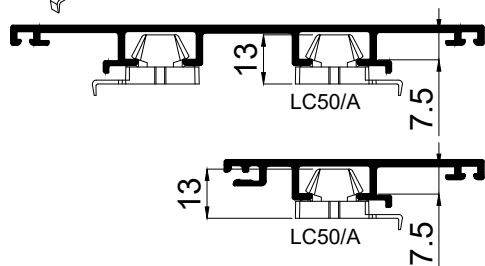
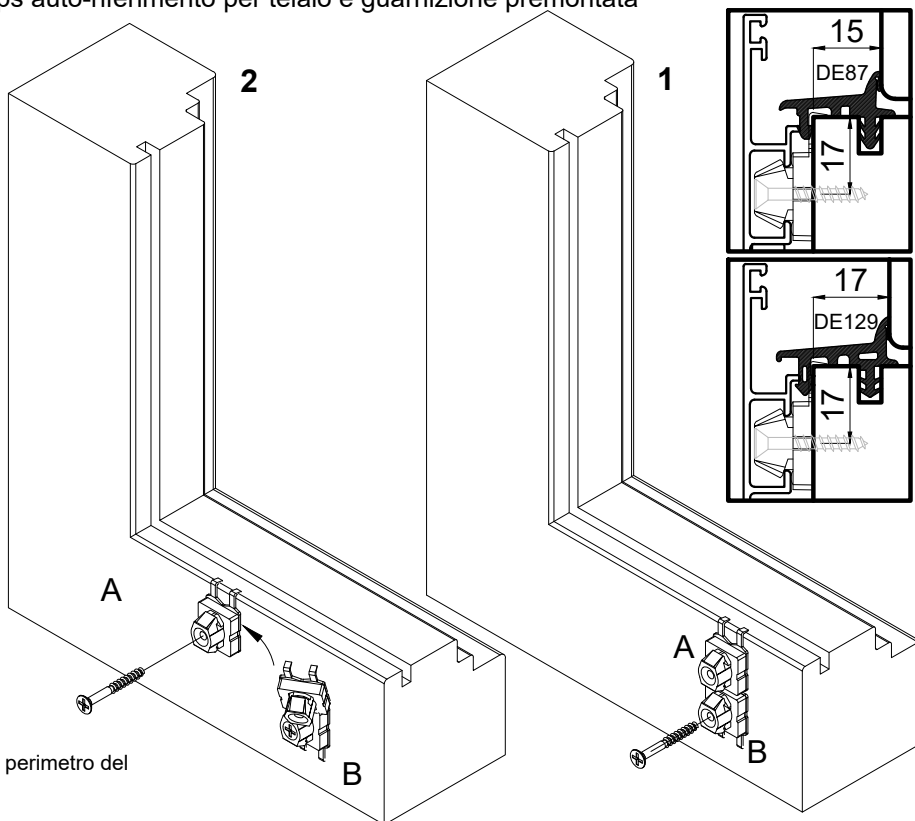
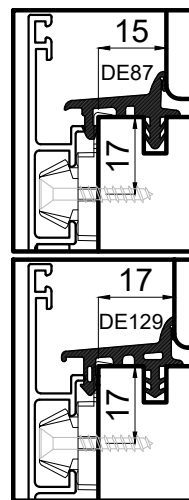
Assembly steps

- 1) position the pair of clips joined together, using the frame's internal dimension as reference point: screw the lower clip onto the wood (B)
- 2) Detach the upper clip (A)
- 3) screw the upper clip A into the wood, shifting its position of 100mm after the previous clip
- 4) fit the perimetral gasket into the wood frame
- 5) press the alu cladding frame onto the clips



LC50/A

Da utilizzare su tutto il perimetro del telaio



Sistema Flat-Line

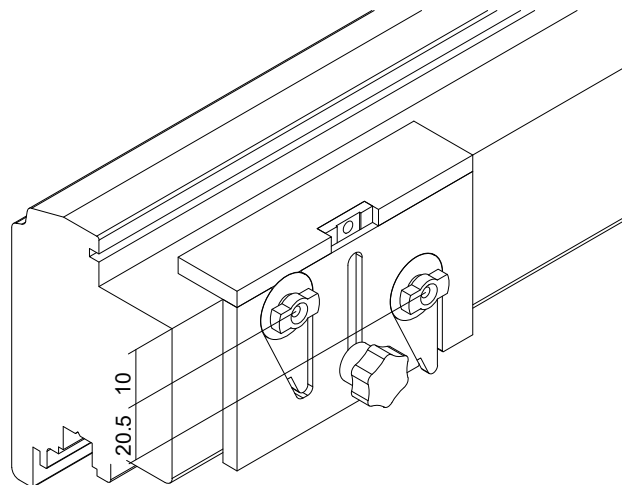
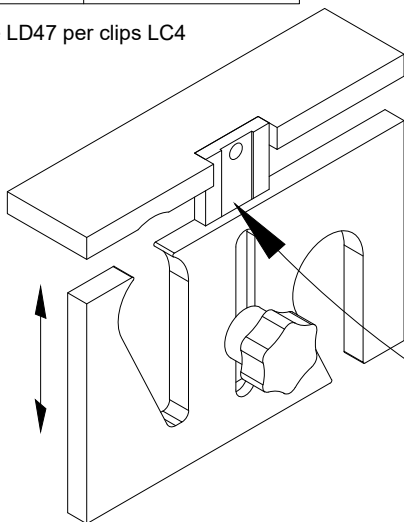
uniform

Scala

- | | |
|------|---|
| (IT) | Montaggio delle clips con autoposizionamento sul telaio |
| (DE) | Montage System für "Selbstpositionierung" Klips für Rahmen |
| (ES) | Montaje del sistema con clips "con autoajuste" en el marco |
| (FR) | Montage système avec clips du dormant "autopositionnants" |
| (UK) | Assembly of the clips with automatic positioning onto the frame |

Codice Clips <i>Clip code</i>	Codice Dima <i>Dima code</i>
LC4-LC4/7	LD47
LC26-LC50	LD48
LC62	LD49
LC81	LD50

Dima regolabile LD47 per clips LC4



Barra millimetrata per
regolazione interasse

Schema di montaggio delle clips su anta e telaio

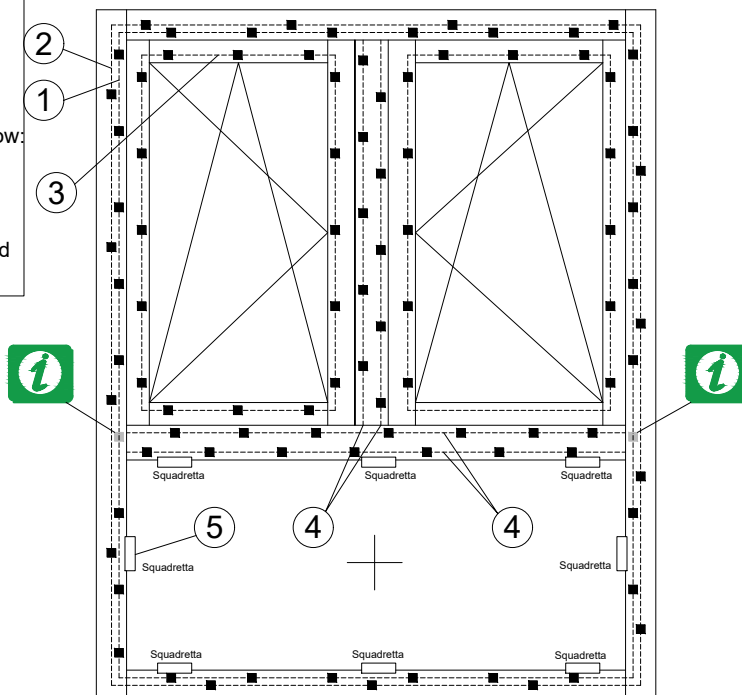
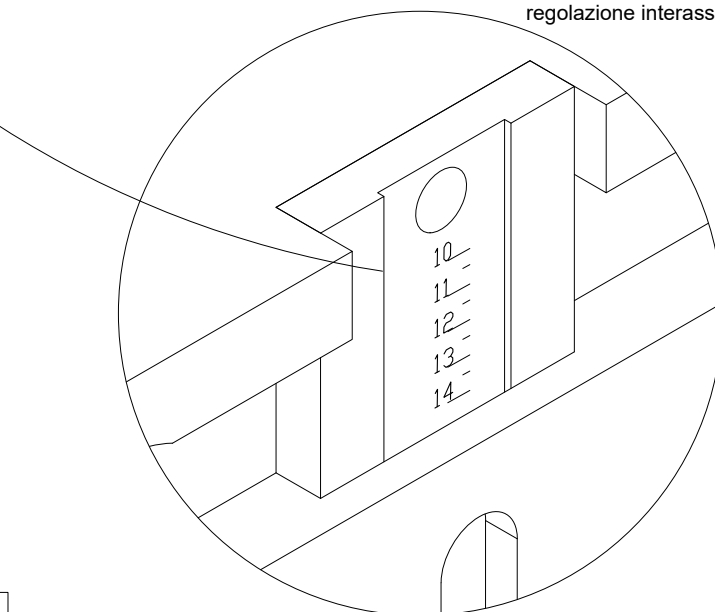
- ① Passo 200mm. Da 80 mm dall'angolo interno del telaio
- ② Passo 400mm. Da 100 mm dall'angolo esterno del telaio
- ③ Passo 200mm. Da 80 mm dall'angolo interno anta
- ④ Passo 200mm sfalsate di $\frac{1}{2}$ passo. Da 80mm dall'interno telaio
- ⑤ Squadretta rinforzo fissi: n°3 pz./mt

 Non montare con telai assemblati con squadretta

Assembly diagram of the clips onto sash and frame

- ① 200mm distance. 80mm from the frame's internal corner
- ② 400mm distance. 100mm from the frame's external corner
- ③ 200mm distance. 80mm from the sash's internal corner
- ④ 4-200mm distance between one clip and the other on one row: parallel row with alternating sequence
- ⑤ reinforcement bracket for fixed lights

 Don't use the clip here in case of mechanically assembled frames



Sistema Flat-Line

uniform

Scala

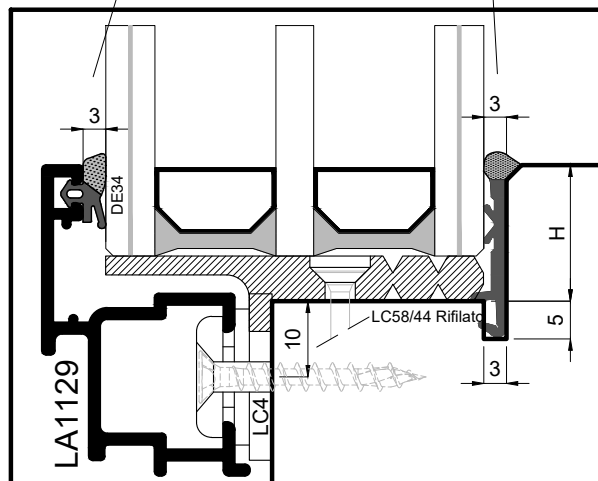
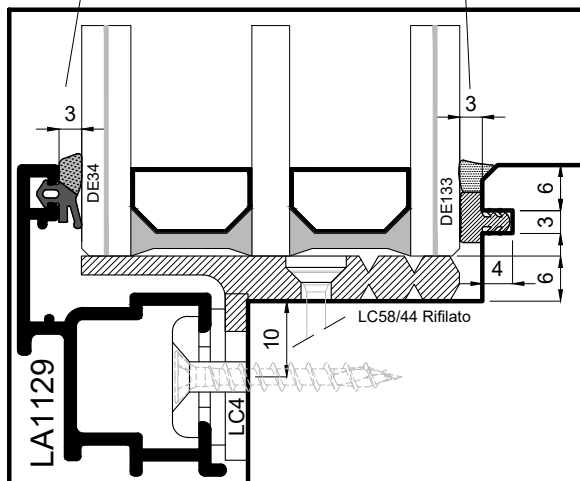
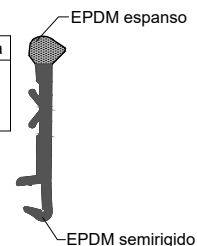
- (IT) Montaggio delle clips
- (DE) Montage der Drehklips
- (ES) Montaje de las clips
- (FR) Montage des clips
- (UK) Installation of clips

Guarnizione	Aria
DE117	2 mm
DE34	3 mm
DE86	3 mm (per clips a scatto)
DE41	5 mm

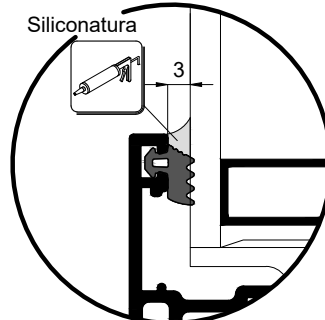
Guarnizione	Aria
DE132	2 mm
DE133	3 mm
DE134	4 mm

Guarnizione	Aria
DE117	2 mm
DE34	3 mm
DE86	3 mm (per clips a scatto)
DE41	5 mm

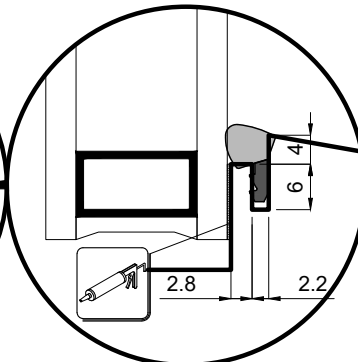
Guarnizione	Altezza
DR01/15	15 mm
DR01/18 S	18 mm
DR01/20 S	20 mm



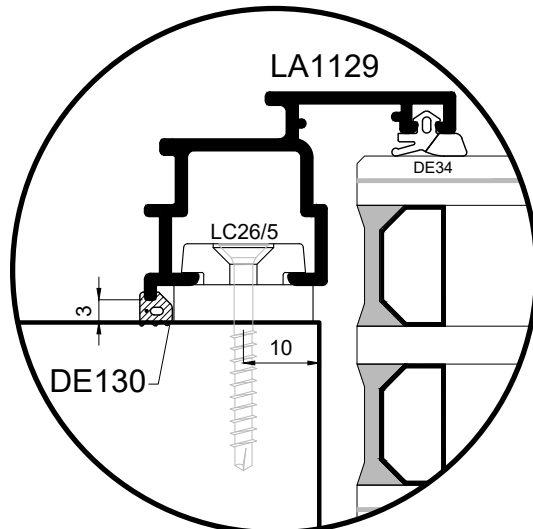
DE146



DE47



LA1129



Non utilizzabile su profili anta:
LA1130

Non utilizzabile con clips:
LC4, LC4/7

Not usable on the following sash profiles:
LA1130

Not usable on the following clips:
LC4, LC4/7

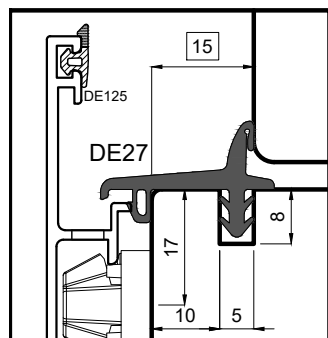
Sistema Flat-Line

uniform

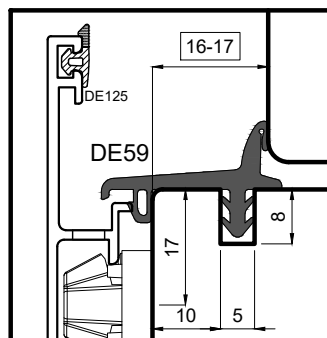
Scala 1:1

- (IT) Guarnizioni interne ed esterne anta
- (DE) Flügeldichtung innen und außen
- (ES) Juntas interiores y exteriores para la hoja
- (FR) Joints intérieurs et extérieurs pour le vantail
- (UK) Inner and outer gaskets for the sash

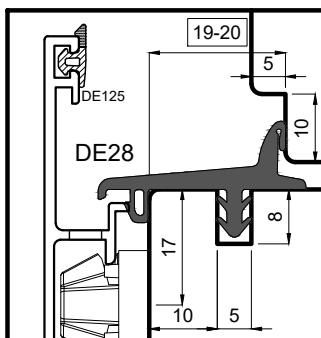
Guarnizioni standard



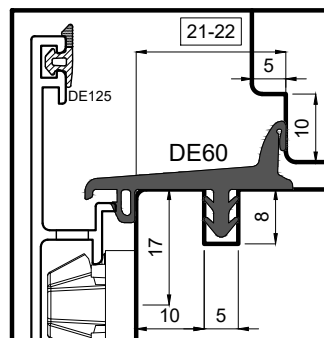
Disponibile: tagliata a misura
angoli vulcanizzati(DE27/E)
telaio vulcanizzato(DE27/R)



Disponibile: tagliata a misura

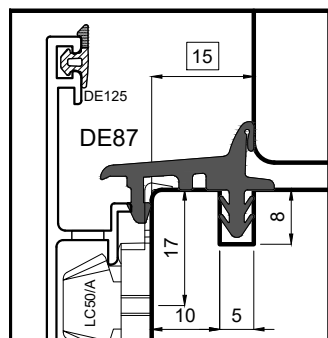


Disponibile: tagliata a misura
angoli vulcanizzati(DE28/E)
telaio vulcanizzato(DE28/R)

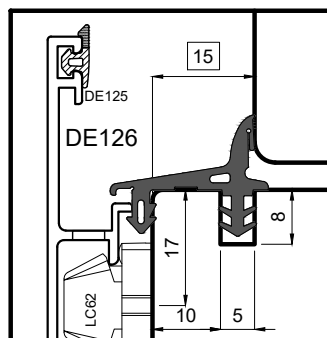


Disponibile: tagliata a misura

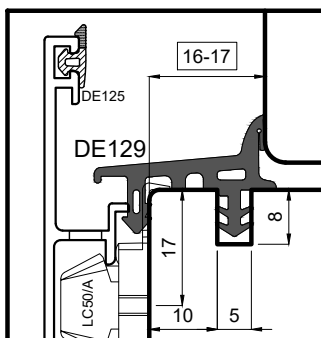
Guarnizioni per pre-montaggio (montaggio prima del telaio in alluminio)



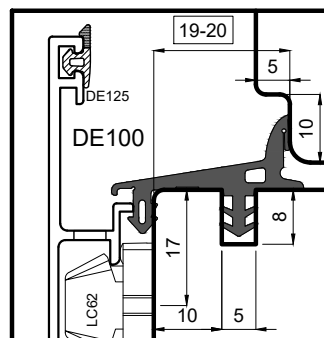
Disponibile: tagliata a misura
telaio vulcanizzato(DE87/R)



Disponibile: tagliata a misura
angoli vulcanizzati(DE126/E)

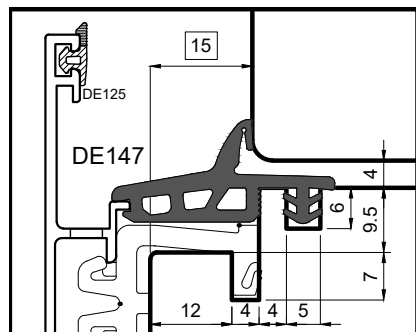


Disponibile: tagliata a misura
telaio vulcanizzato(DE129/R)

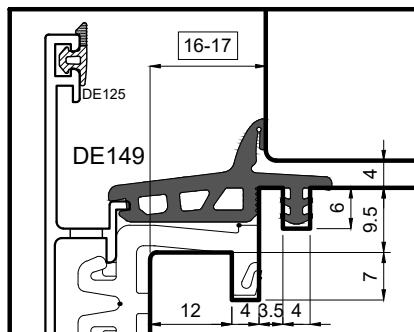


Disponibile: tagliata a misura
angoli vulcanizzati(DE100/E)
telaio vulcanizzato(DE100/R)

Guarnizioni per clips a scatto senza vite



Disponibile: tagliata a misura



Disponibile: tagliata a misura

Sistema Flat-Line

uniform

Scala 0.9:1

- (IT) Guarnizioni perimetrali del telaio
- (DE) Rahmendichtung außen
- (ES) Juntas perimétricas del marco
- (FR) Joints périmétriques du dormant
- (UK) perimetral gaskets of the frame

Angoli prestampati

Modalità d'impiego:

Inserire gli angoli prestampati sul telaio.

Tagliare la guarnizione a 90° con misura pari a interno telaio legno-100mm.

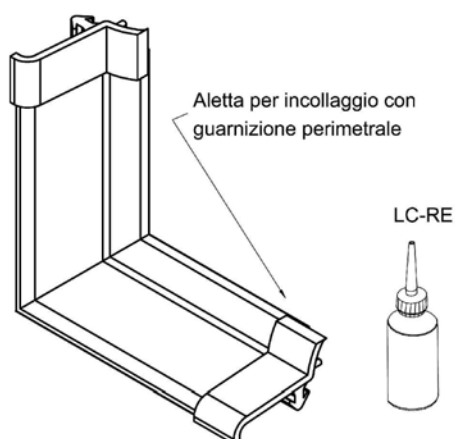
Incollare con collante cianoacrilico elastomerico LC-RE o similare.

Methods of use:

-fit the pre-cast corners onto the frame

-Cut the gasket at 90° observing the internal dimension of the frame - 100mm

-Glue the corners and the gasket together using Cyanoacrylate elastomeric glue LC-RE or similars



Disponibili per guarnizioni:

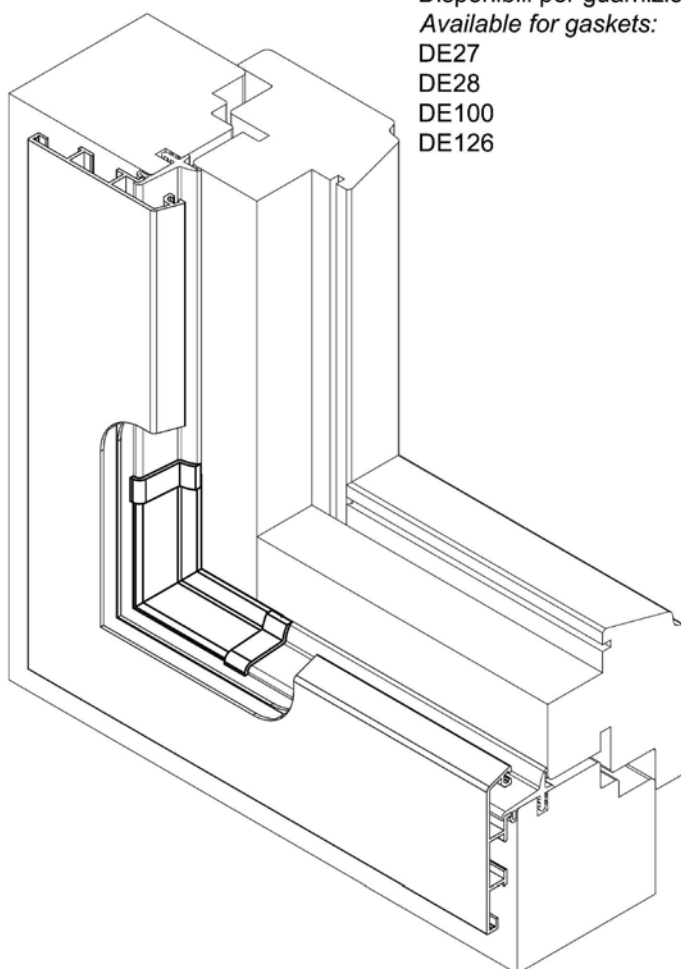
Available for gaskets:

DE27

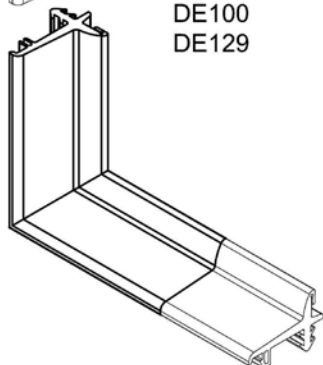
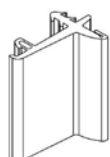
DE28

DE100

DE126



Telai vulcanizzati



Disponibili per guarnizioni:

Available for gaskets:

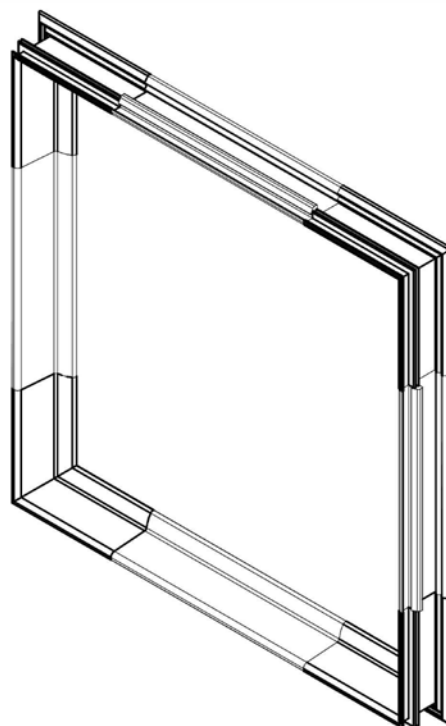
DE27

DE28

DE87

DE100

DE129

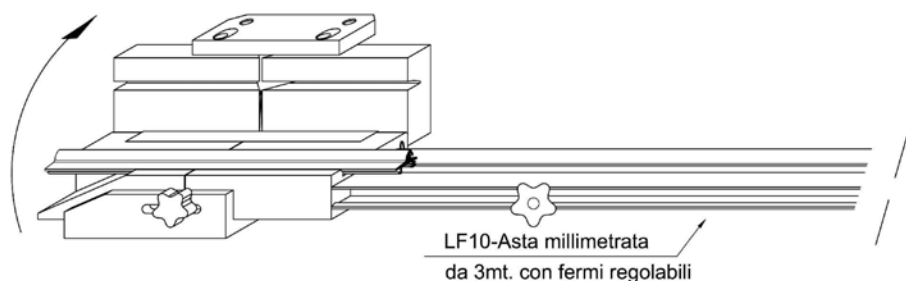


Sistema Flat-Line

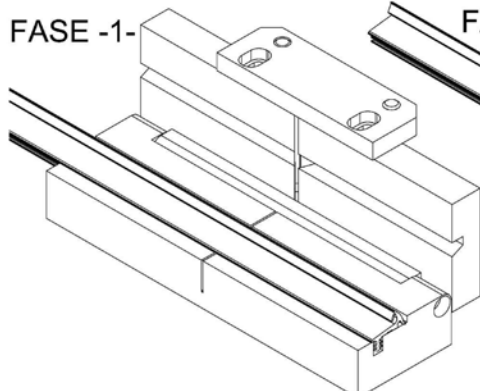
uniform

Scala

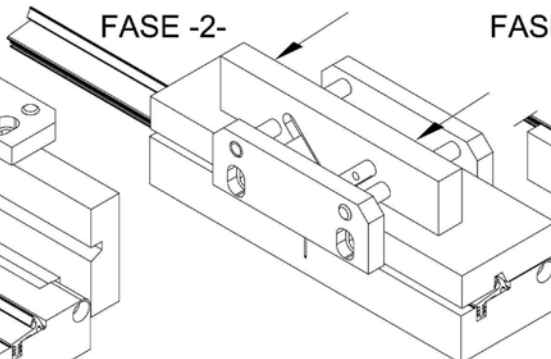
- (IT) Angoli prestampati e guarnizioni vulcanizzate
- (DE) Vorgepresste Ecken und vulkanisierte Dichtungen
- (ES) Esquinas preestampadas y juntas vulcanizadas
- (FR) Angles préimprimés et joints vulcanisés
- (UK) Cast corners and vulcanized gaskets



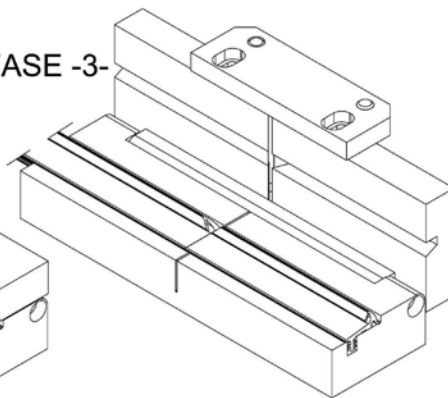
FASE -1-



FASE -2-



FASE -3-



Attrezzatura per il taglio della guarnizione telaio

Fasi di taglio delle guarnizioni:

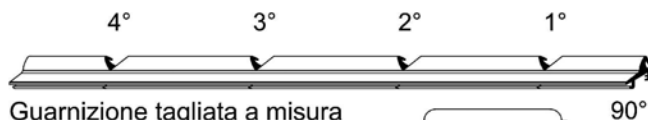
- Tagliare la guarnizione a 90°, posizionarla sul fermo n. 1 per realizzare il primo angolo (prima parte del traverso superiore);
- Posizionare la guarnizione sul fermo n. 2 per realizzare il secondo angolo (montante sinistro);
- Posizionare la guarnizione sul fermo n. 3 per realizzare il terzo angolo (traverso inferiore);
- Posizionare la guarnizione sul fermo n. 2 per realizzare il quarto angolo (montante destro);
- Posizionare la guarnizione sul fermo n. 1, e tagliarla a 90° prendendo come riferimento la Tagliare la guarnizione a 90° per realizzare la seconda parte del traverso superiore.

Tools for cutting the frame's gasket

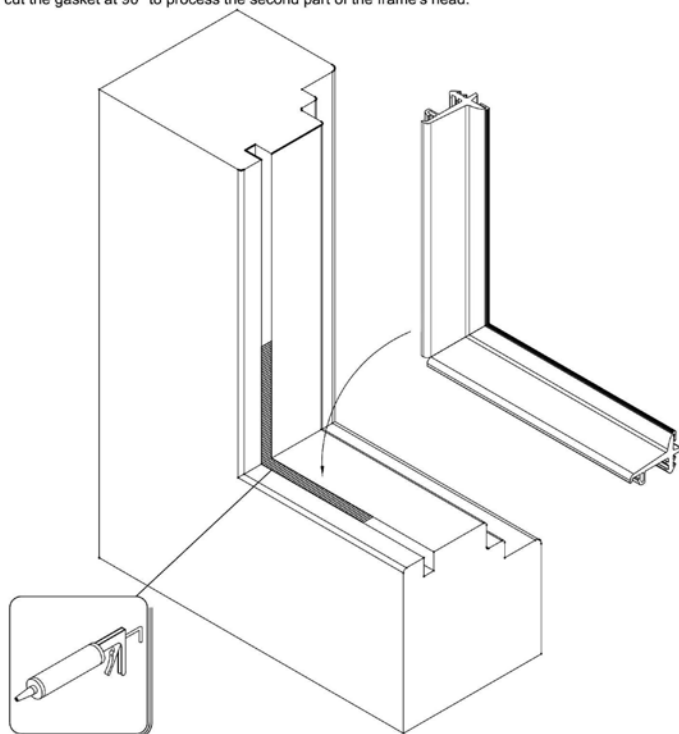
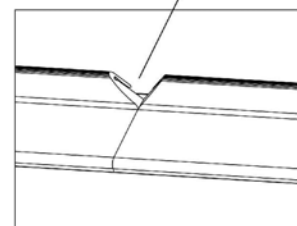
Steps of the gasket's cut:

- cut the gasket at 90°, place it on the point n.1 to process the first corner (first part of the frame's head);
- place the gasket on the point n.2 to process the second corner (frame's left jamb);
- place the gasket on the point n.3 to process the third corner (frame sill);
- place the gasket on the point n.2 to process the fourth corner (frame's right jamb);
- place the gasket on the point n.1 and cut it at 90° viewing the blade as reference point.

Then cut the gasket at 90° to process the second part of the frame's head.



Guarnizione tagliata a misura



Codice	Descrizione
LF5	Taglio DE81
LF6	Taglio DE27-DE87-DE126
LF7	Taglio DE28
LF8	Taglio DE147
LF12	Taglio DE54
LF13	Taglio DE149
LF14	Taglio DE58-DE124
LF15	Taglio DE59-DE129
LF16	Taglio DE60
LF20	Taglio DE100
LF22	Taglio DE156

Sistema Flat-Line

uniform

Scala

- (IT) Attrezzatura per il taglio guarnizioni telaio
- (DE) Schere für Rahmendichtung
- (ES) Herramienta para cortar las juntas del marco
- (FR) Outillage pour la coupe du joint dormant
- (UK) Special equipment for the cut of the frame's gaskets

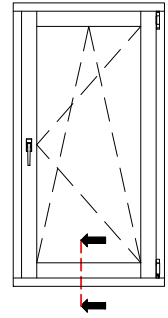
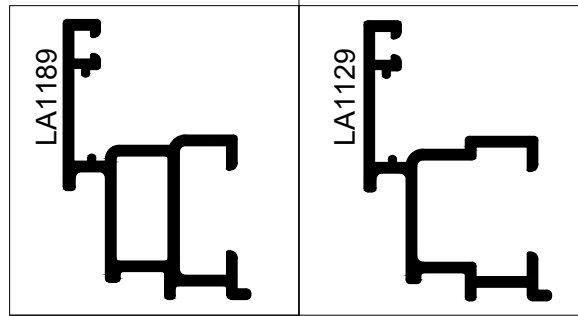
Tavole tecniche **Technical Drawings**

uniform 
sistemi per serramenti

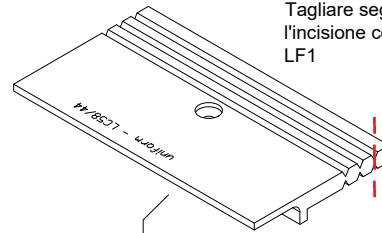
Technical drawing of a window frame cross-section. The drawing shows the internal structure of the frame, including the glazing unit and the surrounding frame profile. Key dimensions and components are labeled:

- Dimensions:**
 - 10: Width of the top glazing unit.
 - 5: Width of the top frame profile.
 - 3: Width of the top frame profile.
 - 25.5: Total height of the frame profile.
 - 6: Height of the top frame profile.
 - 7.5: Height of the middle frame profile.
 - 15: Height of the bottom frame profile.
 - 11: Height of the bottom frame profile.
 - 12: Height of the bottom frame profile.
 - 22: Height of the bottom frame profile.
- Components:**
 - LA1130: Label for the top frame profile.
 - DE34: Label for the top frame profile.
 - 44: Label for the top frame profile.
 - LC58/F Rifilato: Label for the bottom frame profile.
 - LC4: Label for the bottom frame profile.
 - DE125: Label for the bottom frame profile.
 - DE126: Label for the bottom frame profile.

Profilo per telai saldati

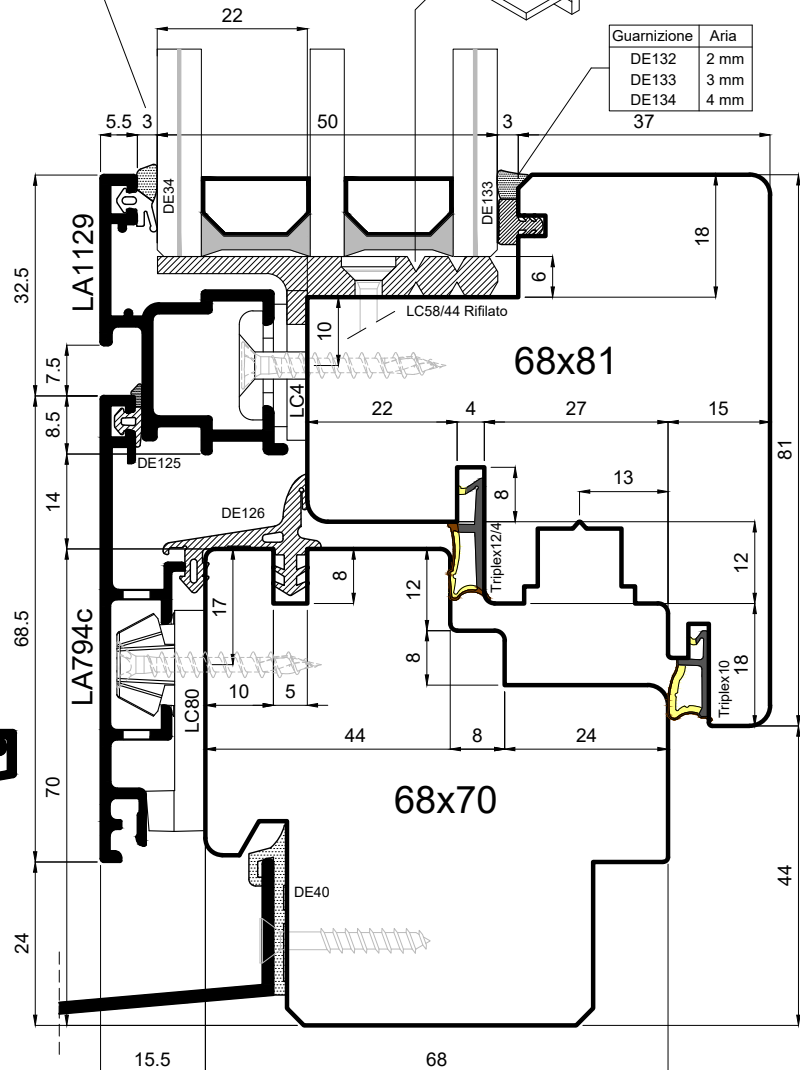
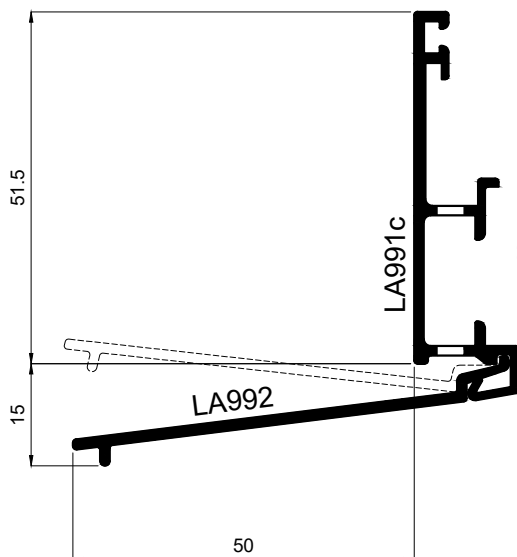


Guarnizione	Aria
DE117	2 mm
DE34	3 mm
DE86	3 mm (per clips a scatto)
DE41	5 mm



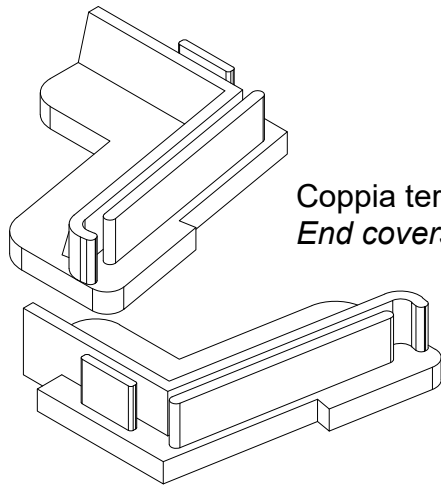
Guarnizione	Aria
DE132	2 mm
DE133	3 mm
DE134	4 mm

Technical drawing of a window frame cross-section. The drawing shows a dark frame profile with a glass pane. Dimensions are indicated with arrows and numbers: 5, 20, 10, 10, 8, 10, and 5. Labels include 'DE125' and 'DE100'.

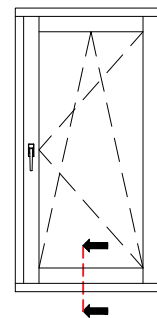


uniform

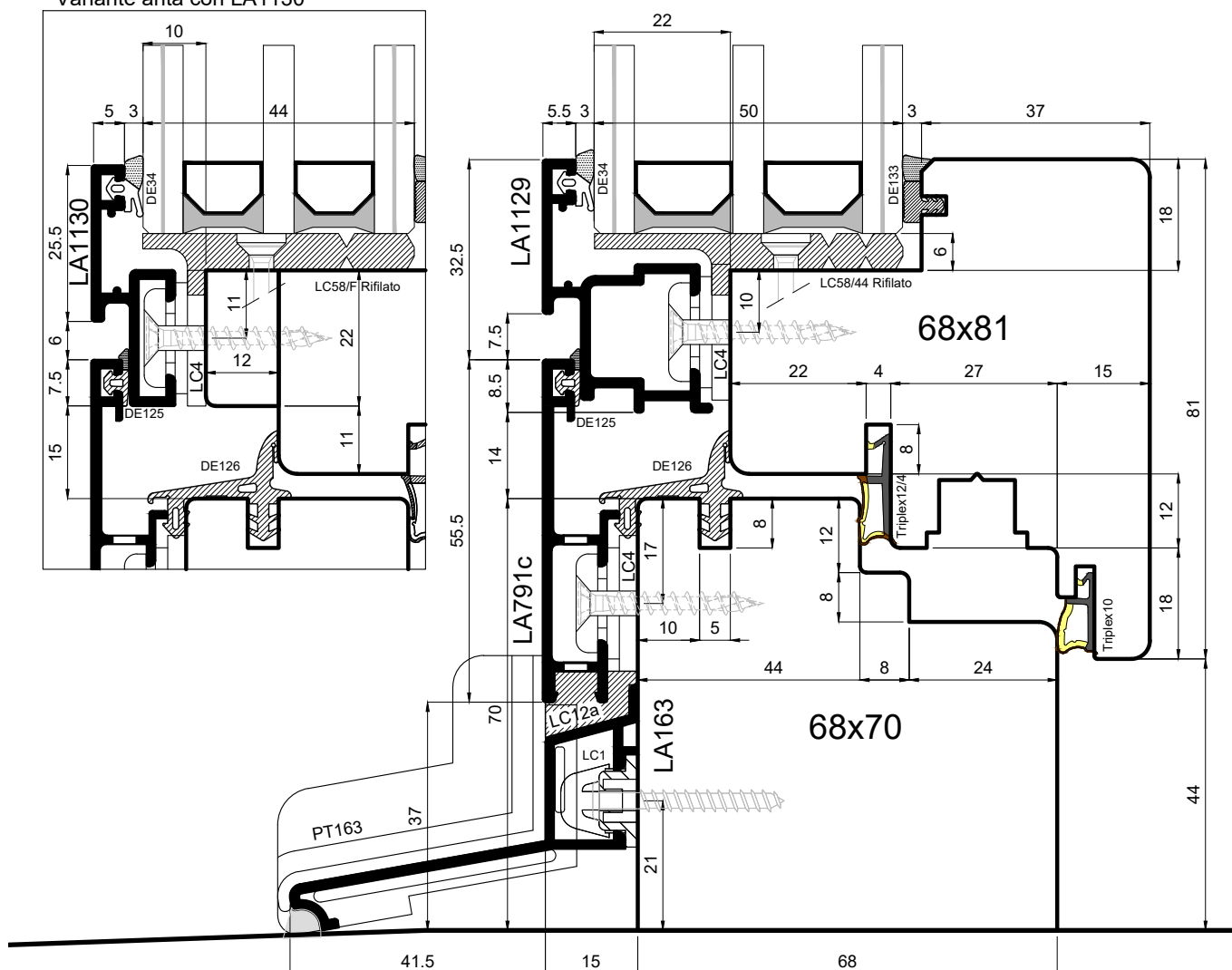
IT	Sezione verticale traverso inferiore finestra
DE	Vertikalschnitt Fenster quer unten
ES	Sección vertical travesaño inferior de la ventana
FR	Coupe verticale traverse inférieure fenêtre
UK	Vertical section of the window's lower ledger



Coppia terminali dx-sx PT163
End covers PT163



Variente anta con LA1130

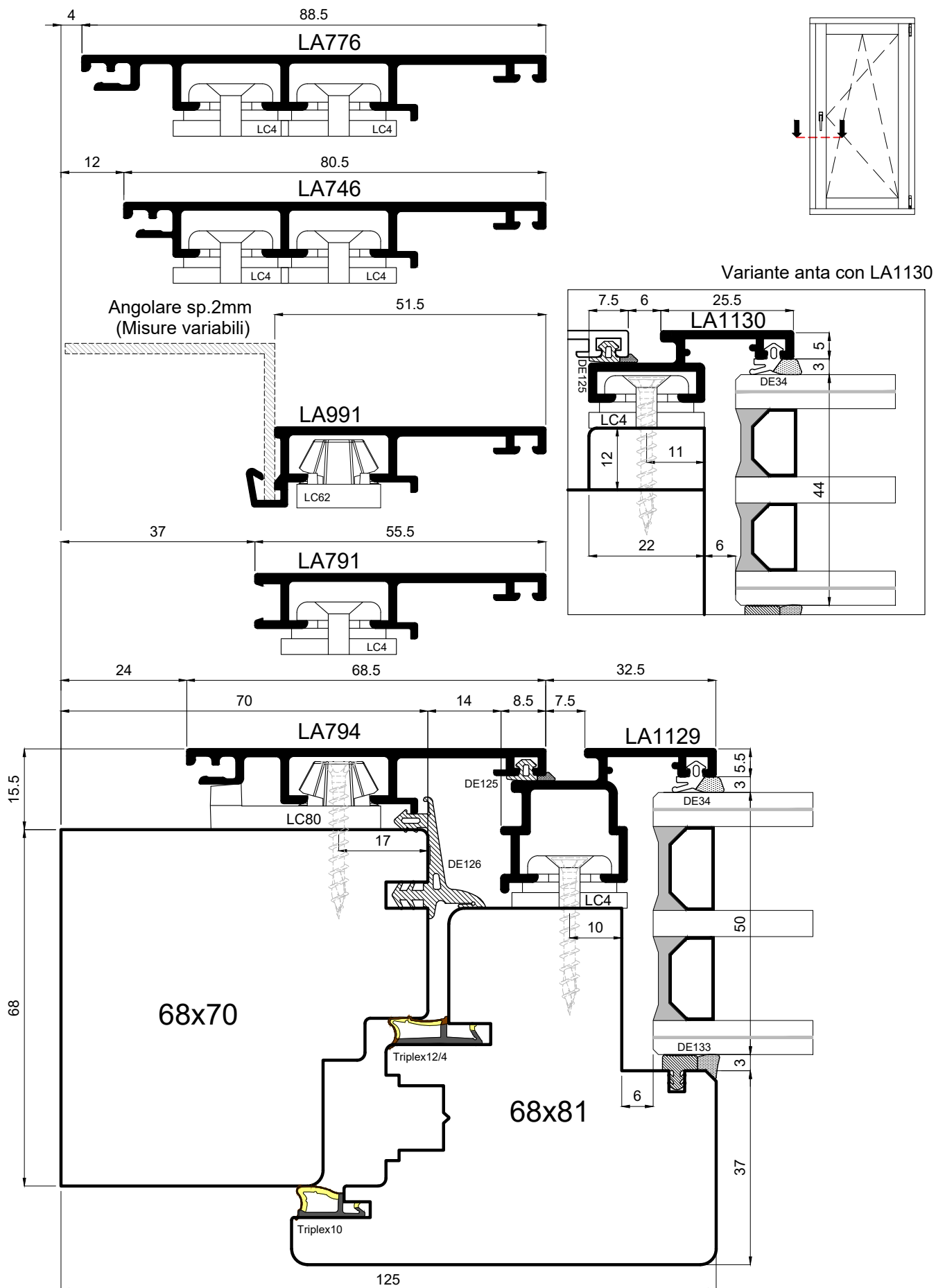


Sistema Flat-Line

uniform

Scala 0.9:1

- (IT) Sezione verticale traverso inferiore finestra
- (DE) Vertikalschnitt Fenster quer unten
- (ES) Sección vertical travesaño inferior de la ventana
- (FR) Coupe verticale traverse inférieure fenêtr
- (UK) Vertical section of the window's lower ledger

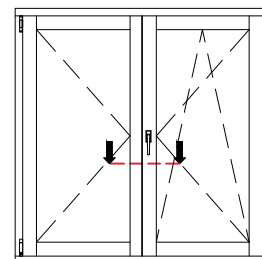


Sistema Flat-Line

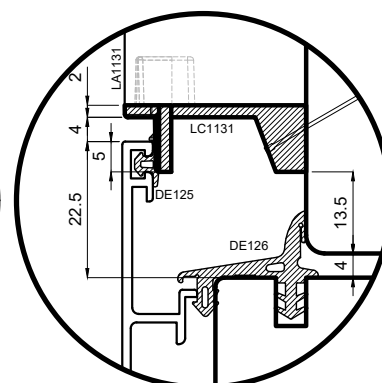
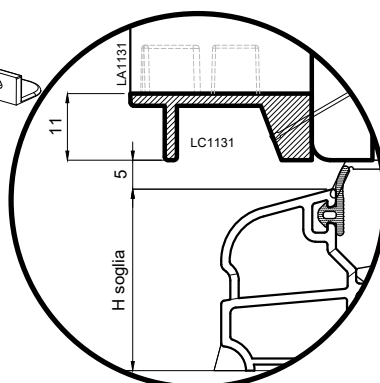
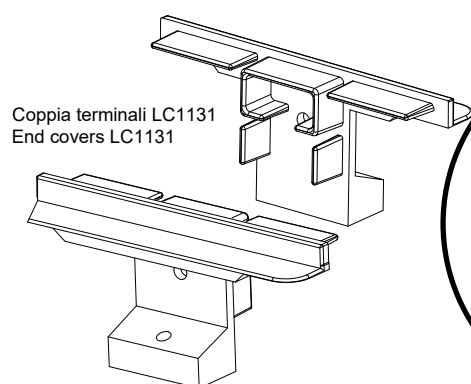
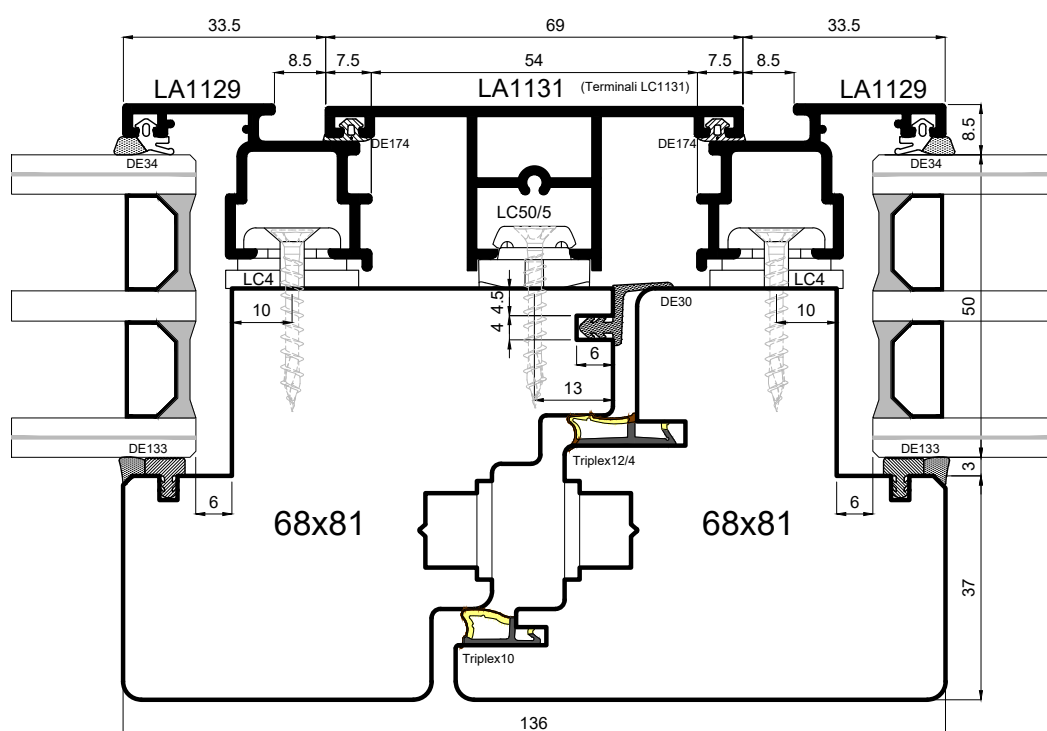
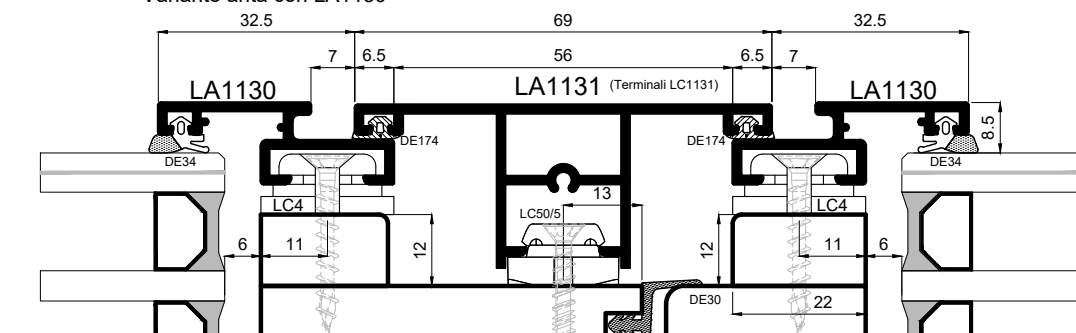
uniform

Scala 1:1

- (IT) Sezione orizzontale montanti laterali
- (DE) Horizontalschnitt senkrecht seitlich
- (ES) Sección horizontal montantes laterales
- (FR) Coupe horizontale montants latéraux
- (UK) Horizontal section of the lateral jamb



Variante anta con LA1130

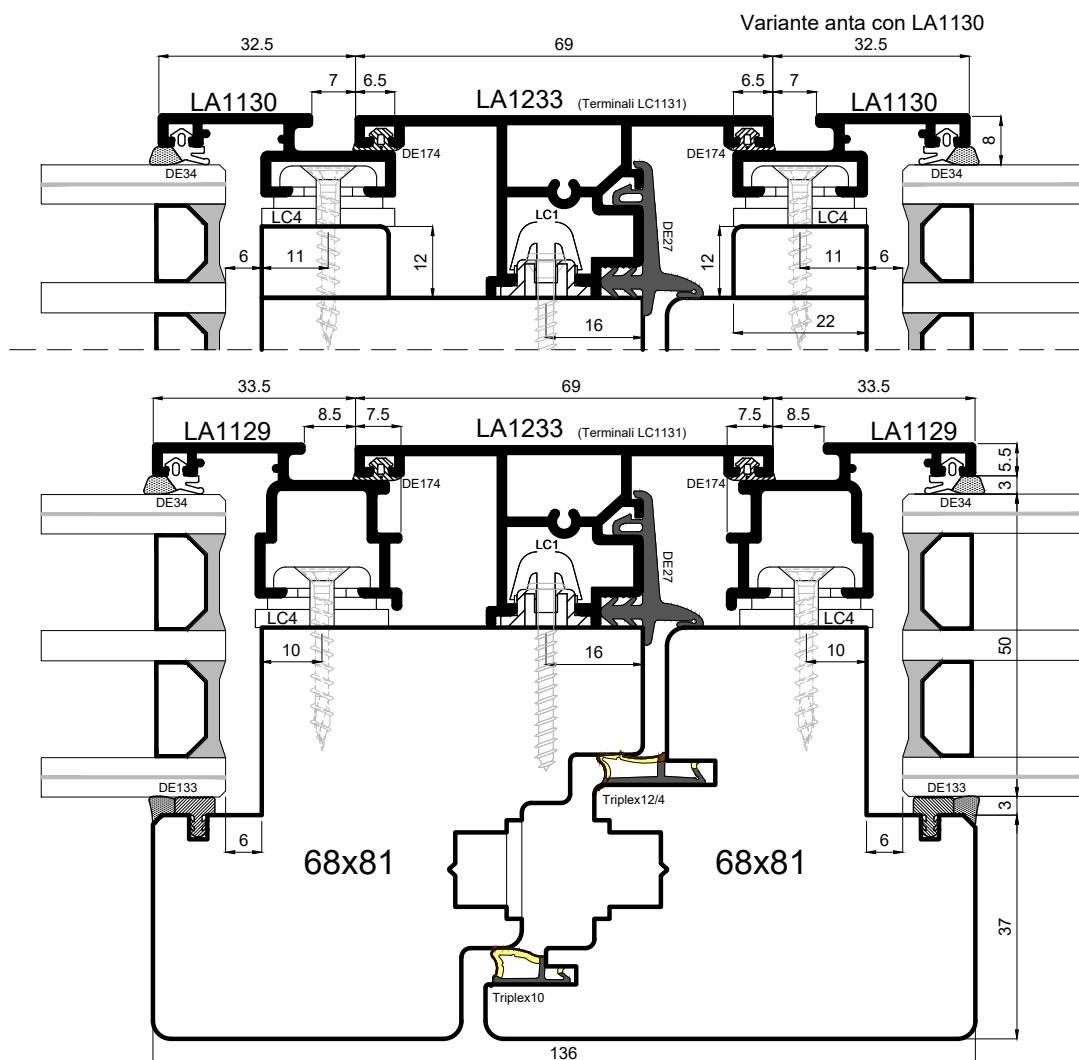
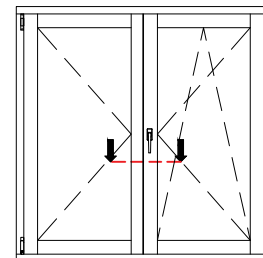


Sistema Flat-Line

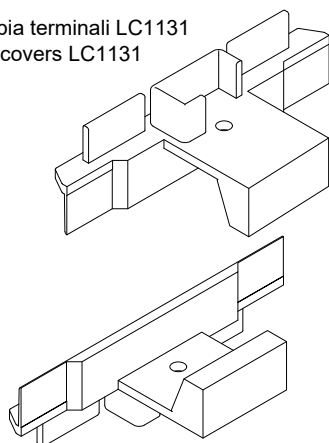
uniform

Scala 0.8:1

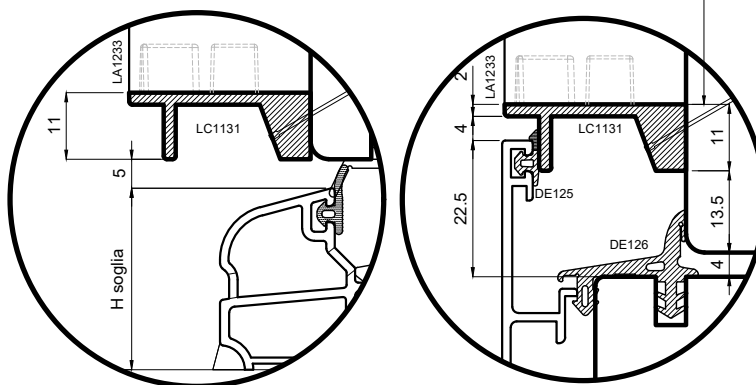
- (IT) Sezione orizzontale chiusura centrale con profilo LA1131
- (DE) Horizontalschnitt Stulpprofil LA1131
- (ES) Sección horizontal del cierre central con perfil LA1131
- (FR) Coupe horizontale battement central avec profil LA1131
- (UK) Horizontal section of the middle clamp with profile LA1131



Coppia terminali LC1131
End covers LC1131



Riferimento misura taglio DE27

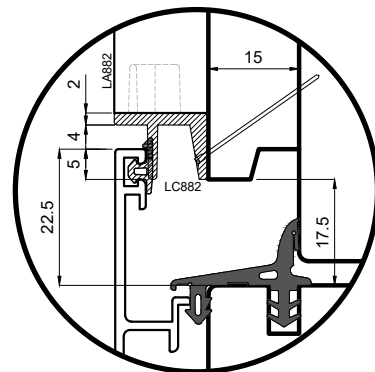
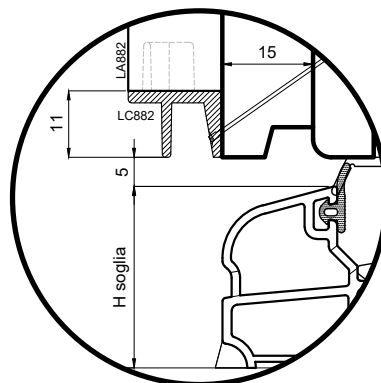
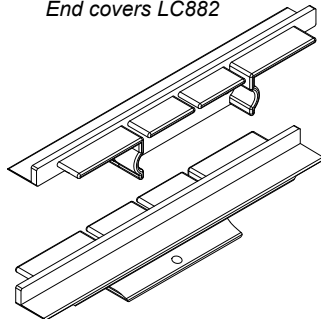
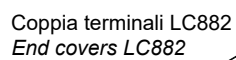
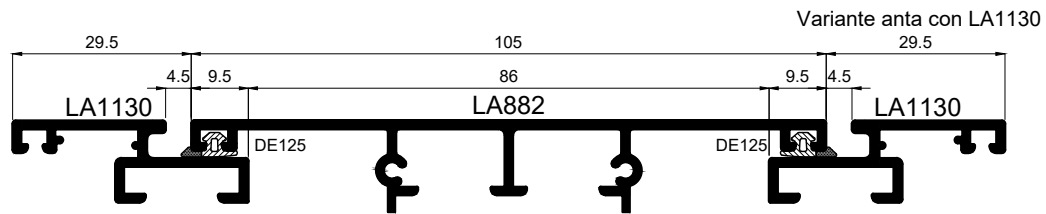


Sistema Flat-Line

uniform

Scala 0.8:1

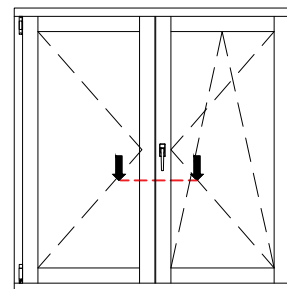
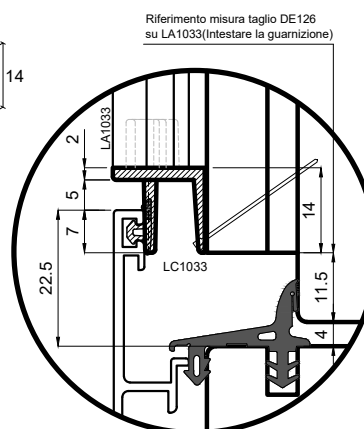
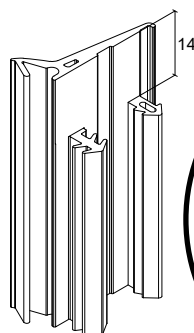
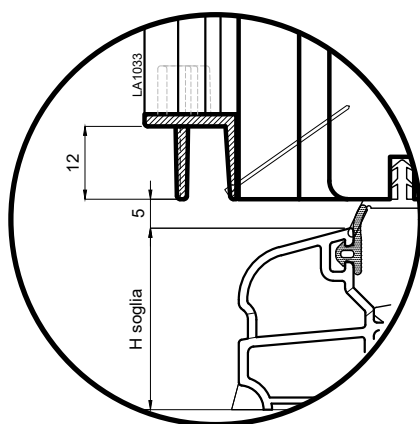
- (IT) Sezione orizzontale chiusura centrale con profilo LA1032
- (DE) Horizontalschnitt Stulpprofil LA1032
- (ES) Sección horizontal del cierre central con perfil LA1032
- (FR) Coupe horizontale battement central avec profil LA1032
- (UK) Horizontal section of the middle clamp with profile LA1032



uniform

IT	Sezione orizzontale chiusura centrale con profilo LA882
DE	Horizontalschnitt Stulpprofil LA882
ES	Sección horizontal del cierre central con perfil LA882
FR	Coupe horizontale battement central avec profil LA882
UK	Horizontal section of the middle clamp with profile LA882

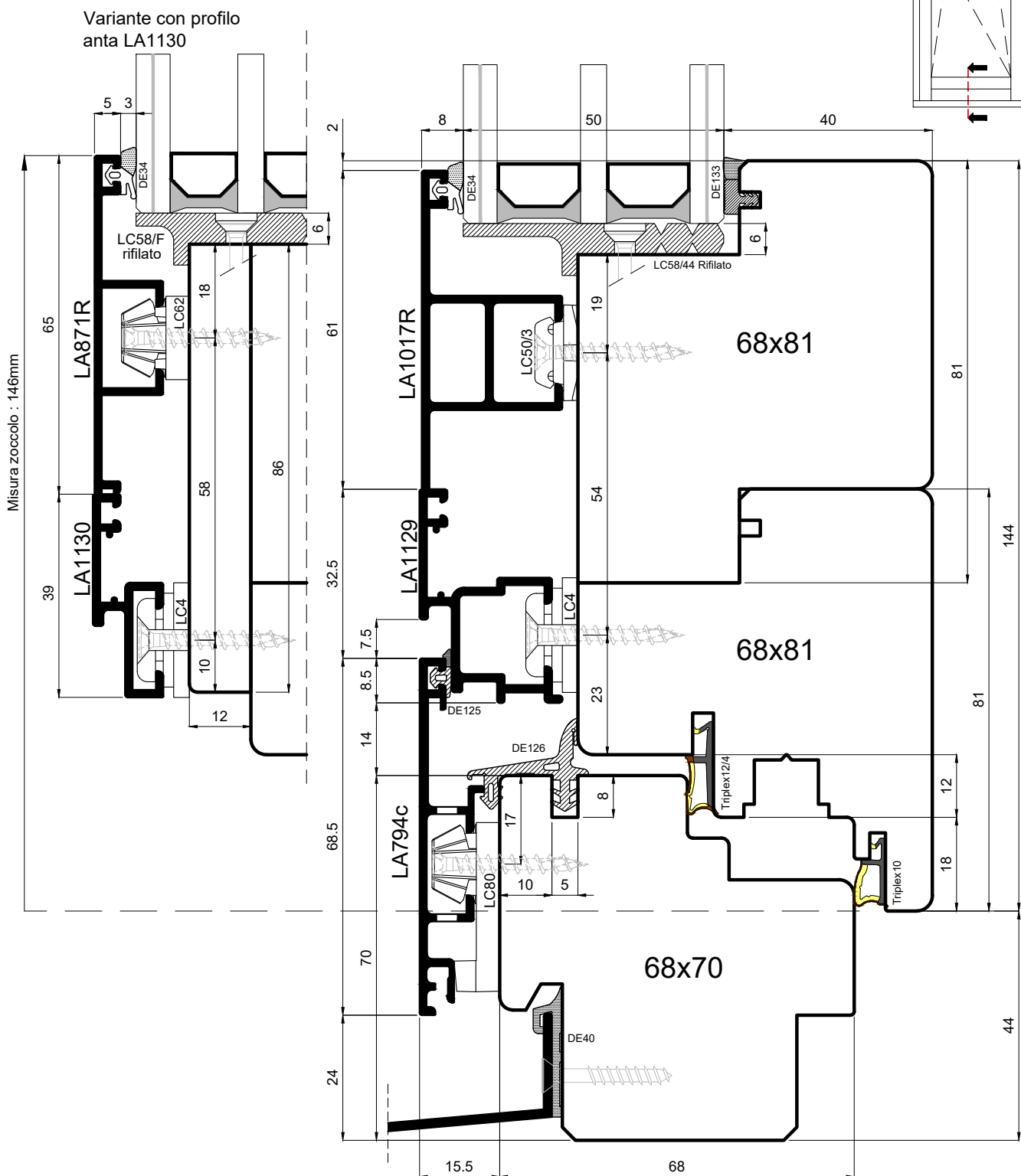
End covers LC1033

[illegible]

Riferimento misura taglio DE126
su LA1033(Intestare la quarnizione)

uniform

IT	Sezione orizzontale chiusura centrale con profilo LA1033
DE	Horizontalschnitt Stulpprofil LA1033
ES	Sección horizontal del cierre central con perfil LA1033
FR	Coupe horizontale battement central avec profil LA1033
UK	Horizontal section of the middle clamp with profile LA1033



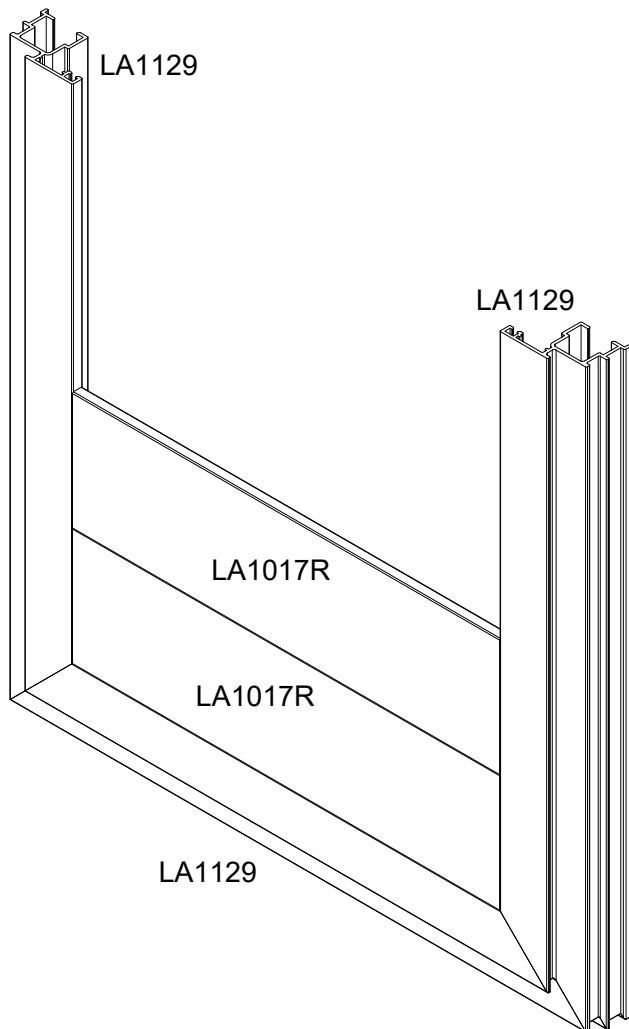
Sistema Flat-Line

uniform

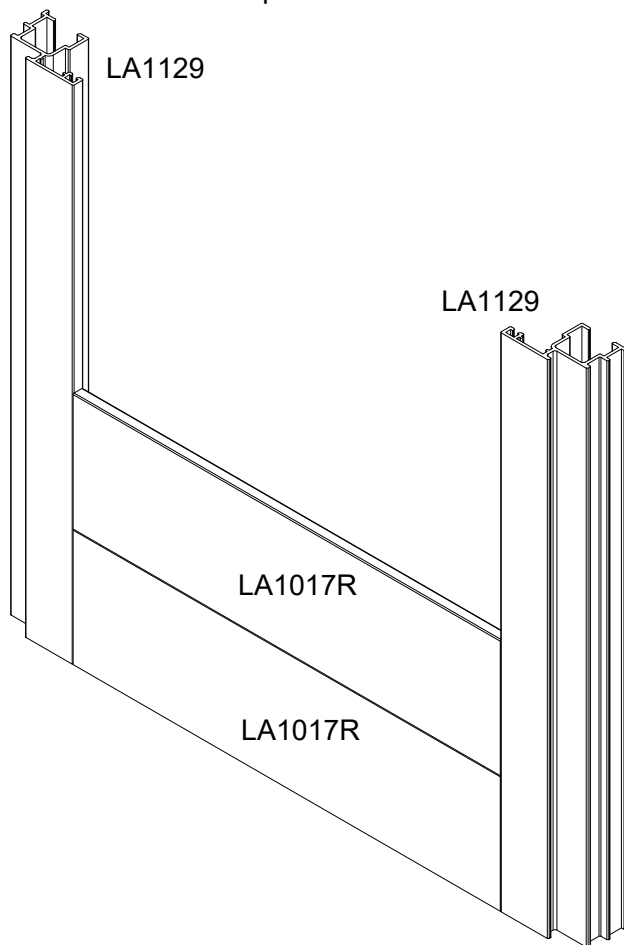
Scala 0.9:1

- (IT) Sezione verticale traverso inferiore portafinestra
- (DE) Vertikalschnitt Balkontür quer unten
- (ES) Sección vertical travesaño inferior puertaventana
- (FR) Section verticale traverse inférieure porte-fenêtre
- (UK) Vertical section of the window's lower ledger for door-height window

Soluzione con profilo anta su 4 lati



Soluzione con profilo anta su 3 lati

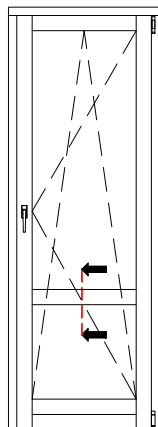


Sistema Flat-Line

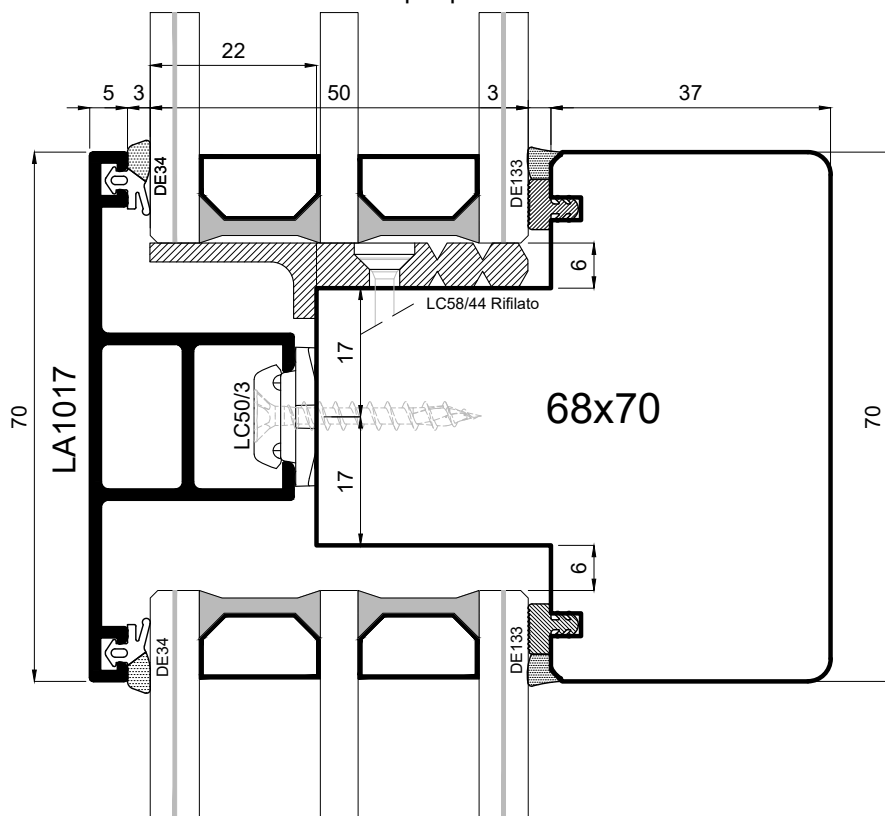
uniform

Scala -

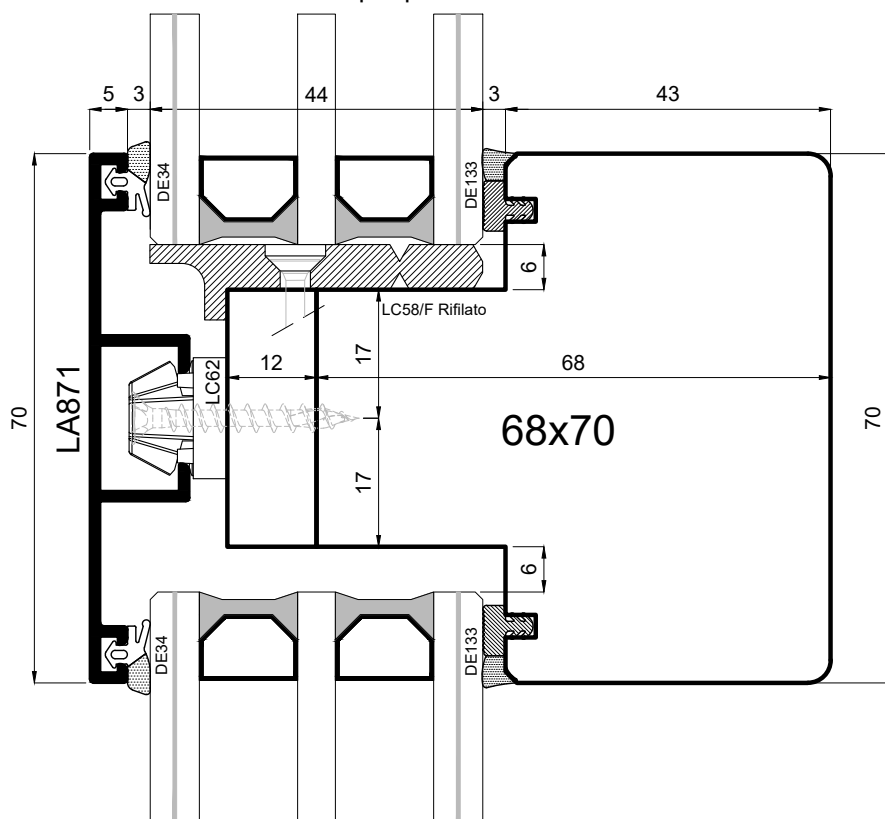
- (IT) Sezione traverso inferiore portabalcone
- (DE) Schnitt Balkontür quer unten
- (ES) Sección travesaño inferior puertaventana
- (FR) Section verticale traverse inférieure porte-balcon
- (UK) Section of the balcony door's lower ledger



Soluzione per profilo anta LA1129



Soluzione per profilo anta LA1130

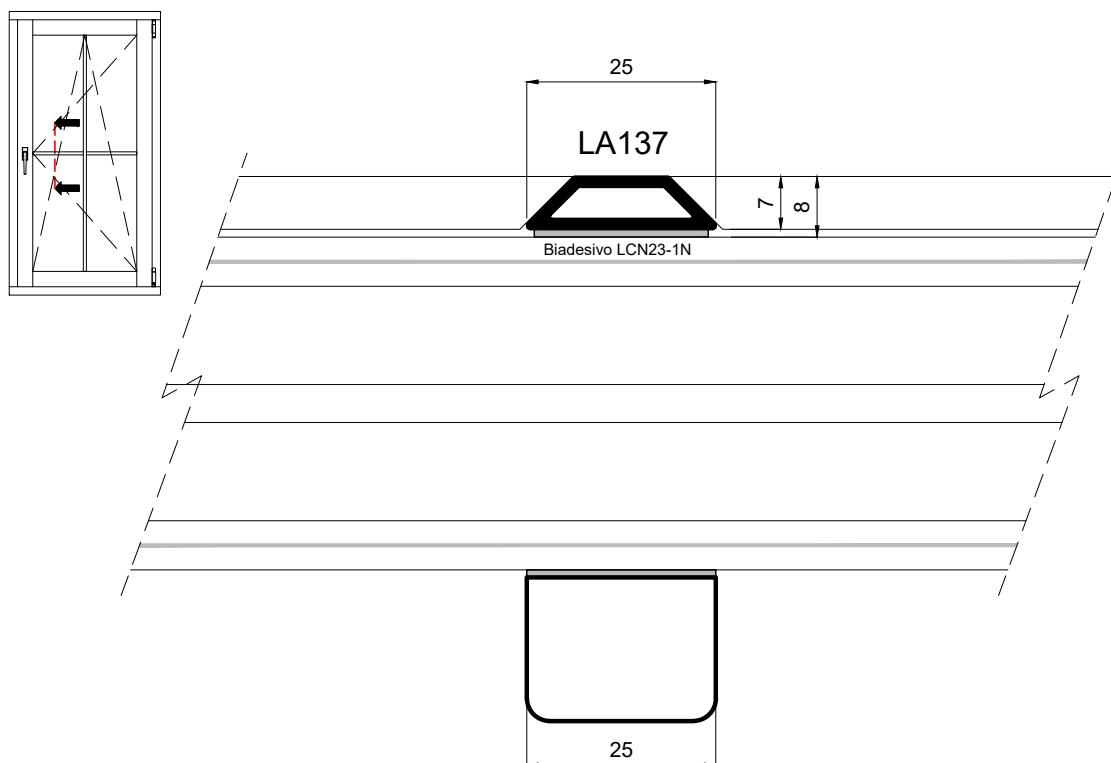


Sistema Flat-Line

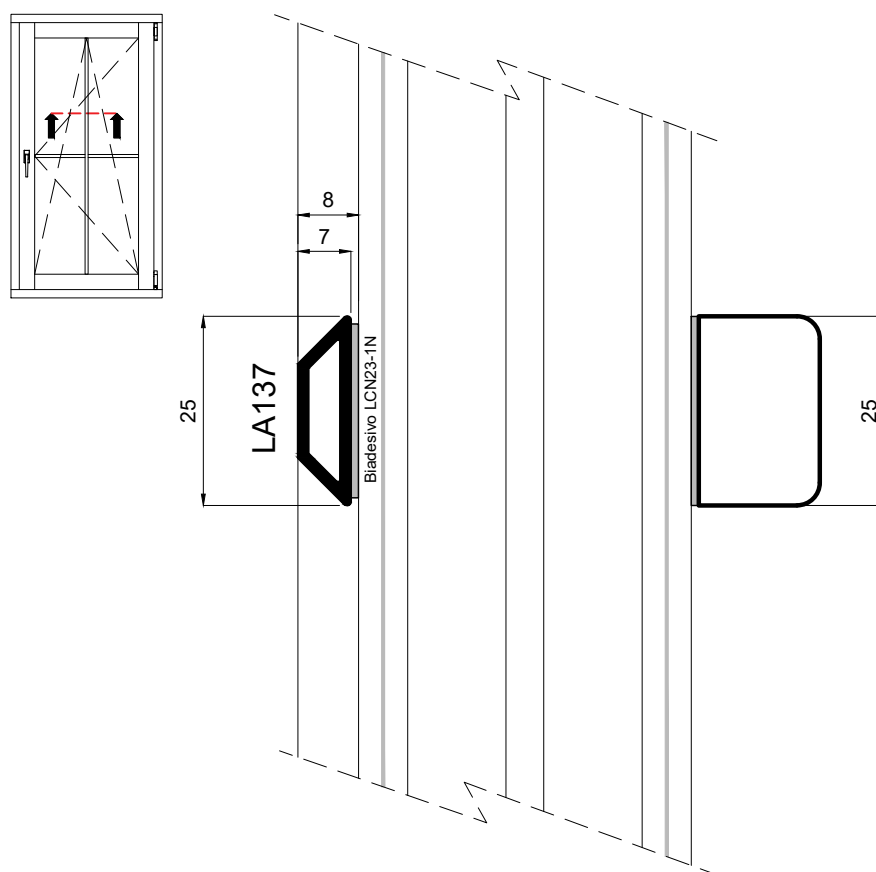
uniform

Scala 1:1

- (IT) Sezione verticale traversi intermedi anta
- (DE) Vertikalschnitt Sprossen im Flügel
- (ES) Sección vertical travesaños intermedios de la hoja
- (FR) Coupe verticale traverses intermédiaires vantail
- (UK) Vertical section of the sash intermediate rails



Nel caso di telai assemblati il profilo LA137 verrà fornito tagliato a misura e smontato



Sistema Flat-Line

uniform

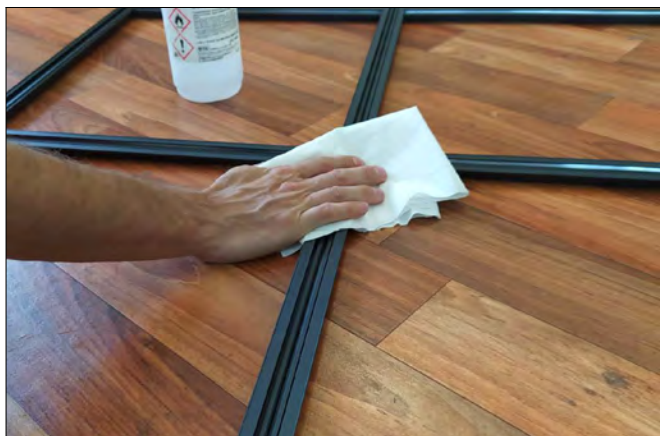
Scala 1:1

- (IT) Sezione verticale traversi intermedi anta
- (DE) Vertikalschnitt Sprossen im Flügel
- (ES) Sección vertical travesaños intermedios de la hoja
- (FR) Coupe verticale traverses intermédiaires vantail
- (UK) Vertical section of the sash intermediate rails

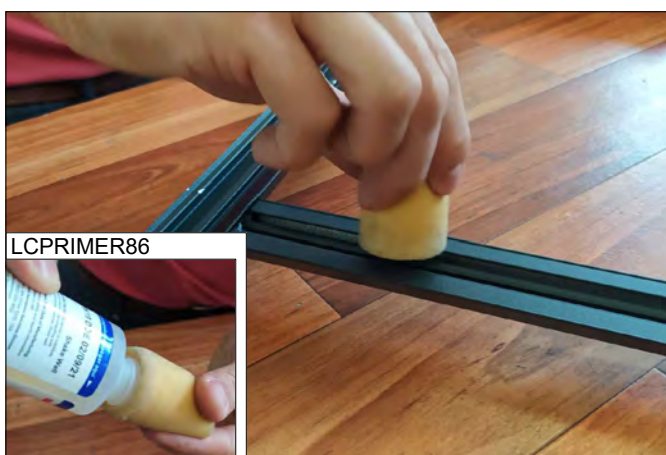
Istruzioni per il corretto incollaggio dei profili inglesina al vetro



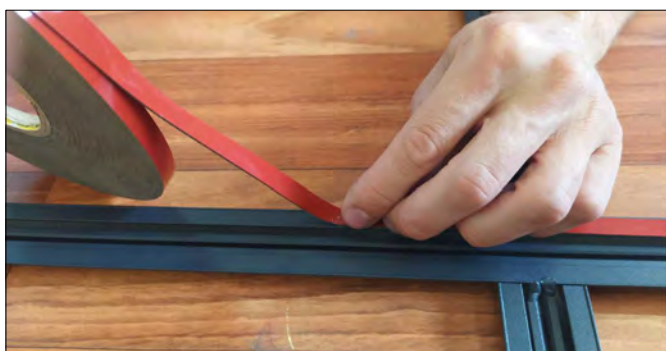
1) Pulizia della superficie del vetro con alcool isopropilico LCALCOL-IP



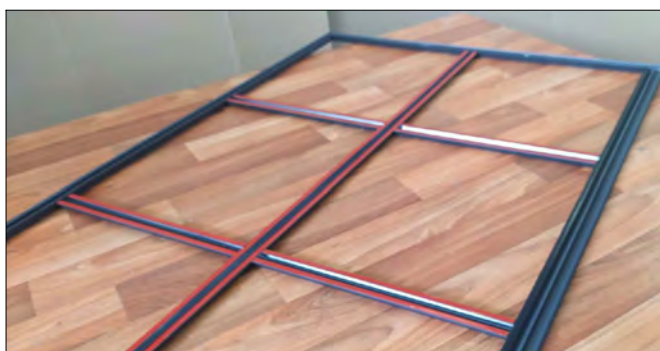
2) Pulizia della superficie alluminio con alcool isopropilico LCALCOL-IP



3) Applicazione del LCPRIMER86 sui profili in alluminio



4) Attendere alcuni minuti per la completa asciugatura del prodotto ed applicare il nastro biadesivo sui profili



Sistema Flat-Line

uniform

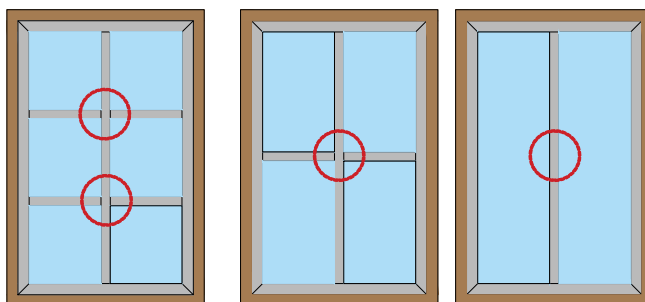
Scala -

- (IT) Assemblaggio profili inglesina
- (DE) Sprossen im Flügel
- (ES) Ensamblaje cruzado travesaños de la hoja
- (FR) Système d'assemblage pour croisillon
- (UK) Georgian bars

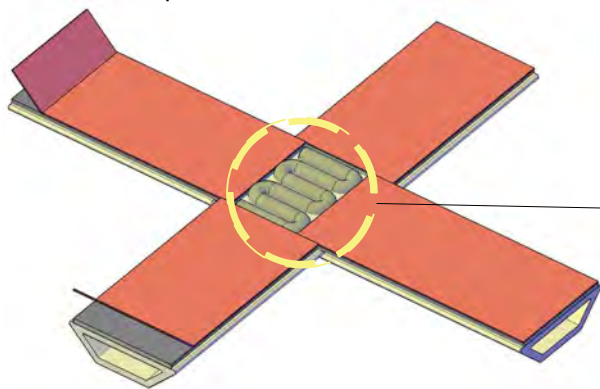
Istruzioni per il corretto incollaggio dei profili inglesina al vetro



5) Applicare la colla LC-PUB600E sulla squadretta negli incroci tra i profili come da schema seguente



NOTA: Per i profili LA137, LA198, LA1044 non è possibile montare la squadretta di supporto per l'incollaggio. Procedere quindi rimuovendo parte del biadesivo dalla parte centrale e applicare la colla LC-PUB600E in corrispondenza della croce



LC-PUB600E



GB-MIXER50



GB-BIMIXER

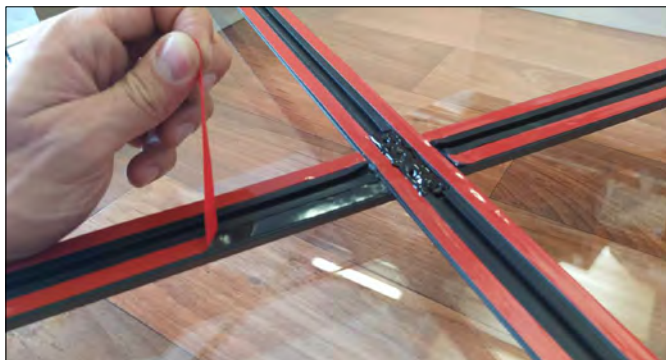
Sistema Flat-Line

uniform

Scala -

- (IT) Assemblaggio profili inglesina
- (DE) Sprossen im Flügel
- (ES) Ensamblaje cruzado travesaños de la hoja
- (FR) Système d'assemblage pour croisillon
- (UK) Georgian bars

Istruzioni per il corretto incollaggio dei profili inglesina al vetro



6) Rimuovere il liner dal biadesivo



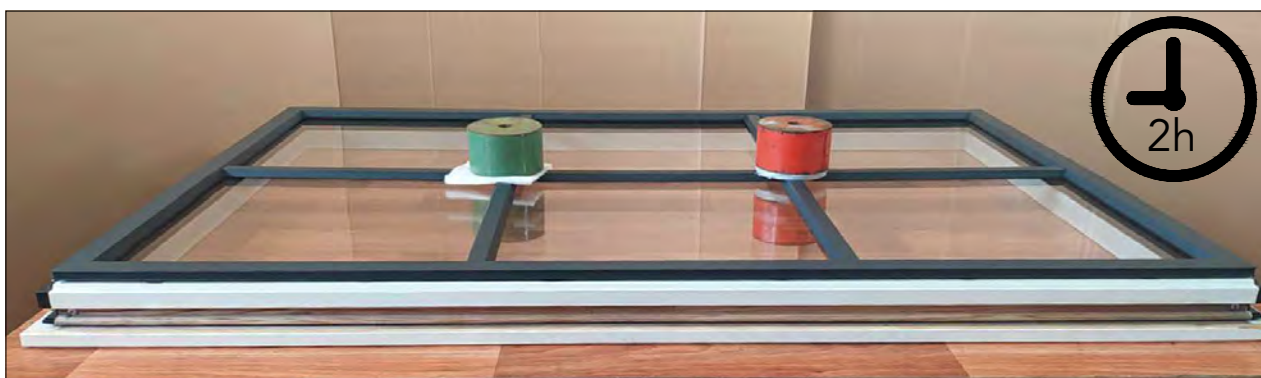
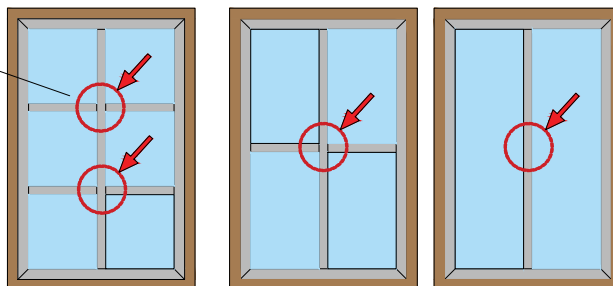
7) Bagnare la superficie del vetro con alcol isopropilico: questa operazione permette al nastro biadesivo di incollarsi correttamente senza la formazione di bolle d'aria



8) Applicare i profili sprossen o il telaio prima dell'evaporazione dell'alcol dalla superficie del vetro. Esercitare un'adeguata pressione per fare aderire correttamente il biadesivo al vetro



9) Tenere l'anta in posizione orizzontale con l'applicazione di un peso soprattutto negli incroci tra sprossen per favorire il corretto incollaggio



10) Attendere almeno 2 ore prima della rimozione dei pesi e l'installazione dell'anta

NOTE: la temperatura ideale per l'applicazione del biadesivo è da 20° C a 38° C.

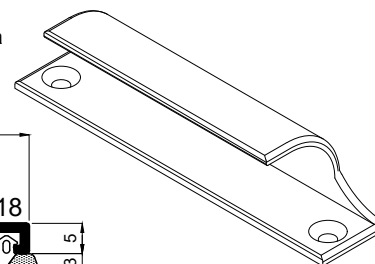
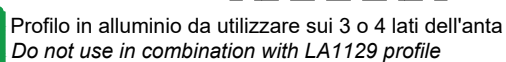
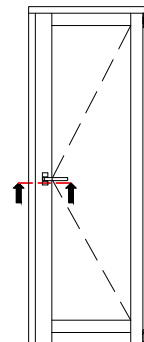
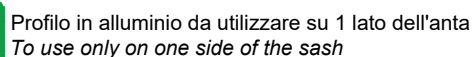
L'applicazione al di sotto dei 10° C non è consigliata in quanto l'adesivo risulta troppo rigido per aderire in modo appropriato.

Sistema Flat-Line

uniform

Scala -

- (IT) Assemblaggio profili inglesina
- (DE) Sprossen im Flügel
- (ES) Ensamblaje cruzado travesaños de la hoja
- (FR) Système d'assemblage pour croisillon
- (UK) Georgian bars



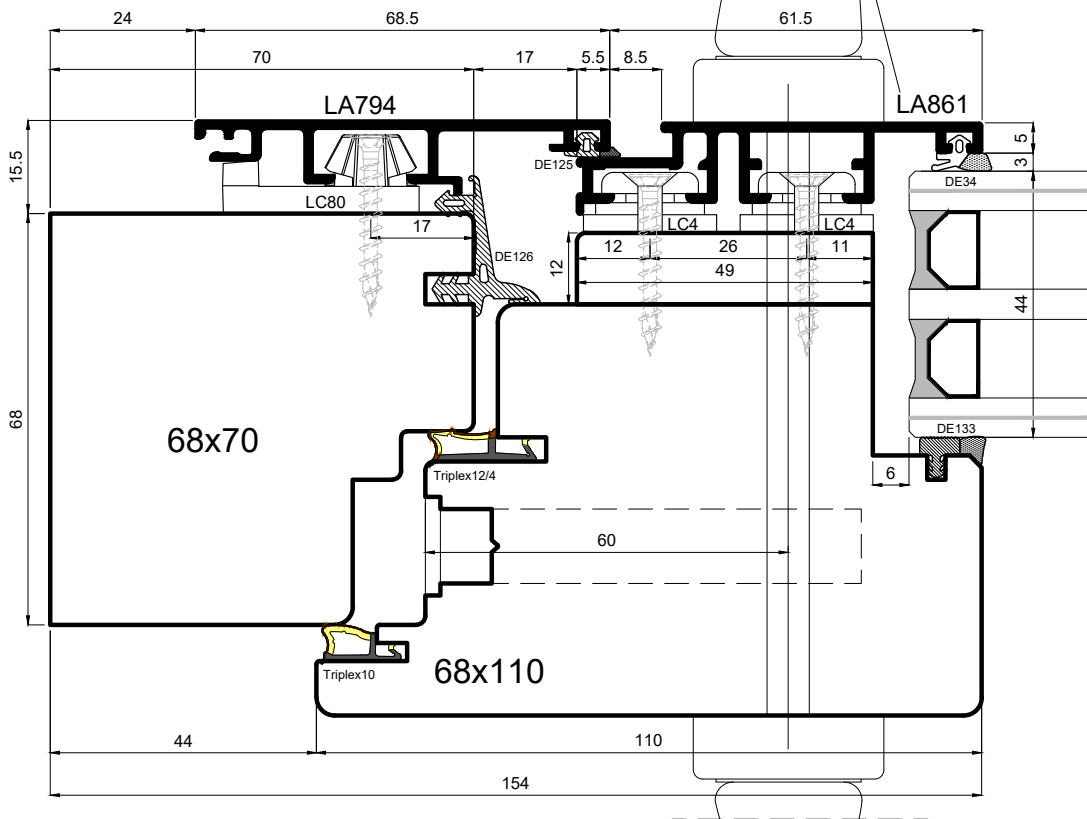
Maniglia fissa esterna LC123
Finiture:Argento,Nero
Fix handle
Colours:Silver,Black

uniform

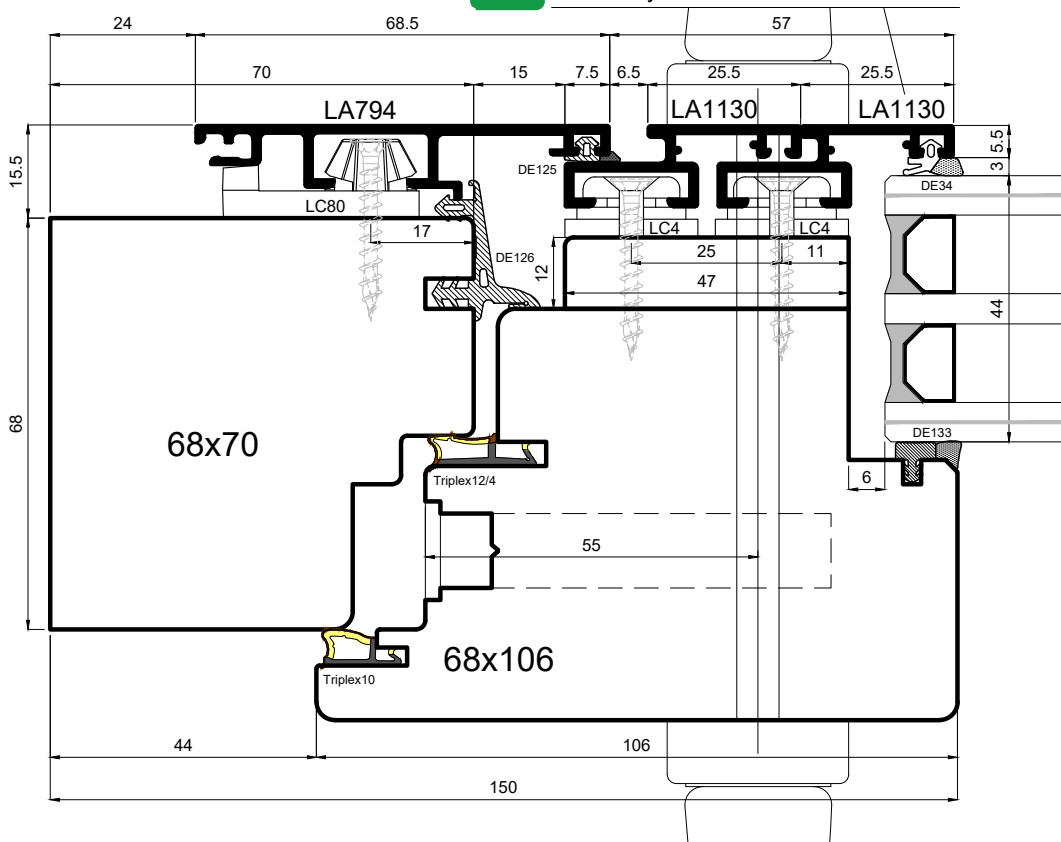
IT	Sezione orizzontale montante laterale portabalcone con maniglia passante
DE	Horizontalschnitt seitlich für von aussen sperrbare Balkontür mit Schloss
ES	Sección horizontal de montante lateral de puerta ventana con manija pasante
FR	Coupe horizontale montants latéraux porte-balcon avec poignée à l'extérieur
UK	Horizontal section of the lateral jambs of balcony door with passing-by handle



Profilo in alluminio da utilizzare sui 3 o 4 lati dell'anta
Do not use in combination with profile LA1130



Profilo in alluminio da utilizzare su un lato dell'anta
To use only on one side of the sash

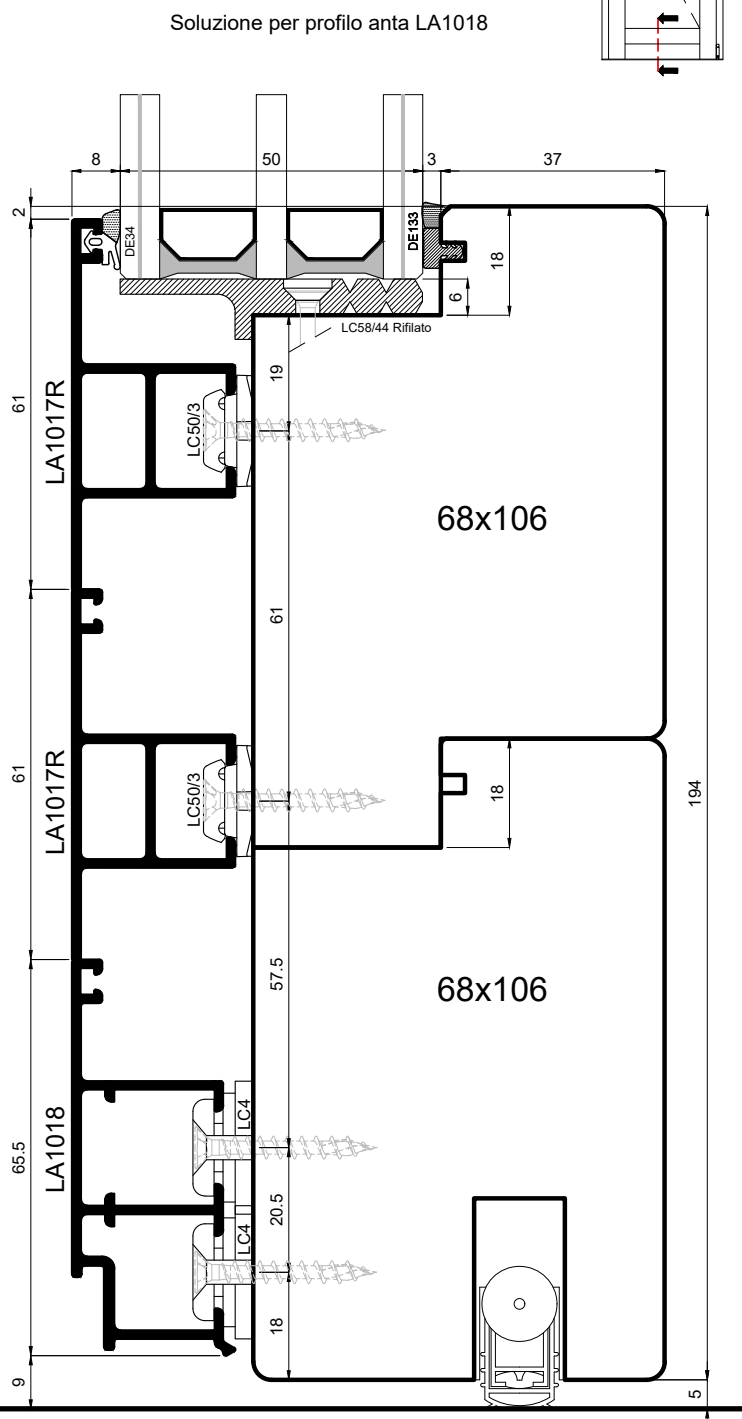
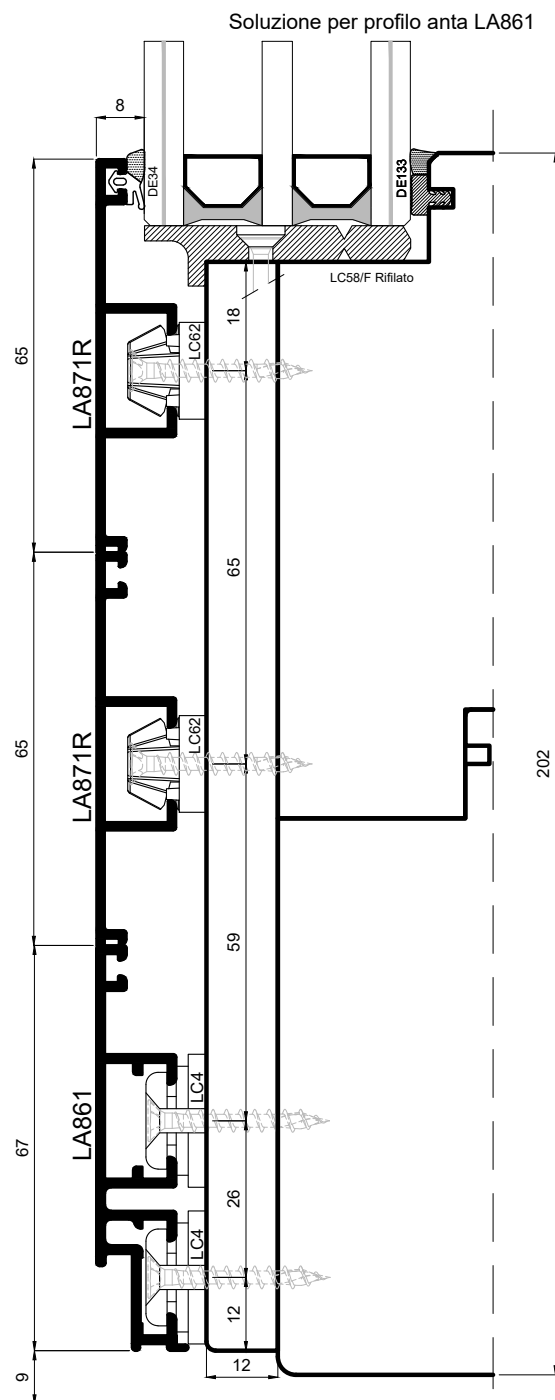


Sistema Flat-Line

uniform

Scala 0.8:1

- (IT) Sezione orizzontale montante laterale portabalcone con maniglia passante
- (DE) Horizontalschnitt seitlich für von aussen sperrbare Balkontür mit Schloss
- (ES) Sección horizontal de montante lateral de puerta ventana con manija pasante
- (FR) Coupe horizontale montants latéraux porte-balcon avec poignée à l'extérieur
- (UK) Horizontal section of the lateral jambs of balcony door with passing-by handle



AVVERTENZE: Soluzione rappresentativa e non conforme per la normale permeabilità all'aria, acqua e vento.

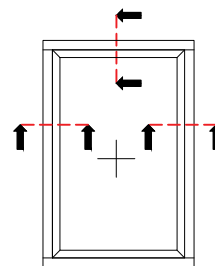
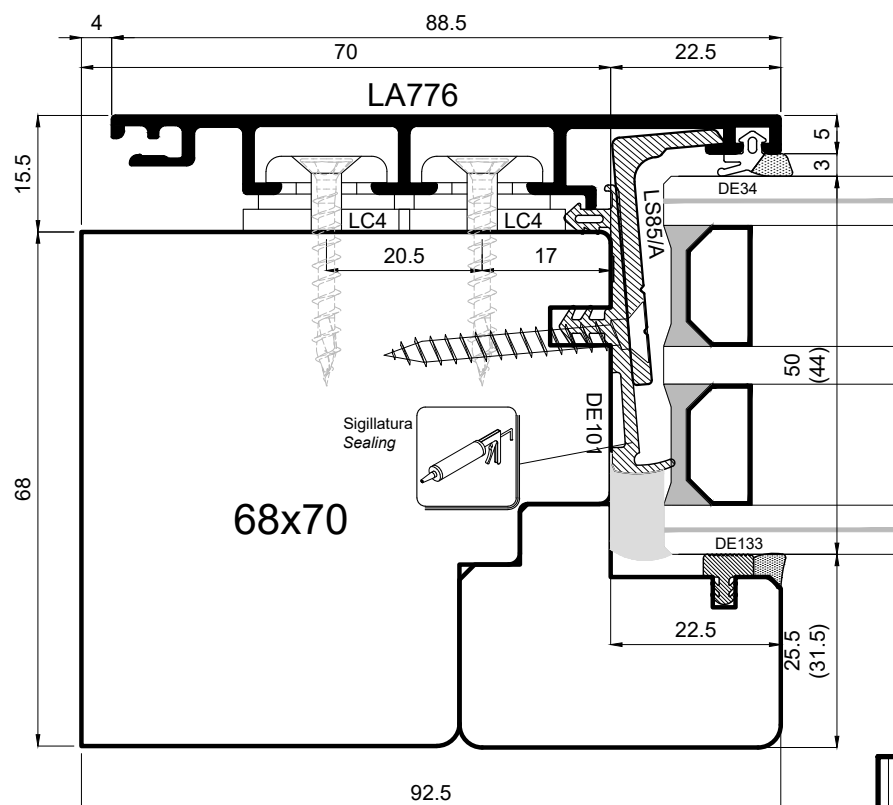
WARNINGS: Solution not conforming to the normal air, water and wind permeability.

Sistema Flat-Line

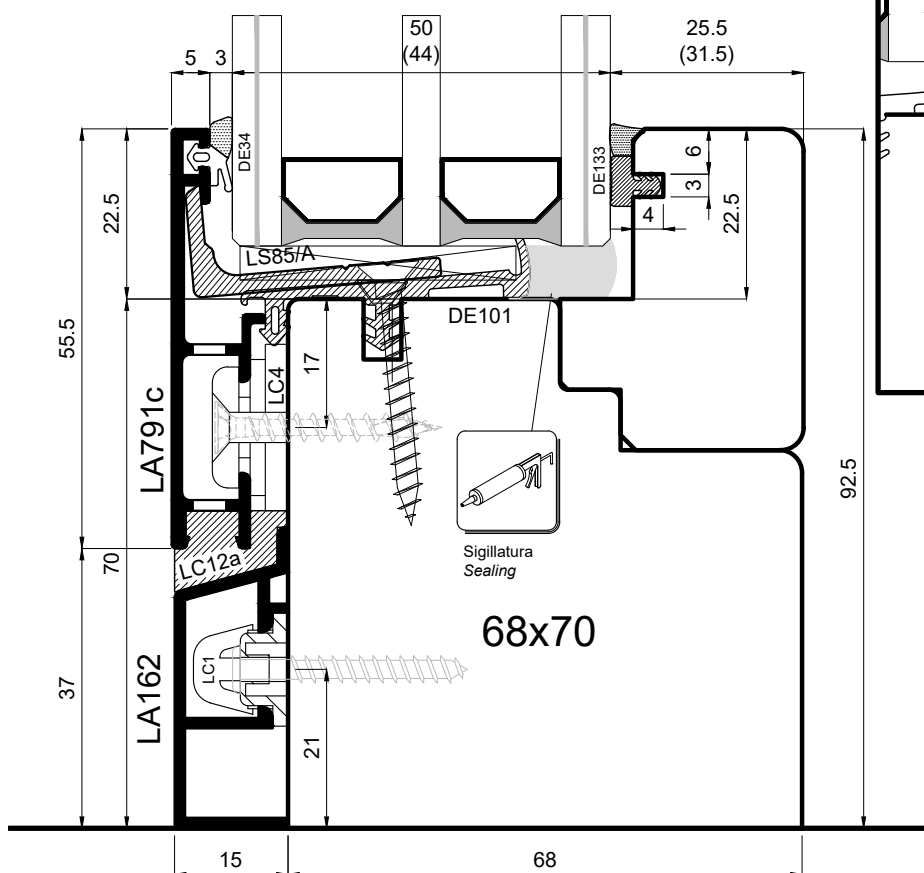
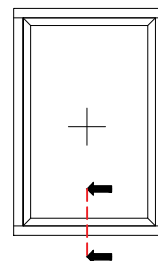
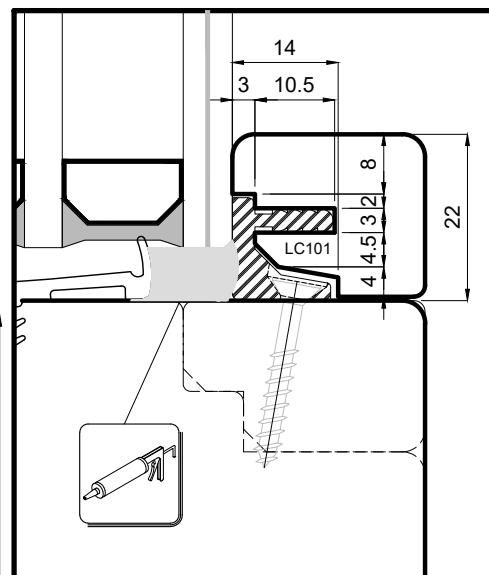
uniform

Scala 1:1

- (IT) Sezione verticale traverso inferiore portabalcone con parafreddo
- (DE) Vertikalschnitt Balkontür quer unten mit Kälteschutz
- (ES) Sección vertical travesaño inferior puertaventana con parafrío
- (FR) Section verticale traverse inférieure porte-balcon avec clonette
- (UK) Vertical section of the balcony door's lower ledger with cold-defender



Variante con clip fermavetro



Sistema Flat-Line

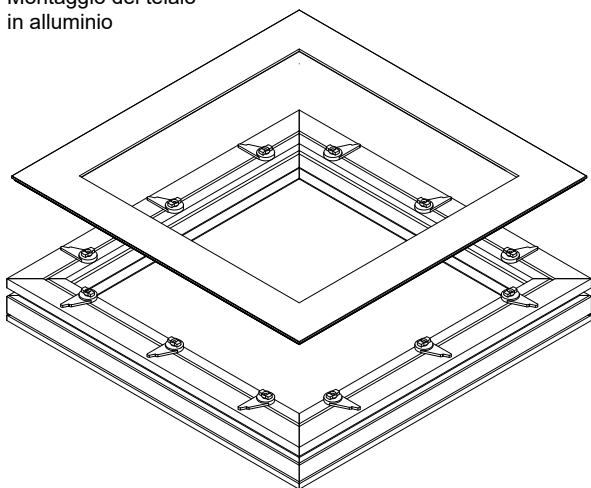
uniform

Scala 1:1

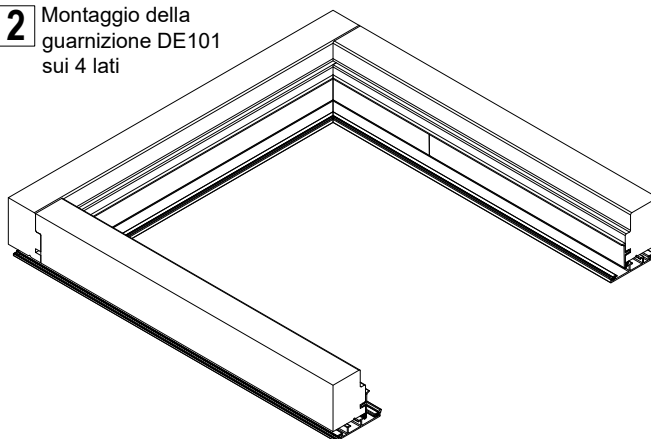
- (IT) Sezione verticale finestra con vetro fisso
- (DE) Vertikalschnitt Fenster mit Fixverglasung
- (ES) Sección vertical ventana con cristal fijo
- (FR) Coupe verticale fenêtre avec vitre fixe
- (UK) Vertical section of the window's lower ledger with fixed glass

Istruzioni per il montaggio del vetro fisso

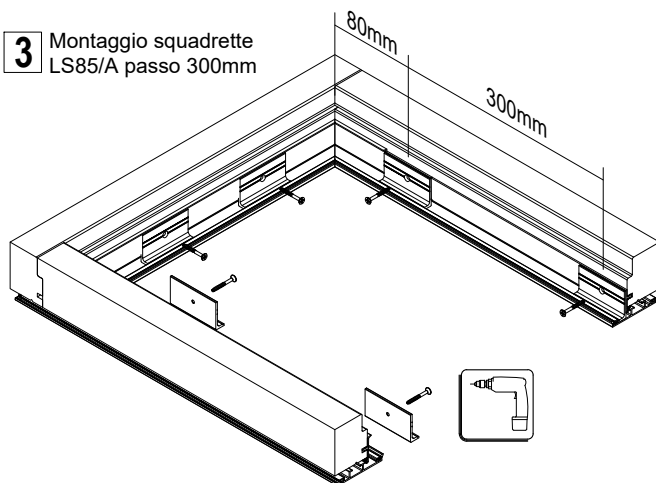
1 Montaggio del telaio in alluminio



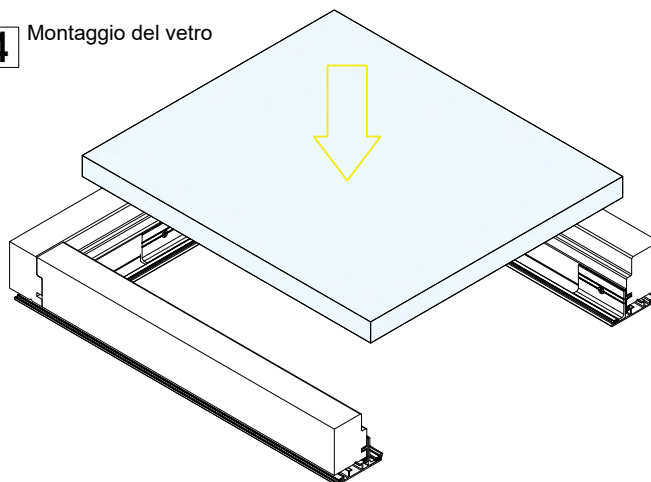
2 Montaggio della guarnizione DE101 sui 4 lati



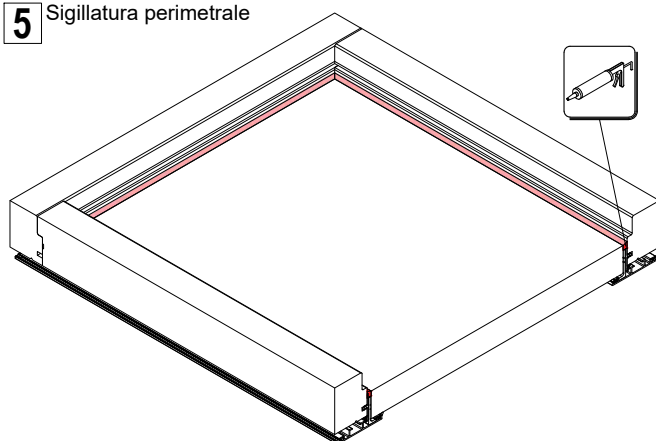
3 Montaggio squadrette LS85/A passo 300mm



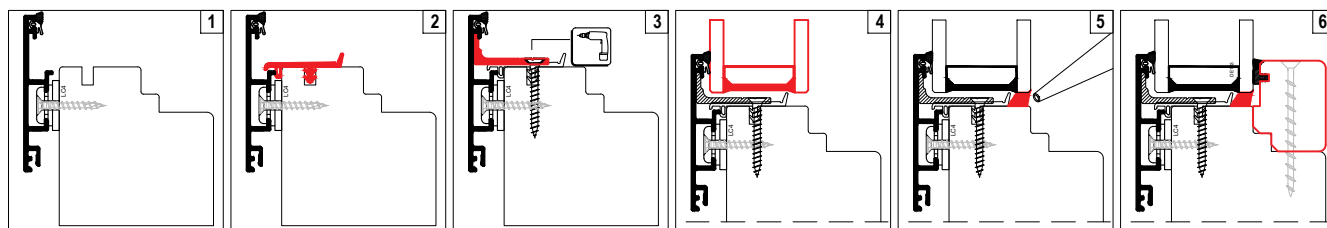
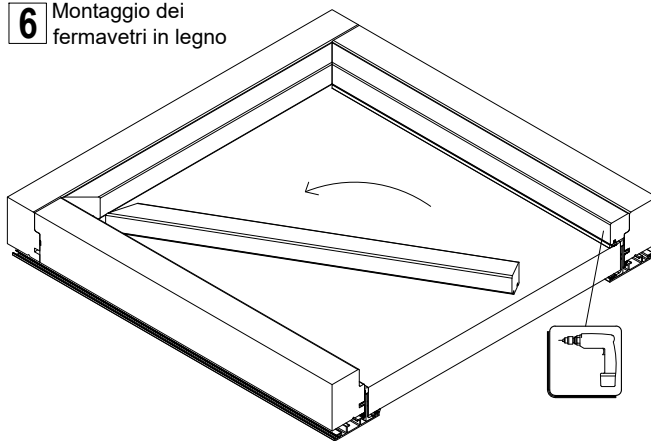
4 Montaggio del vetro



5 Sigillatura perimetrale



6 Montaggio dei fermavetri in legno

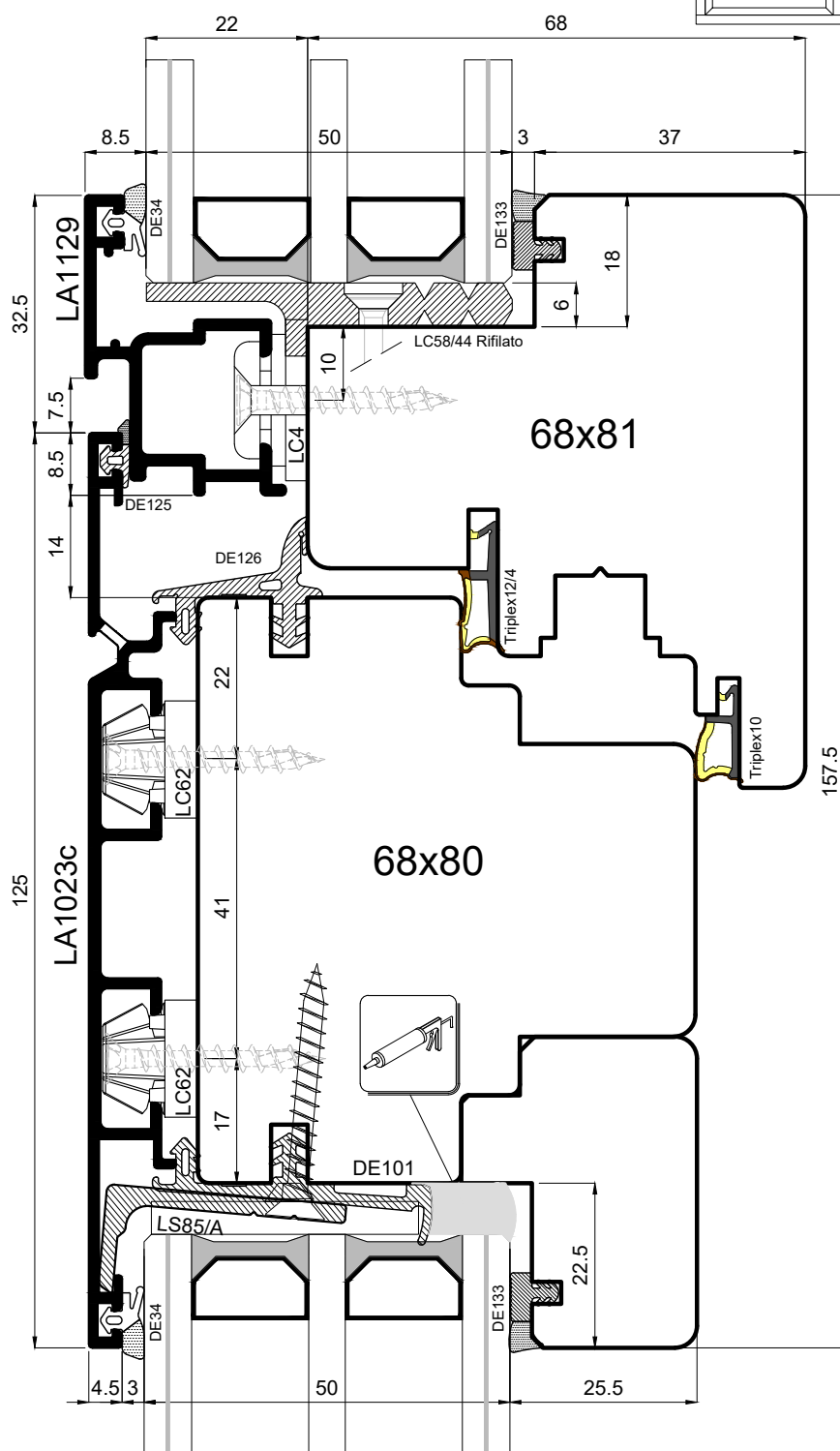
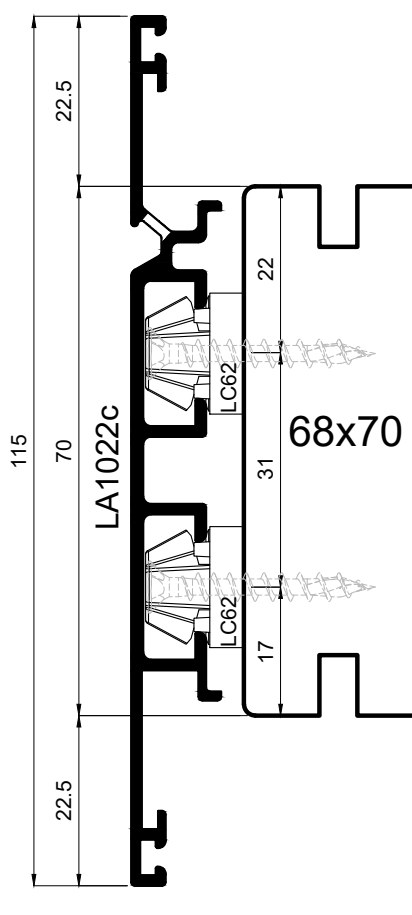
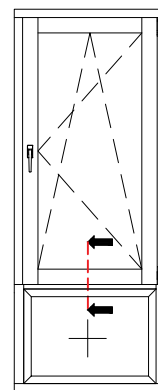


Sistema Flat-Line

uniform

Scala -

- IT Istruzioni per il montaggio del vetro fisso
- DE Montageanleitung für verglasung
- ES Instrucciones para el montaje del vidrio
- FR Instructions pour le montage du vitrage
- UK Instructions for assembly the fixed glass



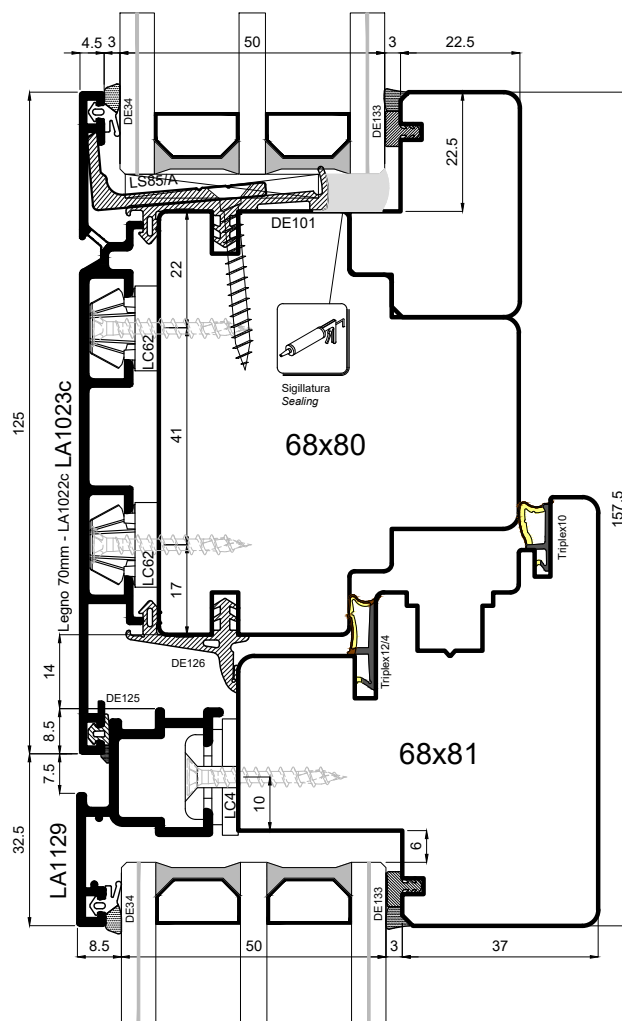
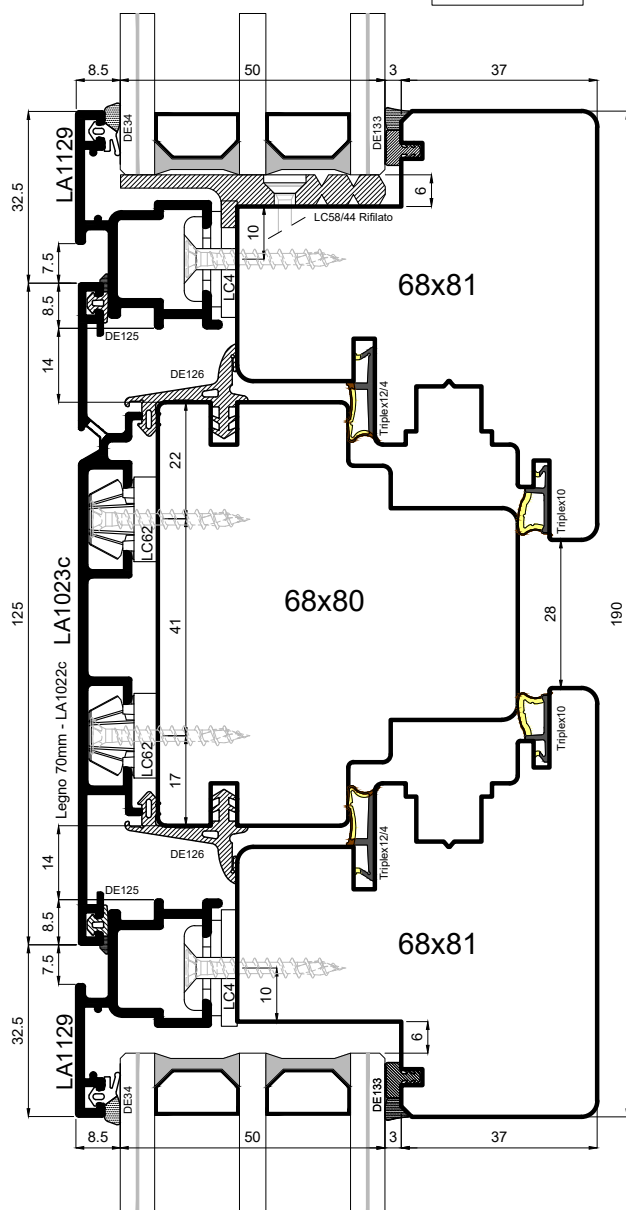
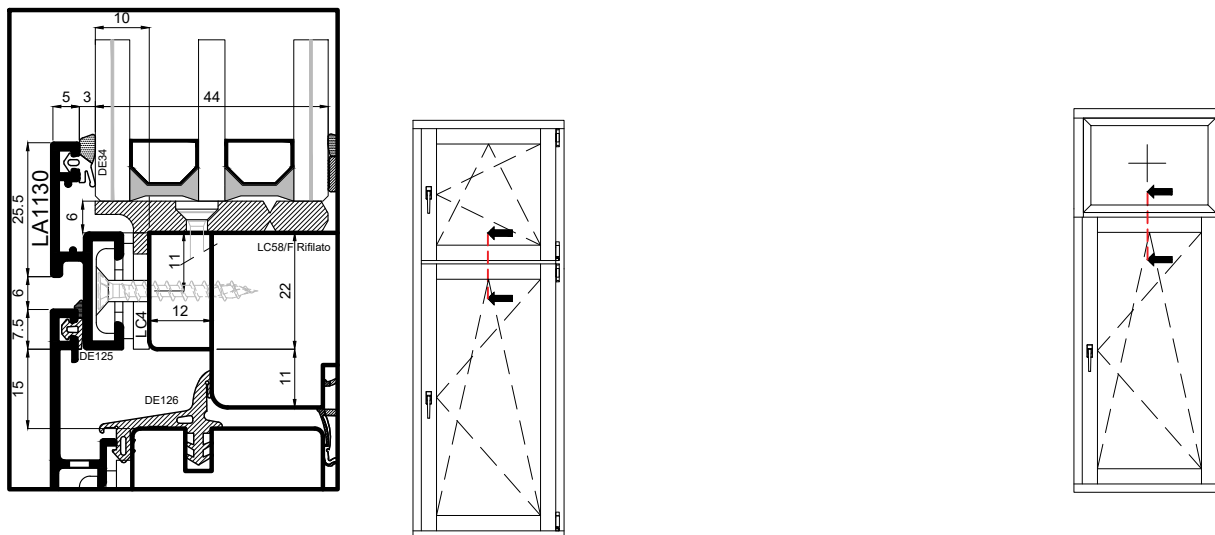
Sistema Flat-Line

uniform

Scala 1:1

- | | |
|----|---|
| IT | Sezione verticale traverso intermedio telaio |
| DE | Vertikalschnitt Kämpfer |
| ES | Sección vertical travesaño intermedio del marco |
| FR | Coupe verticale des traverse intermédiaire du dormant |
| UK | Vertical section of the frame's intermediate transom |

Variente anta con LA1130



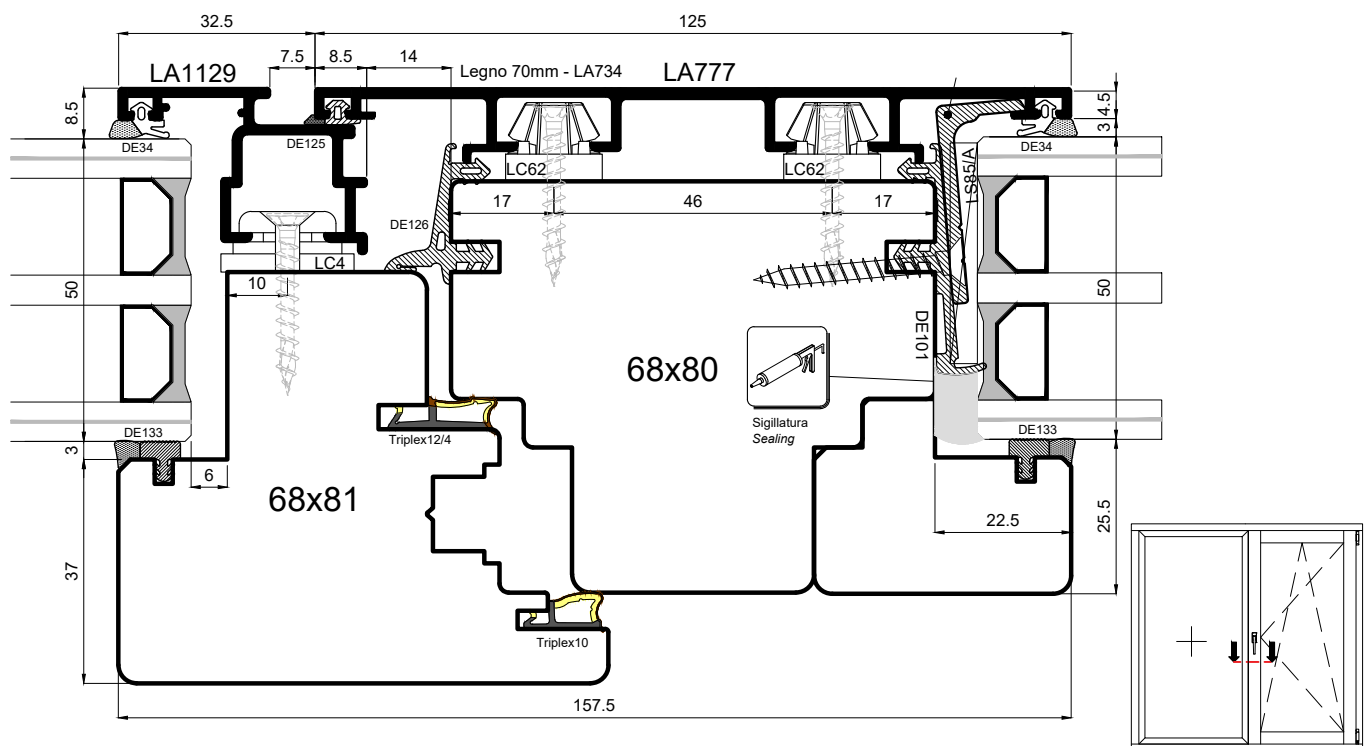
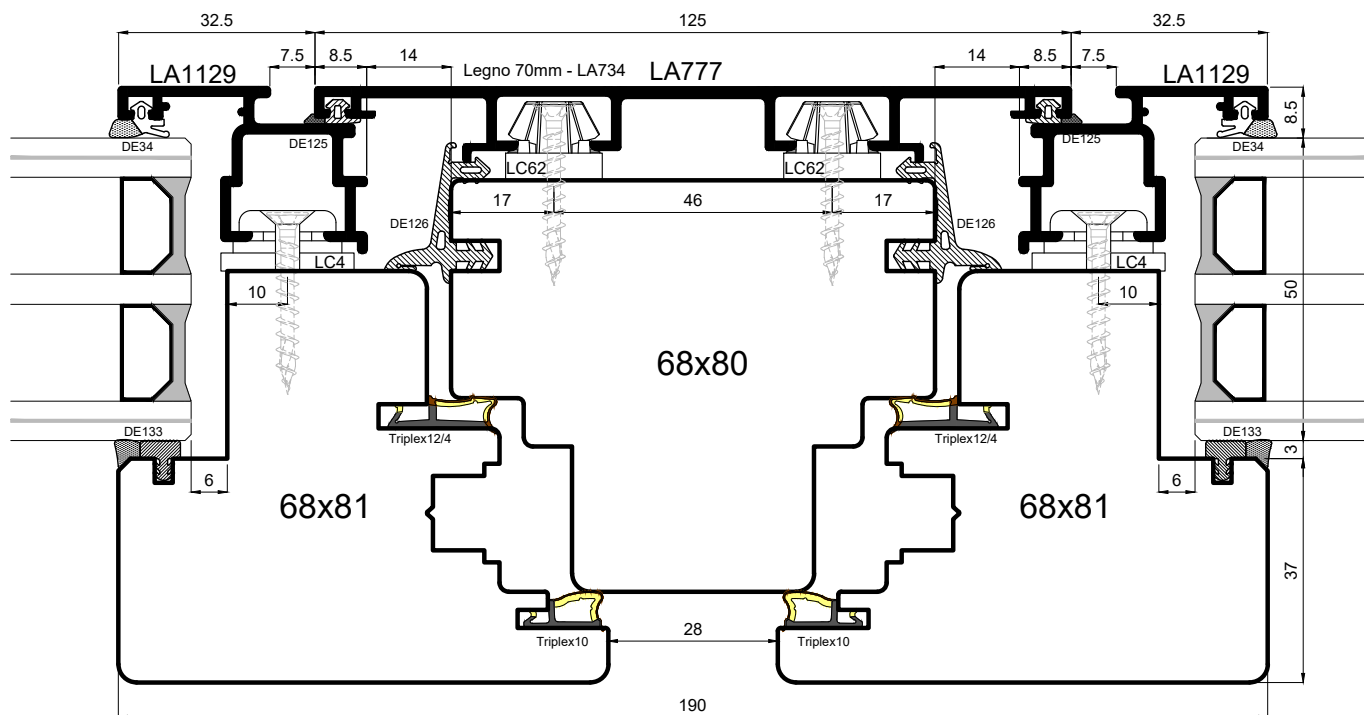
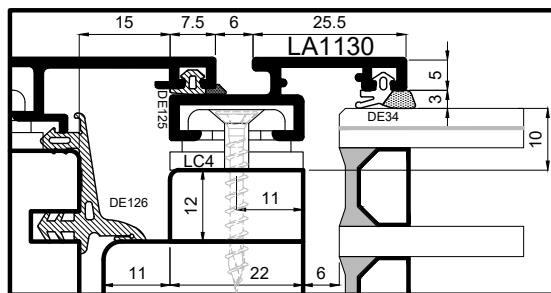
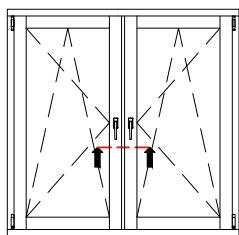
Sistema Flat-Line

uniform

Scala 0.7:1

- IT Sezione verticale traversi intermedi telaio
- DE Vertikalschnitt Kämpfer
- ES Sección vertical travesaños intermedios del marco
- FR Coupe verticale des traverses intermédiaires du dormant
- UK Vertical section of the frame's intermediate transoms

Variente anta con LA1130

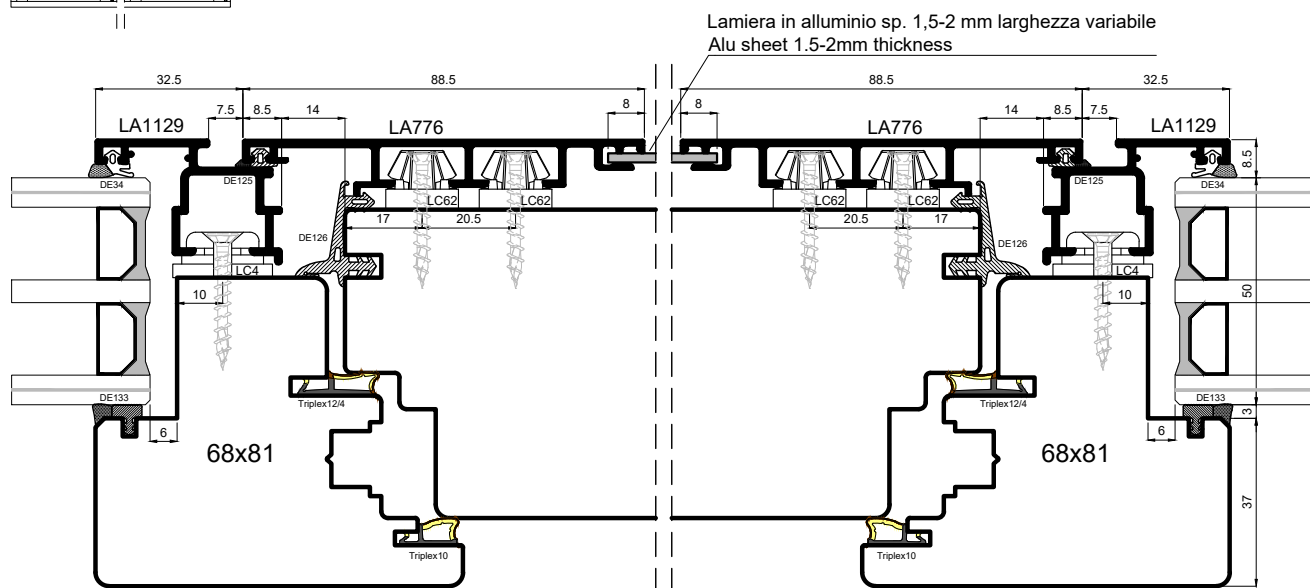
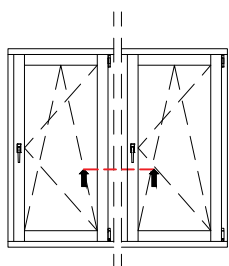


Sistema Flat-Line

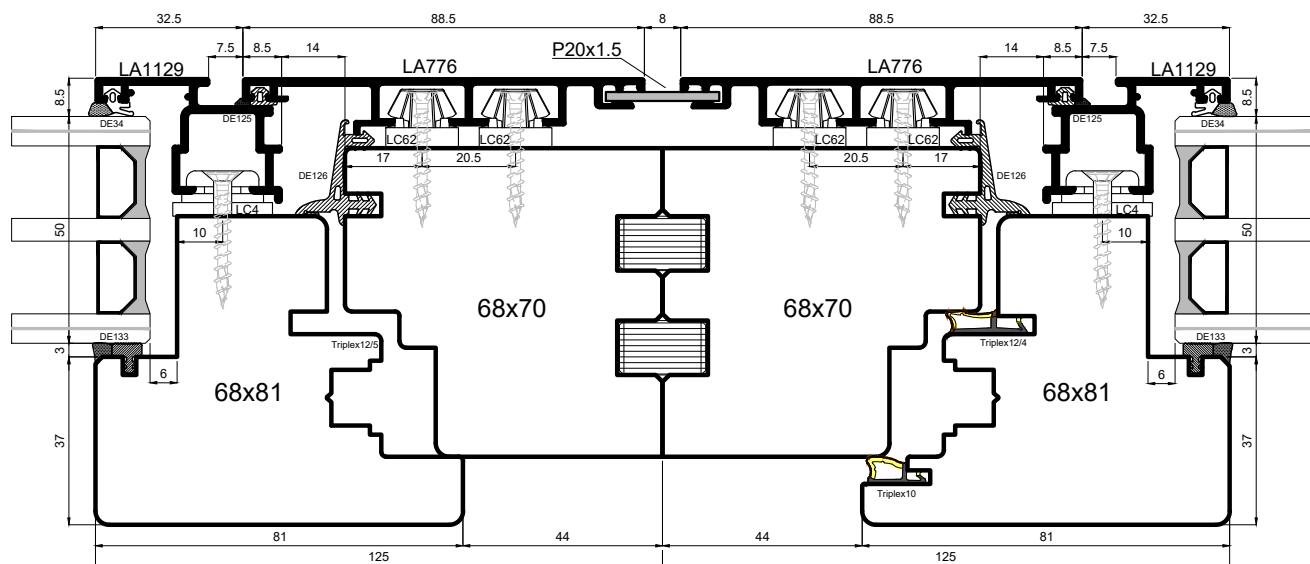
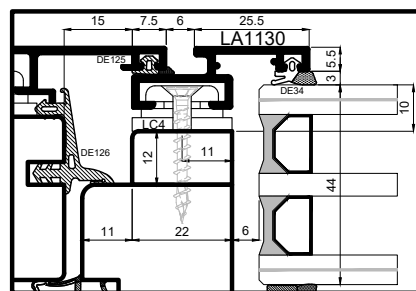
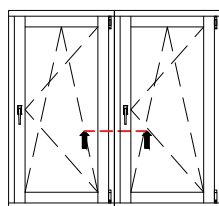
uniform

Scala 0.8:1

- (IT) Sezione orizzontale montanti intermedi telaio
- (DE) Horizontalschnitt Setzholz Rahmen
- (ES) Sección horizontal montantes intermedios del marco
- (FR) Coupe horizontale montants intermédiaires dormant
- (UK) Horizontal section of the frame's mullions



Variante anta con LA1130



Sistema Flat-Line

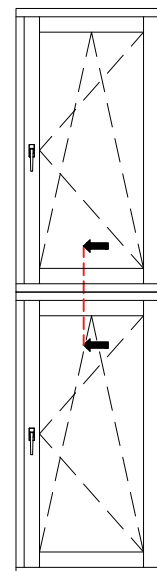
uniform

Scala 0.6:1

- (IT) Sezione orizzontale finestre accoppiate
- (DE) Horizontalschnitt gekoppelte Fenster
- (ES) Sección horizontal de ventanas acopladas
- (FR) Coupe horizontale accouplement de dormants
- (UK) Horizontal section of the connected windows

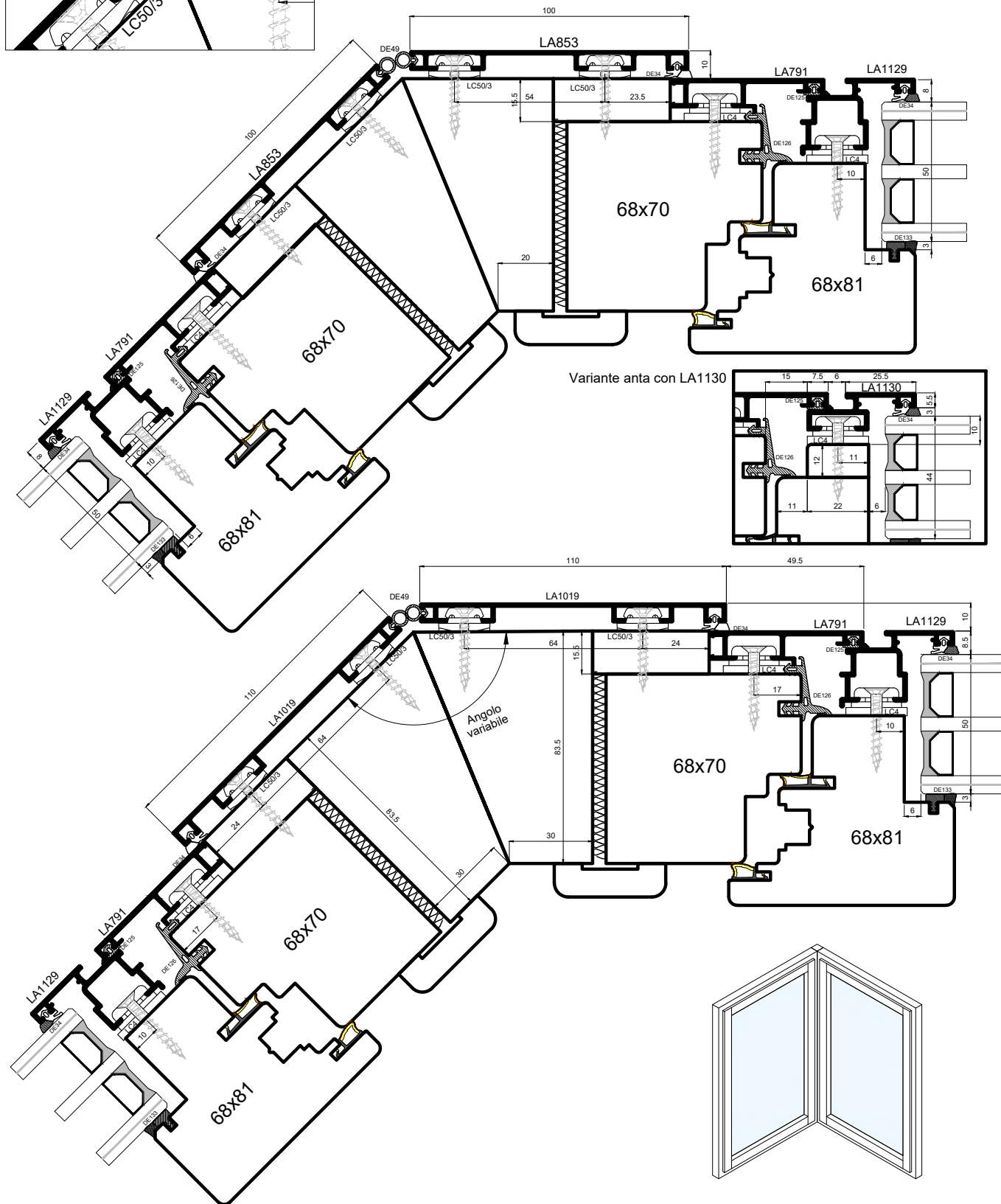
Technical drawing of a window frame cross-section. The drawing shows the internal structure of the frame, including the glass panes, the frame body, and the mounting hardware. Key components and dimensions are labeled:

- Dimensions:**
 - Top horizontal dimension: 10
 - Top horizontal dimension: 5
 - Top horizontal dimension: 3
 - Left vertical dimension: 25.5
 - Left vertical dimension: 6
 - Left vertical dimension: 7.5
 - Left vertical dimension: 15
 - Right vertical dimension: 11
 - Right vertical dimension: 22
 - Bottom horizontal dimension: 12
- Components and Labels:**
 - LA1130:** The main frame profile.
 - DE34:** A small component, possibly a seal or spacer.
 - LC4:** A component, possibly a seal or spacer.
 - DE125:** A component, possibly a seal or spacer.
 - DE126:** A component, possibly a seal or spacer.
 - LC58/F Rifilato:** A component, possibly a seal or spacer.
 - 44:** A component, possibly a seal or spacer.
 - 11:** A component, possibly a seal or spacer.
 - 12:** A component, possibly a seal or spacer.



uniform

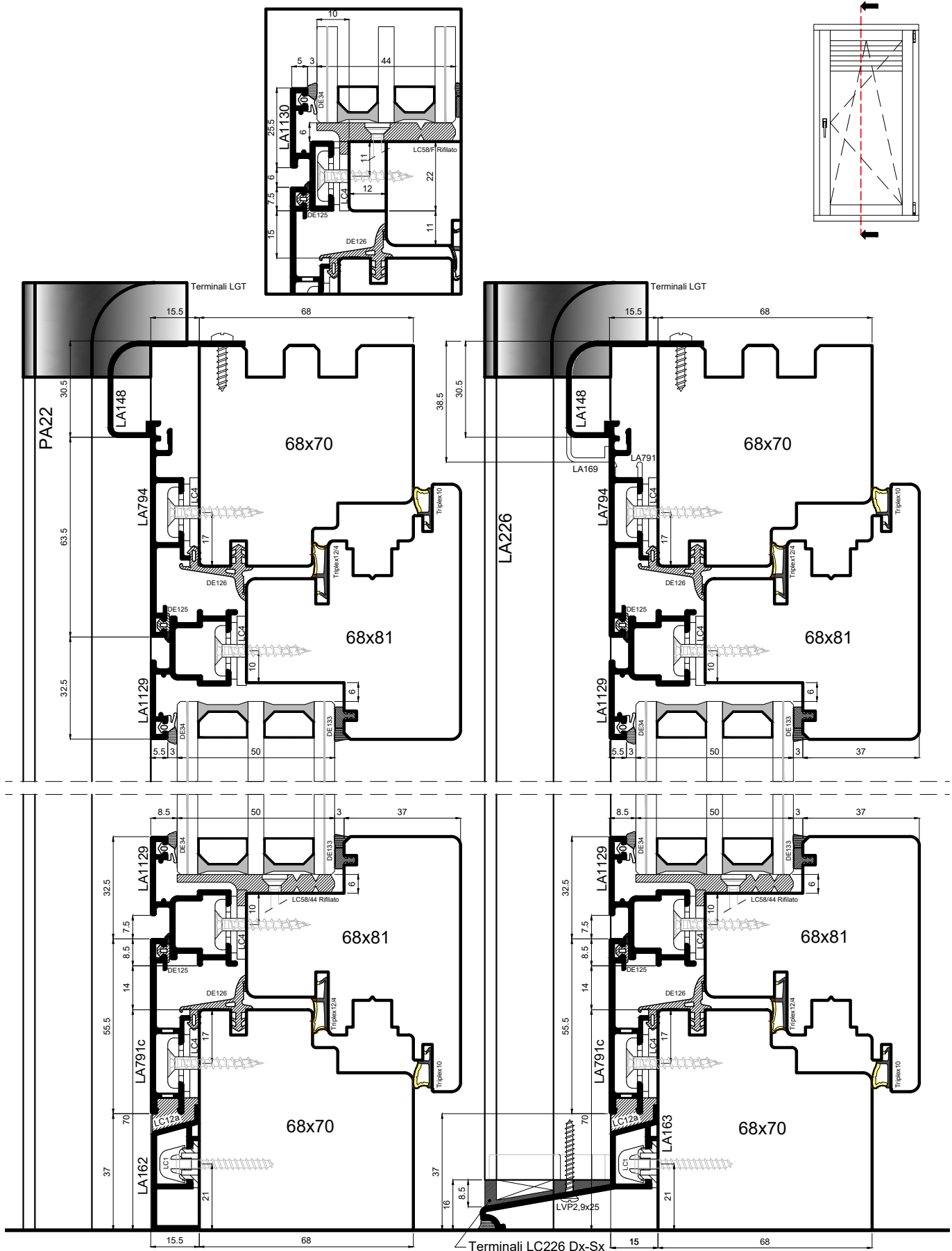
IT	Sezione verticale finestre accoppiate con telaio larghezza 70 mm.
DE	Vertikalschnitt gekoppelte Fenster mit Rahmenbreite 70mm
ES	Sección vertical de ventanas acopladas con anchura del marco de madera de 70 mm
FR	Coupe verticale fenêtres accouplement de dormant largeur 70 mm
UK	Vertical section of the connected windows



uniform

IT	Sezione orizzontale finestre accoppiate con inclinazione variabile
DE	Horizontalschnitt gekoppelte Fenster mit regulierbarer Neigung
ES	Sección horizontal de ventanas acopladas de inclinación variable
FR	Coupe horizontale accouplement de dormants à angle variable
UK	Horizontal section of the connected windows with a variable angle

Variente anta con LA1130

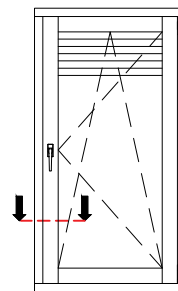
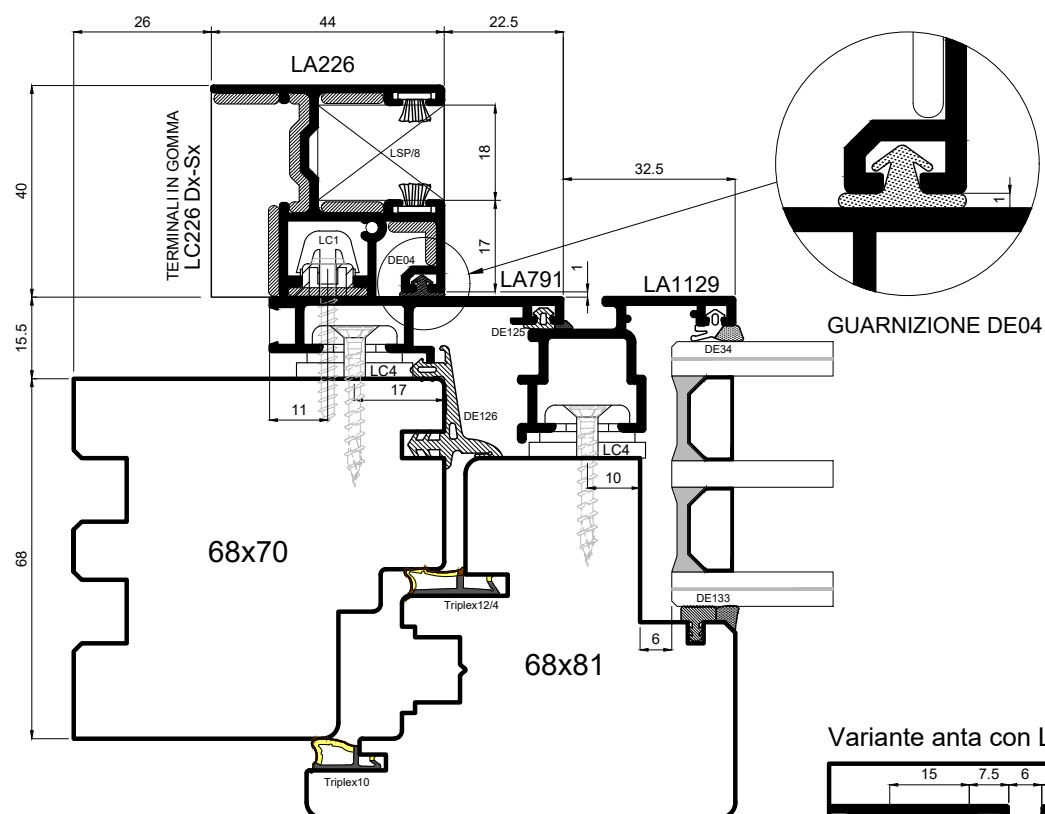


Sistema Flat-Line

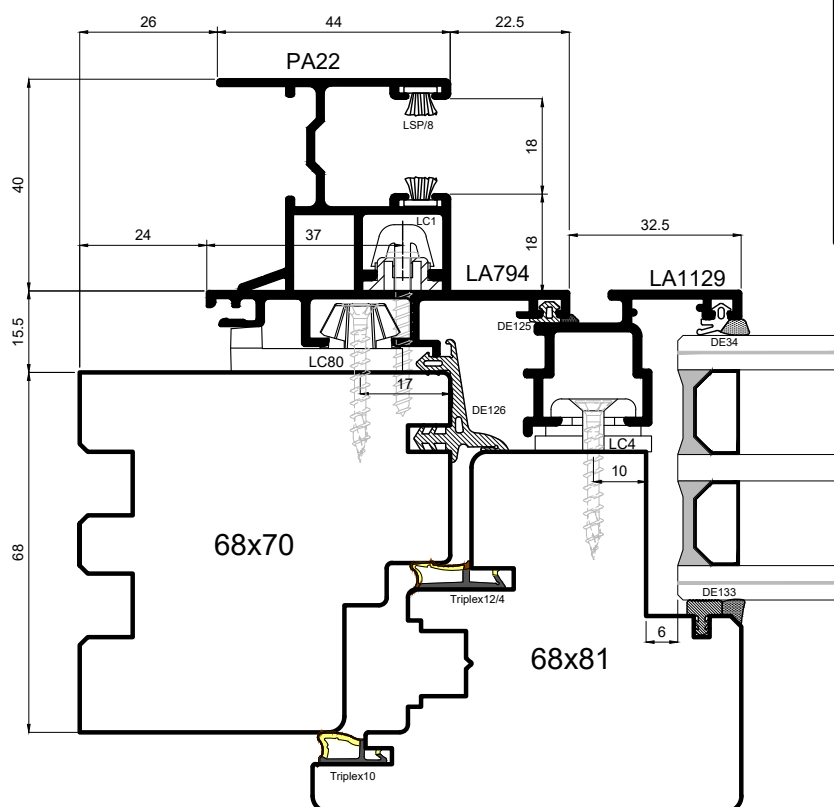
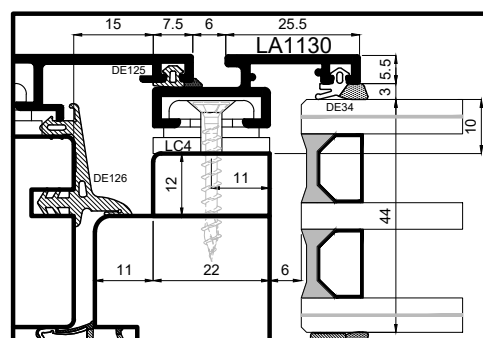
uniform

Scala 0.6:1

- IT Sezione verticale con guida avvolgibile PA22 e LA226
- DE Vertikalschnitt mit Rolladenführung PA22 und LA226
- ES Sección vertical con guía de persiana PA22 y LA226
- FR Coupe verticale avec coulisse volet roulant PA22 et LA226
- UK Vertical section with winding up guide PA22 and LA226



Variente anta con LA1130

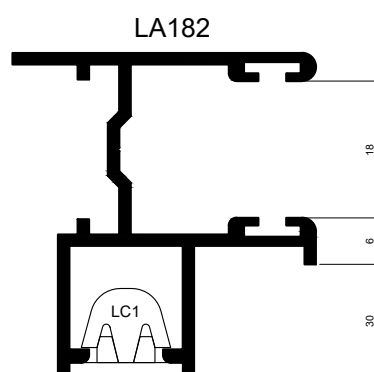
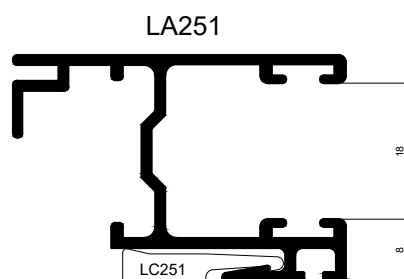
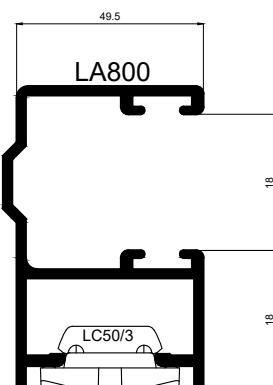
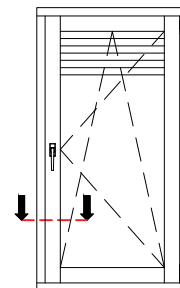


Sistema Flat-Line

uniform

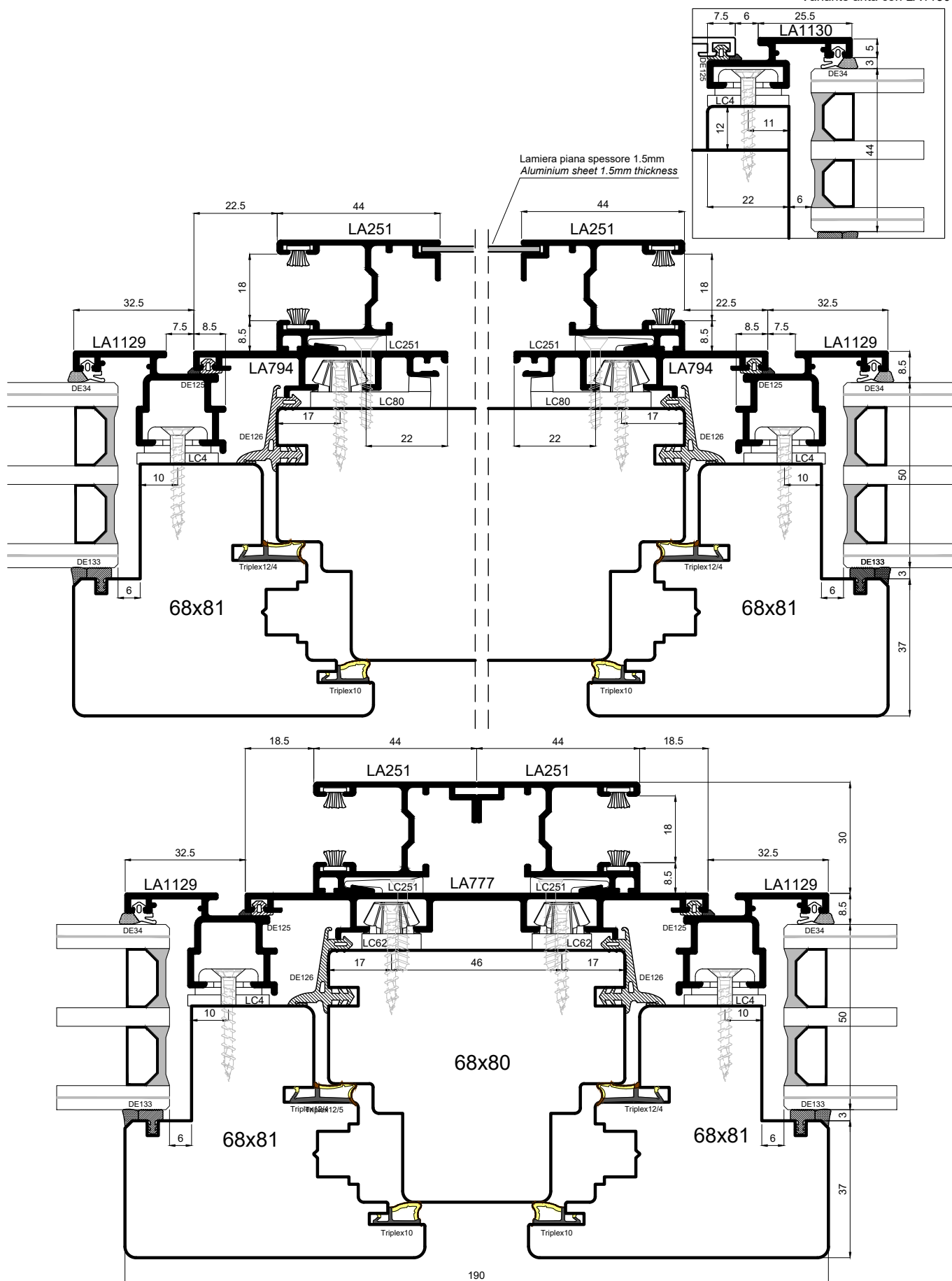
Scala 0.7:1

- (IT) Sezione orizzontale con guida avvolgibile PA22 e LA226
- (DE) Horizontalschnitt mit Rolladenführung PA22 und LA226
- (ES) Sección horizontal con guía de persiana PA22 y LA226
- (FR) Coupe horizontale avec coulisse volet roulant PA22 et LA226
- (UK) Horizontal section with winding up guides PA22 and LA226



uniform

IT	Sezione orizzontale con guide avvolgibili LA174-LA251-LA800-LA182
DE	Vertikal- und Horizontalschnitt mit Rolladenführung LA174-LA251-LA800-LA182
ES	Sección horizontal con guías de persiana LA174-LA251-LA800-LA182
FR	Coupe horizontale avec coulisses volets roulants LA174-LA251-LA800-LA182
UK	Horizontal section with winding up guides LA174-LA251-LA800-LA182

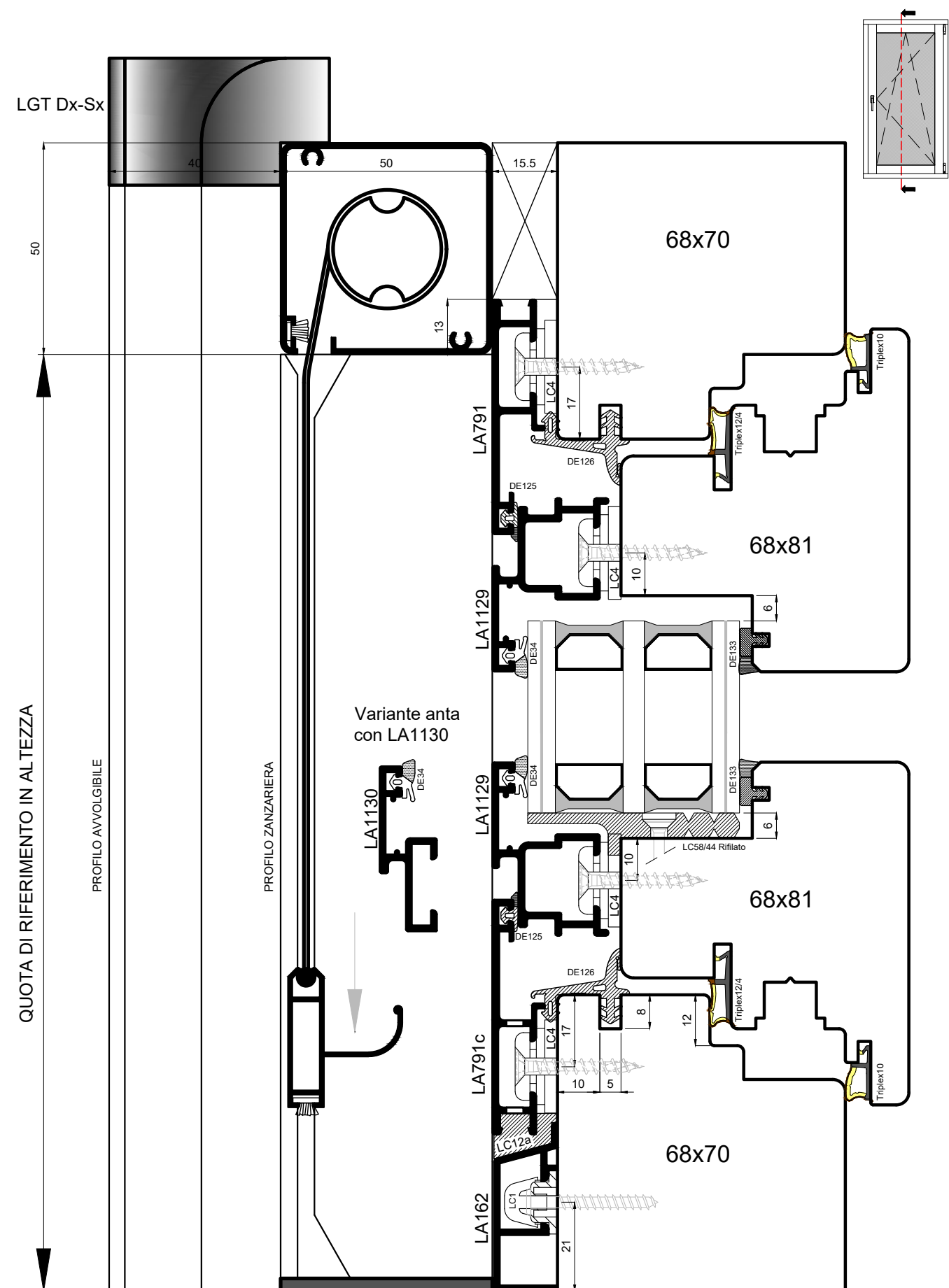


Sistema Flat-Line

uniform

Scala 0.7:1

- (IT) Sezione orizzontale finestre accoppiate con LA251
- (DE) Horizontalschnitt gekoppelte Fenster mit LA251
- (ES) Sección horizontal de ventanas acopladas
- (FR) Coupe horizontale accouplement de dormants avec LA251
- (UK) Horizontal section of the connected windows with LA 251



Sistema Flat-Line

uniform

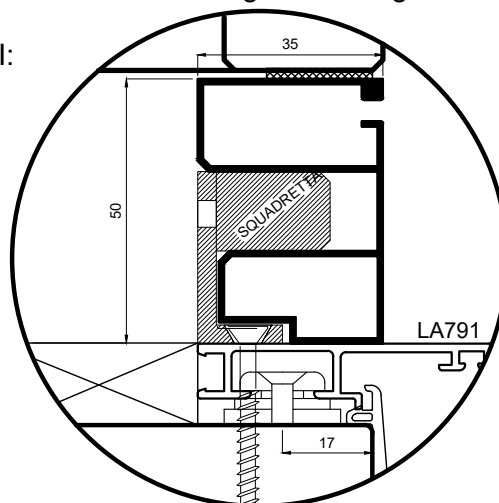
Scala 0.8:1

- (IT) Sezione verticale con zanzariera e guida avvolgibile
- (DE) Vertikalschnitt mit Fliegengitter und Rolladenführung
- (ES) Sección vertical ventana con mosquitera y guía de persiana
- (FR) Coupe verticale avec moustiquaire et coulisses volet roulant
- (UK) Vertical section with mosquito-net and winding up guide

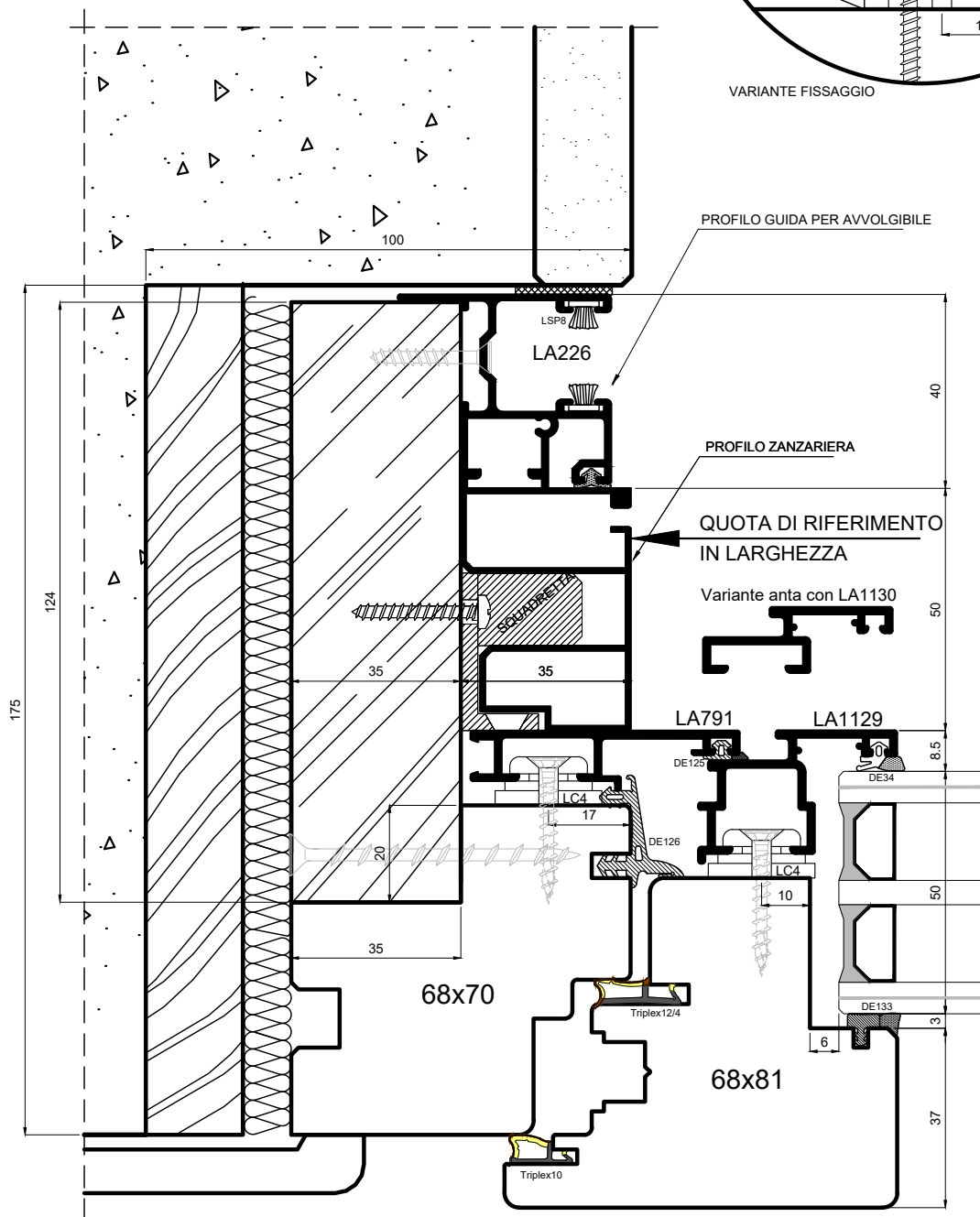
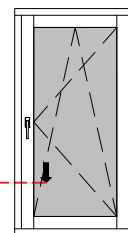
Variante senza guida avvolgibile

ZANZARIERE - DIMENSIONI MASSIME REALIZZABILI:

- L 2000 x H 1600 - Finestra Verticale
- L 1600 x H 2400 - Portafinestra Verticale
- L 1500 x H 2500 - Scorrimento orizzontale 1 anta
- L 2800 x H 2500 - Scorrimento orizzontale 2 ante



VARIANTE FISSAGGIO

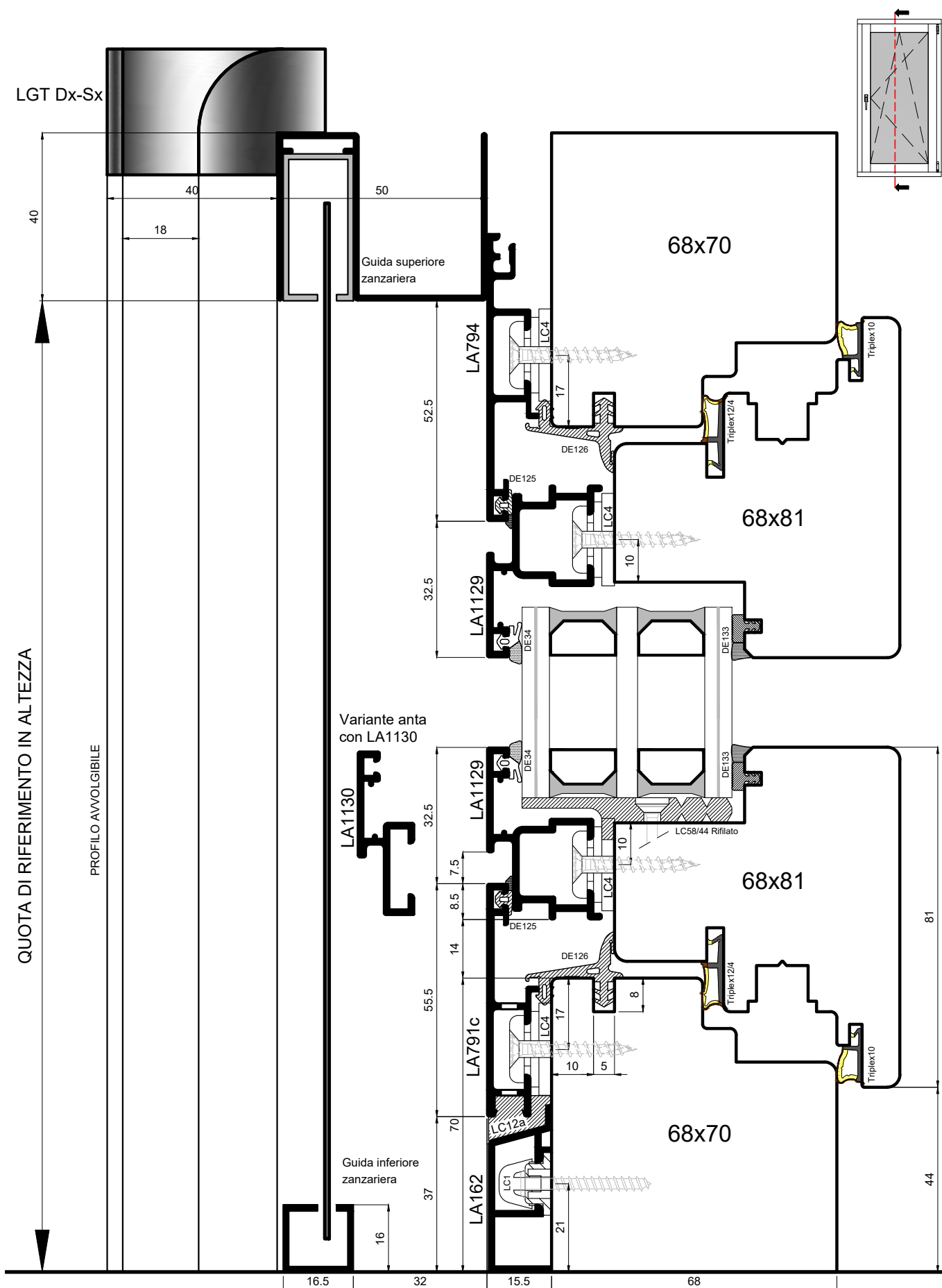


Sistema Flat-Line

uniform

Scala 0.7:1

- (IT) Sezione orizzontale con zanzariera e guida avvolgibile
- (DE) Horizontalschnitt mit Fliegengitter und Rolladenführung
- (ES) Sección horizontal ventana con mosquitera y guía de persiana
- (FR) Coupe horizontale avec moustiquaire et coulisse volet roulant
- (UK) Horizontal section with mosquito-net and winding up guide

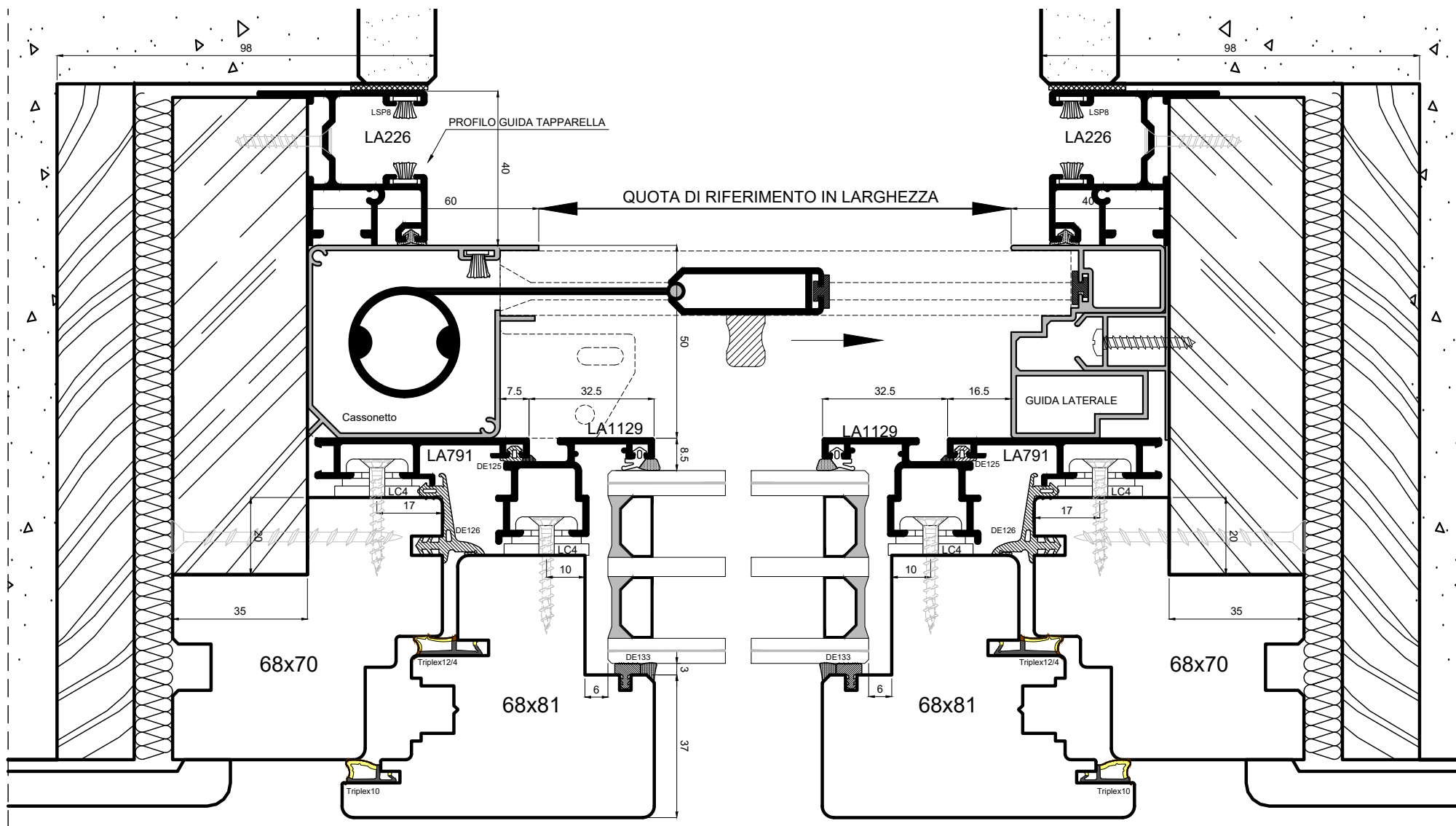


Sistema Flat-Line

uniform

Scala 0.8:1

- (IT) Sezione verticale con zanzariera a scorrimento laterale e guida avvolgibile
- (DE) Vertikalschnitt mit Fliegengitter und Rolladenführung
- (ES) Sección vertical ventana con mosquitera y guía de persiana
- (FR) Coupe verticale avec moustiquaire et coulisses volet roulant
- (UK) Vertical section with mosquito-net and winding up guide

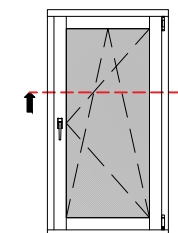


Sistema Flat-Line

uniform

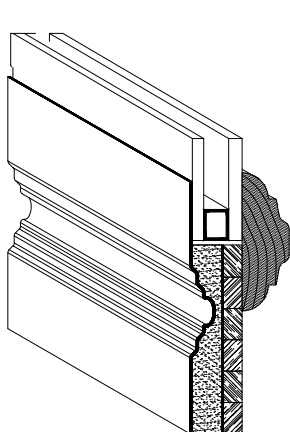
Scala 0.8:1

- (IT) Sezione orizzontale con zanzariera a scorrimento laterale e guida avvolgibile
- (DE) Horizontalschnitt mit Fliegengitter und Rolladenführung
- (ES) Sección horizontal ventana con mosquitera y guía de persiana
- (FR) Coupe horizontal avec moustiquaire et coulisse volet roulant
- (UK) Horizontal section with mosquito-net and winding up guide





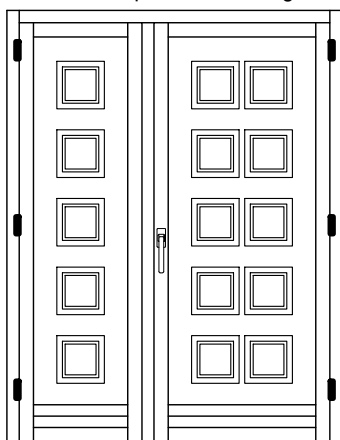
Esempio pannello con predisposizione vetro



30

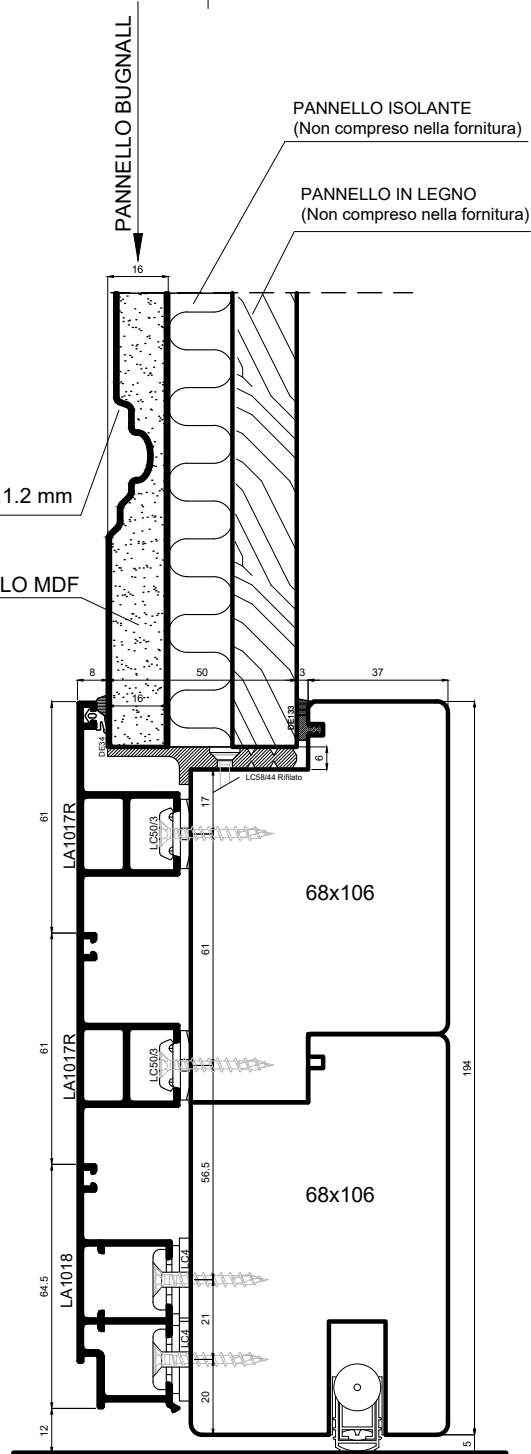
PANNELLO
O LEGNO
(Non com)

16



PANNELLO MDF

PANNELLO DI MULTISTRATI
O LEGNO MASSELLO
(Non compreso nella fornitura)

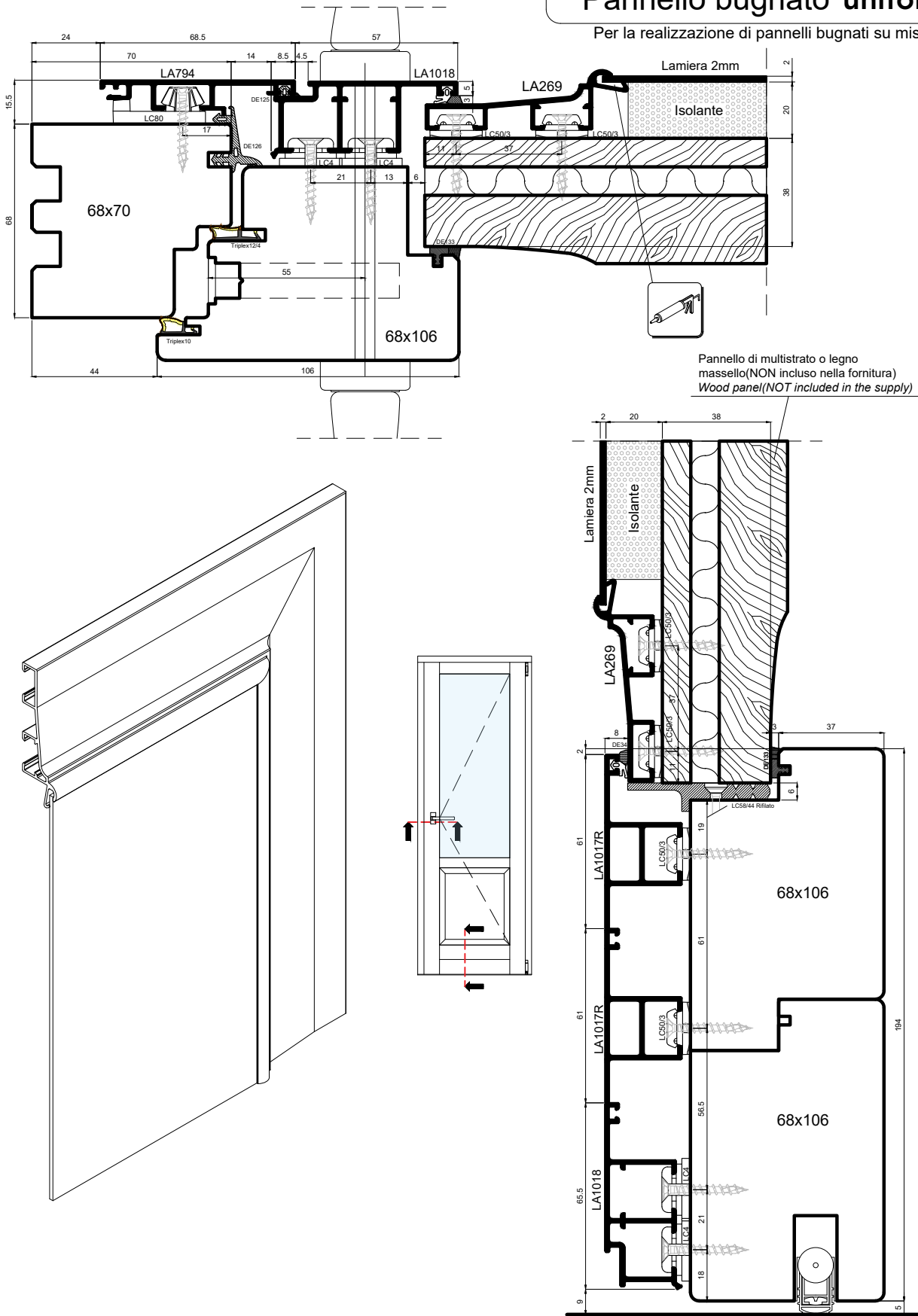


uniform

IT	Portoncini d'ingresso con pannelli in MDF bugnato con lamiera in alluminio 12/10
DE	Eingangstür mit Füllung MDF profiliert und mit Alublech 12/10 überzogen
ES	Puerta de entrada con panel en MDF almohadillado con chapa de aluminio 12/10
FR	Portes d'entrée avec panneau en MDF recouvert d'une tôle aluminium 12/10 profilé
UK	Main doors with panels in MDF raised with aluminum sheet 12/10

Pannello bugnato uniform

Per la realizzazione di pannelli bugnati su misura



Sistema Flat-Line

uniform

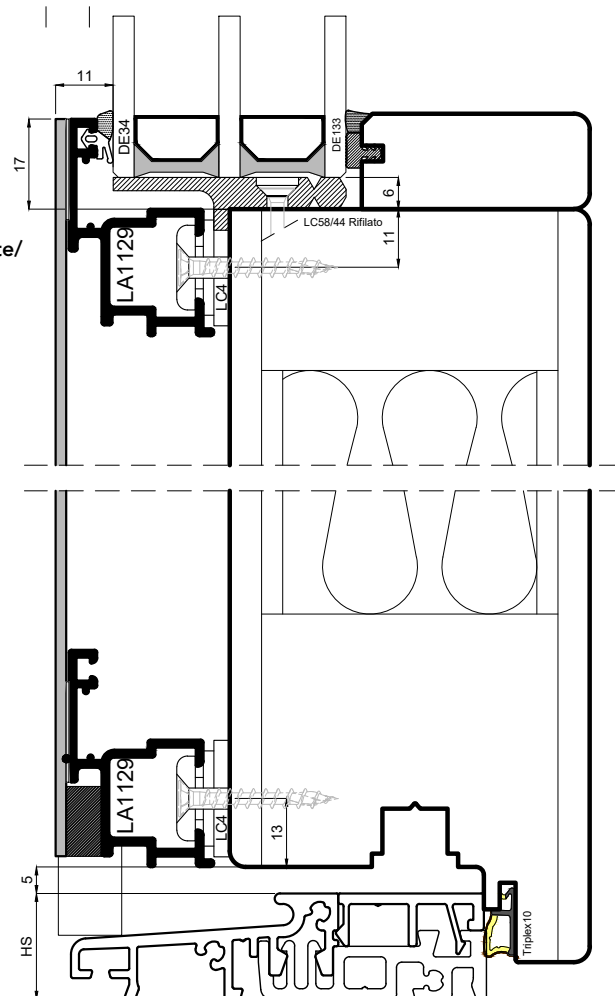
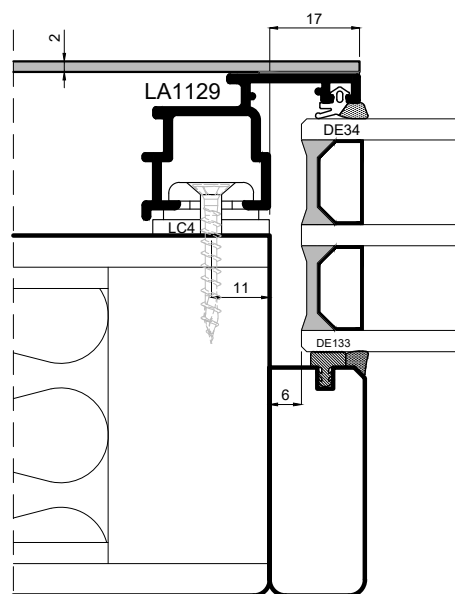
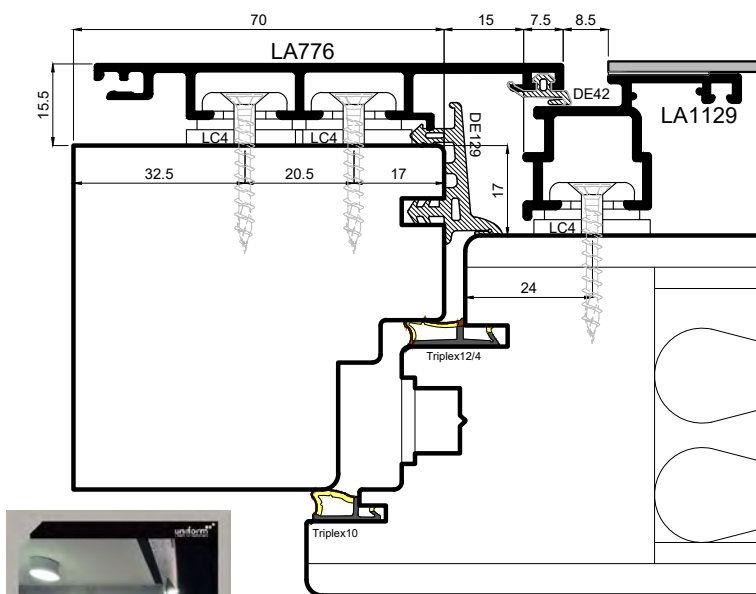
Scala 1:2

- (IT) Pannelli bugnati su misura con profilo LA269
- (DE) Profilierte Paneelen auf Mass mit Profil LA269
- (ES) Paneles almohadillados a medida con perfil LA269
- (FR) Panneaux moulurés sur mesure avec profil LA269
- (UK) Raised panels on size with profile LA269

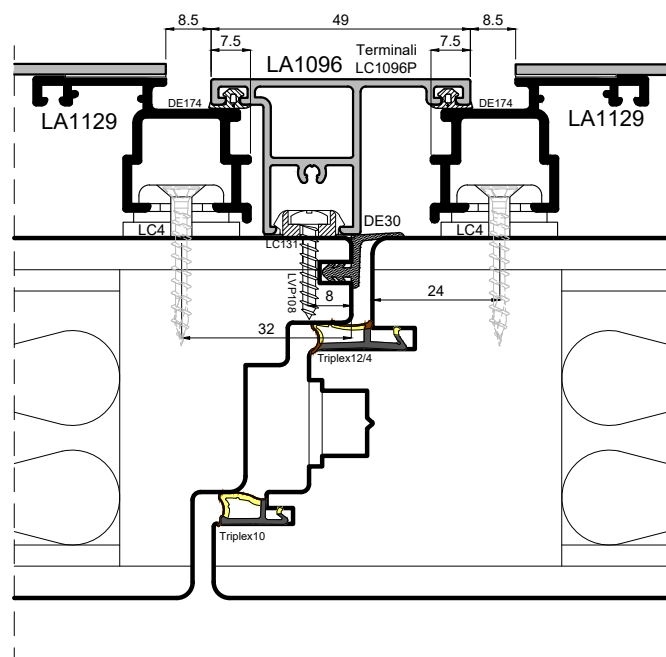
SISTEMA PER PANNELLATURA PORTONCINI D'INGRESSO
Panel entry door system

MODELLO
FLAT

uniform



Sistema completo per pannelli d'ingresso su:
<http://www.uniform.it/prodotti/systems/pannelli-di-rivestimento-per-porte/>

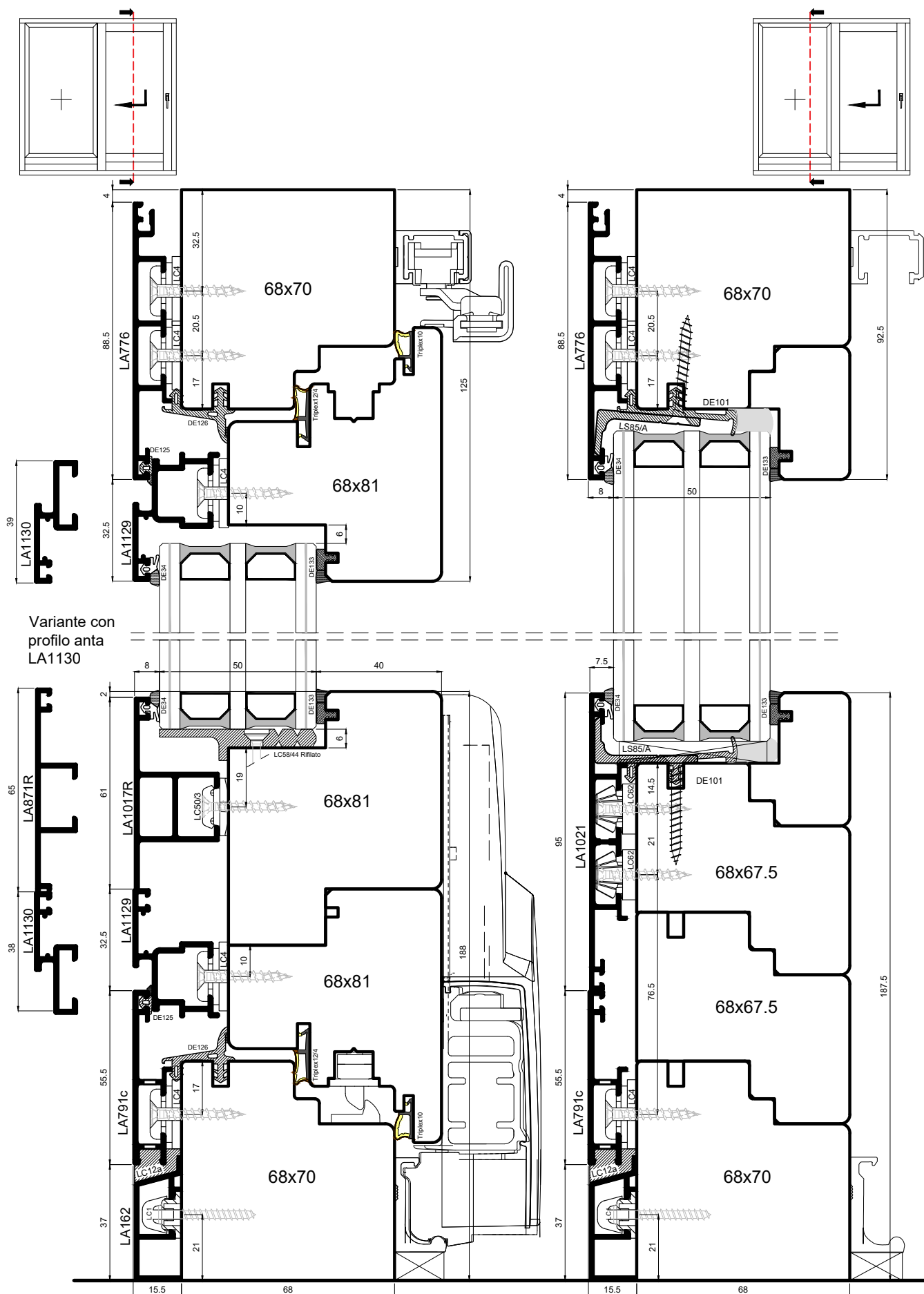


Sistema Flat-Line

uniform

Scala 0.7:1

- IT Portoncino d'ingresso con profilo LA1129
- DE Haustür mit Profil LA1129
- ES Portillo de entrada con perfil LA1129
- FR Porte d'entrée avec profil LA1129
- UK Entrance door with LA1129 profile

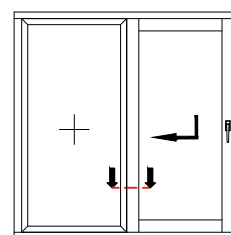
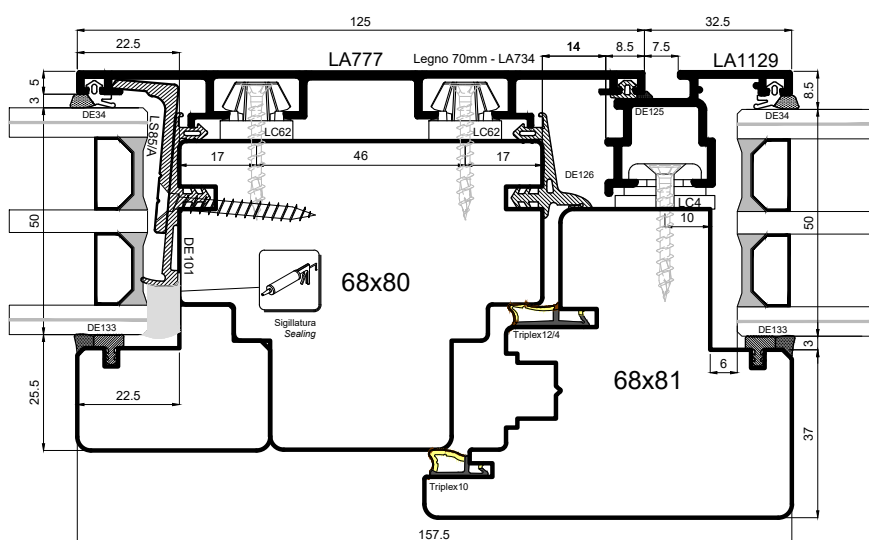
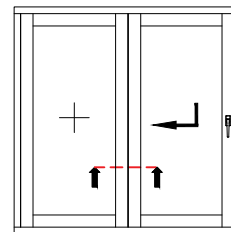
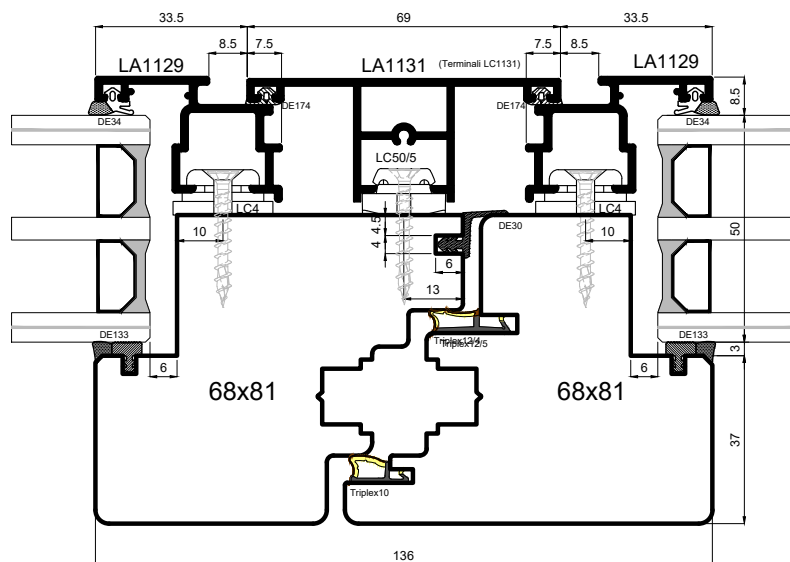


Sistema Flat-Line

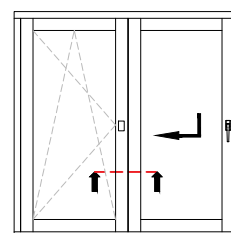
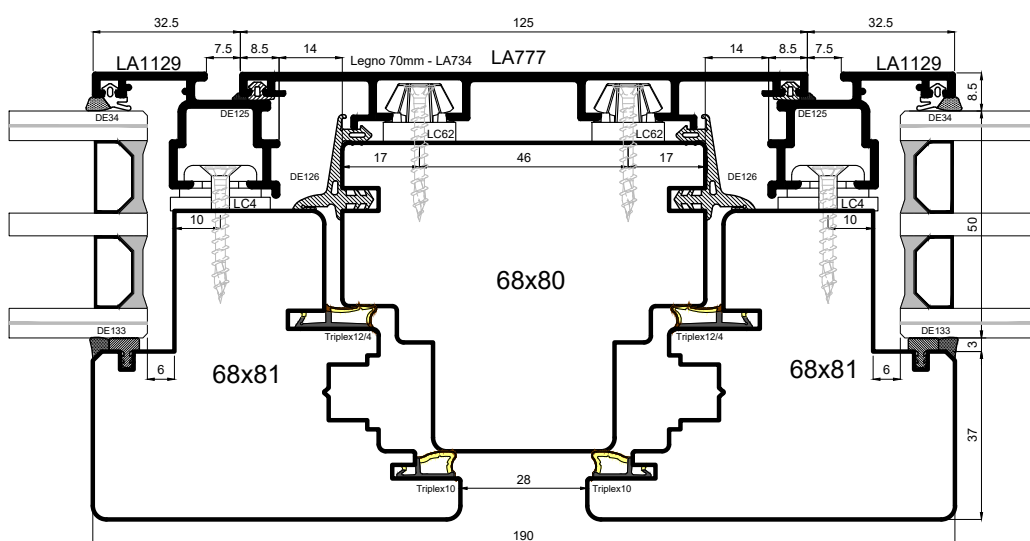
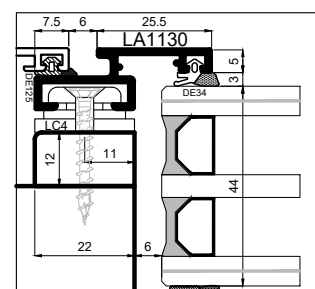
uniform

Scala 0.6:1

- (IT) Sezione verticale portafinestra scorrevole parallelo
- (DE) Vertikalschnitt Parallelschiebekipptür
- (ES) Sección vertical puertaventana corredera paralela
- (FR) Coupe verticale porte-fenêtre coulissante à translation
- (UK) Vertical section of the parallel sliding door-height window



Variante anta con LA1130

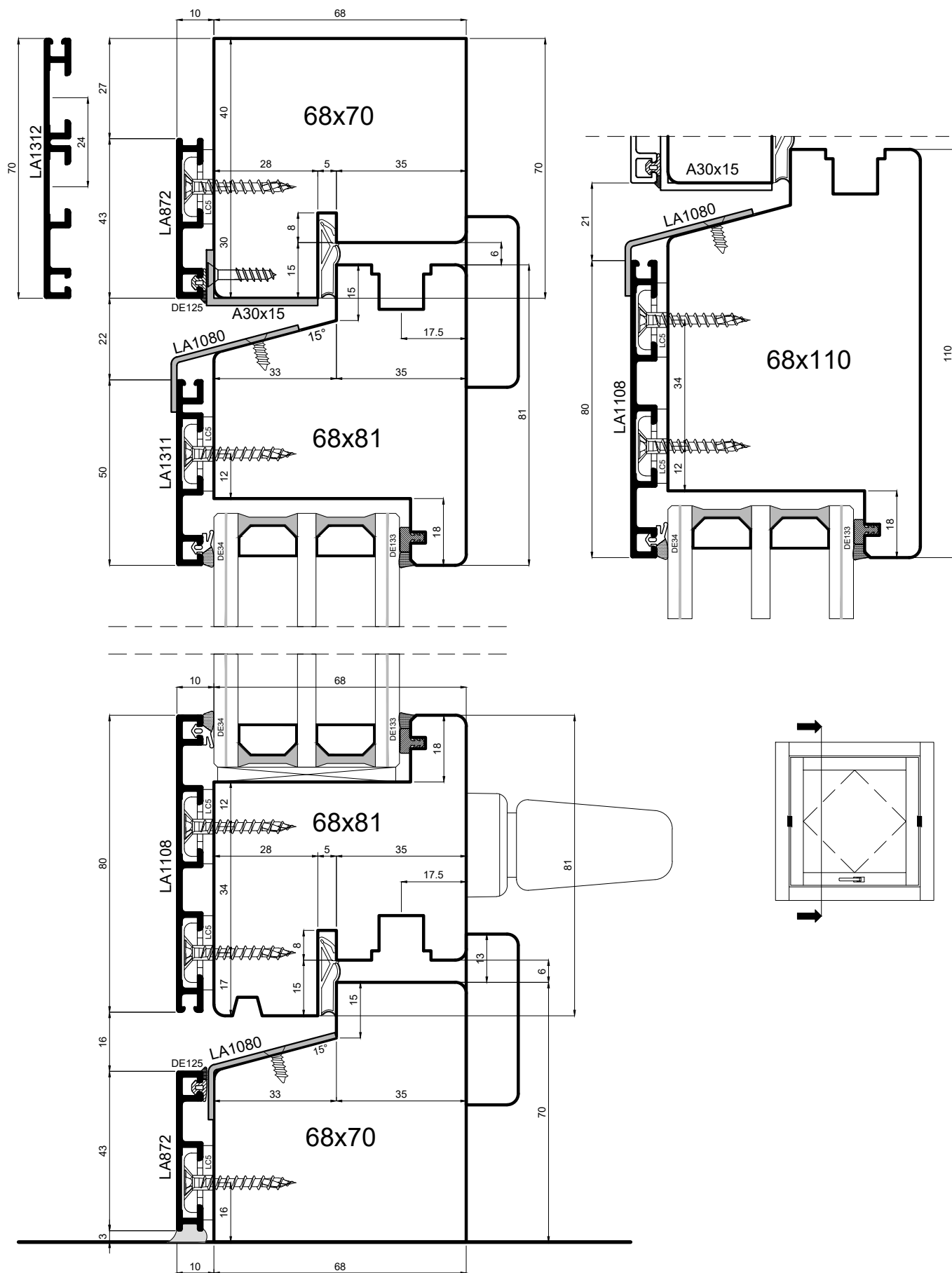


Sistema Flat-Line

uniform

Scala 0.6:1

- | | |
|----|---|
| IT | Sezione orizzontale portafinestra scorrevole parallelo |
| DE | Horizontalschnitt Parallelschiebekipptür |
| ES | Sección horizontal puertaventana corredera paralela |
| FR | Coupe horizontale porte-fenêtre coulissante à translation |
| UK | Horizontal section of the parallel sliding door-height window |

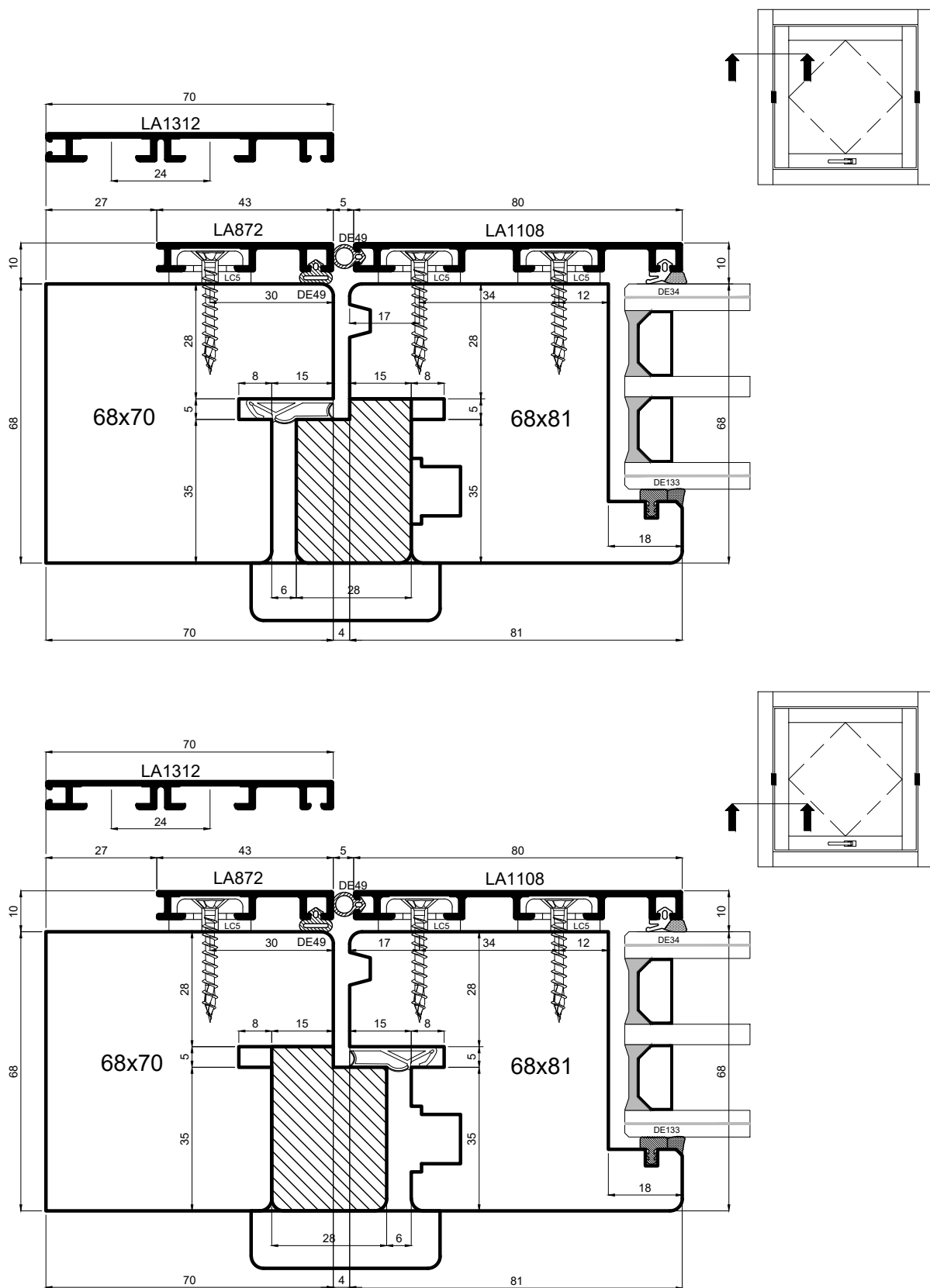


Sistema Flat-Line

uniform

Scala 0.7:1

- (IT) Sezione verticale bilico orizzontale
- (DE) Vertikalschnitt Schwingflügel
- (ES) Sección vertical de basculante horizontal
- (FR) Coupe verticale fenêtre basculante
- (UK) Vertical section of the horizontal pivot window

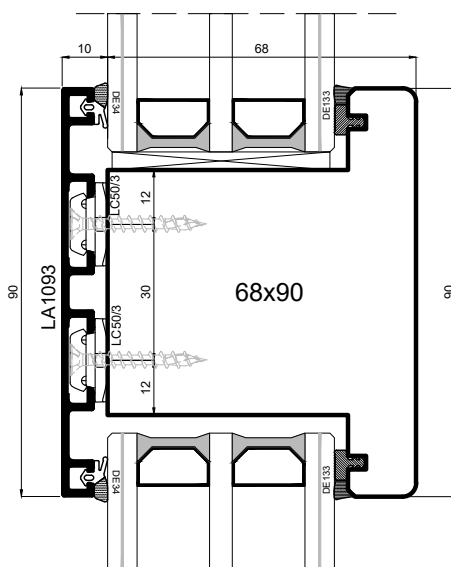
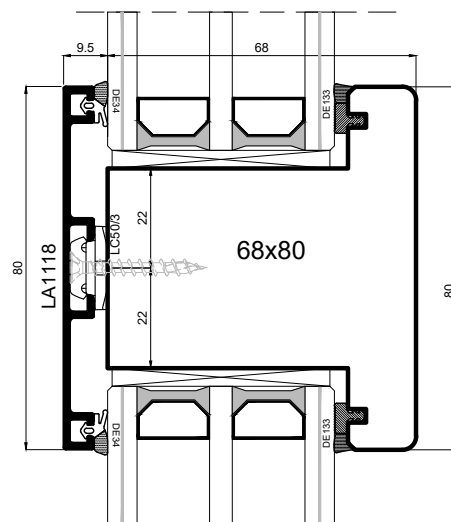
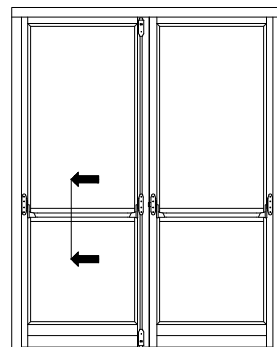
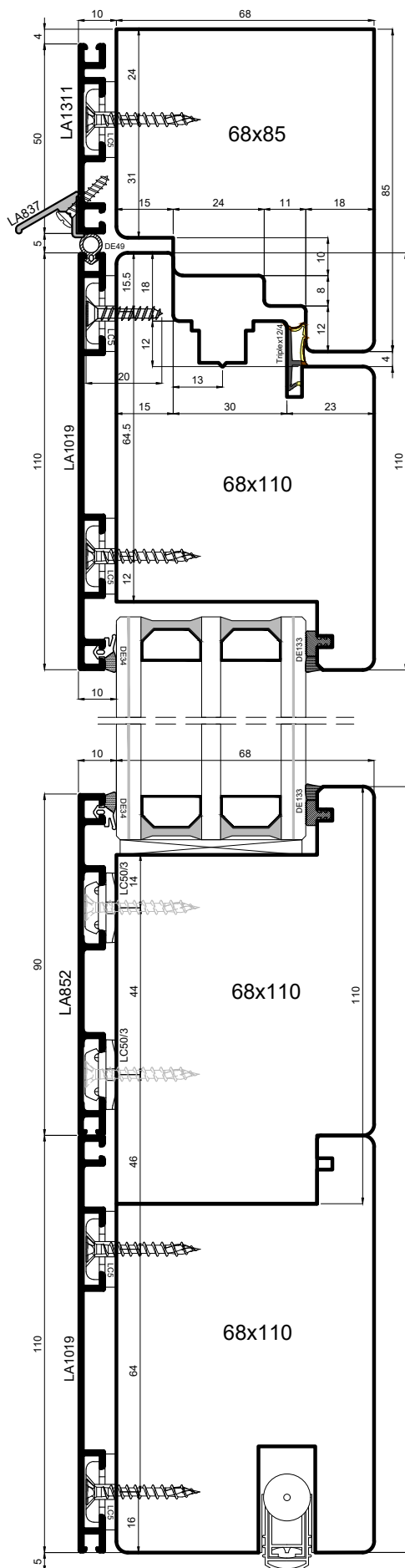
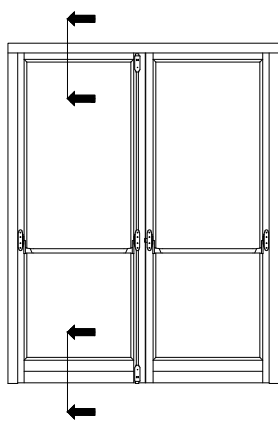


Sistema Flat-Line

uniform

Scala 0.7:1

- (IT) Sezione orizzontale bilico orizzontale
- (DE) Horizontalschnitt Schwingflügel
- (ES) Sección horizontal de basculante horizontal
- (FR) Coupe horizontale fenêtre basculante
- (UK) Horizontal section of the horizontal pivot window

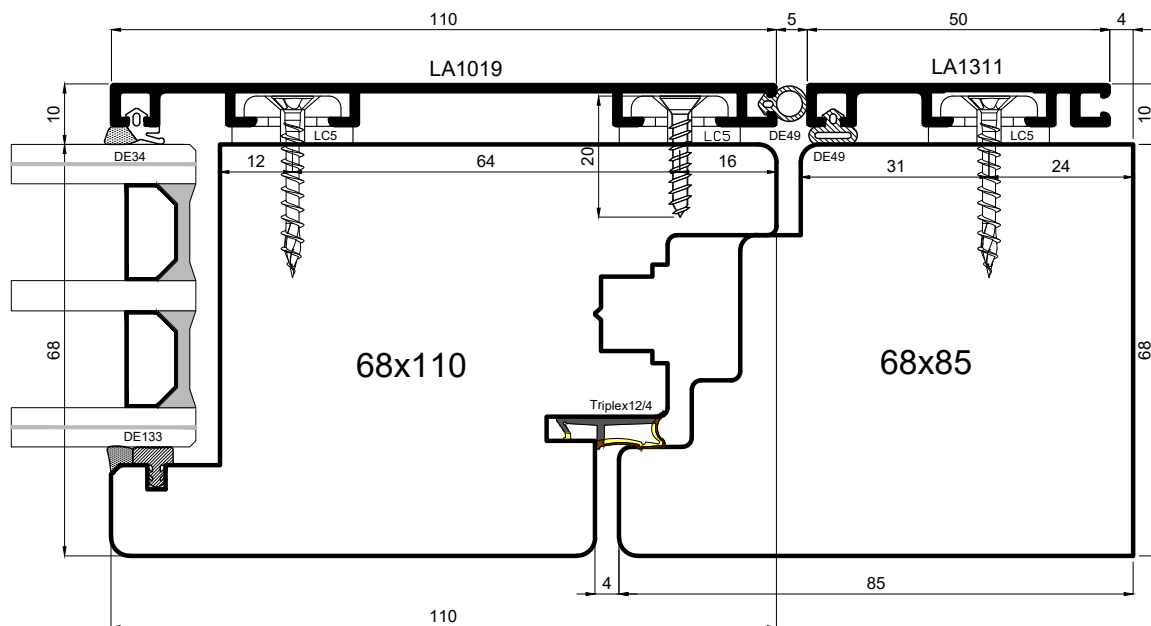
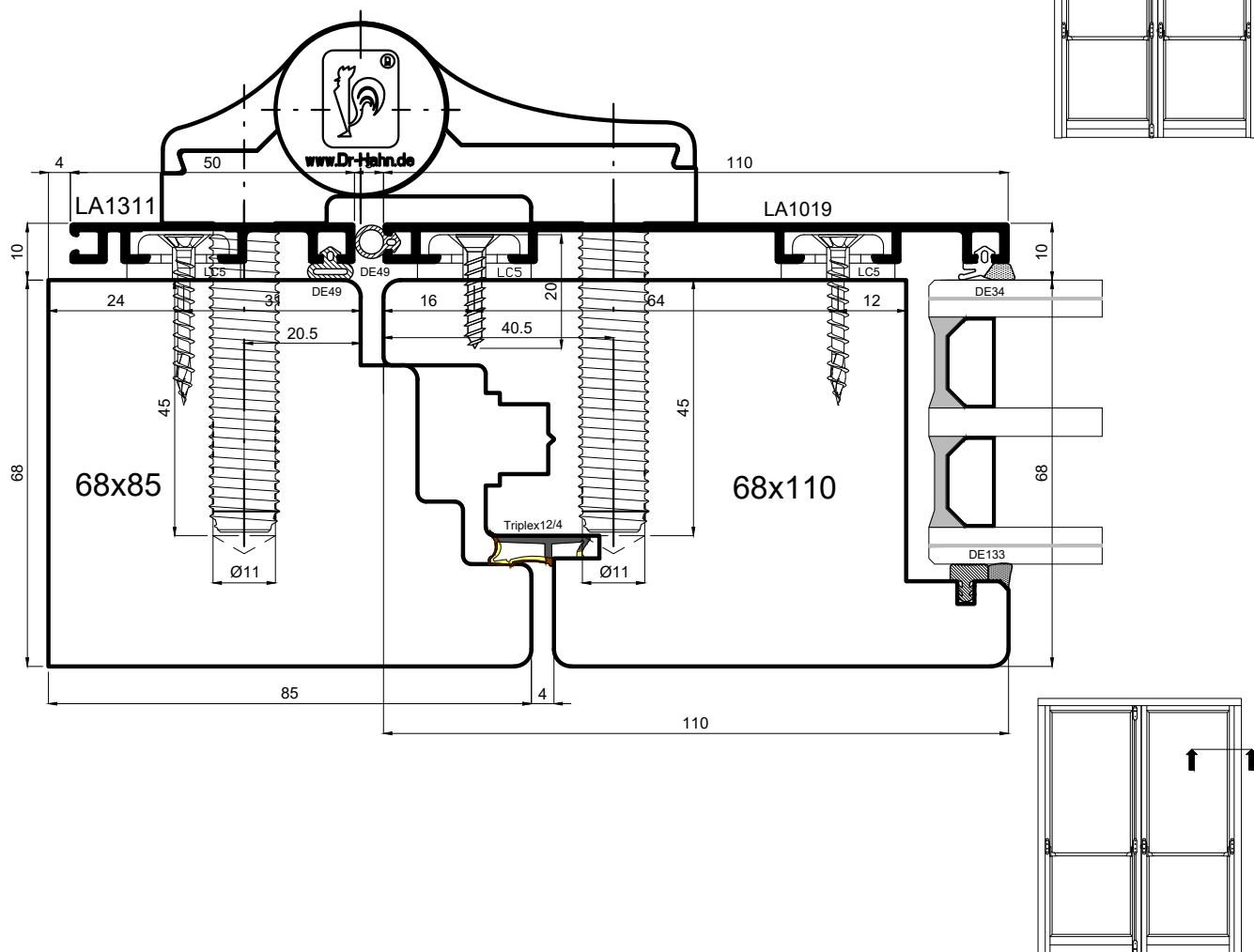


Sistema Flat-Line

uniform

Scala -

- (IT) Sezione verticale serramento con apertura verso l'esterno
- (DE) Vertikalschnitt Tür nach außen öffnend
- (ES) Sección vertical de cerramiento con apertura hacia el exterior
- (FR) Coupe verticale fenêtre avec ouverture vers l'extérieur
- (UK) Vertical section of top-hinged window



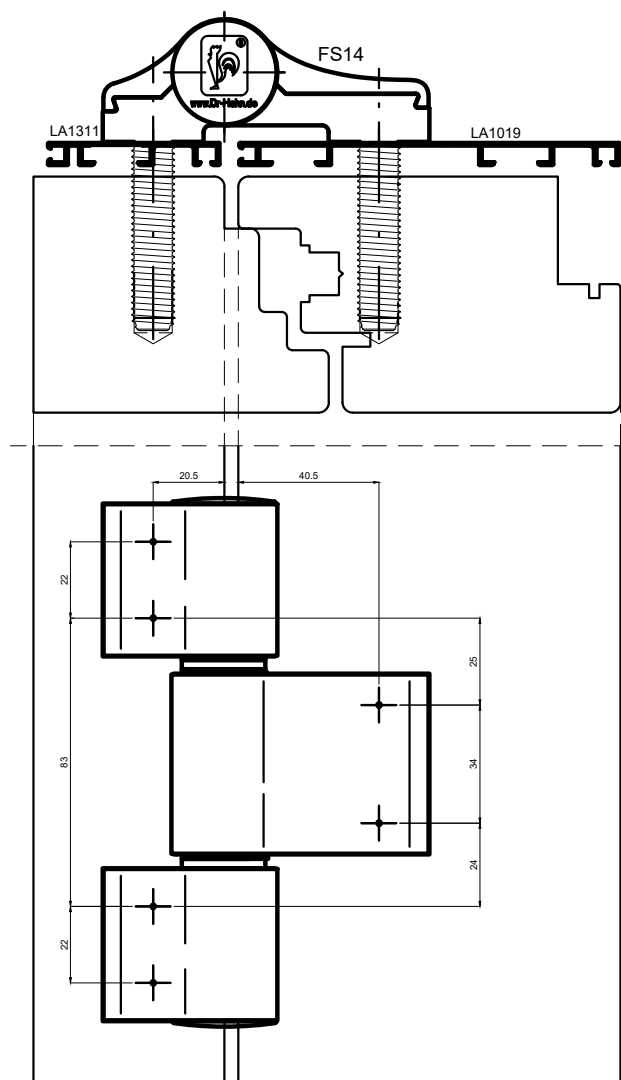
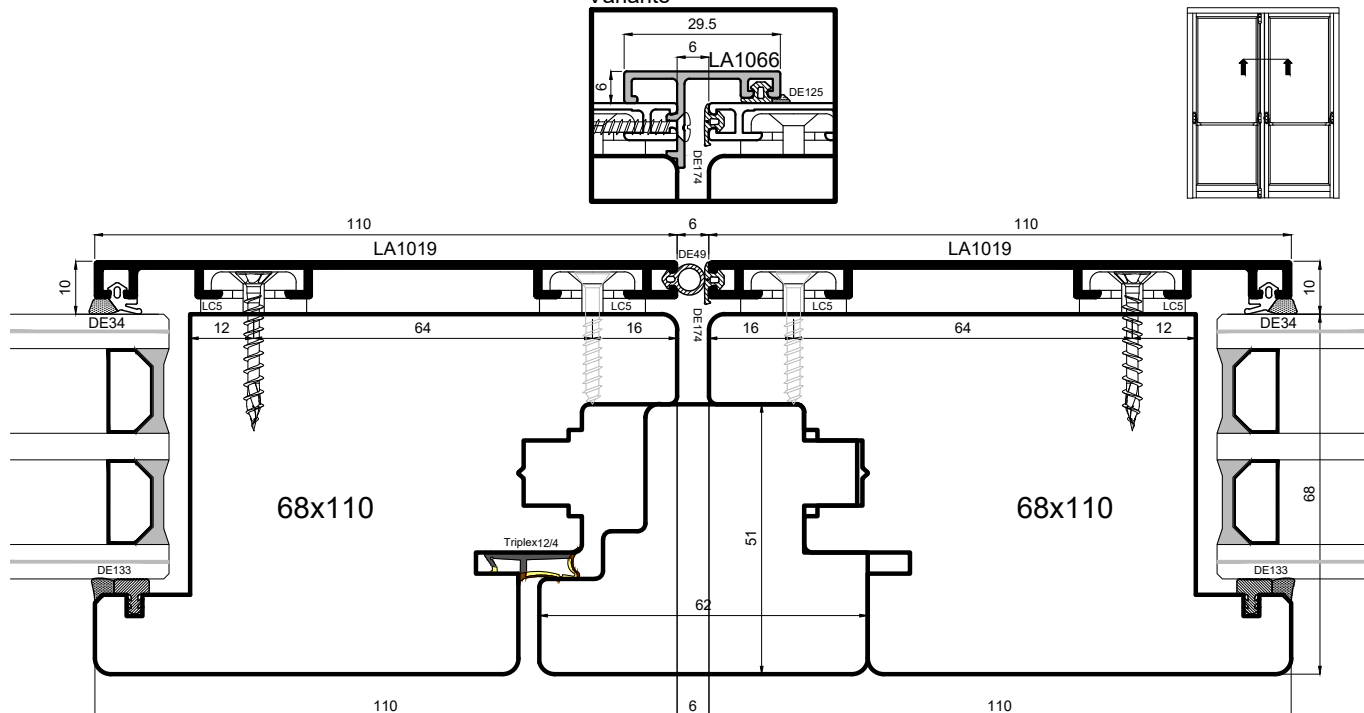
Sistema Flat-Line

uniform

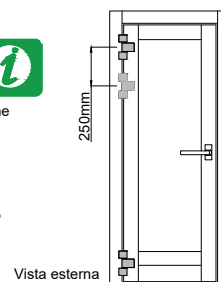
Scala 0.8:1

- (IT) Sezione orizzontale serramento con apertura verso l'esterno
- (DE) Horizontalschnitt Tür nach außen öffnend
- (ES) Sección horizontal de cerramiento con apertura hacia el exterior
- (FR) Coupe horizontale fenêtre avec ouverture vers l'extérieur
- (UK) Horizontal section of top-hinged window

Variante



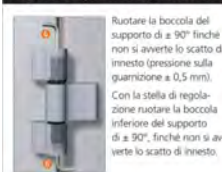
PORTATA CON N°2 CERNIERE:
150Kg con misura massima porta LxH= 1000x2000mm.
Si sconsiglia l'applicazione su ante di larghezza superiore ad 1mt.
Per altezza superiore a 2 mt e fino a 2,2 mt è necessaria l'applicazione di una terza cerniera a circa 250mm dalla cerniera superiore (vedi disegno).
Load with 2 hinges:
150kg with a maximum door WxH = 1000x2000mm.
Should not be applied on doors of width of more than 1m.
For height greater than 2 meters and up to 2.2 meters, is required the application of a third hinge about 250mm from the top hinge (see drawing).



Montaggio della cerniera



Regolare la pressione guarnizione



Regolazione orizzontale



Regolazione in altezza



Sistema Flat-Line

uniform

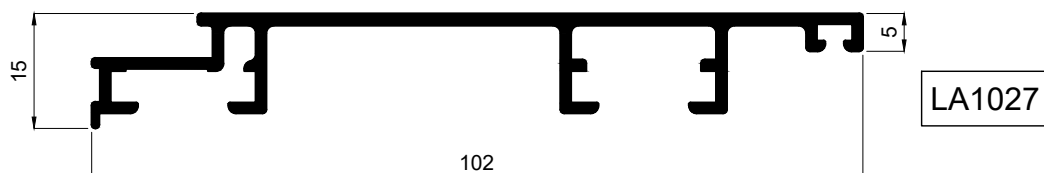
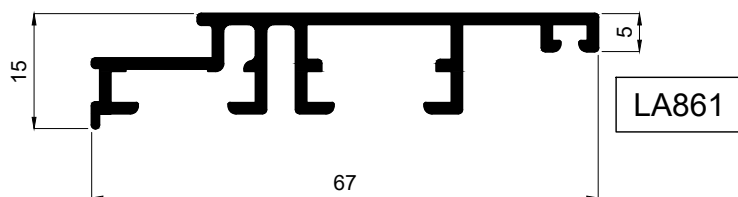
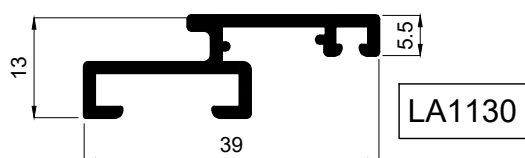
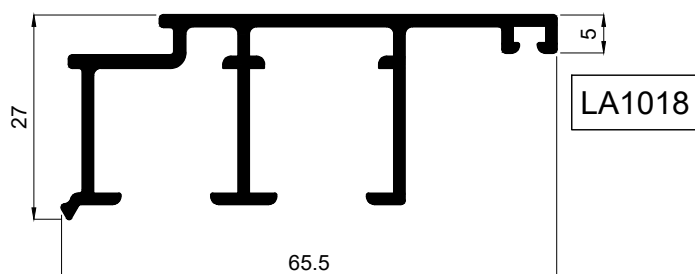
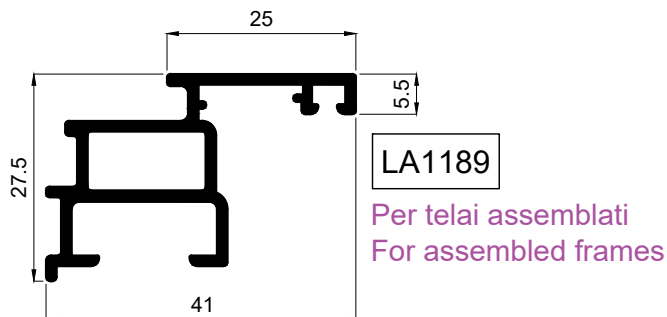
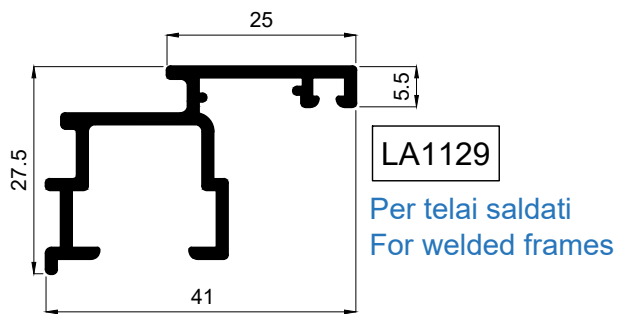
Scala 0.7:1

- IT Sezione orizzontale chiusura centrale porta con apertura verso l'esterno
- DE Horizontalschnitt Stulpprofil Tür nach außen öffnend
- ES Sección horizontal del cierre central de puerta con apertura hacia el exterior
- FR Coupe horizontale battement central porte-balcon avec ouverture vers l'extérieur
- UK Horizontal section of the middle clasp with outward opening sash

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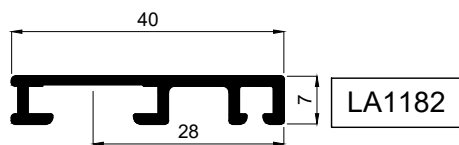


Sistema Flat-Line

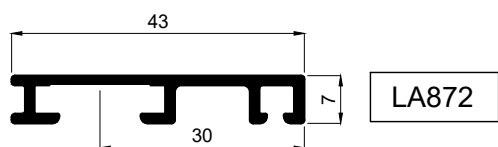
uniform 

Scala 1:1

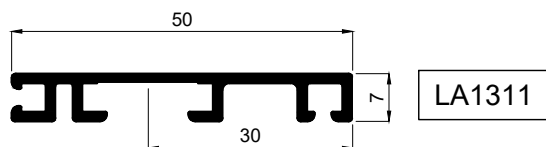
- (IT) Profili anta in alluminio
- (DE) Aluflügelprofile
- (ES) Perfiles de la hoja en aluminio
- (FR) Profils de l'ouvrant en aluminium
- (UK) Sash profiles in aluminium



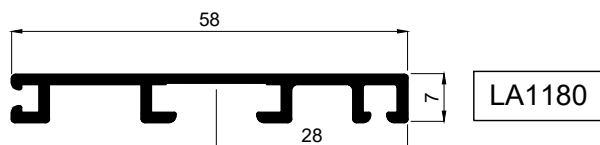
LA1182



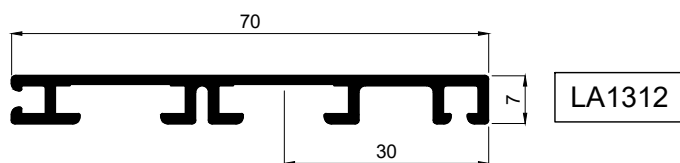
LA872



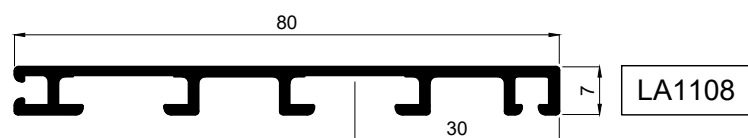
LA1311



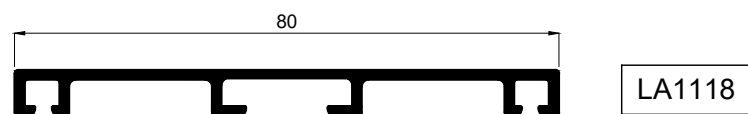
LA1180



LA1312



LA1108



LA1118



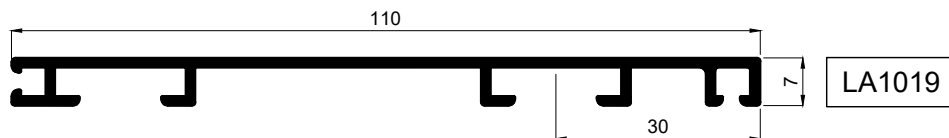
LA1093



LA852



LA853



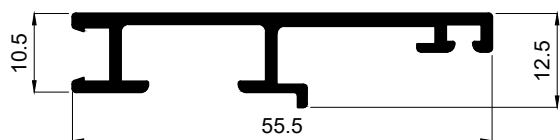
LA1019

Sistema Flat-Line

uniform

Scala 0.9:1

- (IT) Profili anta in alluminio
- (DE) Aluflügelprofile
- (ES) Perfiles de la hoja en aluminio
- (FR) Profils de l'ouvrant en aluminium
- (UK) Sash profiles in aluminium

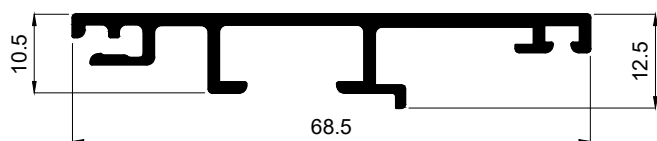


L=55.5mm

LA791

LA791c

con asole per scarico acqua

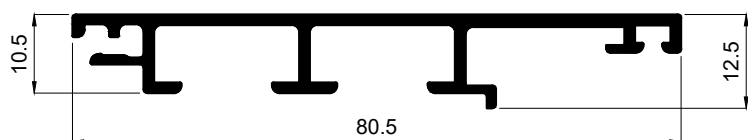


L=68.5mm

LA794

LA794c

con asole per scarico acqua

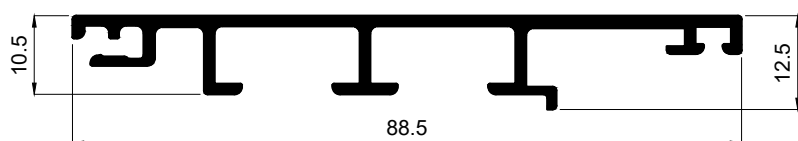


L=80.5mm

LA746

LA746c

con asole per scarico acqua

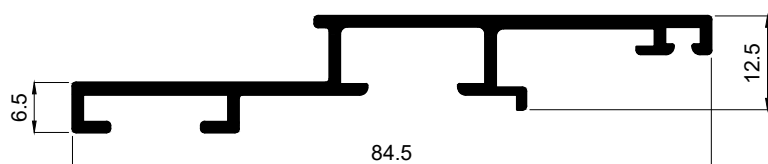


L=88.5mm

LA776

LA776c

con asole per scarico acqua

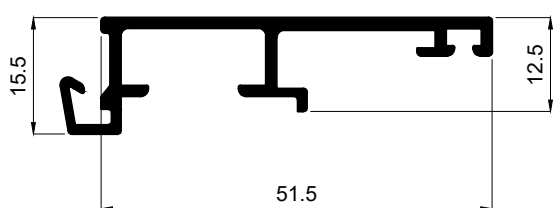


L=84.5mm

LA883

LA883c

con asole per scarico acqua

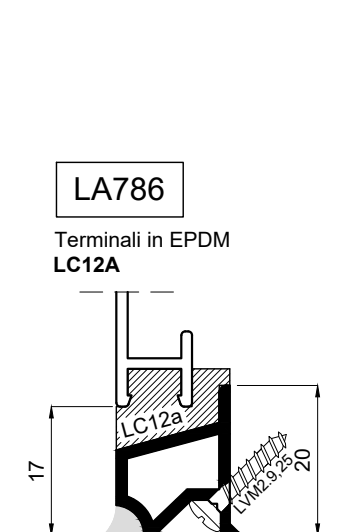
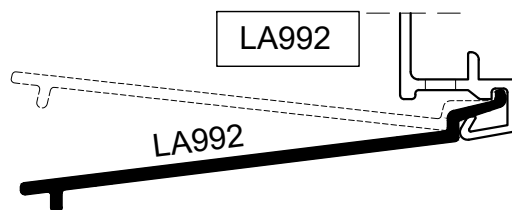


L=51.5mm

LA991

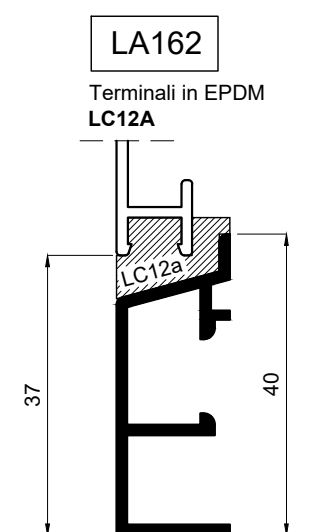
LA991c

con asole per scarico acqua



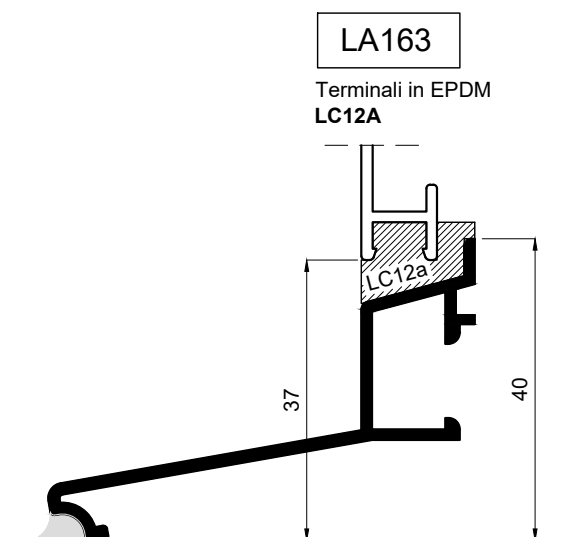
LA786

Terminali in EPDM
LC12A



LA162

Terminali in EPDM
LC12A



LA163

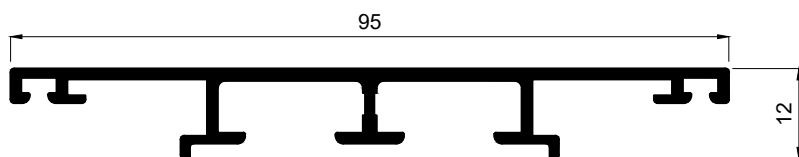
Terminali in EPDM
LC12A

Sistema Flat-Line

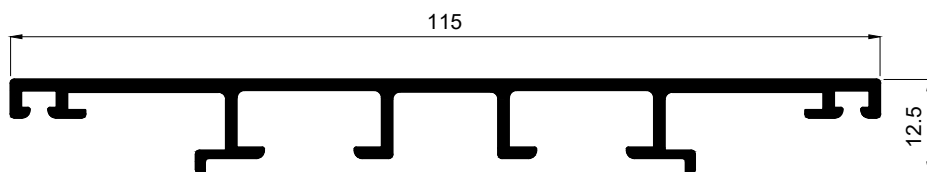
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Scala 1:1

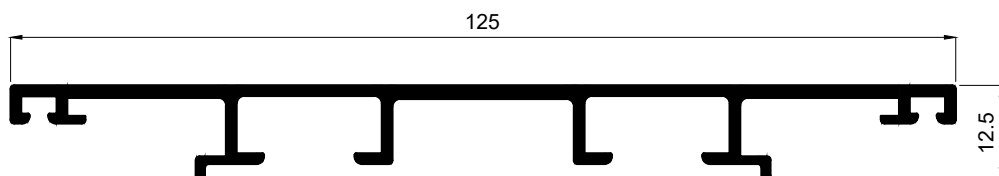
- (IT) Profili telaio serie Flat
- (DE) Rahmenprofil für System Flat
- (ES) Perfiles del marco serie Flat
- (FR) Profils du dormant de la gamme Flat
- (UK) Frame profile Flat-Line



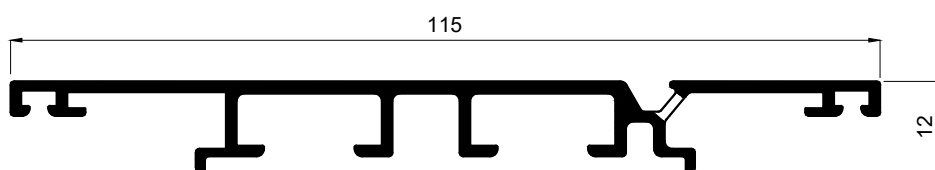
LA1021



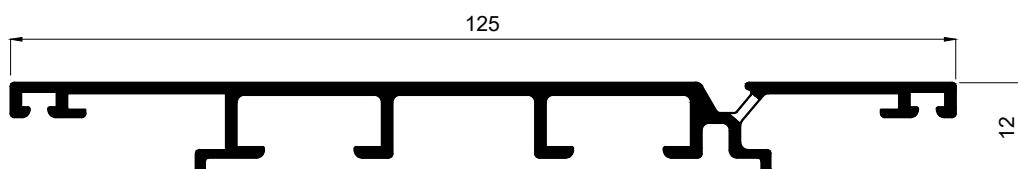
LA734



LA777



LA1022c
con asole per
scarico acqua



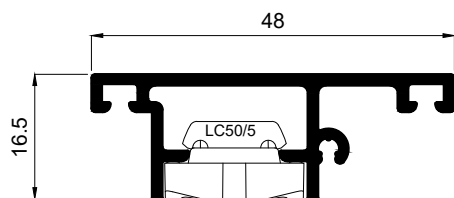
LA1023c
con asole per
scarico acqua

Sistema Flat-Line

uniform 

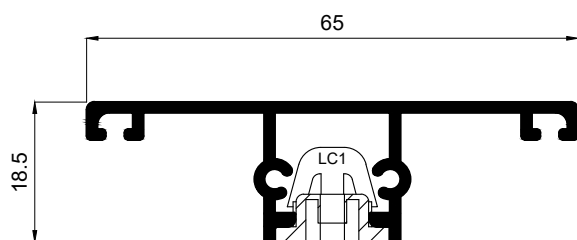
Scala 1:1

- IT Profili montanti e traversi intermedi telaio
- DE Setzholz und Kämpfer Profil für Rahmen
- ES Perfiles de los montantes y travesaños intermedios del marco
- FR Profils montants et traverses intermédiaires du dormant
- UK Profiles for mullions and transoms of the frame



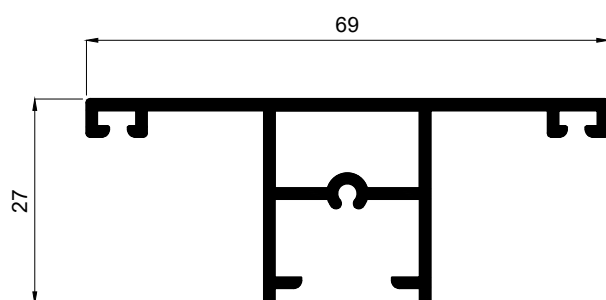
LA855

Terminali: LC855



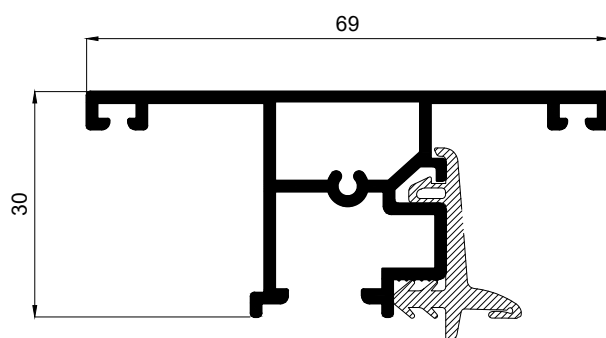
LA225

Terminali: LC225



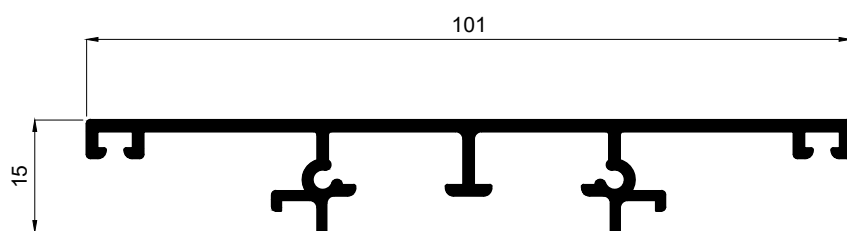
LA1131

Terminali: LC1131



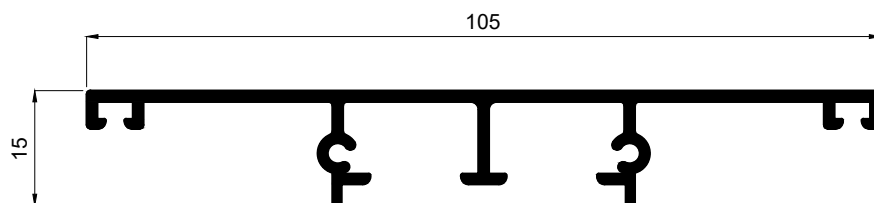
LA1233

Terminali: LC1131



LA1033

Terminali: LC1033



LA882

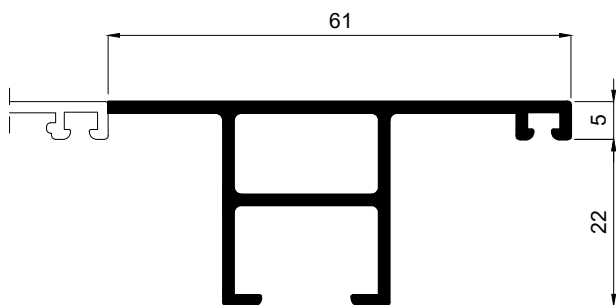
Terminali: LC882

Sistema Flat-Line

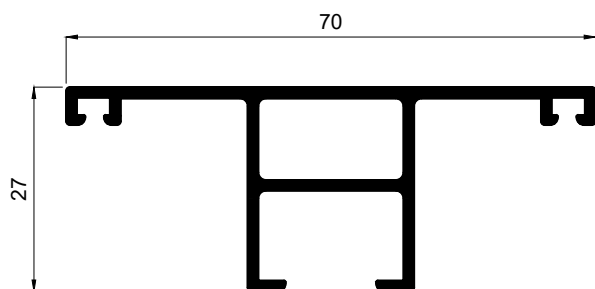
uniform

Scala 1:1

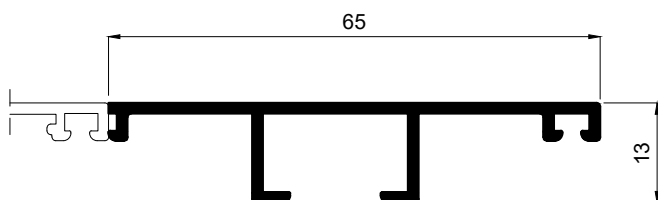
- (IT) Profili per scambio battuta centrale
- (DE) Profil für Stulp
- (ES) Perfiles para el cierre central
- (FR) Profils pour battement central
- (UK) Profiles for central rebate exchange



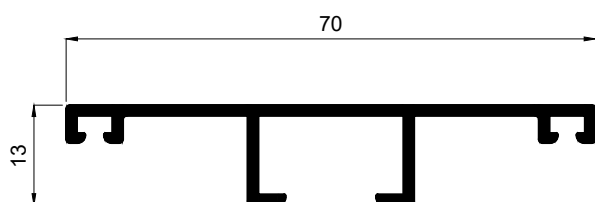
LA1017R
Modulo=61mm



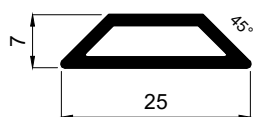
LA1017
L=70mm



LA871R
L=65mm



LA871
L=70mm



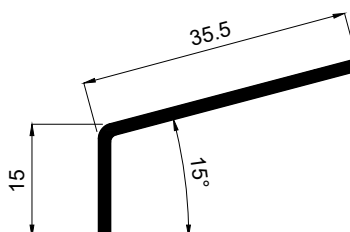
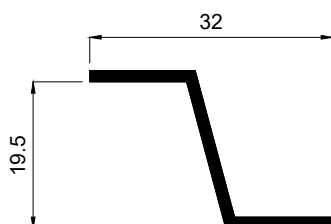
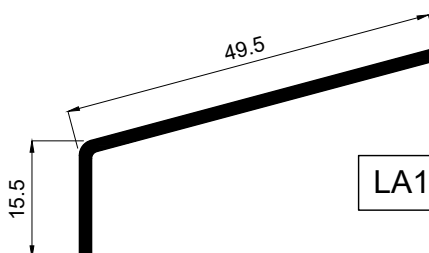
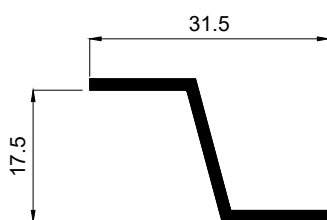
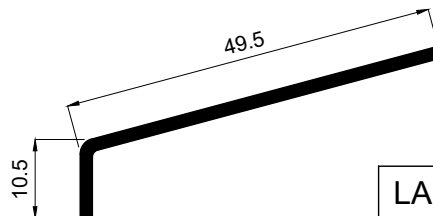
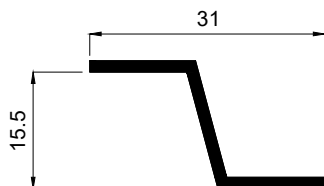
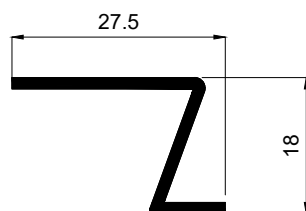
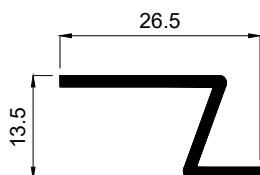
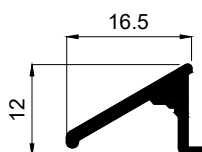
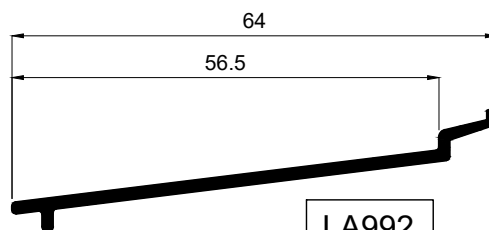
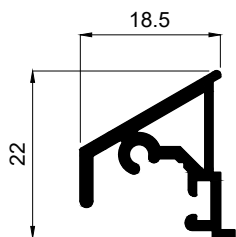
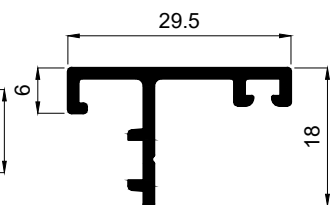
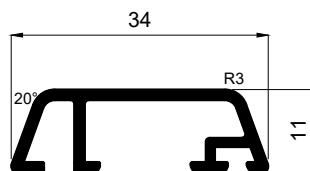
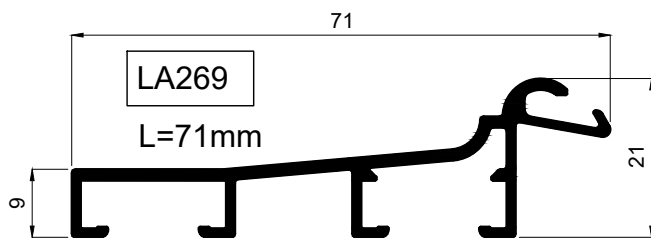
LA137
L=25mm

Sistema Flat-Line

uniform

Scala 1:1

- | | |
|------|---|
| (IT) | Profili per zoccolatura/profili per traversi intermedi anta |
| (DE) | Sochelaufdopplungsprofil für Balkontür / Sprossenprofil für Flügel |
| (ES) | Perfiles para zócalo / Perfiles para travesaños intermedios de la hoja |
| (FR) | Profils pour soubassement / Profils pour traverses intermédiaires de l'ouvrant |
| (UK) | Profiles for bottom rails of the sash / Profiles for intermediate rails of the sash |

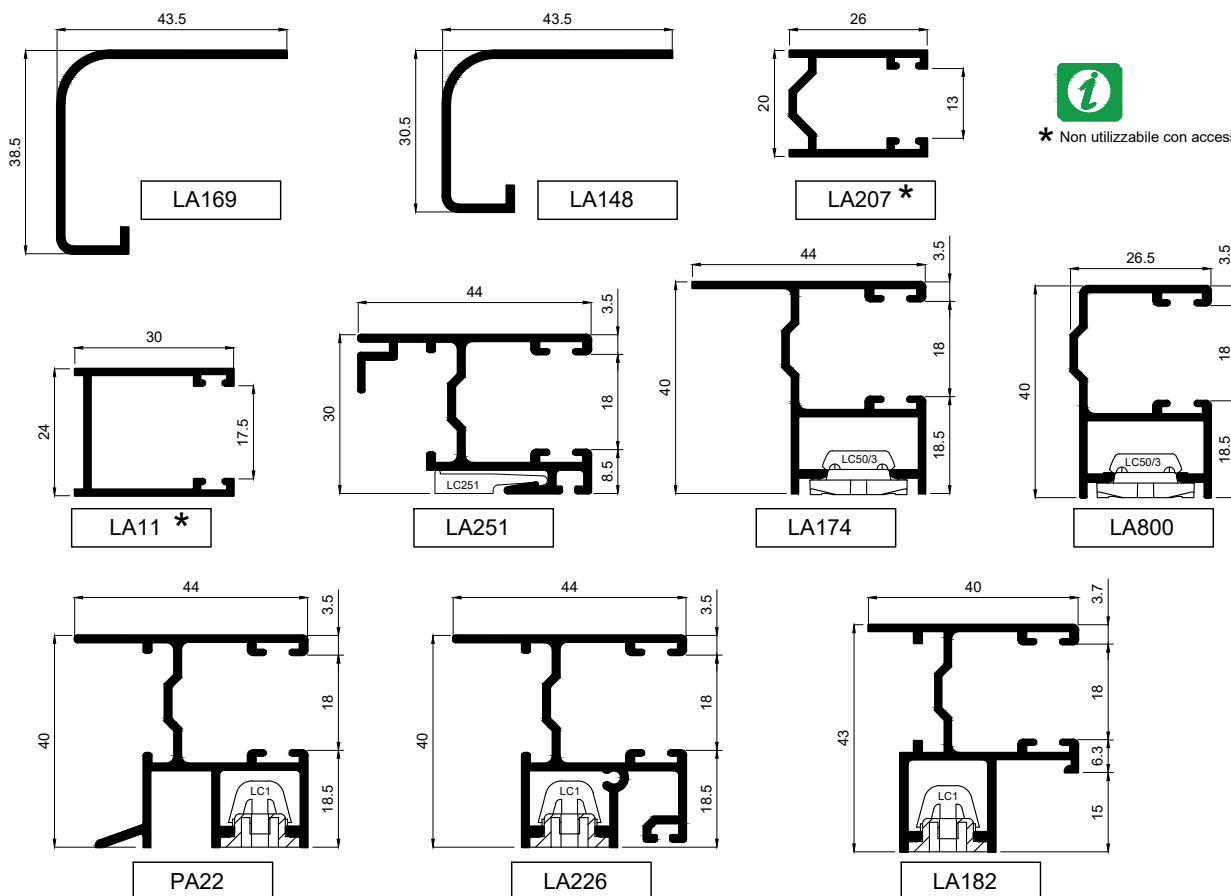


Sistema Flat-Line

uniform

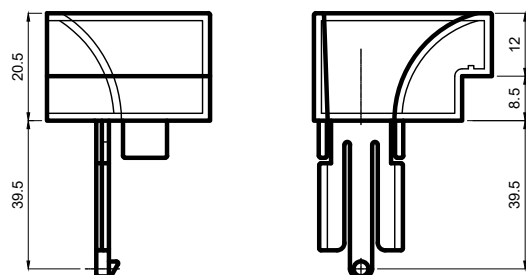
Scala 1:1

- (IT) Profili vari
- (DE) Verschiedene Profile
- (ES) Perfiles varios
- (FR) Autres profils
- (UK) Various aluminium profiles

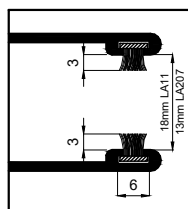
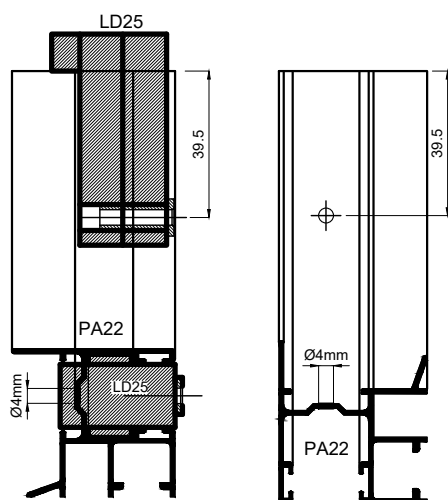
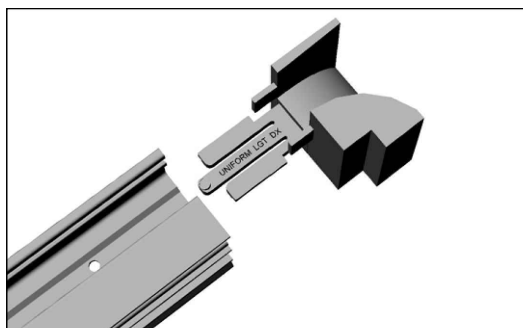


* Non utilizzabile con accessorio LGT

Terminale LGT per guide avvolgibili

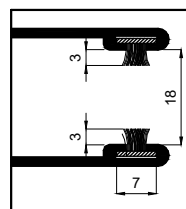


Eseguire foro Ø4mm a 39,5mm con dima LD25



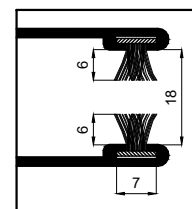
LSP 6

Guarnizione a spazzolino
MATERIALE: Nylon
COLORE: Nero
PROFILO: LA11-LA207



LSP 8

Guarnizione a spazzolino
MATERIALE: Nylon
COLORE: Nero
PROFILO: LA182-LA226-LA251-PA22-LA800



LSP 9

Guarnizione a spazzolino
MATERIALE: Nylon
COLORE: Nero
PROFILO: LA182-LA226-LA251-PA22-LA800

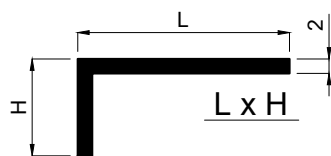
Sistema Flat-Line

uniform

Scala 0.7:1

- (IT) Guide per avvolgibili, terminali e guarnizioni a spazzolino
- (DE) Rolladenführungen, Endstücke und Bürstendichtungen
- (ES) Perfiles guía de persiana y accesorios
- (FR) Coulisses volets roulants, embouts et joints à brosse
- (UK) Guides for roller blinds, terminals and brush-gaskets

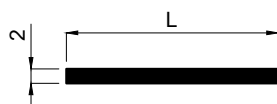
PROFILI ANGOLARI (Alluminio)



L x H L x H L x H

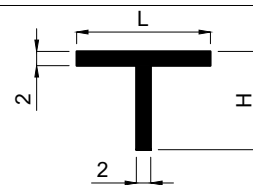
A10x10	A30x20	A50x30
A15x10	A30x30	A60x20
A15x15	A35x15	A60x30
A20x10	A40x15	A60x40
A20x20	A40x20	A80x15
A25x15	A40x40	A80x20
A25x20	A50x15	A100x20
A30x10	A50x20	A120x20
A30x15		

PROFILI PIANI (Alluminio)



P20x2	P40x2	P70x2
P25x2	P50x2	P80x2
P30x2	P60x2	P100x2

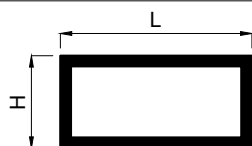
PROFILI a " T " (Alluminio)



L x H L x H

TT15x15	TT40x15
TT20x20	TT40x20

PROFILI TUBOLARI (Alluminio)



L x H L x H L x H

T20x10	T30x15	T40x20
T20x20	T30x20	T50x20
T30x10		

PROFILI a " U " (Alluminio)



L x H L x H L x H

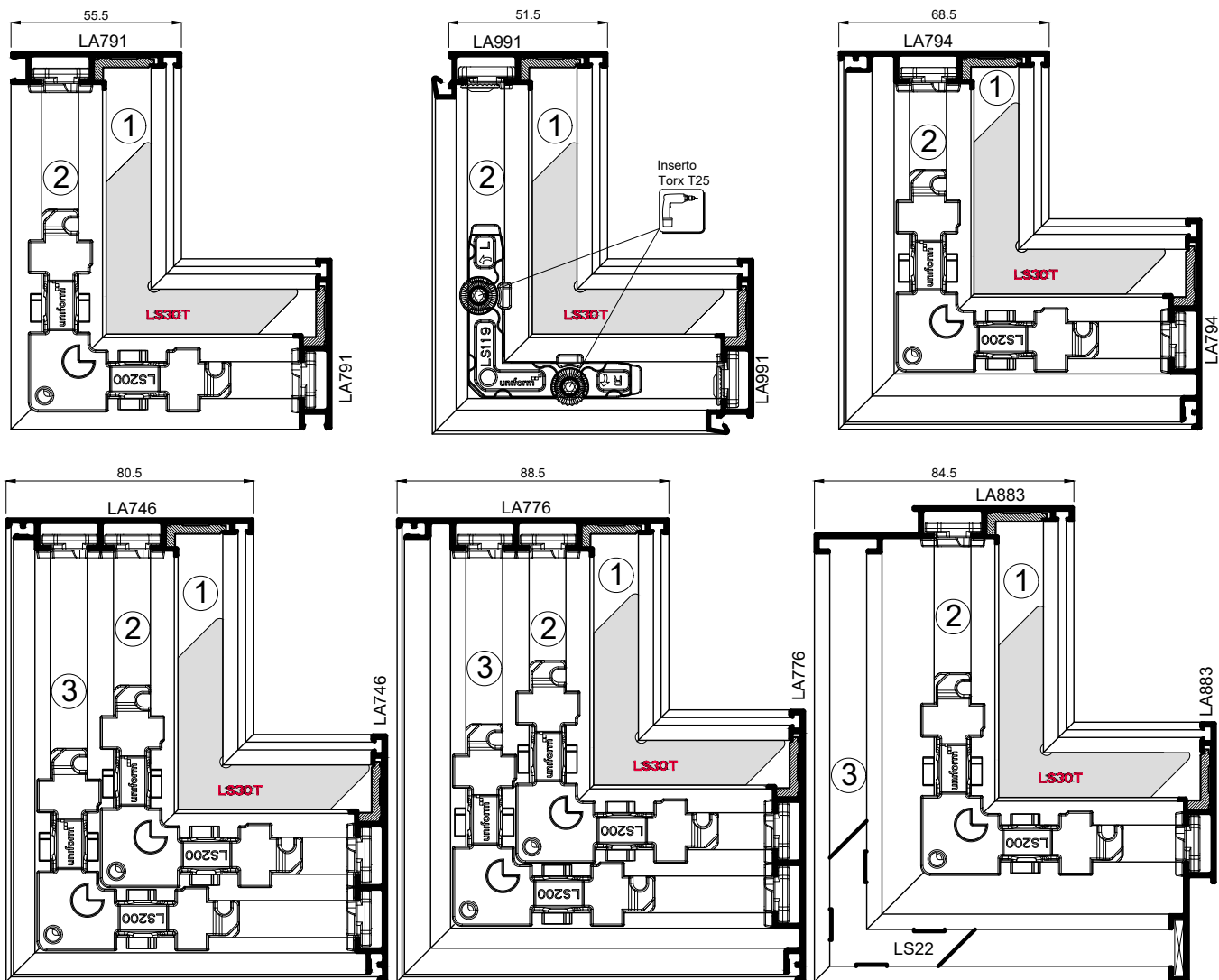
U15x15	U30x15	U50x20
U20x10	U30x30	U60x20
U20x20	U40x20	U80x20
U25x10	U40x40	U100x20
U25x25		

Sistema Flat-Line

uniform

Scala 1:1

- (IT) Profili in alluminio
- (DE) Aluminiumprofile
- (ES) Perfiles en aluminio
- (FR) Profils en aluminium
- (UK) Aluminium profiles



Profilo / Profile	Cianfrinatrice / Crimping machine	Slitta / Sledge	Supporti banco/ Supports	Supporto slitta / Support of the sledge	Portapunzoni / Punches platform	Punzoni / Punches	Spessore superiore / Upper spacer	1 Squadretta 1 / Joint 1	Tipo / Type	2 Squadretta 2 / Joint 2	Tipo / Type	3 Squadretta 3 / Joint 3	Tipo / Type	4 Squadretta 4 / Joint 4	Tipo / Type	Squadretta a vite per 45° (in sostituzione sq. Tipo "C") / Screwable joint for 45° corners (replacing type "C" joints)	Squadretta a vite per fuorisquadra (in sostituzione sq. Tipo "C") / Screwable joint for oblique corners (replacing type "C" joints)
LA746	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	LAC SP2,5	LS30T	A	LS200	C	LS200	C	-	-	LS119	LS96
LA776	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	LAC SP2,5	LS30T	A	LS200	C	LS200	C	-	-	LS119	LS96
LA791	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	LAC SP2,5	LS30T	A	LS200	C	-	-	-	-	LS119	LS96
LA794	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	LAC SP2,5	LS30T	A	LS200	C	-	-	-	-	LS119	LS96
LA883	LACV-98	LAC SL15	IN DOTAZIONE	LAC SS181	MVX42603	LAPZ33	LAC SP2,5	LS30T	A	LS200	C	LS22	A	-	-	LS119	LS96
LA991	MANUALE	-	-	-	-	-	-	LS30T	A	LS119	V	-	-	-	-	LS119	LS96

LEGENDA:
Legend



Squadretta per allineamento da incollare
Alignment joint



Squadretta da cianfrinare
Processed with pneumatic crimping press



Squadretta per assemblaggio a vite
Screwing joint

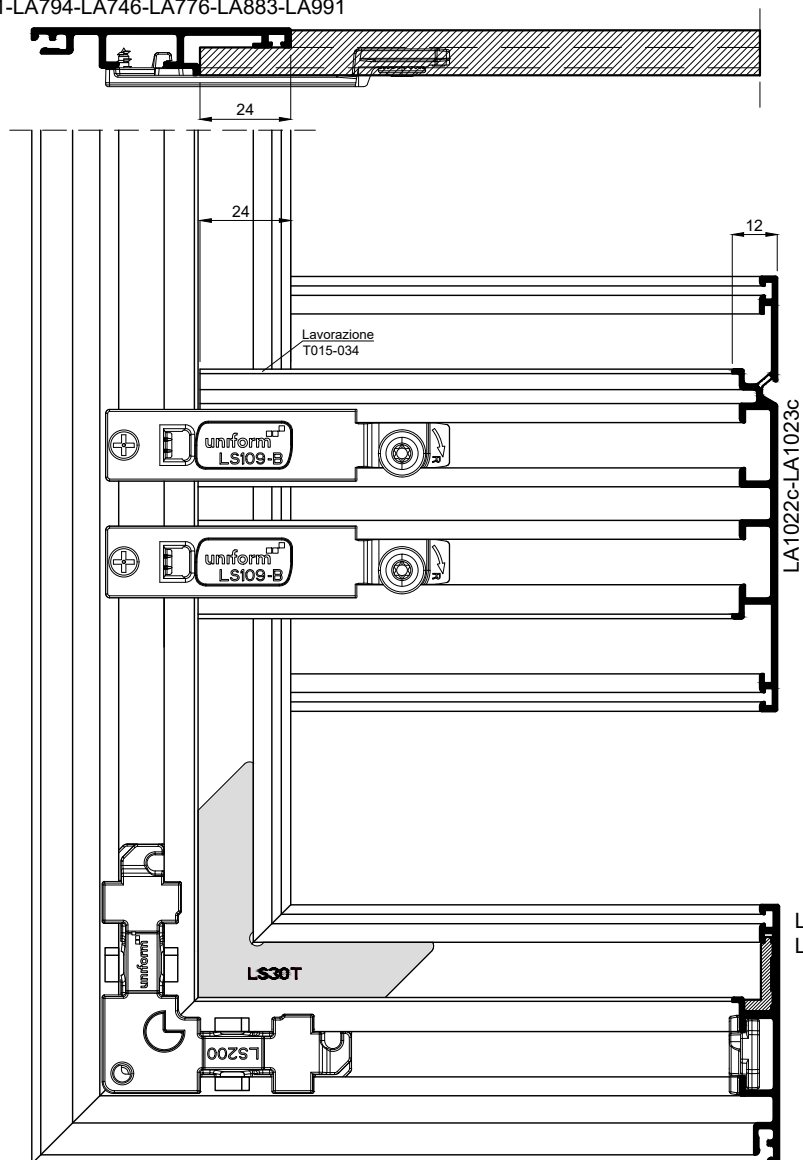
Sistema Flat-Line

uniform

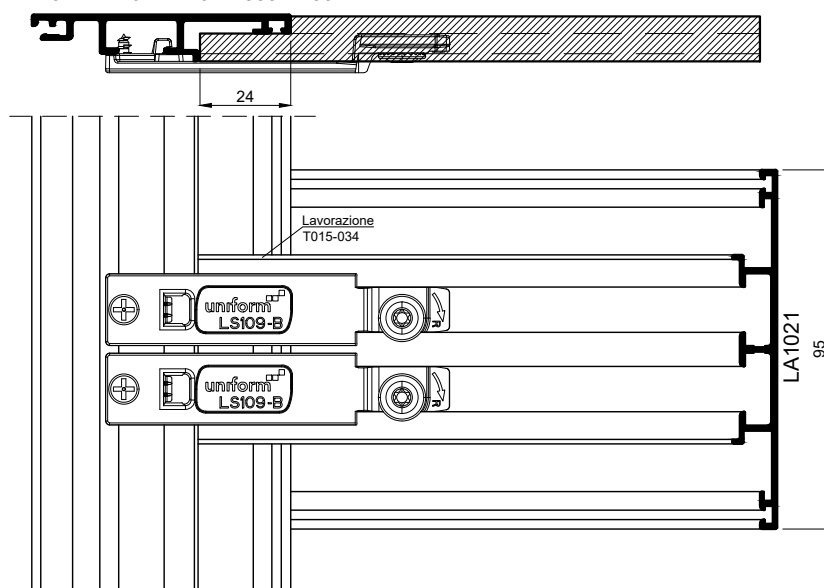
Scala

- IT Profili serie Flat-Line
- DE Profil für System Flat-Line
- ES Perfiles serie Flat-Line
- FR Profils de la gamme Flat-Line
- UK Profile Flat-Line series

LA791-LA794-LA746-LA776-LA883-LA991



LA791-LA794-LA746-LA776-LA883-LA991

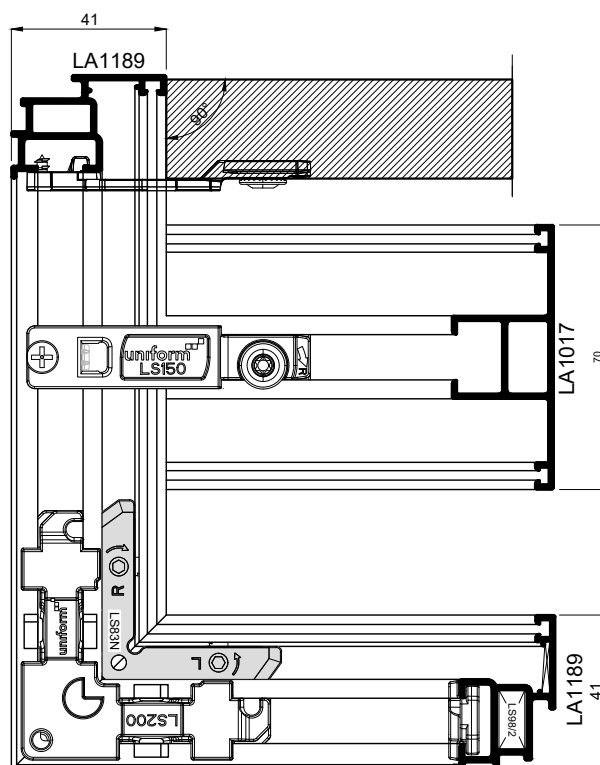
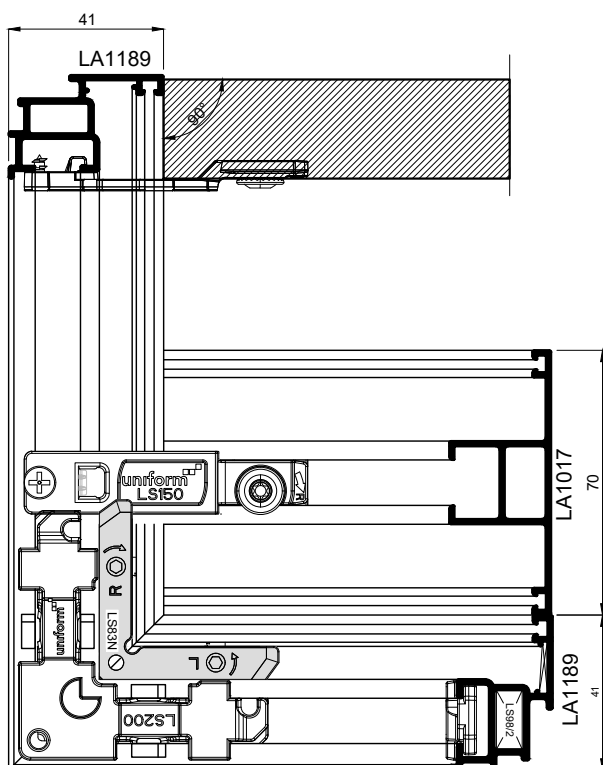
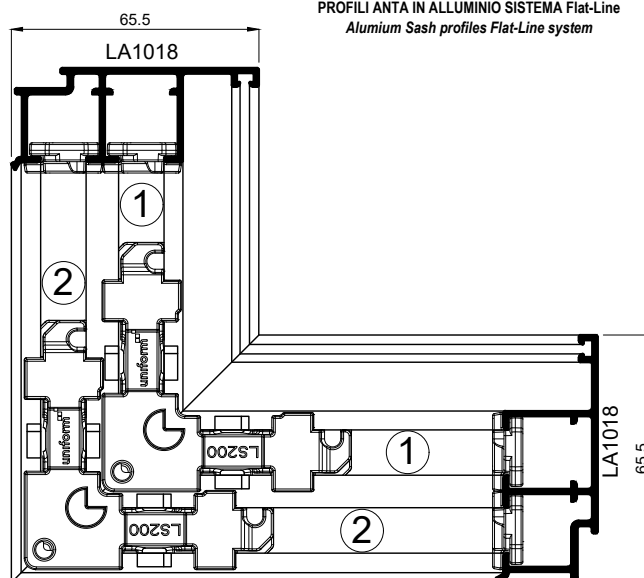
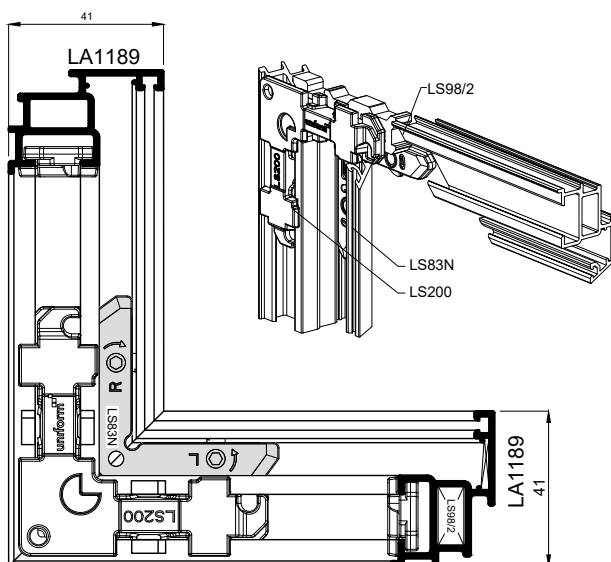


Sistema Flat-Line

uniform

Scala 1:2

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
- (ES) Perfiles serie Flat-Line
- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series



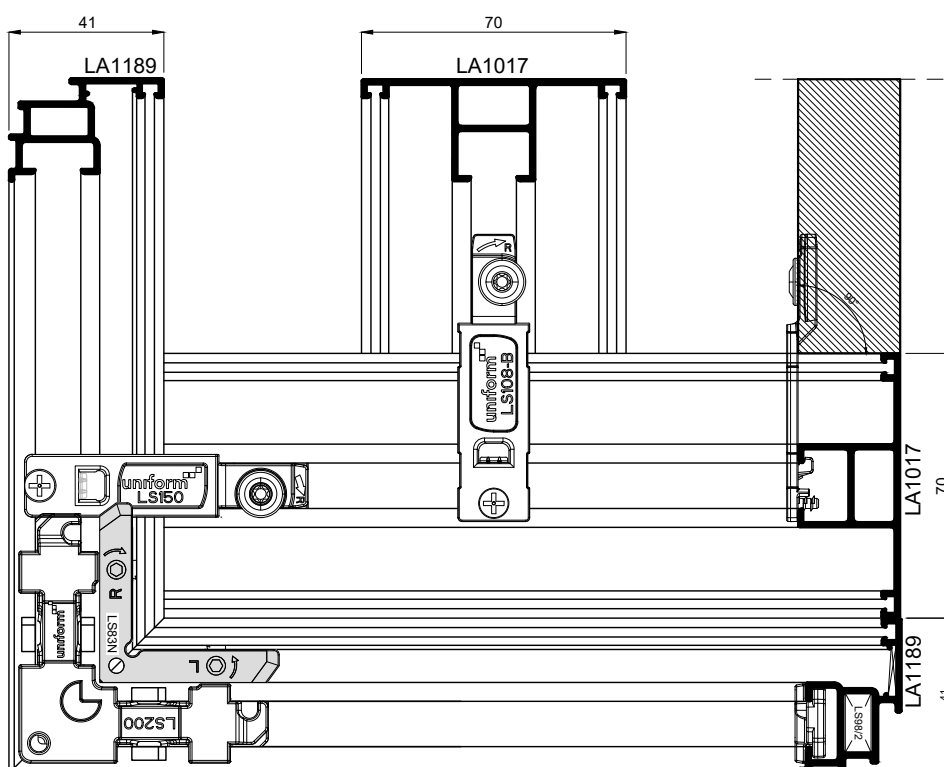
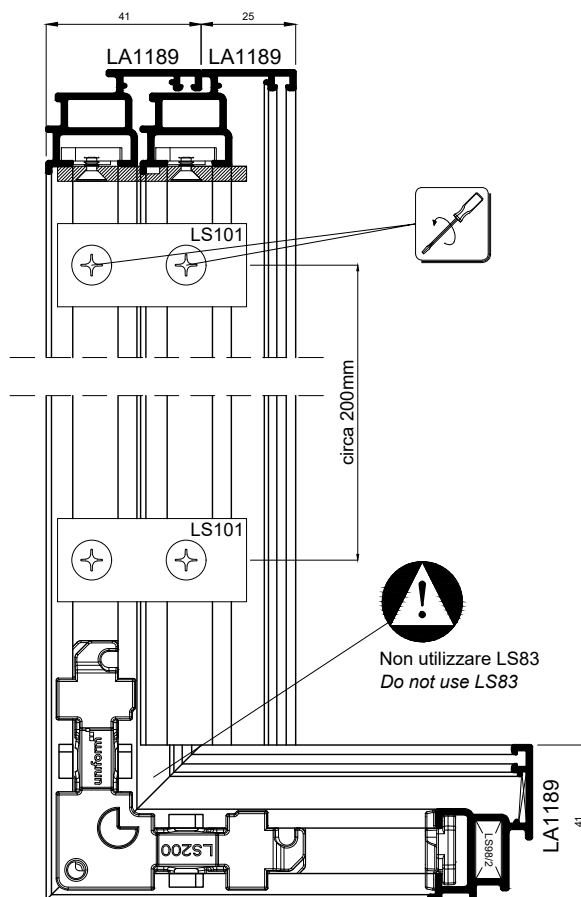
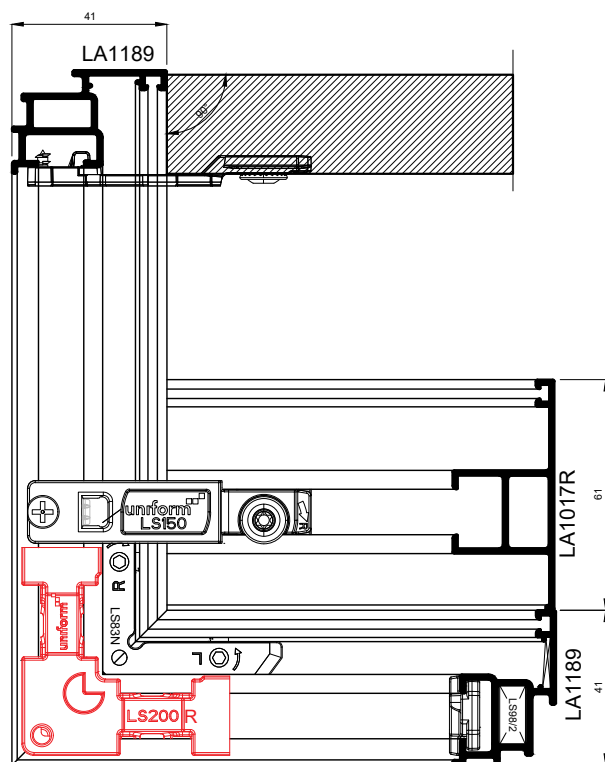
Profilo / Profile	Cianfrinatrice / Crimping machine	Slitta / Sledge	Supporti banco / Supports	Supporto slitta / Support of the sledge	Portapunzoni / Punches platform	Punzoni / Punches	Spessore superiore / Upper spacer	1 Squadretta 1 / Joint 1	Tipo / Type	2 Squadretta 2 / Joint 2	Tipo / Type	3 Squadretta 3 / Joint 3	Tipo / Type	4 Squadretta 4 / Joint 4	Tipo / Type	Squadretta a vite per 45° (in sostituzione sq. Tipo "C") / Screwable joint for 45° corners (replacing type "C" joints)	Squadretta a vite per fuorisquadra (in sostituzione sq. Tipo "C") / Screwable joint for oblique corners (replacing type "C" joints)
LA861	LACV-98	LAC SL15	IN DOTAZIONE	LAC SS1188	MVX42603	LAPZ33	LAC-SP6	LS200	C	LS200	C	-	-	-	-	LS119	LS96
LA1018	LACV-98	LAC SL10S	LAC-SB31	LAC SS1188	MVX42603	LAPZ33	LAC SP13	LS200	C	LS200	C	-	-	-	-	LS119	LS96
LA1130	LACV-98	LAC SL15	IN DOTAZIONE	LAC SS1188	MVX42603	LAPZ33	LAC SP6	LS83N	V	LS200	C	-	-	-	-	LS119	LS96
LA1189	LACV-98	LAC SL10S	LAC-SB31	LAC SS1188	MVX42603	LAPZ33	LAC SP13	LS83N	V	LS98/2	A	LS200	C	-	-	LS119	LS96

Sistema Flat-Line

uniform

Scala

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
- (ES) Perfiles serie Flat-Line
- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series

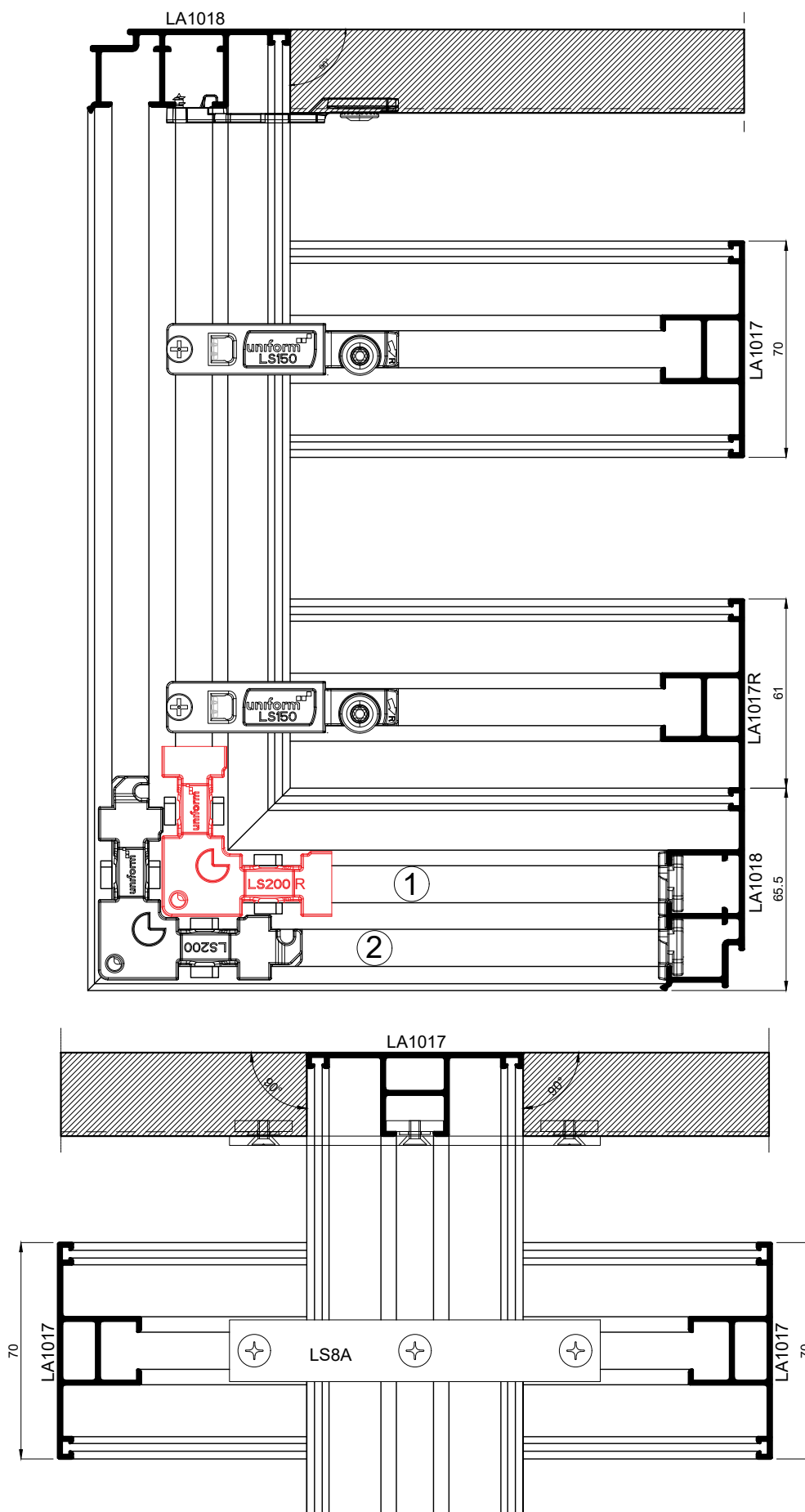


Sistema Flat-Line

uniform

Scala 1:2

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
- (ES) Perfiles serie Flat-Line
- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series

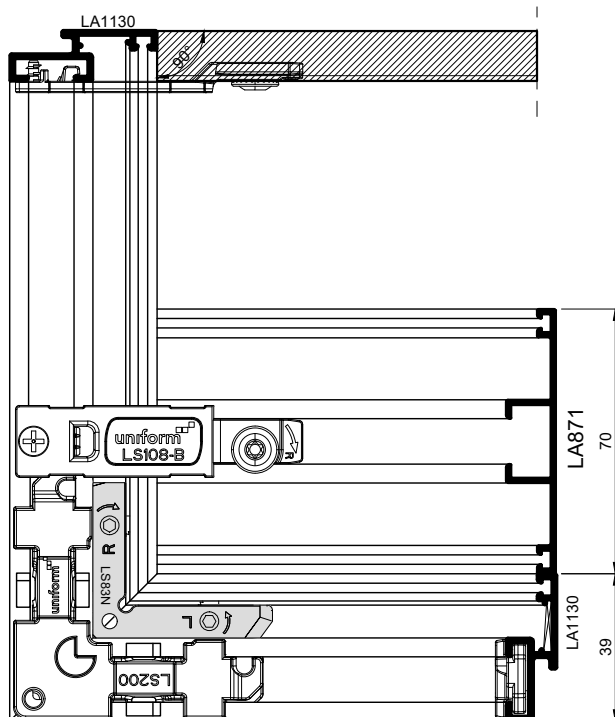


Sistema Flat-Line

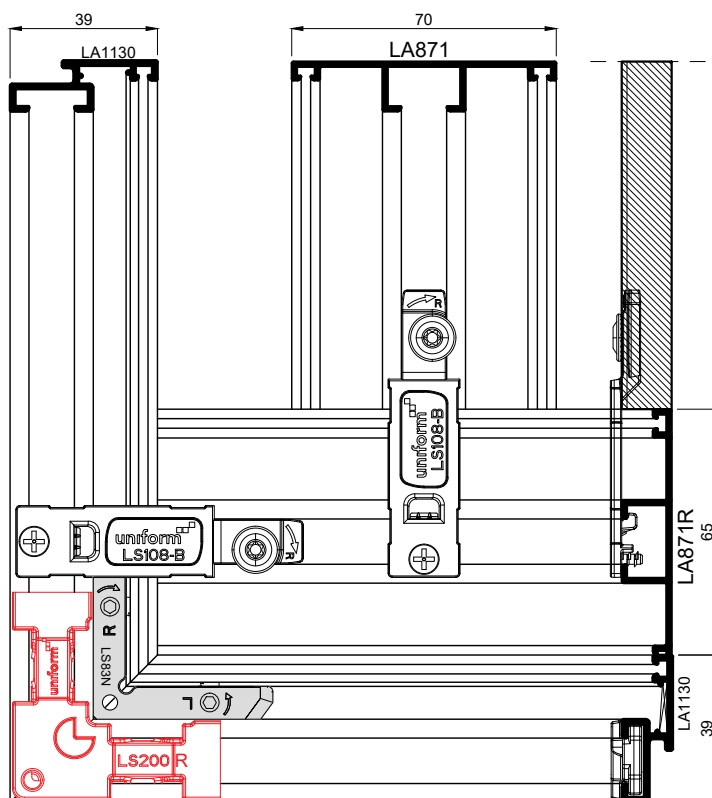
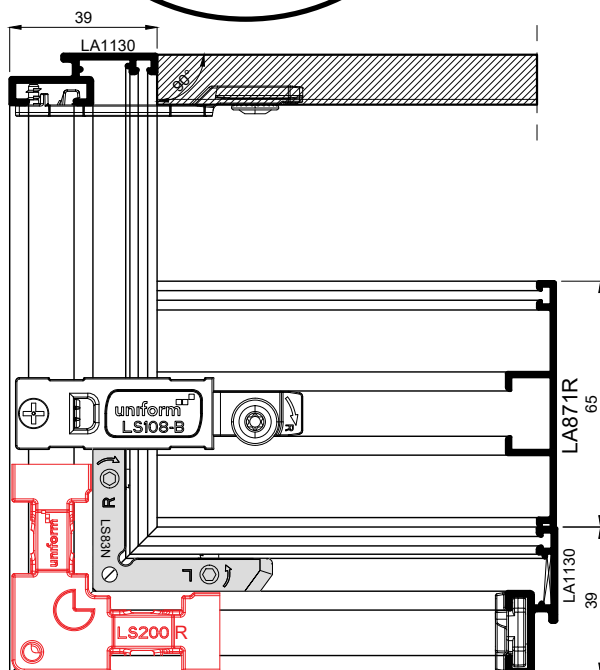
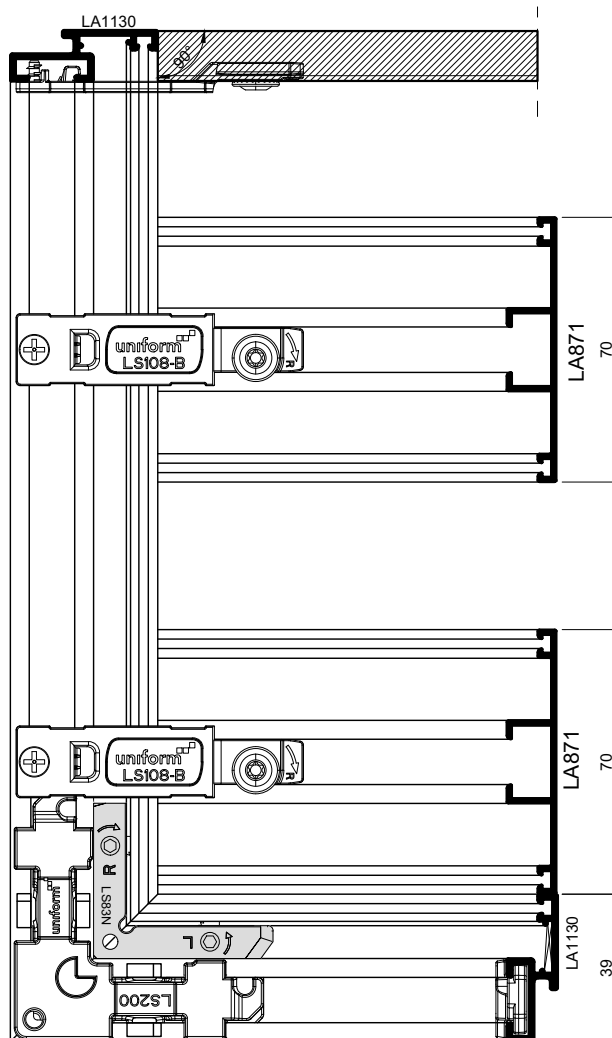
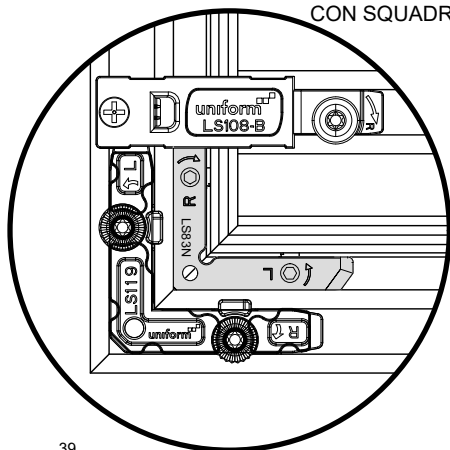
uniform

Scala 1:2

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
- (ES) Perfiles serie Flat-Line
- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series



**VARIANTE:ASSEMBLAGGIO
CON SQUADRETTA A VITE**

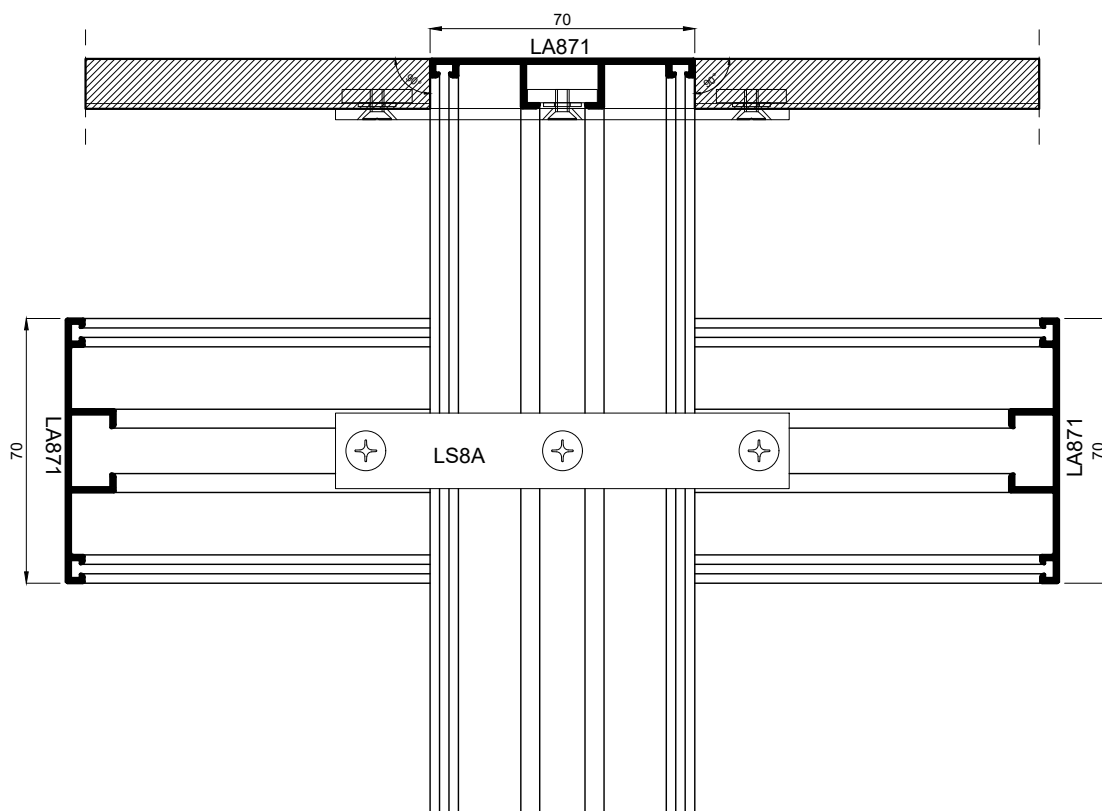
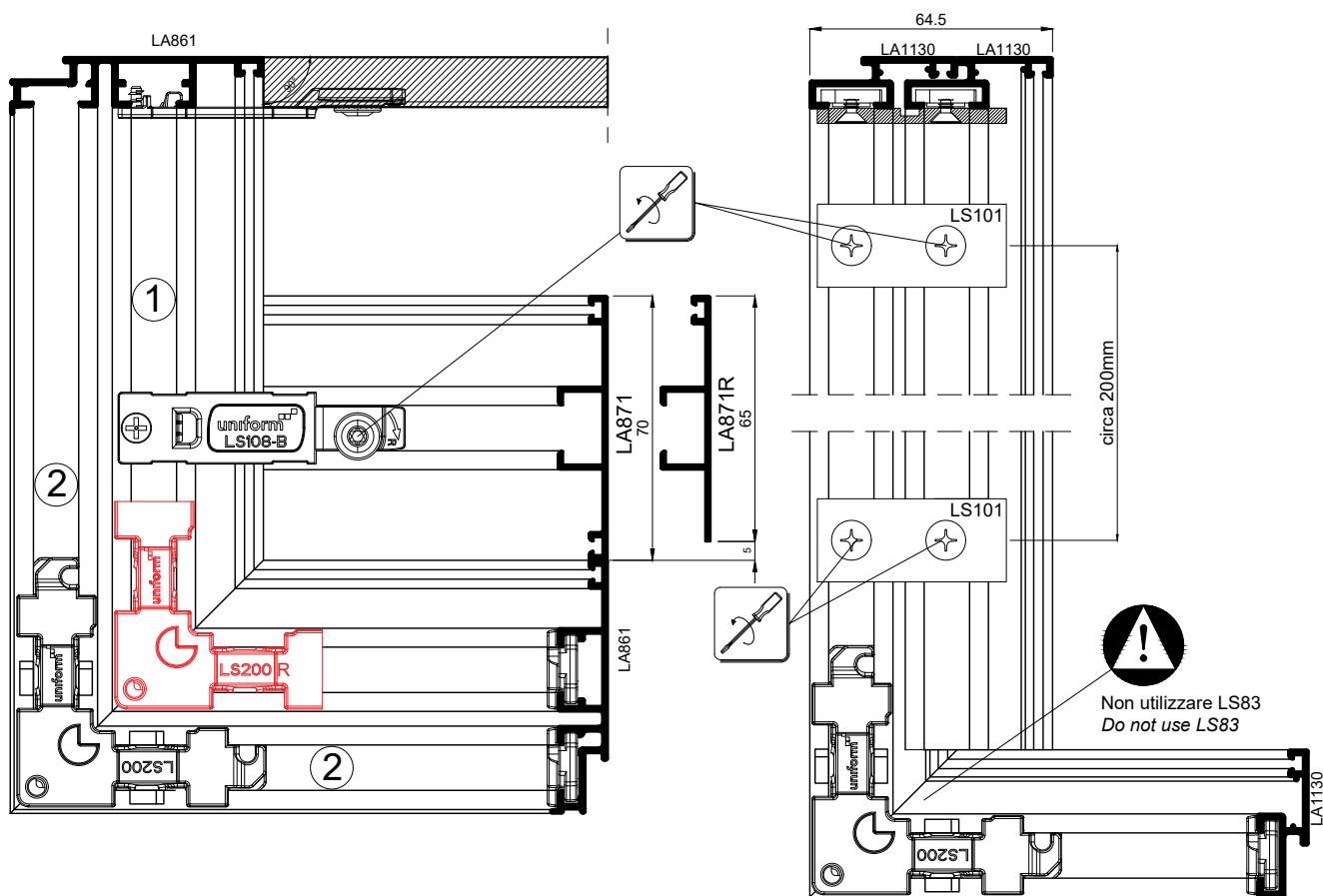


Sistema Flat-Line

uniform

Scala 1:2

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
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- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series

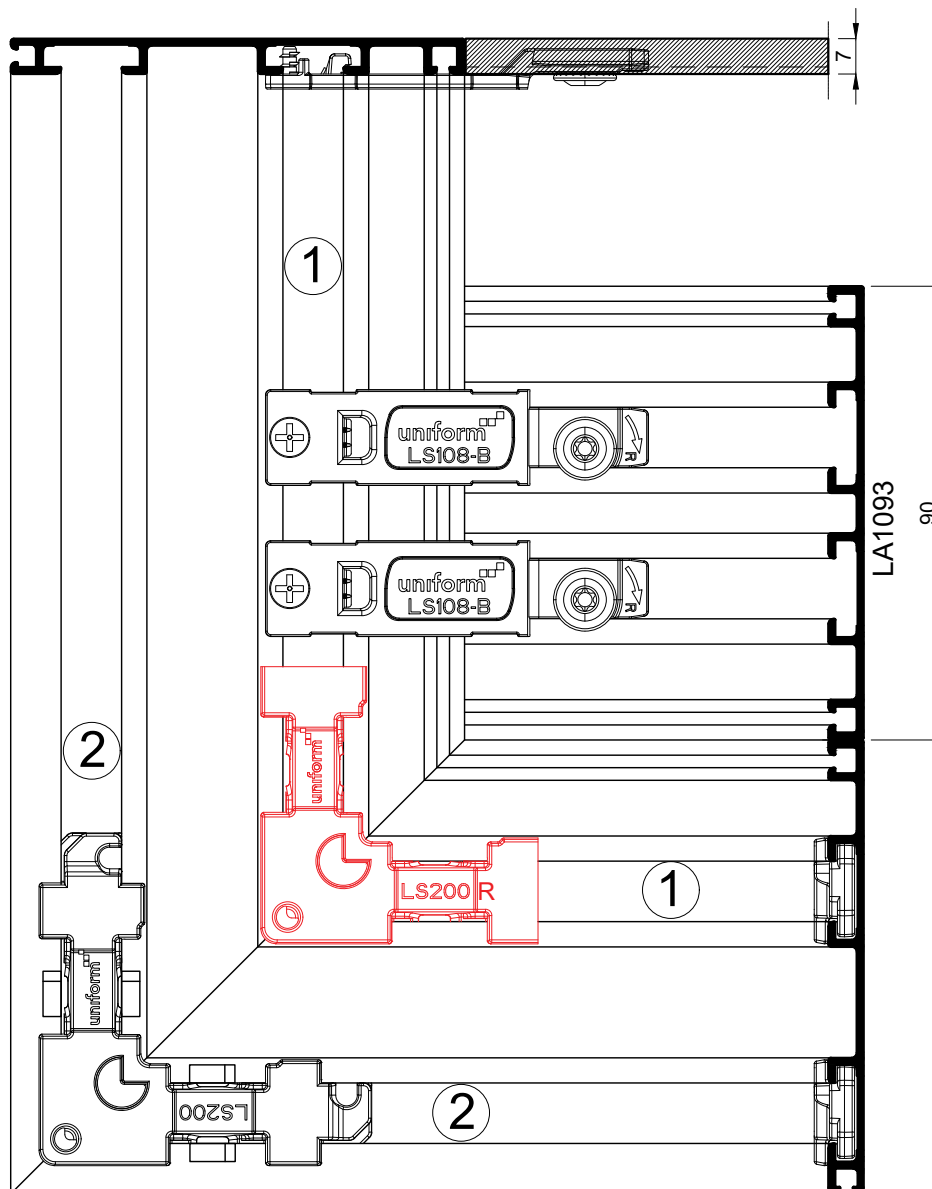


Sistema Flat-Line

uniform 

Scala 1:2

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
- (ES) Perfiles serie Flat-Line
- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series



Ante in alluminio sistema Flat-Line
Aluminum sash profiles Flat-Line system

Profilo / Profile	Cianfrinatrice / Crimping machine	Slitta / Sledge	Supporti banco/ Supports	Supporto slitta / Support of the sledge	Portapunzoni / Punches platform	Punzoni / Punches	Spessore superiore / Upper spacer	1 Squadretta 1 / Joint 1	2 Squadretta 2 / Joint 2	3 Squadretta 3 / Joint 3	4 Squadretta 4 / Joint 4	Squadretta a vite per 45° (In sostituzione sq. Tipo "C") / Screwable joint for 45° corners (replacing type "C" joints)	Squadretta a vite per fuorisquadra (In sostituzione sq. Tipo "C") / Screwable joint for oblique corners (replacing type "C" joints)
LA852	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	-	LS200	C	LS200	C	LS119	LS96
LA853	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	-	LS200	C	LS200	C	LS119	LS96
LA872	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	-	LS200	C	-	-	LS119	LS96
LA1019	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	-	LS200	C	LS200	C	LS119	LS96
LA1093	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	-	LS200	C	LS200	C	LS119	LS96
LA1108	LACV-98	LAC SL15	IN DOTAZIONE	-	MVX42603	LAPZ33	-	LS200	C	LS200	C	LS119	LS96

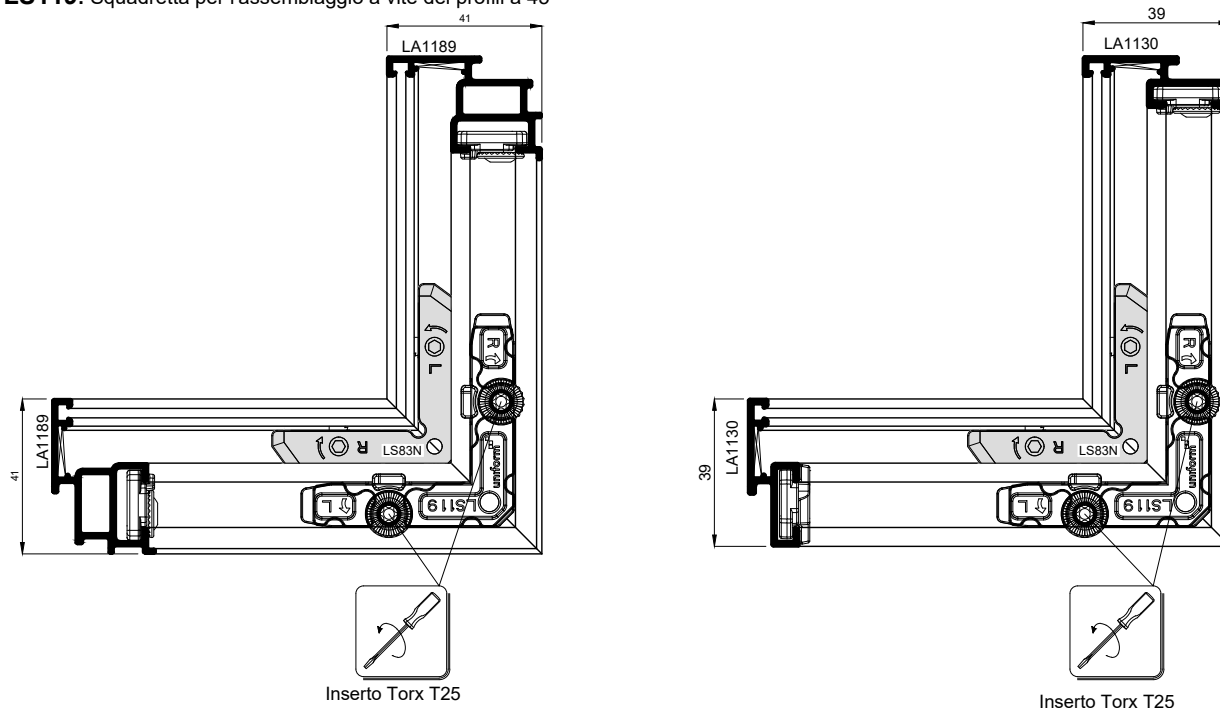
Sistema Flat-Line

uniform

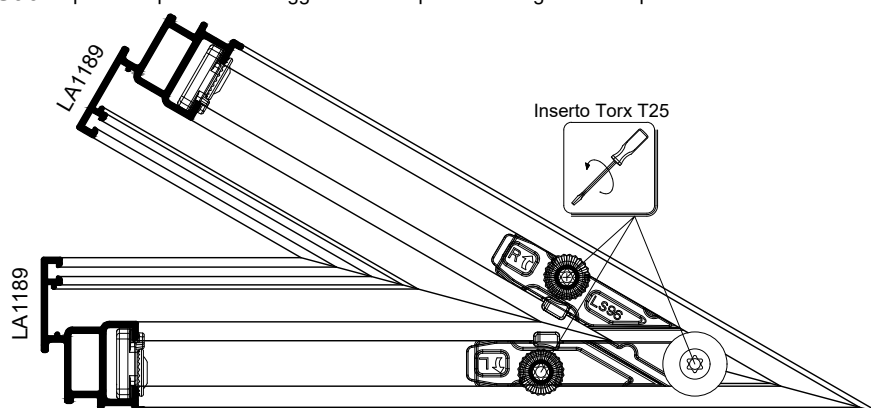
Scala

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
- (ES) Perfiles serie Flat-Line
- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series

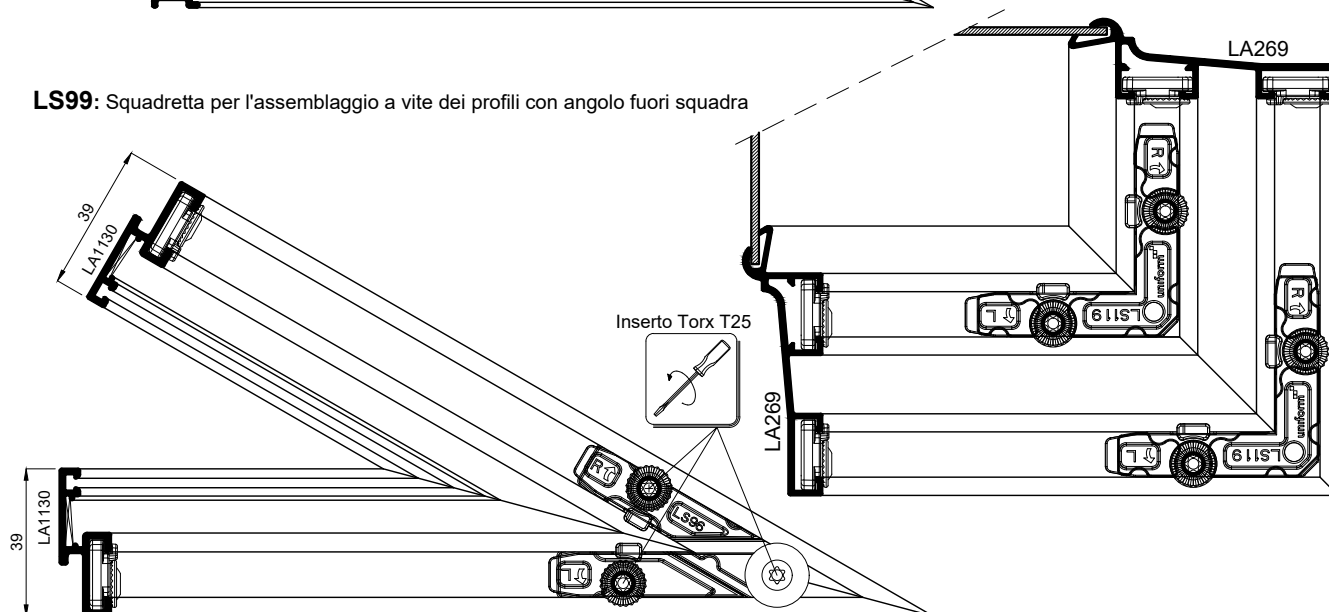
LS119: Squadretta per l'assemblaggio a vite dei profili a 45°



LS96: Squadretta per l'assemblaggio a vite dei profili con angolo fuori squadra



LS99: Squadretta per l'assemblaggio a vite dei profili con angolo fuori squadra

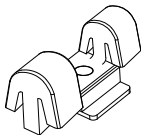
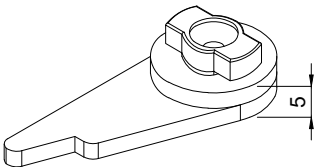
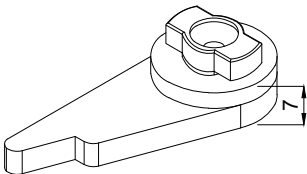
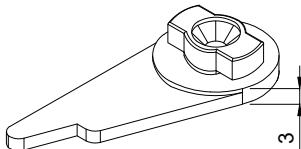
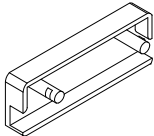
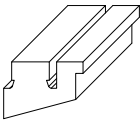
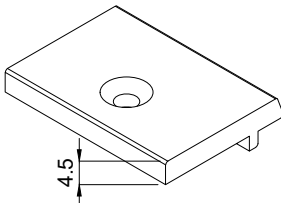
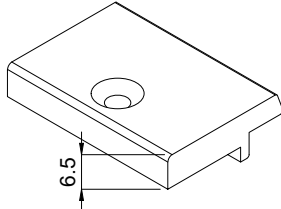
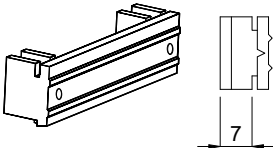
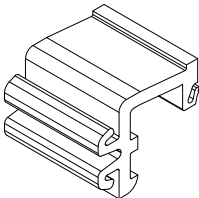
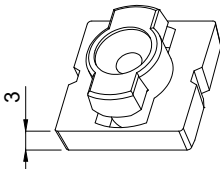
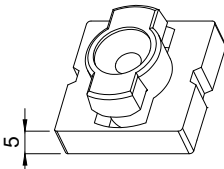
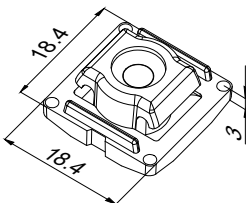
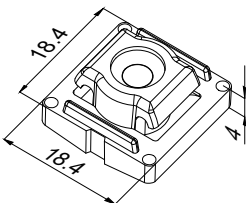
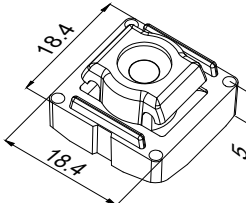
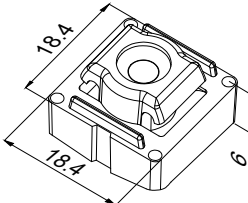
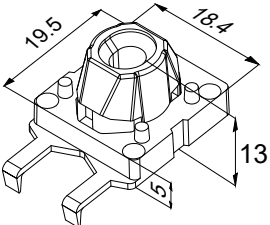
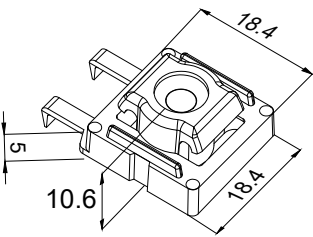
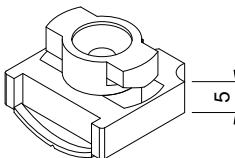
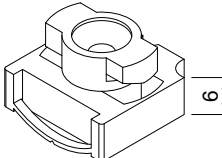


Sistema Flat-Line

uniform

Scala 1:2

- (IT) Profili serie Flat-Line
- (DE) Profil für System Flat-Line
- (ES) Perfiles serie Flat-Line
- (FR) Profils de la gamme Flat-Line
- (UK) Profile Flat-Line series

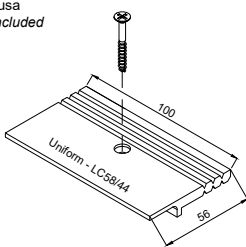
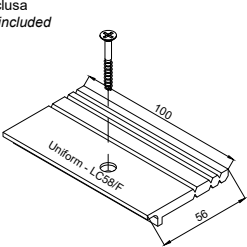
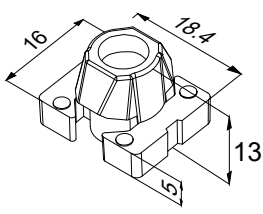
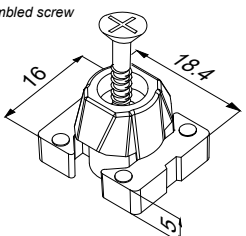
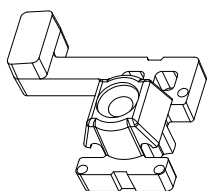
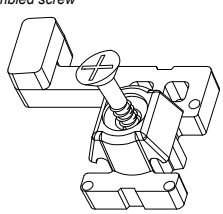
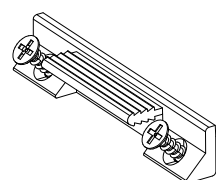
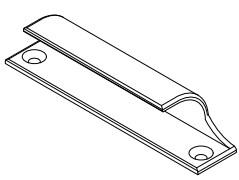
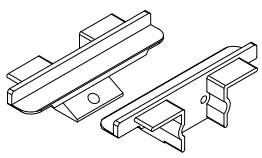
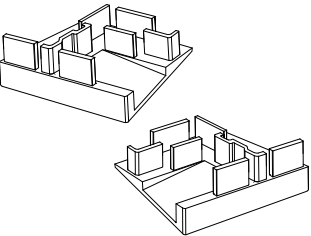
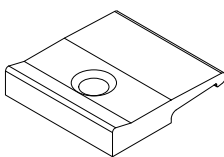
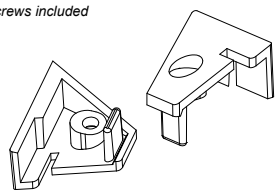
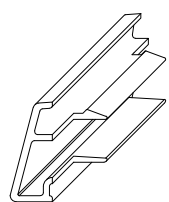
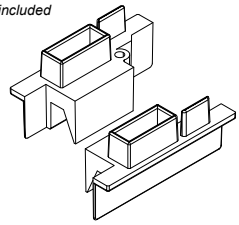
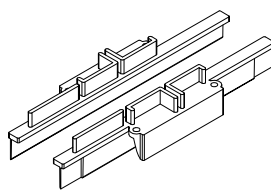
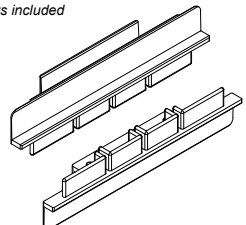
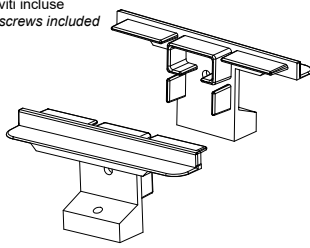
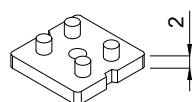
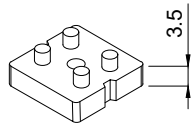
LC1	LC4	LC4/7	LC5
 Materiale/Material: Nylon Colore/Colour: Bianco/white Clip a scatto da avvitare/Snap clip	 Materiale/Material: Nylon Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip	 Materiale/Material: Nylon Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip	 Materiale/Material: Nylon Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip
LC11	LC12A	LC22	LC22A
 Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminale per scarico acqua/Water drainage slot	 Materiale/Material: EPDM Colore/Colour: Nero/Black Terminale laterale/End cap	 Materiale/Material: Nylon Colore/Colour: Nero/Black Fermo per vetro/Glass support	 Materiale/Material: Nylon Colore/Colour: Nero/Black Fermo per vetro/Glass support
LC23/7	LC25	LC26/3	LC26/5
 Materiale/Material: EPDM Colore/Colour: Nero/Black Tappo per LA181/End cap	 Materiale/Material: Resina Acetalica Colore/Colour: Bianco/White Clip a scatto senza vite/Snap clip without screws	 Materiale/Material: POM Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip	 Materiale/Material: POM Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip
LC50/3	LC50/4	LC50/5	LC50/6
 Materiale/Material: Resina Acetalica-POM Colore/Colour: Bianco/White Clip a scatto/Snap clip	 Materiale/Material: Resina Acetalica-POM Colore/Colour: Bianco/White Clip a scatto/Snap clip	 Materiale/Material: Resina Acetalica-POM Colore/Colour: Bianco/White Clip a scatto/Snap clip	 Materiale/Material: Resina Acetalica-POM Colore/Colour: Bianco/White Clip a scatto/Snap clip
LC50/A	LC50/M	LC51	LC51/6A
 Materiale/Material: Resina Acetalica-POM Colore/Colour: Bianco/White Clip a scatto/Snap clip	 Materiale/Material: Resina Acetalica-POM Colore/Colour: Bianco/White Clip a scatto/Snap clip	 Materiale/Material: Nylon Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip	 Materiale/Material: Nylon Colore/Colour: Marrone/Brown Clip a scatto girevole/Pivot clip

Sistema Flat-Line

uniform

Scala

- (IT) Clips di fissaggio e accessori
- (DE) Befestigungsklips und Zubehör
- (ES) Clips de fijación y accesorios
- (FR) Clips de fixation et accessoires
- (UK) Fixing clips and spare-parts

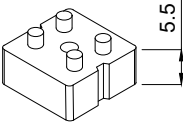
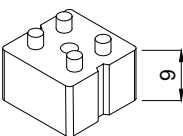
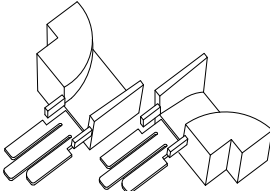
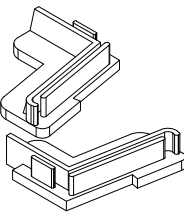
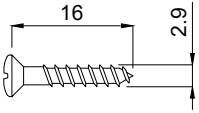
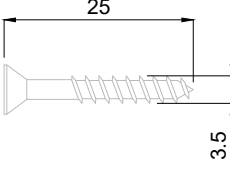
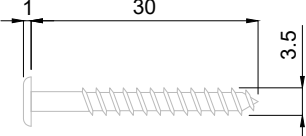
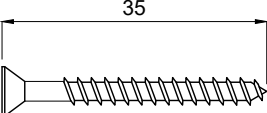
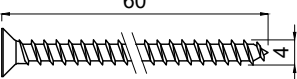
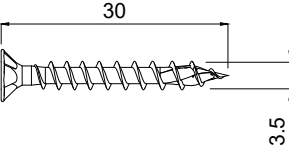
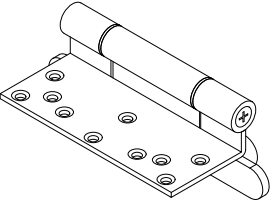
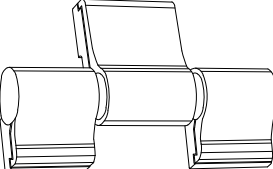
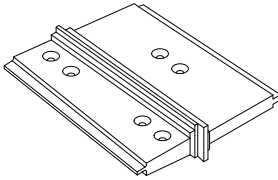
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LC80  Materiale/Material: Resina Acetalica-POM Colore/Colour: Nero/Black Clip a scatto/Snap clip	LC80-V vite pre-montata assembled screw  Materiale/Material: Resina Acetalica-POM Colore/Colour: Bianco/White Clip a scatto/Snap clip	LC101 viti incluse screws included  Materiale/Material: Nylon Colore/Colour: Nero/Black Clip porta fermavetro/Glass bead clip	LC123 viti incluse screws included  Materiale/Material: Alluminio/Aluminium Colore/Colour: Argento, Nero/Silver, Black Maniglia fissa esterna/External fixed handle
LC225 Coppia Pair viti incluse screws included  Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminali per LA225/End caps	LC226 Coppia Pair  Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminali per LA226/End caps	LC251  Materiale/Material: Resina acetalica Colore/Colour: Bianco/White Clip a scatto/Clip holder	LC742 Coppia Pair viti incluse screws included  Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminali per LA742/End caps
LC807  Materiale/Material: Alluminio/Aluminium Colore/Colour: A richiesta/On request Terminale per scarico acqua/Water drainage slot cover	LC855 Coppia Pair viti incluse screws included  Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminali per LA855/End caps	LC882 Coppia Pair viti incluse screws included  Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminali per LA882/End caps	LC1033 Coppia Pair viti incluse screws included  Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminali per LA1033/End caps
LC1131 Coppia Pair viti incluse screws included  Materiale/Material: ABS Colore/Colour: Nero-Bianco/Black-White Terminali per LA1131/End caps	LCZ-1  Materiale/Material: Acciaio/Steel Colore/Colour: - Spessore per clips/Shim	LCZ-2  Materiale/Material: Resina Acetalica Colore/Colour: Bianco/White Spessore per clips LC27/Shim	LCZ-3.5  Materiale/Material: Resina Acetalica Colore/Colour: Bianco/White Spessore per clips LC27/Shim

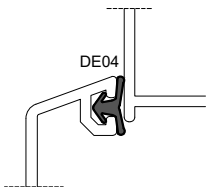
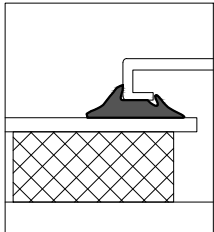
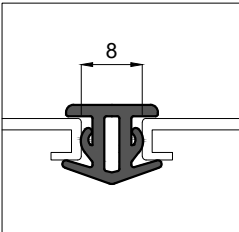
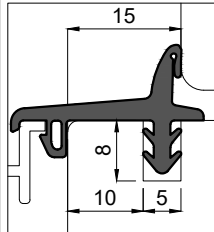
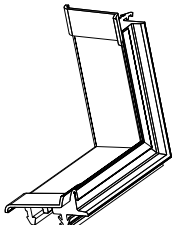
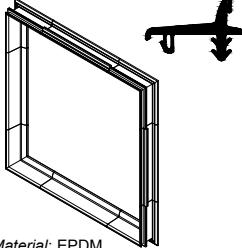
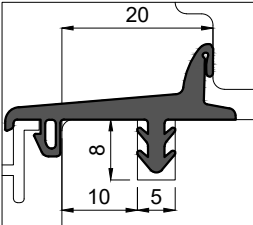
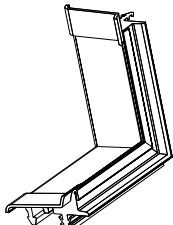
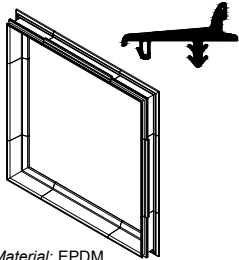
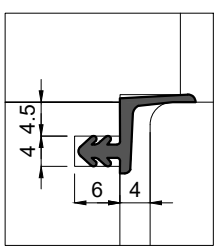
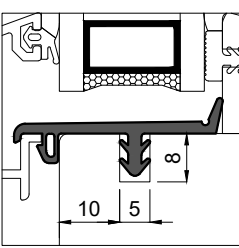
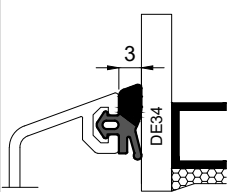
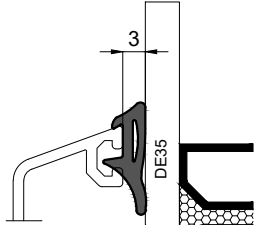
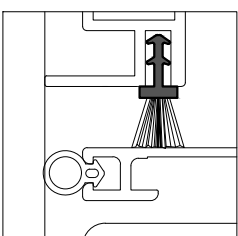
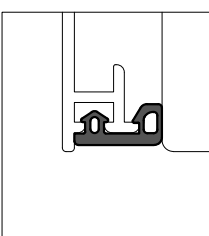
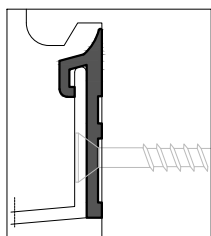
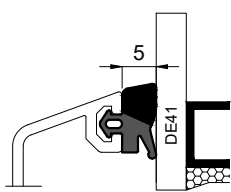
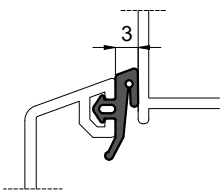
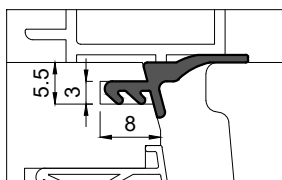
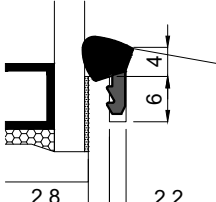
Sistema Flat-Line

uniform

Scala

- (IT) Clips di fissaggio e accessori
- (DE) Befestigungsklips und Zubehör
- (ES) Clips de fijación y accesorios
- (FR) Clips de fixation et accessoires
- (UK) Fixing clips and spare-parts

LCZ-5.5	LCZ-9	LGT Coppia Pair	PT163 Coppia Pair
 Materiale/Material: Resina Acetalica Colore/Colour: Bianco/White Spessore per clips LC27/Shim	 Materiale/Material: Resina Acetalica Colore/Colour: Bianco/White Spessore per clips LC27/Shim	 Materiale/Material: ABS Colore/Colour: Nero/Black Terminali per guida tapparella/End caps	 Materiale/Material: SEBS Colore/Colour: Nero/Black Terminali per LA163/End caps
FCV2916IN-N	LVP25	LVP30	LVP35
 Materiale/Material: Acciaio Inox/Steel Colore/Colour: Nero/Black Vite autofilettante 2.9x25mm svasata/ Self-tapping screw	 Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 3.5x25mm testa svasata piana/ 3.5x25mm Screw	 Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 3.5x25mm testa piana/3.5x30mm Screw	 Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 3.5x25mm testa svasata piana/ 3.5x35mm Screw
LVP60	LVP106		
 Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 4x60mm testa svasata piana/ 4x60mm screw	 Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite autoforante 3.5x30mm testa svasata piana/ 3.5x30mm screw		
FS12	FS14 viti incluse screws included	FS14/DIMA	
 Materiale/Material: Acciaio/Steel Colore/Colour: Inox-RAL9005/Inox-RAL9005 Cerniere regolabile per apertura esterna/ Outward opening hinge	 Materiale/Material: Acciaio/Steel Colore/Colour: A richiesta/On request Cerniere a 3 ali regolabili per apertura esterna/ Outward opening hinge	 Materiale/Material: Acciaio/Steel Colore/Colour: - Dima per montaggio FS14/Template for FS14	

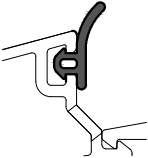
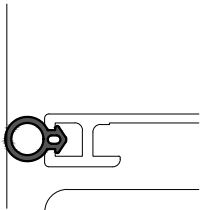
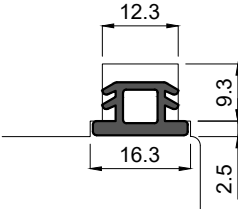
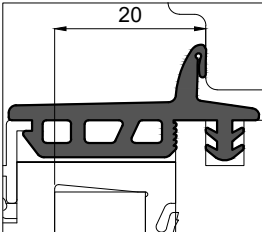
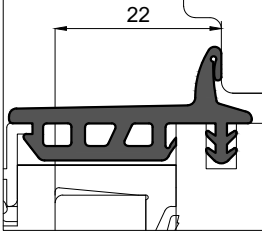
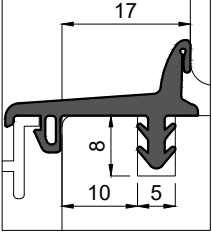
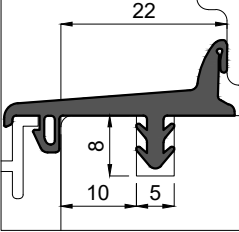
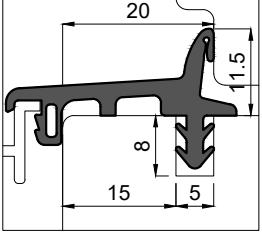
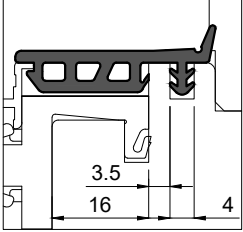
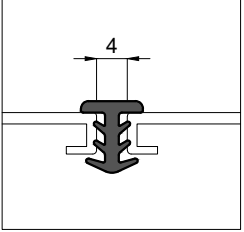
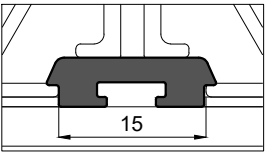
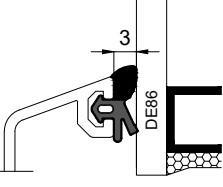
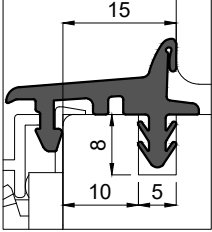
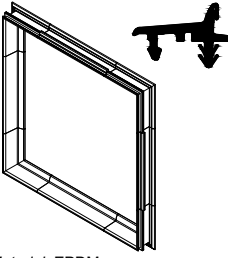
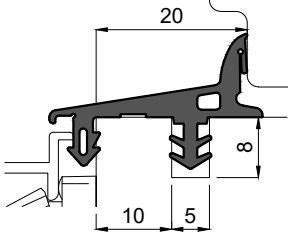
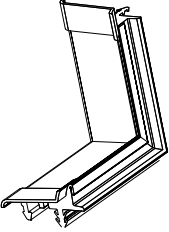
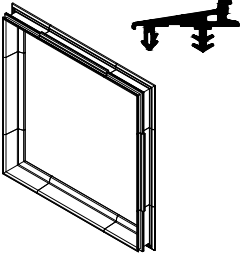
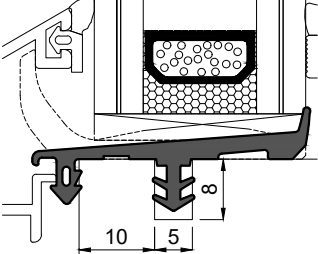
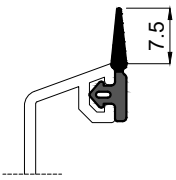
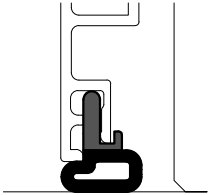
DE04S  Materiale/Material: TPE Colore/Colour: Bianco-Nero-Marrone/ White-Black-Brown	DE10  Materiale/Material: TPE Colore/Colour: Nero/Black	DE25  Materiale/Material: TPE Colore/Colour: Nero/Black	DE27  Materiale/Material: EPDM Colore/Colour: Nero/Black
DE27/E  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE27/R TELAIO DE27 VULCANIZZATO  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE28  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE28/E  Materiale/Material: EPDM Colore/Colour: Nero/Black
DE28/R TELAIO DE28 VULCANIZZATO  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE30  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE31  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE34  Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black
DE35  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE37  Materiale/Material: Polipropilene Colore/Colour: Nero/Black	DE38  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE40  Materiale/Material: EPDM Colore/Colour: Nero/Black
DE41  Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black	DE42  Materiale/Material: EPDM Colore/Colour: Nero/Black	DE45  Materiale/Material: TPE Colore/Colour: Nero-Marrone/Black-Brown	DE47  Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black

Sistema Flat-Line

uniform

Scala

- IT Guarnizioni
- DE Dichtung
- ES Juntas
- FR Joints
- UK Gaskets

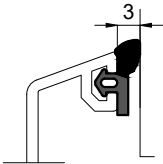
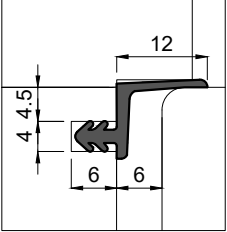
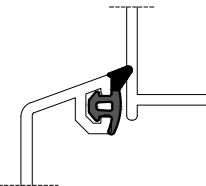
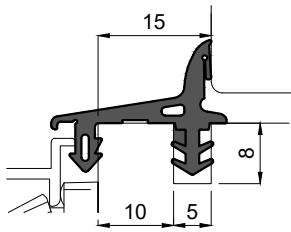
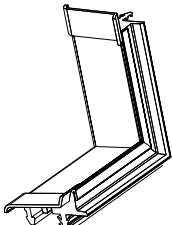
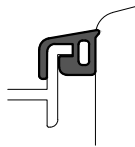
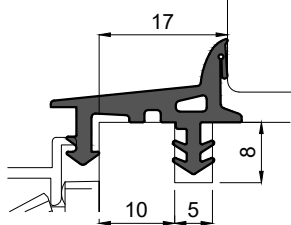
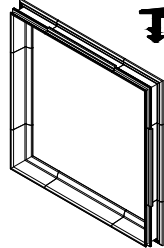
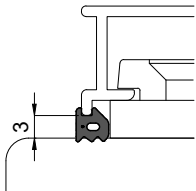
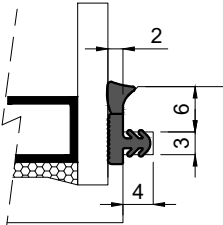
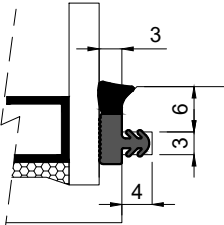
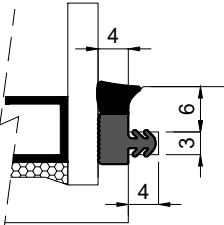
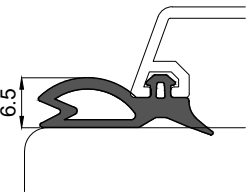
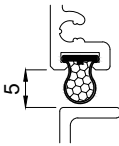
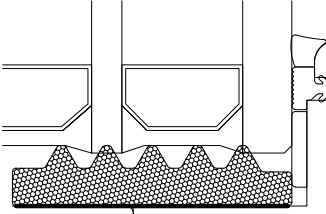
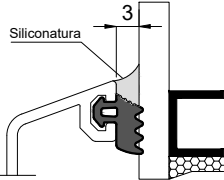
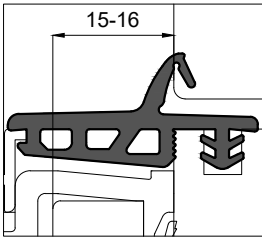
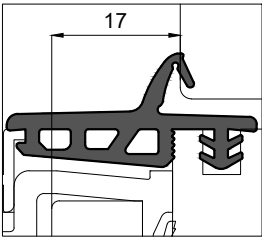
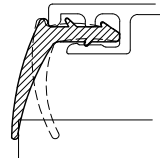
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DE58	DE59	DE60	DE81
 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black
DE82	DE84	DE85	DE86
 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black
DE87	DE87/R TELAIO DE87 VULCANIZZATO	DE100	DE100/E
 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black
DE100/R TELAIO DE100 VULCANIZZATO	DE101	DE103	DE113
 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM Colore/Colour: Nero/Black	 Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black	 Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black

Sistema Flat-Line

uniform

Scala

- (IT) Guarnizioni
- (DE) Dichtung
- (ES) Juntas
- (FR) Joints
- (UK) Gaskets

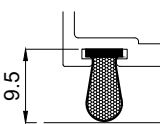
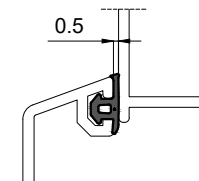
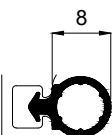
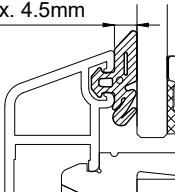
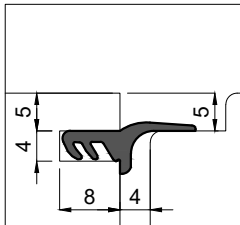
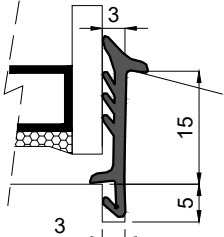
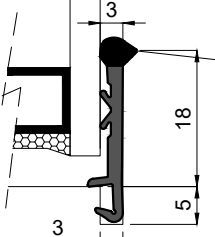
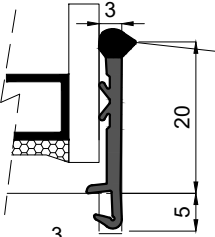
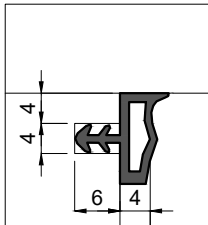
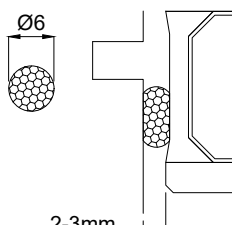
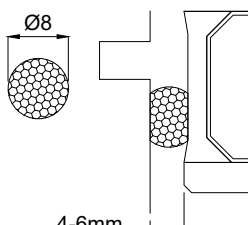
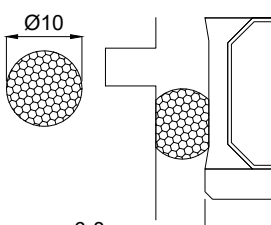
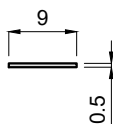
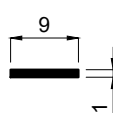
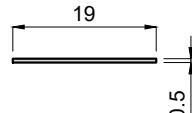
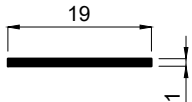
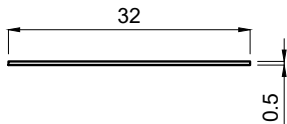
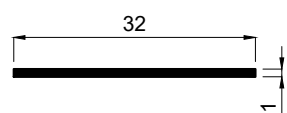
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DE126/E	DE127	DE129	DE129/R
			
Materiale/Material: EPDM Colore/Colour: Nero/Black	Materiale/Material: EPDM Colore/Colour: Nero/Black	Materiale/Material: EPDM Colore/Colour: Nero/Black	Materiale/Material: EPDM Colore/Colour: Nero/Black
DE130	DE132D	DE133	DE134
			
Materiale/Material: EPDM Colore/Colour: Nero/Black	Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black	Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black	Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black
DE136	DE140	DE141	DE146
			
Materiale/Material: EPDM Colore/Colour: Nero/Black	Materiale/Material: Schiuma cellulare rivestita Colore/Colour: Nero/Black	Materiale/Material: Polietilene Colore/Colour: Grigio/Gray	Materiale/Material: EPDM Colore/Colour: Nero/Black
DE147	DE149	DE155	DE161
			
Materiale/Material: EPDM Colore/Colour: Nero/Black	Materiale/Material: EPDM Colore/Colour: Nero/Black	Materiale/Material: TPE Coestruso Colore/Colour: Nero/Black	Materiale/Material: EPDM Colore/Colour: Nero/Black

Sistema Flat-Line

uniform

Scala

- (IT) Guarnizioni
- (DE) Dichtung
- (ES) Juntas
- (FR) Joints
- (UK) Gaskets

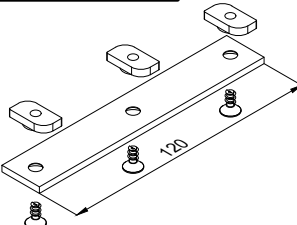
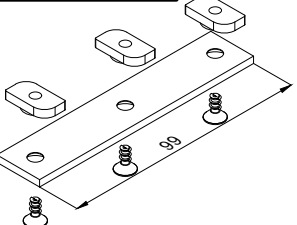
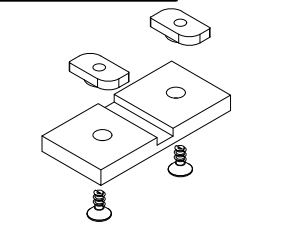
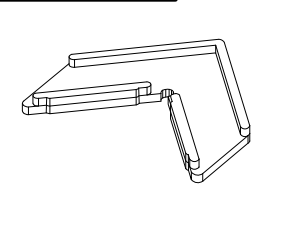
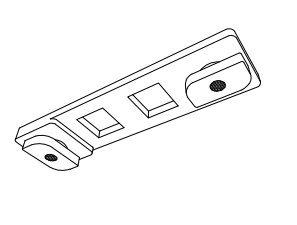
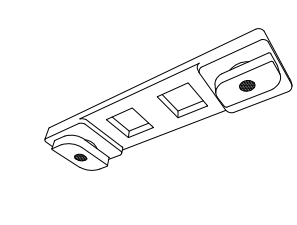
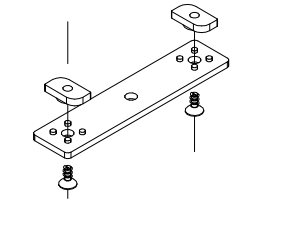
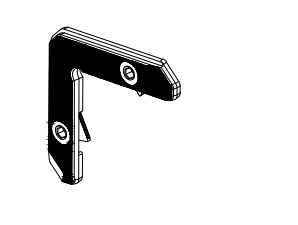
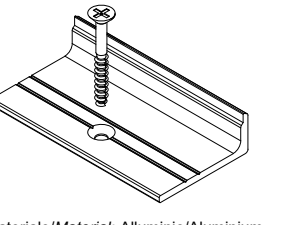
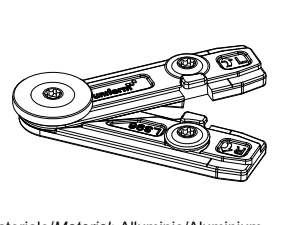
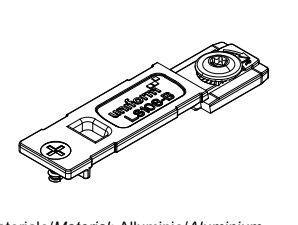
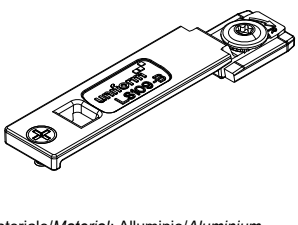
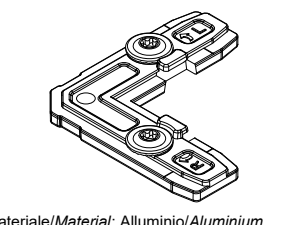
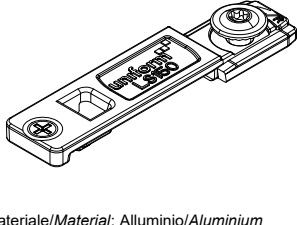
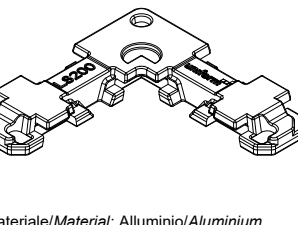
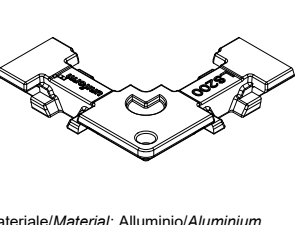
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DE402  Materiale/Material: EPDM Colore/Colour: Nero/Black	DR01/15  Materiale/Material: TPE Colore/Colour: Bianco-Marrone-Nero/ White-Brown-Black	DR01/18 S  Materiale/Material: EPDM coestruso Colore/Colour: Bianco-Marrone-Nero/ White-Brown-Black	DR01/20 S  Materiale/Material: EPDM coestruso Colore/Colour: Bianco-Marrone-Nero/ White-Brown-Black
GP50  Materiale/Material: PVC Colore/Colour: Marrone-Nero-Bianco/ Brown-White-Black	FG06  Materiale/Material: Polietileno espanso Colore/Colour: Grigio/Gray	FG08  Materiale/Material: Polietileno espanso Colore/Colour: Grigio/Gray	FG10  Materiale/Material: Polietileno espanso Colore/Colour: Grigio/Gray
LCN09  Materiale/Material: Biadesivo/Biadhensive tape Colore/Colour: Trasparente/Transparent	LCN09-1N Confezione/Package: 33 mt.  Materiale/Material: Biadesivo/Biadhensive tape Colore/Colour: Nero/Black	LCN19 Confezione/Package: 33 mt.  Materiale/Material: Biadesivo/Biadhensive tape Colore/Colour: Trasparente/Transparent	LCN19-1N Confezione/Package: 33 mt.  Materiale/Material: Biadesivo/Biadhensive tape Colore/Colour: Nero/Black
LCN23-1N Confezione/Package: 11 mt.  Materiale/Material: Biadesivo/Biadhensive tape Colore/Colour: Nero/Black	LCN32 Confezione/Package: 33 mt.  Materiale/Material: Biadesivo/Biadhensive tape Colore/Colour: Trasparente/Transparent	LCN32-1N Confezione/Package: 33 mt. LCN32-1N-11 Confezione/Package: 11 mt.  Materiale/Material: Biadesivo/Biadhensive tape Colore/Colour: Nero/Black	

Sistema Flat-Line

uniform

Scala

- IT Guarnizioni
- DE Dichtung
- ES Juntas
- FR Joints
- UK Gaskets

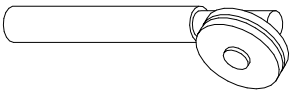
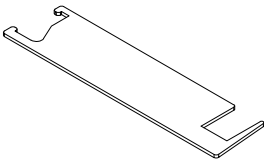
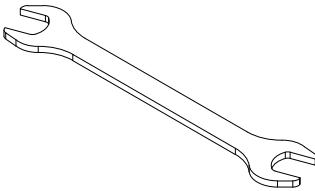
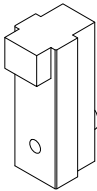
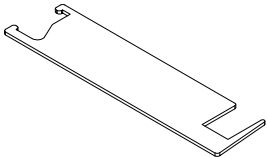
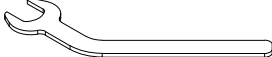
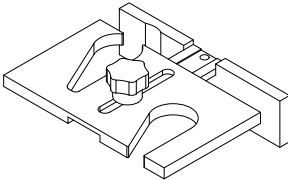
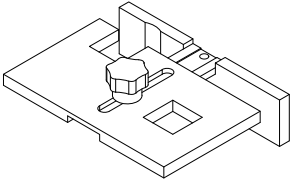
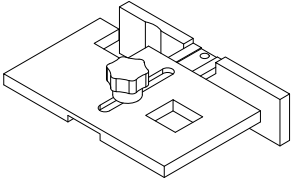
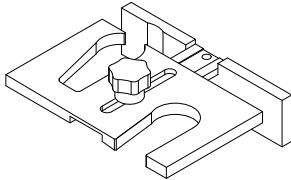
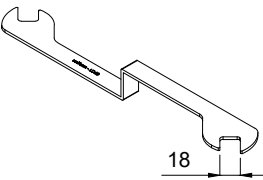
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LS19/A  Materiale/Material: Zama/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener	LS21/A  Materiale/Material: Zama/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener	LS32  Materiale/Material: Zama/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener	LS83N  Materiale/Material: Alluminio/Aluminium Colore/Colour: Nero/Black Squadretta di allineamento/Corner joint for alignment purpose
LS85-A  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta rinforzo fissi/Reinforcement for fixed glazing	LS96  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta angolo variabile/Adjustable angle joint	LS108-B  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener Aluminium	LS109/B  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener Aluminium
LS119  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio a vite degli angoli/ Corner joint to be screwed	LS150  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener Aluminium	LS200  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio per LACV-98/ LACV-98 Corner joint	LS200R  Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio per LACV-98/ LACV-98 Corner joint

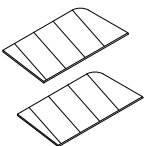
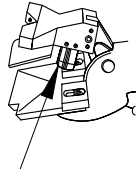
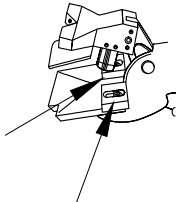
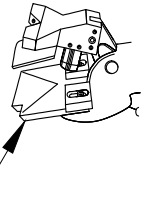
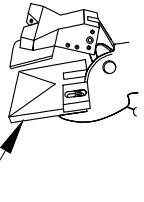
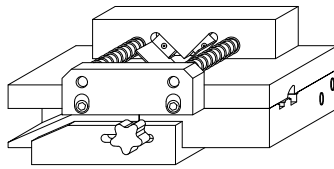
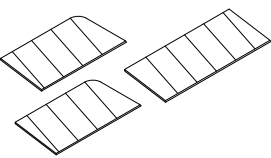
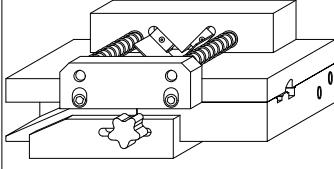
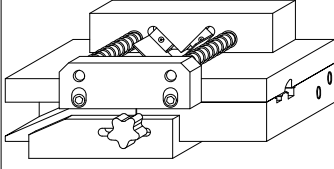
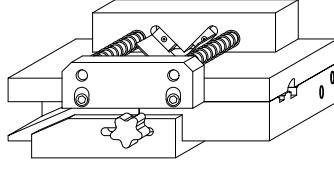
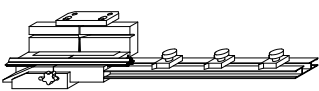
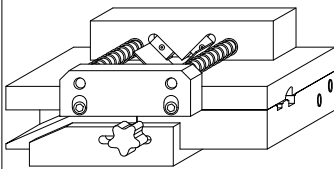
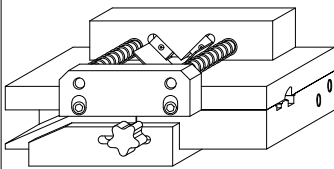
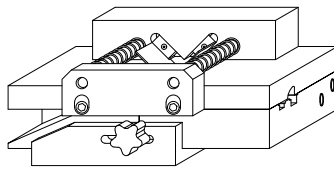
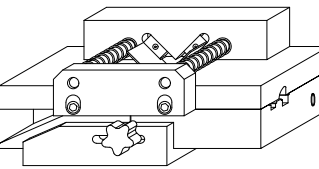
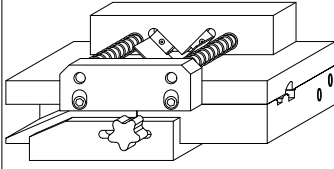
Sistema Flat-Line

uniform

Scala

- (IT) Squadrette per assemblaggio profili in alluminio
- (DE) Eckwinkel für Verbindung von Aluminium Profile
- (ES) Escuadras para el ensamblaje de los perfiles en aluminio
- (FR) Equerres pour l'assemblage des profils en aluminium
- (UK) Squares for the assembly of aluminium profiles

LD04  Materiale/Material: Acciaio/Steel Rullino per montaggio guarnizioni/Gasket roller	LD12  Materiale/Material: Acciaio/Steel Chiave per clips LC3/Wrench for clips LC3	LD13  Materiale/Material: Acciaio/Steel Chiave per clips LC26-LC50-LC62-LC80/Wrench for clips LC26-LC50-LC62-LC80	LD25  Materiale/Material: Alluminio/Aluminium Dima di foratura per LGT/Template for drilling
LD34  Materiale/Material: Acciaio/Steel Chiave per clips LC31/Wrench for clips LC31	LD46  Materiale/Material: Acciaio/Steel Chiave per clips: LC26-LC50-LC62-LC80/ Wrench for clips LC26-LC50-LC62-LC80	LD47  Materiale/Material: Alluminio/Aluminium Dima regolabile per LC4-LC4/7 / Adjustable template for positioning clips LC4-LC4/7	LD48  Materiale/Material: Alluminio/Aluminium Dima regolabile per LC26-LC50/Adjustable template for positioning LC26-LC50
LD49  Materiale/Material: Alluminio/Aluminium Dima regolabile per LC62/Adjustable template for positioning LC62	LD50  Materiale/Material: Alluminio/Aluminium Dima regolabile per LC81/Adjustable template for positioning LC81	LD66  Materiale/Material: Acciaio/Steel Chiave per clips LC4-LC4/7-LC5-LC81/Wrench for clips LC4-LC4/7-LC5-LC81	LD68  Materiale/Material: Acciaio/Steel Chiave per clips LC26 e LC50/Wrench for pivot clips

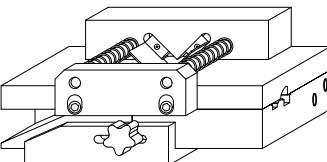
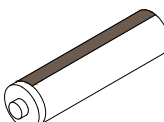
LF1  Forbice per il taglio delle guarnizioni/Scissor for cutting the gaskets	LF2  Forbice per taglio a 45° delle guarnizioni/Scissor for cutting 45° the gaskets	LF2A  Coppia di lame per LF2 e LF4/Pair of blades for LF2 and LF4	LF2B  Inserto sagomato di ricambio per LF2/Upper blade for LF2
LF2C  Coppia di blocchetti di riscontro per LF2 e LF4/Template	LF2D  Base in Teflon di ricambio per LF2/Teflon support for LF2	LF4  Forbice per taglio a 45° delle guarnizioni sull'anta/Scissor for cutting 45° the gasket on the sash	LF4D  Base in Teflon di ricambio per LF4/Teflon support for LF4
LF5  Attrezzatura per taglio a misura guarnizione DE81/Equipment for cutting to size gasket DE81	LF5A  Tris di coltelli di ricambio per attrezzatura per taglio guarnizioni/Blades for scissors(3 pcs.)	LF6  Attrezzatura per taglio a misura guarnizione DE27-DE126/Equipment for cutting to size gasket DE27-DE126	LF7  Attrezzatura per taglio a misura guarnizione DE28/Equipment for cutting to size gasket DE28
LF8  Attrezzatura per taglio a misura guarnizione DE147/Equipment for cutting to size gasket DE147	LF10  Asta millimetrata con fermi per taglio a misura delle guarnizioni/Graduated rod for cutting the gaskets	LF12  Attrezzatura per taglio a misura guarnizione DE54/Equipment for cutting to size gasket DE54	LF13  Attrezzatura per taglio a misura guarnizione DE149/Equipment for cutting to size gasket DE149
LF14  Attrezzatura per taglio a misura guarnizione DE58/Equipment for cutting to size gasket DE58	LF15  Attrezzatura per taglio a misura guarnizione DE59-DE129/Equipment for cutting to size gasket DE59-DE129	LF16  Attrezzatura per taglio a misura guarnizione DE60/Equipment for cutting to size gasket DE60	LF19  Forbice per incisione guarnizione per traversi intermedi telaio/Scissor

Sistema Flat-Line

uniform

Scala

- (IT) Accessori e attrezzature
- (DE) Zubehör und Werkzeuge
- (ES) Accesorios y utiles
- (FR) Accessoires et outillages
- (UK) Spare-parts and tools

LF20  Attrezzatura per taglio a misura guarnizione DE100/Equipment for cutting to size gasket DE100			
GB-BIMIXER  Erogatore per colla LC-PUB600E/Dispenser	GB-BIMIXER50  Set beccucci per LC-PUB600E	LC-PRIMER86  Primer per alluminio/Aluminium Primer	LC-PUB600E  Colla bicomponente per inglesine/Glue for aluminium
LC-TENAX  Colla per l'assemblaggio dei profili in alluminio/Glue for the assembly of the aluminum profiles corners	LC-RE  Colla cianoacrilica per l'incollaggio di guarnizioni in EPDM/Glue for EPDM gaskets		

Sistema Flat-Line

uniform 

Scala

- IT Accessori e attrezzature
- DE Zubehör und Werkzeuge
- ES Accesorios y utiles
- FR Accessoires et outillages
- UK Spare-parts and tools

LACV-98**CIANFRINATRICE PNEUMATICA VERTICALE**

NOTA: Comprensiva del portapunzoni MVX42603, punzoni LAPZ33(1 coppia montati) e della slitta LAC-SL15

COMPOSIZIONE DEI KIT PER LACV-98 IDONEI PER SQUADRETTA LS200

KIT BASE: **LAK05** (Sempre fornito) →

+

KIT AGGIUNTIVO: **LAK06**

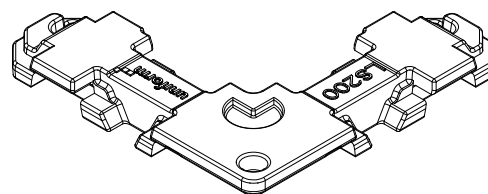
LAC-SP8,5
LAC-SP13
LAC-SSSOFT

Codice/Code	Descrizione/Description	Distinta/ List of Items	Q.tà/ Quantity	Descrizione/Description
LAK06	Sistemi assemblabili con LAK05+LAK06: -Complanare -Flat-Line -Drop-Line -Bold-Line -Easy-Flat (Anta LA1129-LA1130)	LAC-SS477	1 pz	Supporto slitta per anta Complan./Flat
		LAC-SL10	1 pz	Slitta spessore 10 mm
		LAC-SB31	6 pz	Supporti in nylon per banco H=31,5 mm
		LAC-SP6	1 pz	Spessore superiore fine corsa da 6 mm
		LAC-SP12	1 pz	Spessore superiore fine corsa da 12 mm



■ RICAMBI PER FLAT-LINE

Ricambi per LACV-98/Parts for LACV-98 punching machine			
Punzoni Punches	MVX42603	Testa portapunzoni standard standard punches-platform	
	LAPZ33	Coppia punzoni H=33 mm per LS200 pair of punches H=33 mm	
Spessori sup. Upper spacers	LAC-SP2.5	Spessore superiore 2.5 mm upper spacer 2.5 mm thick	
	LAC-SP6	Spessore superiore 6 mm upper spacer 6 mm thick	
	LAC-SP13	Spessore superiore 13 mm upper spacer 13 mm thick	
Slitte e supporti Sledges, supports	LAC-SL10	Slitta ribassata spessore 10 mm 10 mm thick sledge	
	LAC-SL15	Slitta ribassata spessore 15mm 15mm thick sledge	
	LAC-SB31	Supporto in Nylon per banco H=31,5 mm	
	LAC-SS181	Supporto slitta per LA883 support of the sledge for LA883 profile	
	LAC-SS477	Supporto slitta per profili anta support of the sledge for sash profiles	



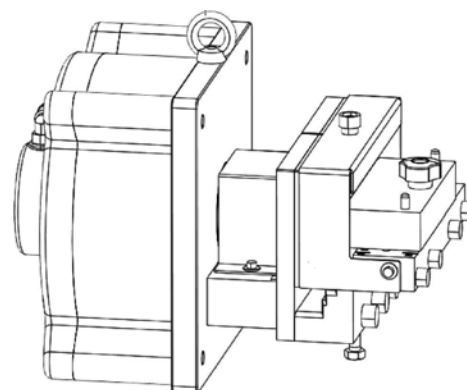
Cianfrinatura con
squadretta LS200

LACV-1**PUNZONATRICE PNEUMATICA PER ASOLE DI SCARICO ACQUA**

NOTA: idonea per accessori LC11-LC60-LC807

ACCESSORI e RICAMBI PER LACV-1

MMX46603	Matrice
MPX45426	Punzone

**Sistema Flat-Line**

uniform

Scala

- (IT) Accessori e attrezzature
- (DE) Zubehör und Werkzeuge
- (ES) Accesorios y utiles
- (FR) Accessoires et outillages
- (UK) Spare-parts and tools